



SpatialAnalyzer

**Measurement Plan
Command Reference**



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SPATIALANALYZER

MP COMMAND REFERENCE

Hexagon Metrology, inc.

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1

FUNDAMENTAL TERMS

About the Command Reference Manual

The MP Command Reference Manual is intended to provide detailed and specific information on each available command offered through Measurement Plan (MP) scripts. If you need to figure out what is expected as an input or return from a command, this is where you will find the answer. The Measurement Plan chapter of the SA Users Manual is also available and includes an overview of the MP Editor and the scripting process.

MP Step Fundamentals:

Step Arguments

Each MP Step operates either as a direct switch to control an aspect of SA, as a computational unit, or as a combination of the two. It can be given information which is then used when the step is run (executed) to

produce a return with the results of the operation.

- **Input Arguments.** These are values that can be supplied to a command as input. They help the command determine what it is supposed to do. Most input arguments are required, but some are optional.
- **Return Arguments.** Return arguments are used to return information or results back from a command after it executes.

Success/Partial Success/Failure Step Status

Steps can Fail for a number of reasons. As a rule of thumb Steps can return the following conditions:

- **Failed.** A step fails when it is missing critical information in order to complete. This typically causes the script to stop in order for the problem to be addressed.
- **Partial Success.** Partial failures can be returned. These typically indicate an unexpected result rather than a problem with the MP. For example a best-fit can have a tolerance set. If the points cannot be found the step will fail, but if it fits but the fit is out of tolerance you get a partial success.
- **Success.** Everything worked as expected.

The response of the MP script to these events depend on your settings. Use the command *Set Interaction Mode* to change this behavior such that a failed step is ignored (when possible) and error handling can be built in to the script. This is call "Silent mode".

Additional Job Configuration

Additional Steps that should be considered when running MP:

- **Set Logging State.** With logging active each MP step will be recorded into the log file. This can be very

helpful in tracking changes to the job file, but can also grow the log into a huge and cumbersome file if repeated MP executions are used.

- **Set Automatic Backup State.** Is another one to consider carefully. Automatic backups can interrupt operations but not backing up can also be dangerous.
- **Clear All Ascii Files.** When opening and closing external files such as text or excel files these files can be left open as background processes. This command clears these open files.

Naming and Reference Structure for Items Within SA.

Referencing specific items or objects in the tree requires a naming sequence. We use the `Collection::Object::Name` convention (which can also include a `::type` specification at the end) in order to provide a path to a specific instance of an item.

Items within an SA job file can be categorized as follows:

- **Items.** Items are the largest most generic category and includes anything within SA. Commands such as *Show Items in Tree* provide a means to access any item of any *Type*.
- **Instruments.** Instruments are handled separately from all other types of items within SA and are referenced using a `Collection::Instrument ID`. This includes the collection name and the index of the instrument within that collection.
- **Objects.** Objects are a subcategory that includes only 3D features within SA's graphics such as CAD entities, Geometry, point groups or point clouds. They do not include pictures, callouts or reports. They are measurable features displayed within the graphics.
- **Points.** Points are not objects in themselves but are included as identifiers within a specific Point Group. A *Point Name Ref List* therefore include both the Col-

lection Object Name for the Point Group and a point name. As an example the point group *A::Nominals* would include the point *A::Nominals::P1*.

Data Types

Every argument has a data type. A data type indicates the type of information that an argument is expecting. You must feed an argument data of a compatible data type otherwise, SA will prevent the operation or the script will fail at runtime.

Basic Data Types Within MP Include:

- **Boolean.** Booleans are the simplest data type. They are either True or False, much like a switch is either on or off. You can use the shorthand "1" for True and "0" for False in entering a Boolean value.
- **String.** Strings are sequence of one or more alphanumeric characters, such as a sentence or prompt.
- **Integer.** Integers are whole numeric values without any decimals. Integers are represented exactly and can be used to reference a particular item in a list.
- **Double.** Doubles are numeric values with decimal precision, either positive or negative. The precision of the decimal representation (such as such as 3.1415926535) beyond 8-10 decimals will depend on they system and any rounding applied which can influence trying to compare one double value to another. You may expect them to be the same but they may actually be very slightly different.
- **Reference Lists.** Reference lists are also a data type. A point list for example is composed of a list of points in a specific order.

Working with Variables

Most data types can also be designated as a variable. Variables allow you to define a name that is associated with a value. This allows you to refer to that value by name. The advantage of this is that while a script is running, you may change or overwrite the value of that variable, but anywhere you refer to it by name, you'll always retrieve its current value.

Defined variables appear in the variables view panel. Some lists, such as Point Name Reference Lists and Collection Object Name Lists also support a special **Ctrl+Shift** double click option to display a new panel with the names of the items defined in the variable while in debug mode.

A variable name can also be used to define a variable. This allows a placeholder variable to be established in a script that references a specific name to retrieve the variable values.

* Note that the variables panel cannot track changes in variable type.

Search and Selection Tools

- **Runtime Select.** Runtime select provides a means to bypasses the need to identify items as part of the script. It allows a user to select the necessary items manually while the script is running (runtime).
- **Wildcard Selection.** Wildcard search terms provide a means to build a list based upon name matching. An asterisks (*) represent a set of contiguous characters, and a question mark (?) represent a single character. You can also use brackets ([]) as an escape sequence if needed to search for special characters, for example [*] will search for names containing an asterisk (*). Also [!] provides a means to exclude items from the search. Wildcard selection criteria, like all names in SpatialAnalyzer, are not case sensitive.

Supported wild-characters include: '*', '?'; sets: [a-z],

'!' negation

Examples include:

'[a-g]l*i?n' matches 'florian'

'[!abc]*e' matches 'smile'

'[-z] matches 'a'

Wildcard selection automatically adds an asterisk (*) at the beginning and end of your search text. Each search string is automatically wrapped as *search string*. This allows you to search for "P1" and find "AP123". However, this may result in selection of more items than desired. To control this operation use the command [Set Wild Card Asterisk Mode](#).

Loop Step Structures

Loops within SA are performed using the following step structure:

- **Counter.** A counter is required for a loop in order to keep track of the index or status as an element is retrieved from a list and an action is performed.
- **Get i-th.** In order to sequentially perform operations with items from within a list a script needs to be able to access those items in an ordered way. Each item in a list contains an index (i), item 1, 2, 3, etc. "Get i-th" commands provide a means to access a specific item at a specific index in a list by returning the i-th object. Note that a list (array) starts at 0 as the first entry and 1 is the second.
- **Increment Counter.** In order for an MP to work through a list the index of a counter must be adjusted to retrieve the next element in the list.
- **Integer Comparison.** In order to exit a loop a comparison needs to be made. Either to verify that a target has been found or that the end of the list has been reached. An integer comparison that references the counter is an effective way to verify that the end

of the list has been reached. A comparison step also provides a means to jump back to the Get-ith step in order to retrieve the next element from the list.

Iterator Step Structures

Many command such as *Get i-th Point Name From Point Name Ref List* also have an (*iterator*) option. These steps have a built in counter and integer comparison. Each time the step is run the internal counter indexes by one and checks to see if it has reached the end of the list. If it has, it uses the “*Step to Jump at End of List*” argument to jump out of the loop.

A loop using an iterator is as simple as:

1. Build a list
2. Add a get i-th step with (iterator)
3. Perform any operations you wish
4. Jump to Get i-th to get the next element.

This built in Iterator concept works great when an MP is executed a single time. It will not work correctly when a loop is set within a loop (nested loop) as an iterator will not reset once it reaches the end of the list.

Relative Paths

Command arguments that designate a directory support both absolute paths (“C:\Analyzer Data\MP Work\test.xit”) and relative paths (“.\test.xit”). Relative paths are both faster to type and allow a directory to be moved without breaking the MP path designation. Note that relative paths may also relate to the working directory, depending on the command, which may be the SA install directory unless specified using *Set Working Directory*.

“.” designates the current directory.

If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location. But, if executing an external MP the file that will be opened will be

opened with respect to the MPs directory.

Relative paths can also be expanded relative to the current directory. For example, to access a text file in the directory (C:\Analyzer Data\MP Work\Fit\Nominals.txt) from an SA file running from ".\MP Work" folder you can enter:

```
“.\Fit\Nominals.txt”
```

This can be expanded further to browse up:

```
“..” designates one folder above the current directory
```

Following the same example, a template file in “C:\Analyzer Data\Templates” could be accessed from C:\Analyzer Data\MP Work using “..\Templates\MyTemplate.xit64”. To browse up two levels use “..\..\”.

2 FILE OPERATIONS

Set Working Directory

Defines the base working directory for the measurement plan directory references. This is important particularly when using relative paths.

Input Arguments

0	Directory Path	Working Directory	Enter the desired directory
---	----------------	-------------------	-----------------------------

Return Arguments

None.

Returned Status

SUCCESS	Working directory was set successfully
FAILURE	Path or directory could not be found.

Remarks

Enter “.” to set the working directory to the current location of the running file.

Get Working Directory

Returns the base working directory for the measurement plan directory references.

Input Arguments

None.

Return Arguments

0	String	Directory	The current working directory path.
---	--------	-----------	-------------------------------------

Returned Status

SUCCESS	This command always succeeds
---------	------------------------------

Remarks

None.

Set Data Root Directory

SA has a set of default working directories that are defined within the User Options, on the machine configuration tab. This command sets each of the SA data root directories. This includes the “Analyzer Data” directory and all SA’s sub-folders. The default root directory is “C:\”

Input Arguments

0	Directory Path	Root Directory	The base directory for SA folders
---	----------------	----------------	-----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
---------	------------------------------

Remarks

None.

Set Backup Directory

SA has a set of default working directories that are defined within the User Options, on the Machine Configuration tab. This command sets the destination for SA Backups.

Input Arguments

0	Directory Path	Backup Directory	The directory for SA Backups
---	----------------	------------------	------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
---------	------------------------------

Remarks

The status and timing of automatic backups can also be controlled on the Machine Configuration tab of the User Options.

Set Templates Directory

SA has a set of default working directories that are defined within the User Options, on the Machine Configuration tab. This command sets the destination for SA Templates.

Input Arguments

0	Directory Path	Backup Directory	The directory for SA Templates
---	----------------	------------------	--------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
---------	------------------------------

Remarks

SA will automatically open a new job using the “Default.xit64” file from this templates directory if it exists.

Set Reports Directory

SA has a set of default working directories that are defined within the User Options, on the Machine Configuration tab. This command sets the destination for SA Reports.

Input Arguments

0	Directory Path	Backup Directory	The directory for SA Reports
---	----------------	------------------	------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
---------	------------------------------

Remarks

None.

Make Directory

Builds a directory at the specified path.

Input Arguments

None.

Return Arguments

0	Directory Path	Directory	The directory to make.
---	----------------	-----------	------------------------

Returned Status

SUCCESS	The directory was built successfully
FAILURE	Path or directory could not be found or could not be built.

Remarks

None.

Directory Existence

Verifies that a specified directory already exists.

Input Arguments

0	Directory Path	Directory	The directory to verify
---	----------------	-----------	-------------------------

Return Arguments

1	Boolean	Exists?	True - indicates that the directory exists.
---	---------	---------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Delete Directory

This command deletes the specified directory. It will only work if the directory is empty.

Input Arguments

0	Directory Path	Directory	The directory to verify
---	----------------	-----------	-------------------------

Return Arguments

None.

Returned Status

SUCCESS	The directory was deleted.
FAILURE	The directory could not be found or was not empty.

Remarks

This command could be dangerous so it was written to only remove a directory if the directory is already empty. If you wish to eliminate a directory you will need to build a list of files in that directory, delete them first and then remove the directory.

Copy Directory

This command copies the specified directory. It will copy both the directory and the files within that directory.

Input Arguments

0	Directory Path	Source Directory	The directory to copy
1	Directory Path	Destination Directory	The directory to build
2	Boolean	Replace Existing?	True will replace the existing directory
3	Boolean	Show Progress?	True will show the progress

Return Arguments

None.

Returned Status

SUCCESS	The directory was Copied successfully.
FAILURE	The directory could not be found.

Remarks

None.

New SA File

Closes the current SA file and opens a new file using the current default template (if defined). The user is not prompted to save the current file.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	When a new SA file is created.
---------	--------------------------------

Remarks

Creating a new file will cause problems if you attempt to call additional embedded MP files from the original SA file, since that file is no longer open. However, the current MP will continue to execute.

The default template file is loaded from `Analyzer Data\Templates\Default.xit`.

Open SA File

Discards the currently open file and opens the specified SA file. The currently opened file is not saved.

Input Arguments

0	File Path or Embedded File Name	SA File Name	The .XIT file to open.
---	---------------------------------	--------------	------------------------

Return Arguments

None.

Returned Status

SUCCESS	The file was opened successfully.
FAILURE	The file could not be found or could not be opened.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Examples

The following absolute path opens the SA file at the given specific drive location:

0	File Path or Embedded File Name	SA File Name	c:\Analyzer Data\sample.xit
---	---------------------------------	--------------	-----------------------------

The following relative path opens the SA file in the “sub” subdirectory of the currently executing MP’s location:

0	File Path or Embedded File Name	SA File Name	.\sub\sample.xit
---	---------------------------------	--------------	------------------

This means that if the executing external MP is located at `c:\myMPs`, the file that will be opened will be `c:\myMPs\sub\sample.xit`.

Save

Saves the current SA file using the current filename and path.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	The file was saved successfully.
FAILURE	The file could not be saved.

Remarks

The *File* ► *Save As* dialog is opened if the file has not been previously named.

Save As

Saves the current SA file with the provided filename and path. An optional serial number will be appended to the filename.

Input Arguments

0	File Path or Embedded File	File Name	The .XIT file to use when saving the current file.
1	Boolean	Add Serial Number?	Specify whether or not to append a serial number to the filename.
2	Integer	Optional Number	The serial number to append to the filename. Only applies when Argument 1 is TRUE.

Return Arguments

None.

Returned Status

SUCCESS	The file was saved successfully.
FAILURE	The file could not be saved. (Perhaps the path was not accessible).

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Examples

The following absolute path saves the SA file at the given specific drive location:

0	File Path or Embedded File Name	SA File Name	c:\Analyzer Data\sample.xit
---	---------------------------------	--------------	-----------------------------

The following relative path saves the SA file in the “sub” subdirectory of the currently executing MP’s location:

0	File Path or Embedded File Name	SA File Name	.\sub\sample.xit
---	---------------------------------	--------------	------------------

This means that if the executing external MP is located at `c:\myMPs`, the file that will be saved will be `c:\myMPs\sub\sample.xit`.

Backup Now

Saves a backup copy of the current SA file to the SA backup location (`C:\Analyzer Data\Backup` by default).

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	The file was saved successfully.
FAILURE	The file could not be saved. Check permissions on the save path.

Remarks

None.

Open Template File

Opens a read-only SA template file from the specified path and file name.

Input Arguments

0	File Path or Embedded File	Template File Name	The default .XIT file to open.
---	----------------------------	--------------------	--------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The template file was opened successfully.
FAILURE	The template file could not be found or could not be opened.

Remarks

This command supports both absolute paths (ex. `C:\Analyzer Data\Templates\test.xit`) and relative paths (ex. `.\Templates\test.xit`).

If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Examples

The following absolute path opens the SA template file at the given specific drive location:

0	File Path or Embedded File Name	SA File Name	c:\Analyzer Data\Templates\sample.xit
---	---------------------------------	--------------	---------------------------------------

The following relative path opens the SA template file in the “sub” subdirectory of the currently executing MP’s location:

0	File Path or Embedded File Name	SA File Name	.\Templates\sub\sample.xit
---	---------------------------------	--------------	----------------------------

This means that if the executing external MP is located at `c:\myMPs`, the file that will be opened will be `c:\myMPs\Templates\sub\sample.xit`.

Save As Read-Only Template

Saves the current SA file as a read-only template file with the provided filename and path. An optional serial number will be appended to the filename.

Input Arguments

0	File Path or Embedded File	Template File Name	The .XIT file to use when saving the current file as a template.
---	----------------------------	--------------------	--

Return Arguments

None.

Returned Status

SUCCESS	The template file was saved successfully.
FAILURE	The template file could not be saved. (Perhaps the path was not accessible).

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Examples

The following absolute path saves the SA file at the given specific drive location:

0	File Path or Embedded File Name	SA File Name	c:\Analyzer Data\sample.xit
---	---------------------------------	--------------	-----------------------------

The following relative path saves the SA file in the “sub” subdirectory of the currently executing MP’s location:

0	File Path or Embedded File Name	SA File Name	.\sub\sample.xit
---	---------------------------------	--------------	------------------

This means that if the executing external MP is located at `c:\myMPs`, the file that will be saved will be `c:\myMPs\sub\sample.xit`.

Exit Measurement Plan

Exits the Measurement Plan.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	When the MP is exited. (Returned status is never used).
---------	---

Remarks

If omitted, when a Measurement Plan proceeds past the last line in a script, a dialog stating “Inspection Done!” will be displayed. Using this command at the end of the script will suppress this dialog.

This command is often used as the destination for a Jump to Step command when jumping to immediately exit a script.

Shut Down SA

Exits the SpatialAnalyzer application.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	When SA is successfully exited. (Return status is never used).
---------	--

Remarks

Displays a “Save As” dialog if the SA file has not been saved.

Run Another Program

Initiates an external application with optional command-line arguments.

Input Arguments

0	File Path or Embedded File	Program Path	The path to the program to execute.
1	String	Command Line Arguments (optional)	Optional command-line arguments to pass to the executing program.
2	Boolean	Wait for Program Completion	Indicates whether the MP should pause until the program finishes.
3	Integer	Process Exit Code	Windows Process Exit Code return as part of trying to run the application.

Return Arguments

None.

Returned Status

SUCCESS	The program was executed successfully.
FAILURE	The program could not be found or executed.

Remarks

This command supports both absolute paths (ex. `C:\test.exe`) and relative paths (ex. `.\test.exe`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

The file to execute does not necessarily need to be an executable (.exe) file. Batch files (.BAT), VBScript files (.VBS), and other file types that execute when double-clicked will work with this command.

Command line arguments should not be enclosed in quotes. If more than one argument is provided, separate them by a space--not a comma. For example, to run a program with two command-line arguments, argument #1 might be `-x file.txt`.

If the *Wait for Program Completion* argument is set to TRUE, the MP will pause while the other program is running and SA will not receive events from Windows. As a result, SA will appear to have hung or crashed. This is normal, and once the application completes and returns control back to SA, the interface will be updated and become responsive again. For this reason, it is recommended to minimize the SA interface (using the Set SA's Window State command) prior to running an external program with this method.

If the *Wait for Program Completion* argument is set to FALSE, the MP will start to execute the specified program and immediately continue to the next step in the MP.

Process Exit Code is a windows process level integer error code returned as part of any attempt to run a separate program. It returns values such as:

- 0. Operation completed successfully
- 1. Incorrect function.
- 2. System cannot find the file specified
- ... (a full listing can be found from Microsoft).

Run Powershell Script

PowerShell is a cross-platform task automation framework. It is built on top of the .NET Common Language Runtime (CLR), and accepts and returns .NET objects.

Input Arguments

0	File Path or Embedded File	Powershell Script Path	The path to the powershell script to execute.
1	String	Script Arguments (optional)	Optional script arguments to pass to the executing program.
2	Boolean	Wait for Program Completion	Indicates whether the MP should pause until the program finishes.

Return Arguments

3	Integer	Process Exit Code	The powershell script exit code.
---	---------	-------------------	----------------------------------

Returned Status

SUCCESS	The program was executed successfully.
FAILURE	The program could not be found or executed.

Remarks

One example of how to use a powershell script is as follows: “*Run Powershell Script*” which can be used to execute the following script (as an example).

ExportTo-ExcelPDF.ps1

```
if ($args.Count -gt 0)
{
    $path = $args[0]
    $xlFixedFormat = "Microsoft.Office.Interop.Excel.xlFixedFormatType" -as [type]
    $excelFiles = Get-ChildItem -Path $path -include *.xls, *.xlsx -recurse
    $objExcel = New-Object -ComObject excel.application
    $objExcel.visible = $false
    foreach($wb in $excelFiles)
    {
        $filepath = Join-Path -Path $path -ChildPath ($wb.BaseName + ".pdf")
        $workbook = $objExcel.workbooks.open($wb.fullname, 3)
        $workbook.Saved = $true
        "saving $filepath"
        $workbook.ExportAsFixedFormat($xlFixedFormat::xlTypePDF, $filepath)
        $objExcel.Workbooks.close()
    }
    $objExcel.Quit()
}
```

The first argument of the MP command must be the full path of the powershell cmdlet – in this case *ExportTo-ExcelPDF.ps1*. This file is included in the installation directory of SA by default.

The second argument of the MP command must be the full path to the directory in which EXCEL files have been put

awaiting print to PDF.

This powershell cmdlet will print out ALL EXCEL files of *.xls or .xlsx types to PDF files in the specified directory (or any subordinate directory).

Many other tasks could be accomplished by executing a powershell script in this way.

Copy General File

Copies a source file to a destination file, optionally overwriting the destination file if it already exists.

Input Arguments

0	File Path or Embedded File	Source File Name	The path for the source file.
1	File Path or Embedded File	Destination File Name	The path for the destination file.
2	Boolean	Overwrite?	Indicates whether the destination file should be overwritten if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully copied.
FAILURE	The source file could not be found, or the source/destination path could not be accessed.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

If the *Overwrite?* argument (Argument 2) is set to TRUE, and the destination file already exists, then the source file will be copied over the destination file. If this argument is set to FALSE and the destination file already exists, no change will occur.

Rename General File

Renames a source file to a destination file, optionally overwriting the destination file if it already exists. Since this is a rename operation, after successful completion the source file will no longer exist.

Input Arguments

0	File Path or Embedded File	Source File Name	The path for the source file.
1	File Path or Embedded File	Destination File Name	The path for the destination file.
2	Boolean	Overwrite?	Indicates whether the destination file should be overwritten if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully renamed.
FAILURE	The source file could not be found, or the source/destination path could not be accessed.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

If the *Overwrite?* argument (Argument 2) is set to TRUE, and the destination file already exists, then the source file will be renamed over the destination file. If this argument is set to FALSE and the destination file already exists, no change will occur.

Delete General File

Deletes a file from the file system.

Input Arguments

0	File Path or Embedded File Name	File Name	The path of the file to delete.
---	---------------------------------	-----------	---------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The file was deleted successfully.
FAILURE	The file could not be deleted or could not be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Verify General File Exists

Determines whether a file currently exists at the specified path.

Input Arguments

0	File Path or Embedded File	File Name	The path of the file to check.
1	Step ID	Step if File Does Exist	Step to jump to if file exists.
2	Step ID	Step if File Doesn't Exist	Step to jump to if file does not exist.

Return Arguments

None.

Returned Status

SUCCESS	The file was found at the specified path.
FAILURE	The provided path was not valid or the file was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Verify MP File Exists

Determines whether an MP file currently exists at the specified path.

Input Arguments

0	File Path or Embedded File	MP File Name	The path of the mp file to check.
1	Step ID	Step if File Does Exist	Step to jump to if file exists.
2	Step ID	Step if File Doesn't Exist	Step to jump to if file does not exist.

Return Arguments

None.

Returned Status

SUCCESS	The mp file was found at the specified path.
FAILURE	The provided path was not valid or the file was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Browse For Directory

Displays a standard Windows *File* ► *Browse for Folder* dialog prompting the user to select a file.

Input Arguments

0	String	Dialog Title (Optional)	The title to appear in the dialog's title bar.
---	--------	-------------------------	--

Return Arguments

1	String	Path	The selected path.
---	--------	------	--------------------

Returned Status

SUCCESS	The command completed successfully.
---------	-------------------------------------

Remarks

None.

Browse For File

Displays a standard Windows *File>Open* or *File>Save As* dialog prompting the user to select a file.

Input Arguments

0	Boolean	File Open Dialog? (FALSE=Save As Dialog)	TRUE displays a File Open dialog. FALSE specifies a File Save dialog.
1	Directory Path	Working Directory (Optional)	The default location in the dialog when it is opened.
2	String	File Extension (Optional)	Specify a file extension filter to apply to the dialog.
3	String	Dialog Title (Optional)	The title to appear in the dialog's title bar.

Return Arguments

4	Boolean	File Selected (FALSE=Cancelled)	Contains TRUE if a file was selected, or FALSE if the user closed the dialog box or clicked the CANCEL button.
5	String	File Name	The selected file name only (without its path).
6	String	Path	The selected path only (without the file name).
7	String	Path with File Name	Both the path and file name.

Returned Status

SUCCESS	The command completed successfully.
---------	-------------------------------------

Remarks

Argument 1 supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location. If an argument is not provided at all, the default path will be the most recent save path used in SA.

Argument 2 should be a single file extension, without any other characters. For example, `txt` is a valid filter for `.txt` files.

Find Files in Directory

Retrieves a list of files on the file system matching a wildcard pattern.

Input Arguments

0	String	Directory	The directory in which to search.
1	String	File Name Pattern	The Windows-standard wildcard pattern to search.
2	Boolean	Recursive?	Indicates whether subdirectories of the supplied directory should be recursively searched.

Return Arguments

3	String Ref List	Files	The list of file paths matching the provided search details.
---	-----------------	-------	--

Returned Status

SUCCESS	The list was retrieved successfully.
FAILURE	The provided directory was not found.

Remarks

This command supports absolute paths (ex. `C:\test.xit`), or relative paths (ex. `.\test.xit`) from the *working directory* which may be SA install directory unless specified using *Set Working Directory*. To make this command behave like others that accept relative paths, first use “Set Working Directory” with `.\` as the working directory path in argument 0.

Find Sub-Directories in Directory

Retrieves a list of directories within the specified directory.

Input Arguments

0	String	Directory	The directory in which to search.
1	Boolean	Recursive?	Indicates whether subdirectories of the supplied directory should be recursively searched.

Return Arguments

2	String Ref List	Sub-directories	The list of directories.
---	-----------------	-----------------	--------------------------

Returned Status

SUCCESS	The list was retrieved successfully.
FAILURE	The provided directory was not found.

Remarks

None.

Get Directory and Filename from Path

Splits a path into a separate directory and filename.

Input Arguments

0	String	Path	The source file path.
---	--------	------	-----------------------

Return Arguments

1	String	Directory	The path's directory portion.
2	String	Filename	The path's filename portion.

Returned Status

SUCCESS	The path was split successfully.
FAILURE	An invalid path was provided.

Remarks

None.

Make Embedded File Name List

Builds a list of files embedded in the current SA job file.

Input Arguments

0	String	Collection Wildcard Criteria	Collections to consider in embedded file search.
1	String	File Name Pattern	Names to search for. Use *.* to search for all.

Return Arguments

2	String Ref List	Embedded Files	Names of the selected embedded files.
---	-----------------	----------------	---------------------------------------

Returned Status

SUCCESS	The list of files was returned successfully.
FAILURE	This command always succeeds.

Remarks

None.

File Import

Import SA File

Imports an SA file into the current job.

Input Arguments

0	File Path or Embedded File	SA File Name	The path for the .XIT file to import.
1	Boolean	Allow Operator Selections	TRUE to allow the user to select specific collections to import. FALSE to import all collections.
2	String Ref List	Selected Collections (Optional)	List of Collection Names to import from the specified job file

Return Arguments

None

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found, or could not be imported.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location. Imported collections will be renamed as necessary to avoid duplicate collection names.

Import ASCII: Predefined Formats

Imports an ASCII file containing points, clouds, vectors, frames, or planes into the current job based on a predefined format.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the ASCII file to import.
1	File Format	File Format	The format of the source ASCII file.
2	Units	Units	The units of the source ASCII file.
3	Angular Units	Angular Units	The angular units of the source ASCII file.
4	Collection Object Name	Group Name	The collection and group in which to place imported points.
5	Boolean	Import As Cloud	TRUE to import points as a point cloud. FALSE to import as points.

Return Arguments

None

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found.

Remarks

The Collection Object Name specified (Arg.4) is used differently depending on the file format being imported (Arg. 1). A format that specifies collection and group will ignore this name entirely, while a format that includes a group name but not collection name will use the specified group name from the file and place it in the collection specified in Arg 4. This is true unless a format including uncertainty is imported which would also add an instrument, in which case, both the instrument and data are imported into the working collection.

This command supports both absolute paths (ex. C:\test.xit) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Note that this command will not fail if the specified file did not match the prescribed format. In that case, data will not be imported. Upon import, values will be converted from the source units of the file (Argument 2) to the units of the current SA file. When a format contains a group name, it will override the group name provided in the arguments.

Import ASCII: Predefined Frame Set Formats

Imports an ASCII file containing frames into the current job based on a predefined format as a Frame Set.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the ASCII file to import.
1	File Format	File Format	The format of the source ASCII file.
2	Units	Units	The units of the source ASCII file.
3	Angular Units	Angular Units	The angular units of the source ASCII file.
4	Collection Object Name	Frame Set Container Name	The name of the resulting Frame Set
5	Boolean	Ensure Unique Name	TRUE checks to ensure the name is unique.

Return Arguments

None

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found.

Remarks

This command supports both absolute paths (ex. C:\test.xit) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Note that this command will not fail if the specified file did not match the prescribed format. In that case, data will not be imported. Upon import, values will be converted from the source units of the file (Argument 2) to the units of the current SA file. When a format contains a group name, it will override the group name provided in the arguments.

Import E57 File

Imports an E57 file into the current job file.

Input Arguments

0	File Path or Embedded File	E57 File Path	The path to the STEP file to import.
1	Boolean	Saved Converted File	True saves the file after conversion
2	Boolean	Use Square Root of Intensity	True applies the square root
3	Boolean	Automatically Close Converter	True closes the converter dialog, while false allows user interaction.
4	Boolean	Prioritize Color Over Intensity	True uses color when available
5	Boolean	Import Scan Blocks As Separate Clouds	True imports the blocks separately
6	Units	Units	Units of the imported file

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import STL File

Imports a STL file into the current job file.

Input Arguments

0	File Path or Embedded File	STEP File Path	The path to the STEP file to import.
1	Units	Units	Units of the imported STL file
2	Boolean	Import Mesh	When TRUE, the STL file will be imported as a mesh
3	Boolean	Import Point Cloud	When TRUE, the STL file will be imported as a Point Cloud

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import STEP File

Imports a STEP file into the current job file.

Input Arguments

0	File Path or Embedded File	STEP File Path	The path to the STEP file to import.
1	Boolean	Display Entity Filters	When TRUE, display a list of entities to the user to select which to import. When FALSE, all entities are imported.
2	Boolean	Display Residuals	When TRUE, displays a detailed summary about the imported file. When FALSE, no summary is displayed.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import IGES File

Imports an IGES file into the current job file.

Input Arguments

0	File Path or Embedded File	IGES File Path	The path to the IGES file to import.
---	----------------------------	----------------	--------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import VDA/FS File

Imports a VDA/FS file into the current job file.

Input Arguments

0	File Path or Embedded File	VDA/FS File Path	The path to the VDA/FS file to import.
---	----------------------------	------------------	--

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import SAT File

Imports a SAT file into the current job file.

Input Arguments

0	File Path or Embedded File	SAT File Path	The path to the SAT file to import.
---	----------------------------	---------------	-------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import File As Embedded File

Imports any file and embeds it into the active collection.

Input Arguments

0	File Path or Embedded File	External File Name	The name of the file to embed.
1	Boolean	Replace Existing?	Specifies whether the imported file will replace an existing embedded file with the same name.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import MP File As Embedded MP

Imports an external MP file and embeds it into the active collection.

Input Arguments

0	File Path or Embedded File	External MP File Name	The name of the MP file to embed.
1	Boolean	Replace Existing?	Specifies whether the imported file will replace an existing embedded MP with the same name.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If a relative path is provided and the MP is embedded, the path will be relative to the current SA file location.

Import File as Picture

Imports an external file as a picture file in the active collection.

Input Arguments

0	File Path or Embedded File	External MP File Name	The name of the picture to import
1	Boolean	Replace Existing?	Specifies whether the imported file will replace an existing picture with the same name.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found.

Remarks

This command supports standard picture formats such as *.jpg, *.png.

Direct CAD Access

Imports a file directly from a CAD file format (SA Ultimate + Native CAD only).

Input Arguments

0	File Path or Embedded File	CAD File Name	The name of the file to import.
1	Boolean	Import Solids	Indicates whether solids should be imported from the file.
2	Boolean	Import Surfaces	Indicates whether surfaces should be imported from the file.
3	Boolean	Import Polygonized Surfaces	Indicates whether polygonized surfaces should be imported from the file.
4	Boolean	Import Annotations	Indicates whether annotations should be imported from the file.
5	Boolean	Import Vectors	Indicates whether vectors should be imported from the file.
6	Boolean	Import Points	Indicates whether points should be imported from the file.
7	String	Point Group Name	Point Group name used for the imported points.
8	Boolean	Import Attributes/Metadata	Indicates whether metadata should be imported from the file.
9	Boolean	Import Coordinate Frames	Indicates whether coordinate frames should be imported from the file.
10	Boolean	Import Planes	Indicates whether planes should be imported from the file.
11	Boolean	Import 3D Curves - Lines	Indicates whether lines should be imported from the file.
12	Boolean	Import 3D Curves - Circles	Indicates whether circles should be imported from the file.
13	Boolean	Import 3D Curves - General Curves	Indicates whether general curves should be imported from the file.
14	Boolean	Import Construction Geometry	Indicates whether construction geometry should be imported from the file.
15	Boolean	Import Hidden Entities	Indicates whether hidden entities should be imported from the file.
16	Boolean	Import all Surfaces as Mesh Graphical Entities	Indicates whether surfaces should be imported as mesh graphical entities (see Remarks below).
17	Boolean	Do Not Import Fillets	Surfaces marked as fillets in the source format will not be imported (to save memory/improve responsiveness).
18	Boolean	Do Not Import Dittos	Objects marked as dittos in the source format will not be imported.
19	Integer	Ditto Threshold	Indicates the maximum number of dittos that should be imported.
20	Boolean	Center View on Imported Objects	Indicates whether the graphical view should be centered on the imported objects.
21	Boolean	Import into Folders matching CAD file hierarchy	Indicates whether objects will be imported into folders in the tree matching the hierarchy in the CAD file.
22	Boolean	Remove Empty Folders	Indicates whether empty folders imported from the CAD hierarchy should be deleted.

23	Integer	Surface Normals Mode (1 or 2)	Indicates the surface normals mode to use when importing. If mode 1 causes issues, try mode 2.
24	Boolean	Prompt on Missing Components	Notify user when components are missing from the selected CAD model.
25	Boolean	Selective Import	True to display the Selective Import dialog when opening the selecting file
26	Boolean	Surface Compatibility Mode	True enables Surface Compatibility mode.
27	Boolean	Explode Surfaces	True enables exploded surfaces
28	String	CAD File Units (leave blank to use the units specified in the file)	The units used by the selected CAD file.
29	Boolean	Build Callout Views	True will build callout views included the import GD&T annotations

Return Arguments

30	Boolean	Import Warnings	Indicates if import warnings were generated.
31	String	Import Warning Messages	Contains a list of any import warning messages.
32	Vector	Extents Min	The minimum X/Y/Z extents of the imported CAD (in the active frame).
33	Vector	Extents Max	The maximum X/Y/Z extents of the imported CAD (in the active coordinate frame).

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

Surfaces imported as Mesh Graphical Entities save a considerable amount of memory and processing power--but the entities cannot be analyzed. They are purely a “picture” and cannot be used for point-to-surface analyses.

Argument 26 provides a “Surface Compatibility Mode” option to CAD import. If you turn it on, we run the surfaces through a conditioning tool which should create a more compatible representation of the model. The idea is that it may import a model which is otherwise causing either import or graphical problems.

Argument 27, “Explode Surfaces”, provides a means to dissect a model on import such that each face is imported as a separate object.

Import SA Windows Placement

Imports a windows placement file and updates stored dialog/window positions and sizes to match what is stored in the file.

Input Arguments

0	File Path or Embedded File	File Path	The path to the windows placement file.
---	----------------------------	-----------	---

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

A windows placement file can be created by choosing *File* ► *Export* ► *Window Placements*.

Import VSTARS .xyz File

Imports an .xyz VSTARS file into the current SA job file.

Input Arguments

0	File Path or Embedded File	File Path	The path to the VSTARS .xyz file to import.
---	----------------------------	-----------	---

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

None.

Import VSTARS Cameras

Imports a camera file (outstar.txt) from VSTARS into the current SA job file.

Input Arguments

0	File Path or Embedded File	File Path	The path to the VSTARS camera file to import.
---	----------------------------	-----------	---

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found or the format was not recognized.

Remarks

None.

Import Leica GSI File

Imports a Leica GSI file.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the instrument with which to associate the file's data.
1	Collection Object Name	Group Name	The group into which to import the data.
2	File Path or Embedded File	File Path	The path to the file to import.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file or instrument could not be found.

Remarks

None.

Import Leica SDB File

Imports a Leica SDB scan file.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the instrument with which to associate the file's data.
1	Collection Object Name	Scan Cloud Name	The point cloud into which to import the data.
2	File Path or Embedded File	File Path	The path to the file to import.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file or instrument could not be found.

Remarks

None.

Import Hidden Point Bar XML File

Imports an XML file containing a list of hidden point bar definitions. This is specific to the hidden-point bar database definitions in the Users Options. Refer to the Points chapter of the Users Manual for more information on hidden point bar definitions.

Input Arguments

0	File Path or Embedded File	XML File Path	The path to the file to import.
1	Boolean	Replace Existing Entries?	True replaces any existing hidden point definitions in the User Options with those defined in the specified file.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully imported.
FAILURE	The source file could not be found.

Remarks

Here is a basic example of an XML file with one of each type of bar definition included as an example of the expected formatting:

```
<?xml version="1.0" encoding="UTF-8"?>
-<HiddenPointAdapters>
<!-- Units: M = 0, CM = 1, MM = 2, FT = 3, IN = 4 -->
<Units Units="4"/>
-<HiddenPointAdapter>
    <Type Type="Two Point Bar"/>
    <Name Name="PtBar0"/>
    <AToB AToB="10.000000"/>
    <ToC ToC="15.000000"/>
    <FromA FromA="TRUE"/>
    <InterPointTolerance InterPointTolerance="0.000000"/>
    <PlanarOffset PlanarOffset="0.000000"/>
    <RadialOffset RadialOffset="0.000000"/>
</HiddenPointAdapter>
```

```

-<HiddenPointAdapter>
  <Type Type="Gravity Bar"/>
  <Name Name="PtBar1"/>
  -<FrameOfReference Name="A::WORLD">
    <VectorNamed Name="X-Axis" Z="0.000000" Y="0.000000" X="1.000000"/>
    <VectorNamed Name="Y-Axis" Z="0.000000" Y="1.000000" X="0.000000"/>
    <VectorNamed Name="Z-Axis" Z="1.000000" Y="0.000000" X="0.000000"/>
  </FrameOfReference>
  <VerticalOffset VerticalOffset="8.000000"/>
</HiddenPointAdapter>

```

```

-<HiddenPointAdapter>
  <Type Type="Multiple Point Fixture"/>
  <Name Name="PtBar2"/>
  <InterPointTolerance InterPointTolerance="0.000000"/>
  <PlanarOffset PlanarOffset="0.000000"/>
  <RadialOffset RadialOffset="0.000000"/>
  -<ReferencePoints>
    <VectorNamed Name="r0" Z="0.800592" Y="53.596606" X="39.176611"/>
    <VectorNamed Name="r1" Z="-0.563036" Y="95.184179" X="101.150548"/>
    <VectorNamed Name="r2" Z="0.318155" Y="35.621204" X="139.086581"/>
  </ReferencePoints>
  -<ProbePoint>
    <VectorNamed Name="r3" Z="0.261696" Y="95.217750" X="107.248146"/>
  </ProbePoint>
</HiddenPointAdapter>
</HiddenPointAdapters>

```

File Export

Export ASCII Points

Exports one or more groups of points to an ASCII-formatted file.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Group Name Ref List	Group Names to export	A list of point groups to export.
2	Export Delimiter Spec	Data Delimiter	A character separating data values. (Space or Comma).
3	Target Name Format	Target Name Format	Specifies how point/target names are specified in the ASCII file.
4	Coordinate System Type	Desired Coordinate System	Specify the type of coordinate system in which to export the points.
5	Boolean	Include Target Offsets?	Specify whether to include the stored offsets for each point.
6	Boolean	Include Target Comments?	Specify whether to include the comments stored with each point.
7	Boolean	Include Timestamps?	Specify whether to include measurement timestamps with each point.
8	Boolean	Include Tolerances?	Specify whether to include stored tolerances with each point.
9	Boolean	Include Coordinate Uncertainties?	Specify whether to include calculated uncertainties with each point.
10	Boolean	Include SA version and frame comments?	Specify whether to include the version of SA used and the frame comments.
11	Boolean	Include Axis Comments?	Specify whether to include axis comments with each point.
12	Boolean	Include Export Format Info?	Specify whether to include export format information.
13	Boolean	Include Weights?	Specify whether to include weights of each point.
14	Boolean	Include Measurement Details?	Specify whether to include details with each measurement.
15	Boolean	Maximum Precision (Scientific Notation?)	Specify whether to export numbers with full internal precision (15 digits).
16	Integer	Decimal Precision	The number of digits following the decimal.
17	Boolean	Append?	Specify whether to add the ASCII data to an existing file, if it exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The file could not be saved, or none of the provided point groups could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 13 is set to FALSE, the specified file will be overwritten if it already exists.

Export ASCII Point Sets

Exports a select Point Set to an ASCII-formatted file.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Object Name	Point Set Container	Point Set containing the points to export.
2	Export Delimiter Spec	Data Delimiter	A character separating data values. (Space or Comma).
3	Target Name Format	Target Name Format	Specifies how point/target names are specified in the ASCII file.
4	Coordinate System Type	Desired Coordinate System	Specify the type of coordinate system in which to export the points.
5	Boolean	Include Target Offsets?	Specify whether to include the stored offsets for each point.
6	Boolean	Include Timestamps?	Specify whether to include measurement timestamps with each point.
7	Boolean	Include SA version and frame comments?	Specify whether to include the version of SA used and the frame comments.
8	Boolean	Include Axis Comments?	Specify whether to include axis comments with each point.
9	Boolean	Include Export Format Info?	Specify whether to include export format information.
10	Boolean	Maximum Precision (Scientific Notation?)	Specify whether to export numbers with full internal precision (15 digits).
11	Integer	Decimal Precision	The number of digits following the decimal.
12	Boolean	Append?	Specify whether to add the ASCII data to an existing file, if it exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The file could not be saved, or none of the provided point groups could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 13 is set to FALSE, the specified file will be overwritten if it already exists.

Export ASCII Frame Set

Exports a Frame Set to an ASCII-formatted file.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Object Name	Frame Set Container	The Frame Set to be exported
2	Export Delimiter Spec	Data Delimiter	A character separating data values. (Space or Comma).
3	File Format	File Format	Format to be used in the Ascii file
4	Boolean	Include Export Format Info?	Create a header with the format information?
5	Integer	Decimal Precision	Decimal precision to use in the resulting file
6	Boolean	Append?	Specify whether to add the ASCII data to an existing file, if it exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The export file could not be written, or frame select could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 6 is set to FALSE, the specified file will not be written if it already exists.

Export ASCII Frames

Exports a selection of Frames to an ASCII-formatted file.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Object Name Ref List	Object List	The list of frames to be exported as part of the ascii file.
2	Export Frame Mode	Export Frame Mode	Selection list of frame export formats.
3	Boolean	Overwrite existing file?	Specify whether to add the ASCII data to an existing file, if it exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The export file could not be written, or none of the provided frames could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 6 is set to FALSE, the specified file will not be written if it already exists.

Export ASCII Point Clouds

Exports one or more point clouds to an ASCII-formatted file.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Object Name Ref List	Point Cloud List	A list of point clouds to export.
2	Export Delimiter Spec	Data Delimiter	A character separating data values. (Space or Comma).
3	Boolean	Overwrite existing file?	Specify whether to add the ASCII data to an existing file, if it exists.
4	Boolean	Show Progress Dialog?	Specify whether a progress dialog should be shown as clouds are exported.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The export file could not be written, or none of the provided point clouds could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 3 is set to FALSE, the specified file will not be written if it already exists.

Export PTX Point Clouds

Exports one or more point clouds to an PTX formatted file.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Object Name Ref List	Point Cloud List	A list of point clouds to export.
2	Boolean	Overwrite existing file?	Specify whether to replace the a file with the same name if it already exists.
3	Boolean	Show Progress Dialog?	Specify whether a progress dialog should be shown as clouds are exported.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The export file could not be written, or none of the provided point clouds could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 3 is set to FALSE, the specified file will not be written if it already exists.

Export Vector Container to Excel File

Exports data associated with a vector group to an Excel file. The command exports begin, end, delta, and magnitude information for each vector.

Input Arguments

0	File Path or Embedded File	Excel File Path	The path to the file to save.
1	Vector Group Name	Vector group to export	The Vector group to export to the file.
2	Boolean	Overwrite existing file?	Specify whether to overwrite the file if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The file could not be saved, or none of the provided point groups could be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). To avoid an error dialog when opening the file, the path should match the version of Excel installed on the machine. If Office 2000/2003, use a `.xls` extension. If Office 2007 and later is installed, use a `.xlsx` extension. If Argument 2 is set to FALSE, the specified file will not be written if it already exists, and the step will return FAILURE. If Argument 2 is TRUE, and the file already exists, the user will be prompted to confirm the overwriting process.

Export Vector Container to ASCII File

Exports data associated with a vector group to a comma-delimited ASCII file. The command exports begin, delta, and magnitude information for each vector.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the file to save.
1	Collection Object Name	Vector group to export	The collection object name for the vector group to export.
2	Boolean	Overwrite existing file?	Specify whether to overwrite the file if it already exists.
3	Boolean	Use Full Precision (Scientific Notation)?	If TRUE, the data will be exported with full decimal precision
4	Vector Name Format	Vector Name Format	The format for the vector name.
5	Boolean	Include Length?	If TRUE, the length of the vector will be exported as well.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The export file could not be written, the vector group could not be found, or Argument 2 was FALSE and the file already exists.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). If Argument 2 is set to FALSE, the specified file will not be written if it already exists, and the step will return FAILURE. If Argument 2 is TRUE, and the file already exists, the user will be prompted to confirm the overwriting process.

Export STEP File - Entire Model

Exports a STEP file containing all STEP-compatible objects from the current SA job file.

Input Arguments

0	File Path or Embedded File	STEP File Path	The path of the file to save.
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Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the STEP file was successfully exported.
---------	---

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export STEP File - Partial Model

Exports a STEP file containing a list of selected objects.

Input Arguments

0	File Path or Embedded File	STEP File Path	The path of the file to save.
1	Collection Object Name Ref List	Object Name List	A list of objects to export to the file.

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the STEP file was successfully exported.
PARTIAL SUCCESS	One or more objects in the list was not valid.
FAILURE	The object list is empty, or no objects were valid.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export IGES File - Entire Model

Exports an IGES file containing all IGES-compatible objects from the current SA job file.

Input Arguments

0	File Path or Embedded File	IGES File Path	The path of the file to save.
---	----------------------------	----------------	-------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the IGES file was successfully exported.
---------	---

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export IGES File - Partial Model

Exports an IGES file containing a list of selected objects.

Input Arguments

0	File Path or Embedded File	IGES File Path	The path of the file to save.
1	Collection Object Name Ref List	Object Name List	A list of objects to export to the file.

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the IGES file was successfully exported.
PARTIAL SUCCESS	One or more objects in the list was not valid.
FAILURE	The object list is empty, or no objects were valid.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export VDA/FS File - Entire Model

Exports a VDA/FS file containing all compatible objects from the current SA job file.

Input Arguments

0	File Path or Embedded File	VDA/FS File Path	The path of the file to save.
---	----------------------------	------------------	-------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the VDA/FS file was successfully exported.
---------	---

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export VDA/FS File - Partial Model

Exports a VDA/FS file containing a list of selected objects.

Input Arguments

0	File Path or Embedded File	VDA/FS File Path	The path of the file to save.
1	Collection Object Name Ref List	Object Name List	A list of objects to export to the file.

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the VDA/FS file was successfully exported.
PARTIAL SUCCESS	One or more objects in the list was not valid.
FAILURE	The object list is empty, or no objects were valid.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export Embedded File

Exports an embedded file to an external file.

Input Arguments

0	Collection Name	Embedded File Collection Name	The collection containing the embedded file to export.
1	String	Embedded File Name	The name of the embedded file to export.
2	File Path or Embedded File	External File Name	The filename of the external file to save.
3	Boolean	Replace Existing?	Specify whether to overwrite the provided external file if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The file could not be exported.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Export DXF

Exports a set of points to a DXF file.

Input Arguments

0	File Path or Embedded File	DXF File Path	The path of the file to save.
1	Point Name Ref List	Point Names	A list of points to export to the DXF format.

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the DXF file was successfully exported.
FAILURE	The file path is invalid or the points could not be found.

Remarks

This command supports both absolute paths (ex. `C:\test.dxf`) and relative paths (ex. `.\test.dxf`).

Export Scan Stripe Mesh to STL File

Exports a Scan Strip Mesh in STL format.

Input Arguments

0	File Path or Embedded File	STL File Path	The path of the file to save.
1	Collection Object Name	Mesh	The name of the Scan Strip Mesh to export.

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the STL file was successfully exported.
FAILURE	The file path is invalid or the mesh could not be found.

Remarks

None.

Export Hidden Point Bar XML File

Exports an XML file containing a list of hidden point bar definitions. This is specific to the hidden-point bar database definitions in the Users Options. Refer to the Points chapter of the Users Manual for more information on hidden point bar definitions.

Input Arguments

0	File Path or Embedded File	XML File Path	The path to the file to import.
1	Boolean	Replace Existing Entries?	True replaces any existing hidden point definitions in the User Options with those defined in the specified file.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The file path is invalid.

Remarks

None.

QDAS File Export...

Import QDas Catalog File

The command imports a DFD Catalog file for use while the MP is running.

Input Arguments

0	File Path or Embedded File	QDAS DFD File Path	The path of the (*.dfd) file to import.
---	----------------------------	--------------------	---

Return Arguments

None.

Returned Status

SUCCESS	The file path is valid and the file was successfully imported.
FAILURE	The file could not be found.

Remarks

None.

Get QDAS Catalog Entries

The command creates a string list of QDAS catalog entries applicable to a target Kxxxx field. For example, for the target K0008 field the result is a list of operators' names recorded in the Q-DAS catalog.

Input Arguments

0	String	K-Field Target	K-Field Target
1	String Ref List	Catalog Entries	List of Catalog Entries

Return Arguments

None.

Returned Status

SUCCESS	List of entries were returned successfully
FAILURE	The catalog could not be found or the K-field could not be accessed.

Remarks

None.

Set K-Field from QDAS Catalog

The command provides the ability to re-load a Q-DAS catalog if needed and select a record identifier in the QDAS catalog per each Kxxxx target field.

The record identifier selection is optional. If nothing is selected (default value -1), the target field will not be added to QDAS export file.

Input Arguments

None.

Return Arguments

0	Integer	K0005: Event Identifier	Event Identifier
1	Integer	K0007: Cavity Identifier	Cavity Identifier
2	Integer	K0008: Operator Identifier	Operator Identifier
3	Integer	K0010: Machine Identifier	Machine Identifier
4	Integer	K0011: Process Param Identifier	Process Param Identifier
5	Integer	K0012: Gage Identifier	Gage Identifier

Returned Status

SUCCESS	User selected K-Fields were returned successfully.
FAILURE	The catalog could not be found.

Remarks

This command returns the index of the user selected string, not the string its self. But this integer is what is needed in the *.dfq export step. String 0 is always “-1: N/A” for each K-Field if no user selection is made or no options were available in the catalog.

Get QDAS Catalog Entry Identifier

Much like *Set K-Field from QDAS Catalog* this command offers the user an option to select a record identifier for the target Kxxxx field from the imported QDAS catalog. The advantage here is that you can select any K-Field and build a question to ask using a string reference list.

Input Arguments

0	String	K-Field Target	K-Field Target
1	String Ref List	User Prompt	User Prompt
2	Font Type	Font	Font to use

Return Arguments

3	Integer	Entry Identifier	Returned Integer
---	---------	------------------	------------------

Returned Status

SUCCESS	The user selection was returned successfully
FAILURE	The catalog could not be found.

Remarks

This command returns the index of the user selected string, not the string its self. But this integer is what is needed in the *.dfq export step. String 0 is always “-1: N/A” for each K-Field if no user selection is made or no options were available in the catalog.

Prepare QDAS Data List

This command creates a QDAS data list of the most common Kxxxx fields needed for part's description and its characteristics. These are defined in advance and can be exported using *Export QDAS Data List*.

A comprehensive export option is to use *Prepare QDAS Data List* along with *Add Ke-Field to QDAS Data List* and finally *Export QDAS Data List* to build a complete *.dfq file for your part.

Input Arguments

0	String	K1001: Part Number	Part Number
1	String	K1002: Part Description	Part Description
2	String	K1071: Supplier Number	Supplier Number
3	String	K1072: Supplier Description	Supplier Description
4	String	K1203: Reason for Test	Reason for Test
5	String	K1303: Plant	Plant
6	String	K1900: Part Remark	Part Remark
7	String	K0006: Batch Number	Batch Number
8	String	K0014: Part ID	Part ID
9	String	K0053: Order Number	Order Number
10	String	K0004: Date Time Stamp	Date Time Stamp
11	Integer	K0008: Operator Identifier	Operator Identifier
12	integer	K0010: Machine Identifier	Machine Identifier
13	Integer	K0012: Gage Identifier	Gage Identifier
14	Relationship Ref List	Relationship List	Relationships from which criteria will be recorded
15	Feature Check Ref List	Feature Check List	List of GD&T Checks to record
16	Dimension Ref List	Dimension List	List of dimension to record
17	Collection Object Name Ref List	Vector Group List	List of Vector Groups from which criteria will be recorded.

Return Arguments

None.

Returned Status

SUCCESS	The QDAS Data List has been defined successfully.
FAILURE	The catalog could not be found or reference was invalid.

Remarks

A fair bit of argument verification has been added to ensure data completeness and validity.

The following arguments must have values:

- A0 - K1001 Part Number
- A1 - K1002 Part Description
- A14, A15, A16, or A17 – at least one of the arguments must have a value

Add K-Field to QDAS Data List

Once “Prepare QDAS Data List” command is in the script (prerequisite), then based on customer needs, this command provides the ability to add to the QDAS data list.

A comprehensive export option is to use *Prepare QDAS Data List* along with *Add Ke-Field to QDAS Data List* and finally *Export QDAS Data List* to build a complete *.dfq file for your part.

Input Arguments

0	String	Field Name	Optional info to simplify MP script Reading
1	String	K-Field	Mandatory field in the following format: Kxxxx, where xxxx is a numeric value between 1-9999
2	Integer	Characteristic Number	Number to indicate to which characteristic it is applicable.
3	Integer	Value Max Length	Mandatory field defined by QDAS Specifications
4	QDAS Value Type	Value Type	Mandatory field defined by QDAS Specifications - Pick from List.
5	String	Value	A Kxxxx field value in string format that should satisfy requirements defined by A3 and A4
6	Integer	Catalog Entry Identifier	A Kxxxx field value as a reference to a catalog entry.

Return Arguments

None.

Returned Status

SUCCESS	The K-Field was defined successfully.
FAILURE	The K-Field is invalid or one of its entries.

Remarks

Additional Kxxxx field can be added except the “structural info” K5xxx block. The structural information of logical groups in the output DFQ file is generated automatically based on the SA Tree structure. If it is needed user may re-organize SA tree in the desired groups before export.

The structural information of logical groups in the output DFQ file is generated automatically based on SA Tree structure. If needed a user may re-organize the SA tree in the desired groups before initiating Q-DAS export.

Important Notes:

- It is a responsibility of user to use Q-DAS specifications to properly define the required K-Field type, max length, and field type. According to entered information, SA will validate user input.
- Either A5 or A6 argument must be defined, but not simultaneously. If both arguments have values by mistake, the A6 will define the field's value.

Export QDAS Data List

This command exports the existing QDAS Data List into the specified *.DFQ file.

A comprehensive export option is to use *Prepare QDAS Data List* along with *Add Ke-Field to QDAS Data List* and finally *Export QDAS Data List* to build a complete *.dfq file for your part.

Input Arguments

0	File Path or Embedded File	QDAS Export File Path	Path and file name for the exported file.
---	----------------------------	-----------------------	---

Return Arguments

None.

Returned Status

SUCCESS	The QDAS Data List was exported successfully.
FAILURE	The catalog could not be found or the path is invalid.

Remarks

None.

Export QDAS Characteristics

Exports a *.dfq file for use in Hexagon's Q-DAS packages. This command provides a baseline export option.

A comprehensive export option is to use *Prepare QDAS Data List* along with *Add Ke-Field to QDAS Data List* and finally *Export QDAS Data List* to build a complete *.dfq file for your part.

Input Arguments

0	File Path or Embedded File	QDAS Export File Path	The path of the file to save.
1	String	K1001: Part Number	Part Number to save with the file
2	String	K1002: Part Description	Part Description
3	String	K1071:Supplier Number	Supplier Number
4	String	K1072: Supplier Description	Supplier Description
5	String	K1203: Reason for Test	Reason for Test
6	String	K1303: Plant	Plant
7	String	K1900: Part Remark	Part Remark
8	String	K0006: Batch Number	Batch Number
9	String	K0014: Part ID	Part ID
10	String	K0053: Order Number	Order Number
11	String	K0004: Date Time Stamp	Date Time Stamp
12	Integer	K0008: Operator Identifier	Operator Identifier
13	Integer	K0010: Machine Identifier	Machine Identifier
14	Integer	K0012: Gage Identifier	Gage Identifier
15	Relationship Ref List	Relationship List	Relationships from which criteria will be recorded
16	Feature Check Ref List	Feature Check List	List of GD&T Checks to record
17	Dimensions Ref List	Dimension list	List of dimension to record
18	Collection Object Name Ref List	Vector Group List	List of Vector Groups from which criteria will be recorded.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully exported.
FAILURE	The file path is invalid or the referenced items could not be found.

Remarks

9 new arguments for supplier and part description were added in 2022.3. The export was also limited to only relationship criteria with reporting enabled and tolerances set. Vector Characteristics - User can control what vector components to export through Vector Group report options.

This command duplicates the manual export capabilities available under File>Export>Other>Q-DAS Part Data. For more information refer to the *Q-DAS ASCII Transferformat* document from Q-DAS.

Example:

K2001/1 Diameter-E78177CA

Characteristic Number

K2002/1 A::BoltHole Pattern1-Diameter	Characteristic Description (Collection Item Name - Criteria)
K2009/1 202	Measurement type (202 = diameter)
K0001/1 6.533426e-01	Measured Value
K2101/1 6.456693e-01	Nominal Value
K2112/1 -5.000000e-03	Lower Allowance
K2113/1 5.000000e-03	Upper Allowance
K2120/1 1	Lower Limit Type
K2121/1 1	Upper Limit Type
K2142/1 in	Unit Description
K2022/1 4	Decimal Places

ASCII Data File Operations

Clear All ASCII Files

Clears all Ascii files.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Open ASCII File

Opens an ASCII file and returns a handle to that file in preparation for reading from or writing to it.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the ASCII file to open.
---	----------------------------	-----------------	-------------------------------------

Return Arguments

1	Integer	ASCII File Handle	The handle to the opened ASCII file (for later referencing).
2	Integer	ASCII File Size (Lines)	The number of lines in the ASCII file.

Returned Status

SUCCESS	The file was opened successfully.
FAILURE	The file path is invalid or the referenced items could not be found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

The file need not necessarily exist, since you may be creating a new file for writing.



Warning: Be careful to close every ASCII file that you open. Failing to close an open ASCII file could lead to unusual behavior with the ASCII commands until SA is restarted.

Write ASCII Line

Writes one or more boolean, integer, double, string, vector, transform, or double lists to a line in an ASCII file, separated by commas (comma-delimited).

Input Arguments

0	Integer	ASCII File Handle	The handle of the open ASCII file to write to.
1	Boolean	MakeCSVRow	Indicates whether the arguments should be combined in CSV-compliant fashion. If set to FALSE, the arguments will be added directly with no separators or other processing.

Return Arguments

None.

Returned Status

SUCCESS	The line was read successfully.
FAILURE	The file reference is invalid or write failed.

Remarks

A valid file handle that has previously been opened must be provided. This command will always write to the end of the file.

If you need to write quotation marks to the file, set the *MakeCSVRow* argument to FALSE.

Read ASCII Line (Iterator)

Reads one or more boolean, integer, double, string, vector, transform, or double lists values from a line in an ASCII file. This command allows the script writer to define the number and type return arguments

Input Arguments

0	Integer	ASCII File Handle	The handle of the open ASCII file to read from.
1	Integer	Line Index	The line to start reading from.
2	Step ID	Step to Jump at End of List	The step to jump to once the iterator has finished reading all lines from the file.

Return Arguments

Matching the items added to the list to be read from the file. To add arguments select the step in your script. When you do, additional buttons will appear at the top of the MP editor providing Add, Remove, Edit and Read controls (Figure 2-1).

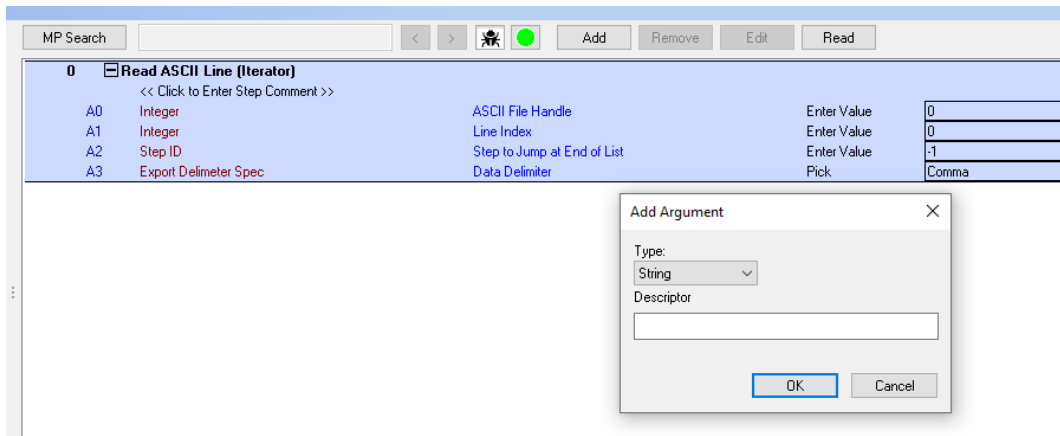


Figure 2-1. Defining a return argument in the Read Ascii Line command.

Returned Status

SUCCESS	The file was read successfully.
FAILURE	The file path is invalid or the referenced items could not be found.

Remarks

A valid file handle that has previously been opened must be provided. The line index is zero-based, so the first line in the file is line zero.

You can jump to a specific comma-delimited entry in the line by using the [Add Column to Read](#) button, in which you

specify the zero-based column to read from. This will place the “cursor” at this column in preparation for reading an item, which is defined by clicking the [Add](#) button.

You can jump around to different nonsequential columns in this way.

Close ASCII File

Closes an ASCII file that has previously been opened via Open ASCII File, optionally saving it.

Input Arguments

0	Integer	ASCII File Handle	The handle of the open ASCII file to close.
1	Boolean	Save?	Indicates whether the file should be saved when closed (whether changes should be discarded).

Return Arguments

None.

Returned Status

SUCCESS	The file was closed successfully.
FAILURE	The file reference is invalid.

Remarks

A valid file handle that has previously been opened must be provided.

Datashare Operations

Load DataShare File

Loads a set of arguments from a DataShare file. DataShare files are text files that define a set of named values for easy data storage. They are read and parsed adding additional arguments to the MP command, providing a convenient way to have access to data.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	Boolean	Make Variables?	True builds variables from the DataShare file.

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully loaded.
FAILURE	The file could not be loaded or had an invalid format.

Remarks

In order to populate this command with the proper list of arguments (so that they can be referenced later in the script), you must first specify a path to an actual DataShare file of the same format, then click the [Refresh Arguments](#) button. This will populate the command with the appropriate arguments, and the file path can subsequently be set to the desired value.

The expected dataShare format is as follows:

```
<ASCII>
<S: String Name>
    "String"
<B: Boolean Name>
    0
<I: Integer Name>
    32
<D: Double Name>
    3.20000000000000002e+00
<V: Vector Name>
    1.000000 0.020000 0.030000
<T: Transform name>
    0.010000 0.020000 0.030000 0.040000 0.050000 0.060000
```

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`). This command is not supported via the SA SDK--data can be loaded from files using language-specific commands.

Make Variables? If enabled, the dataShare values are saved as variables, defined using the argument names, and can be used while a script is running. This option was added in 2022.3 and will build variables as long as the argument names are unique.

Save DataShare File

Saves a set of arguments to a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	Boolean	Save in Binary Format?	Specify whether to save a file in binary or ASCII format.
2	Boolean	Append to existing file?	Specify whether to append the arguments to an existing file, if that file already exists.
3->n	USER	USER	ADDITIONAL CUSTOM ARGUMENTS

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully saved.
FAILURE	The file could not be saved.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

In order to populate this command with a list of arguments, click the [Add/Remove/Edit](#) buttons. Specify the argument type and a description, and any number of additional arguments will be added to the list.

ASCII DataShare files are human-readable. Saving DataShare files to binary format removes human readability, but processing binary files is significantly faster and requires smaller file sizes.

Get Boolean From DataShare File

Retrieves a boolean value from a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	Boolean Name	The Boolean name to retrieve from datashare file.

Return Arguments

2	Boolean	Boolean Value	The boolean value retrieved from the datashare file, if that file exists.
---	---------	---------------	---

Returned Status

SUCCESS	The boolean value was successfully retrieved.
FAILURE	The datashare file or boolean name could not be found.

Remarks

None.

Get Integer From DataShare File

Loads an integer argument (by name) from a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	Integer Name	The named argument for an integer in the selected DataShare file.

Return Arguments

2	Integer	Integer Value	The value of the integer loaded from the command.
---	---------	---------------	---

Returned Status

SUCCESS	The file and argument were successfully loaded.
FAILURE	The file could not be loaded or the named integer argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Get Double From DataShare File

Loads a double argument (by name) from a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	Double Name	The named argument for a double in the selected DataShare file.

Return Arguments

2	Double	Double Value	The value of the double loaded from the command.
---	--------	--------------	--

Returned Status

SUCCESS	The file and argument were successfully loaded.
FAILURE	The file could not be loaded or the named double argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Get String From DataShare File

Loads a string argument (by name) from a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	String Name	The named argument for a string in the selected DataShare file.

Return Arguments

2	String	String Value	The value of the string loaded from the command.
---	--------	--------------	--

Returned Status

SUCCESS	The file and argument were successfully loaded.
FAILURE	The file could not be loaded or the named string argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Get Vector From DataShare File

Loads a vector argument (by name) from a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	Vector Name	The named argument for a vector in the selected DataShare file.

Return Arguments

2	Vector	Vector Value	The value of the vector loaded from the command.
---	--------	--------------	--

Returned Status

SUCCESS	The file and argument were successfully loaded.
FAILURE	The file could not be loaded or the named vector argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Get Transform From DataShare File

Loads a transform argument (by name) from a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	Transform Name	The named argument for a transform in the selected DataShare file.

Return Arguments

2	Transform	Transform Value	The value of the transform loaded from the command.
---	-----------	-----------------	---

Returned Status

SUCCESS	The file and argument were successfully loaded.
FAILURE	The file could not be loaded or the named transform argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Set Boolean In DataShare File

Sets a boolean value in a DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to load.
1	String	Boolean Name	The boolean name to set in datashare file.
2	Boolean	Boolean Value	Specify boolean condition.

Return Arguments

None.

Returned Status

SUCCESS	The boolean value was successfully set.
FAILURE	The datashare file could not be found.

Remarks

None.

Set Integer In DataShare File

Saves an integer value (by name) to an existing DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to update.
1	String	Integer Name	The named argument for an integer in the specified DataShare file.
2	Integer	Integer Value	The integer value to save to the DataShare file.

Return Arguments

None.

Returned Status

SUCCESS	The file and argument were successfully updated.
FAILURE	The file could not be loaded or the named argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Set Double In DataShare File

Saves a double value (by name) to an existing DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to update.
1	String	Double Name	The named argument for a double in the specified DataShare file.
2	Double	Double Value	The double value to save to the DataShare file.

Return Arguments

None.

Returned Status

SUCCESS	The file and argument were successfully updated.
FAILURE	The file could not be loaded or the named argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Set String In DataShare File

Saves a string value (by name) to an existing DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to update.
1	String	String Name	The named argument for a string in the specified DataShare file.
2	String	String Value	The string value to save to the DataShare file.

Return Arguments

None.

Returned Status

SUCCESS	The file and argument were successfully updated.
FAILURE	The file could not be loaded or the named argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Set Vector In DataShare File

Saves a vector value (by name) to an existing DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to update.
1	String	Vector Name	The named argument for a vector in the specified DataShare file.
2	Vector	Vector Value	The vector value to save to the DataShare file.

Return Arguments

None.

Returned Status

SUCCESS	The file and argument were successfully updated.
FAILURE	The file could not be loaded or the named argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Set Transform In DataShare File

Saves a transform value (by name) to an existing DataShare file.

Input Arguments

0	File Path or Embedded File	DataShare File Path	The path to the DataShare file to update.
1	String	Transform Name	The named argument for a transform in the specified DataShare file.
2	Transform	Transform Value	The transform value to save to the DataShare file.

Return Arguments

None.

Returned Status

SUCCESS	The file and argument were successfully updated.
FAILURE	The file could not be loaded or the named argument was not found.

Remarks

This command supports both absolute paths (ex. `C:\test.xit`) and relative paths (ex. `.\test.xit`).

Load HTML Form

Loads a set of arguments from a DataShare file, Displays those values in an HTML prompt, and then saves user entered values back into a DataShare file.

Input Arguments

0	File Path or Embedded File	Input HTML Form Path	Location of the displayed HTML page
1	File Path or Embedded File	Input DataShare File Path	Location of the input values for the HTML
2	File Path or Embedded File	Output DataShare File Path	Location to write the HTML inputs
3	Boolean	Save in Binary Format?	Binary or Text output
4	Integer	Step to jump to if Canceled (-1 will fail Step if Cancel)	Step to jump to if canceled.
5	String	Save Button Text	Custom text used for the Save Button
6	String	Cancel Button Text	Custom text used for the Cancel Button

Return Arguments

None.

Returned Status

SUCCESS	The file was successfully loaded.
FAILURE	The file could not be loaded or had an invalid format.

Remarks

Currently, the application supports the following data types extracted from HTML form:

- String (S), Integer (I), Double (D), Boolean (B)

In order to identify each value the HTML id attribute must be specified. The id attribute can be unique as needed. In order to identify type of entered value, the application uses first character of HTML id attribute.

For example, id="S123" or id="S87654" will be identified as Strings.

Number fields: number fields can be either integer or double and would be specified as follows:

```
<input type="number" id = "D1" name="Circle Diameter" value=0>
```

```
<input type="number" id = "I" name="Desired Measurement Count" value=0>
```

Radio buttons: It is important for radio buttons of the same group to have identical name attributes and data type. As in example below, id indicates String and name "Gender" for all <input> tags:

```
<fieldset> <legend>Gender</legend>
```

```
<input align="left" type="radio" id="S3" name="Gender" value="male" checked> Male
```

```
<input align="left" type="radio" id="S3" name="Gender" value="female"> Female
```

```
<input align="left" type="radio" id="S3" name="Gender" value="other"> Other
```

```
</fieldset>
```


File Browser: The selected filename path should have String identification as in example below:

```
<input type="file" size = "50" id="S4" name="CAD File Path" value="">
```

Note on File Browse: Before presenting the HTML form to user, the application restores previously saved values from a DataShare file. An input field of "file" type has read only "value" attribute for security purpose. The application can't populate (write) pre-stored filename to reopened HTML form. The re-opened form filename path initial value is always empty. User doesn't have to re-enter filename again on the re-opened form; unless he wants to change the path.

CheckBoxes: The HTML checkboxes represent Boolean values. See example below for proper type/name identification:

```
<input type="checkbox" id="B1" name="Prompt for Tooling Selection" value="">Prompt for Tooling Selection<br>
```

Dropdown List: The type/name identification should be added to <select> tag. See below:

```
<select id="S5" name="Tracker">
    <option value="Faro">Faro Vantage Laser Tracker</option>
    <option value="Leica">Lieca AT960 Laser Tracker</option>
    <option value="API">API Radian Laser Tracker</option>
</select>
```

jQuery and JavaScript: Adding: <meta http-equiv="x-ua-compatible" content="IE=edge"> into the header of an html file sent to the MP command "Load HTML Form" allows the use of jQuery commands.

jQuery and other libraries need to be linked to the form as well, for example in the header:

```
<script type="text/javascript" src="javascripts/jquery-3.3.1.min.js"></script>
```

if the jQuery JavaScript is saved locally.

Note on Buttons: Buttons created in your HTML can serve the purpose of submitting or canceling the form. This is especially helpful if the button is tied to a JavaScript function that writes values related to the selected button to a datashare file accessible to the MP following an "onclick" event. It prevents the operator from having to select the button and submitting the form, and allows the Save and Cancel buttons to be hidden in the HTML window (argument 7).

In the style section of your HTML header, create the two classes that are recognized by the MP:

```
<head>
<style>
.classSaveButton {}
.classCancelButton {}
</style>
</head>
```

Then add the classes to the button(s) that will act as submit or cancel. The buttons can support multiple classes, so

simply add the new class to the button element with a space in between, i.e.

```
<input type="button" class="classSaveButton" value="Import Control Points" onclick="nextFunction('this.value)" />
```

An example MP with this Load HTML form can be found on the website here:

<http://www.kinematics.com/ftp/SA/Install/Examples/Instructional/>

Database Operations

Put to ODBC Database

Sends data to any ODBC-capable database such as MySQL, Microsoft Access, and Oracle databases.

Input Arguments

0	Connection String	Connection String	The connection string to the database.
1	Table Name	Table Name	The name of the table to update.
2->n	USER	USER	ADDITIONAL CUSTOM ARGUMENTS

Return Arguments

None.

Returned Status

SUCCESS	The data was successfully saved to the database.
FAILURE	The database or table could not be accessed.

Remarks

Unless you know how to format the connection string, the easiest thing to do is to change the entry method to *Browse* and then click the down-arrow button in the *Value* field. This opens the Windows ODBC data source picker, which guides you through selecting the proper database.

Unless you know how to format the table name string, the easiest thing to do is to change the entry method to *Browse* (once the connection string has been specified) so that you can enter the value using a graphical user interface.

To add, remove, or edit any number of arguments, use the buttons listed under the comment area of the MP editor. When adding arguments, the Description should match the column name, and the data type should be compatible with the data type in the database (values will be converted to the proper type, if possible). To enter the values using a graphical interface, use the [Add Using Column Picker](#) button, but be aware that a valid connection string must be specified first before using this option.

Get from ODBC Database

Retrieves data from any ODBC-capable database such as MySQL, Microsoft Access, and Oracle databases.

Input Arguments

0	Connection String	Connection String	The connection string to the database.
1	Table Name	Table Name	The name of the table to access.
2	String	WHERE	A string containing the SQL selection criteria for the data.
3->n	USER	USER	ADDITIONAL USER-DEFINED ARGUMENTS

Return Arguments

None.

Returned Status

SUCCESS	The data was successfully retrieved from the database.
FAILURE	The database or table could not be accessed.

Remarks

Unless you know how to format the connection string, the easiest thing to do is to change the entry method to *Browse* and then click the down-arrow button in the *Value* field. This opens the Windows ODBC data source picker, which guides you through selecting the proper database.

Unless you know how to format the table name string, the easiest thing to do is to change the entry method to *Browse* (once the connection string has been specified) so that you can enter the value using a graphical user interface.

If the WHERE string results in the selection of more than one record from the database, only the first selected record is considered. For more details on valid SQL strings, search the internet or look into one of many texts on SQL databases.

To add, remove, or edit the arguments that will be populated from the table, use the buttons listed under the comment area of the MP editor. When adding arguments, the Description should match the column name, and the data type should be compatible with the data type in the database (values will be converted to the proper type, if possible). To enter the values using a graphical interface, use the [Add Using Column Picker](#) button, but be aware that a valid connection string must be specified first before using this option.

Delete from ODBC Database

Deletes data from any ODBC-capable database such as MySQL, Microsoft Access, and Oracle databases.

Input Arguments

0	Connection String	Connection String	The connection string to the database.
1	Table Name	Table Name	The name of the table to access.
2	String	WHERE	A string containing the SQL selection criteria for the data to delete.

Return Arguments

None.

Returned Status

SUCCESS	The data was successfully deleted from the database.
FAILURE	The database or table could not be accessed.

Remarks

Unless you know how to format the connection string, the easiest thing to do is to change the entry method to *Browse* and then click the down-arrow button in the *Value* field. This opens the Windows ODBC data source picker, which guides you through selecting the proper database.

Unless you know how to format the table name string, the easiest thing to do is to change the entry method to *Browse* (once the connection string has been specified) so that you can enter the value using a graphical user interface.

For more details on valid SQL strings, search the internet or look into one of many texts on SQL databases.

XML

Open XML File

Opens an XML file for reading or writing.

Input Arguments

0	File Path or Embedded File	XML File Path	The path to the XML file.
---	----------------------------	---------------	---------------------------

Return Arguments

1	Integer	XML File Handle	The handle to the opened XML file.
---	---------	-----------------	------------------------------------

Returned Status

SUCCESS	The file was opened successfully.
FAILURE	The file could not be opened.

Remarks

None.

Close XML File

Closes an open XML file, optionally saving it in the process.

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	Boolean	Save?	TRUE if the file should be saved; FALSE otherwise.

Return Arguments

None.

Returned Status

SUCCESS	The file was closed successfully.
FAILURE	The file handle was invalid, or could not be saved.

Remarks

None.

Add XML Element

Creates an XML Element Entry

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	String	Parent Node XPath	XML Element to add.

Return Arguments

None.

Returned Status

SUCCESS	The XML Element was created successfully.
FAILURE	The file handle was invalid, or could not be saved.

Remarks

None.

Remove XML Element

Removes an XML Element.

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	String	Element to Remove XPath	XML Element to remove.

Return Arguments

None.

Returned Status

SUCCESS	The XML Element was removed successfully.
FAILURE	The file handle was invalid, or could not be saved.

Remarks

None.

Get XML Element Text Content

Returns the content of the specified XML Element

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	String	XPath	XML Element to interrogate.

Return Arguments

2	String List	Text Content	List of text strings within the specified XML Element.
---	-------------	--------------	--

Returned Status

SUCCESS	The XML Element content was returned successfully.
FAILURE	The file handle was invalid, or could not be saved.

Remarks

None.

Get XML Attribute

Retrieves one or more attribute values from the specified XML element.

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	String	XPath	The XPath to the node to read from.

Return Arguments

Return arguments are user-defined.

Returned Status

SUCCESS	The attributes were retrieved successfully.
FAILURE	One or more attributes or a valid node was not found.

Remarks

You can retrieve one or more attribute values from a specific node by specifying the XPath to that node. (*XPath is widely-adopted standardized query language for selecting nodes from an XML document*).

Once the node of interest is specified by the XPath, the actual attribute values are retrieved by adding return arguments in the command. The *Type* of the argument specifies the data type the value will be returned as, whereas the *Descriptor* for the argument must match the XML attribute name perfectly. For example, for an XML file excerpt that looks like this,

```
<ROOT>
  <BOOK TITLE="Mastering Metrology" AUTHOR="S. M. Arr" PAGES="1023">
    <BOOKMARK PAGE="144" />
  </BOOK>
  <BOOK TITLE="A Christmas Carol" AUTHOR="Charles Dickens" PAGES="95">
    <BOOKMARK PAGE="3" />
    <BOOKMARK PAGE="15" />
  </BOOK>
</ROOT>
```

you can retrieve the author and length of *A Christmas Carol* by specifying the following XPath string:

```
/ROOT/BOOK[@TITLE="A Christmas Carol"]
```

and adding two return arguments: one of type *String* with the descriptor *AUTHOR*, and the other of type *Integer* with the descriptor *PAGES*.

In layman's terms the command will search through the xml file as specified in the XPath. It will start with `<Root>` then look for `<Book>` and then when it finds a matching entry it will look for where `TITLE="A Christmas Carol"` and

then all the descriptors under /Root/Book become available (*TITLE*, *AUTHOR*, *PAGES*). To go one level deeper you could specify:

```
/ROOT/BOOK[@TITLE="A Christmas Carol"]/BOOKMARK[2]
```

and then return a descriptor *PAGE*. The command will find the first bookmark in the section and return "15". Therefore, by using a counter you can index through a list even if a specific descriptor is not known.

**A nice trick is to install Notepad ++ with the XML plug-in or similar resource. This allows you to open an XML page, select an attribute and have it generate the path for you which can then be pasted into the MP command.

Set XML Attribute

Writes one or more attribute values to the specified XML element.

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	String	XPath	The XPath to the node to write to.
2	Boolean	Add Attribute if Missing?	Provides an option to create attributes.
3-n	User-defined	User-defined	Attribute values to write to the specified node.

Return Arguments

None.

Returned Status

SUCCESS	The attributes were written successfully.
FAILURE	The specified node was not found.

Remarks

See [Get XML Attribute](#) for indexing information.

Remove XML Attribute

Removes an attribute from the specified XML element.

Input Arguments

0	Integer	XML File Handle	The handle to the XML file as returned from the Open XML File command.
1	String	XPath	The XPath to the node to write to.
2	String	Attribute Name	Name of the Attribute to remove.
3	Boolean	Remove All Attributes?	True - will remove all.

Return Arguments

None.

Returned Status

SUCCESS	The attributes were removed successfully.
FAILURE	The specified node was not found.

Remarks

See [Get XML Attribute](#) for indexing information.

Import Nominals from XML File

Imports nominal points from an XML file. Equivalent to *File>Import>XML*.

Input Arguments

0	File Path or Embedded File	File Path	The path to the XML file.
---	----------------------------	-----------	---------------------------

Return Arguments

None.

Returned Status

SUCCESS	The import was successful.
FAILURE	The file was not found, or had an invalid format.

Remarks

Refer to the SA documentation for the proper format of the XML file and the behavior of this command.

Merge Measurements into XML File

Merges measured points into an existing XML file. Equivalent to the [Merge Measurements and Save](#) button in the *File>Import>XML* command.

Input Arguments

0	File Path or Embedded File	File Path	The path to the XML file.
1	Collection Object Name	Group Name	The name of the point group to push to the XML file.

Return Arguments

None.

Returned Status

SUCCESS	The merge was successful.
FAILURE	The file was not found, the group was not found, or the file had an invalid format.

Remarks

Refer to the SA documentation for the proper format of the XML file and the behavior of this command.

3

PROCESS FLOW OPERATIONS

Wait for Steps to Complete

Waits for a set of one or more steps to complete before continuing execution.

Input Arguments

0	Step ID Ref List	Steps to Await Completion	A set of one or more steps that must be marked as complete before this command will continue.
---	------------------	---------------------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Several MP commands allow concurrent operation while the MP continues executing. The “Wait for Completion” argument of the Configure and Measure command is one example.

Jump To Step

Jumps to a specified step in the current script.

Input Arguments

0	Step ID	Step to Jump To	The step to jump to.
---	---------	-----------------	----------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Jump To Other Measurement Plan

Jumps to a specified step in a different Measurement Plan script.

Input Arguments

0	File Path or Embedded File	MP filename to Jump To	The path to the other MP file to jump to.
1	Step ID	Step index to begin at	The step to jump to in the other MP file.

Return Arguments

None.

Returned Status

SUCCESS	The jump was successful.
FAILURE	The specified MP or step was not found.

Remarks

None.

Step Status Test

Checks the status of a specific step (success, partial success, or failure) and jumps to a step depending on the result.

Input Arguments

0	Step ID	Step in question	The step whose status should be checked.
1	Step ID	Step if success	The step to jump to if the step in question has succeeded.
2	Step ID	Step if partial success	The step to jump to if the step in question has partially succeeded.
3	Step ID	Step if failure	The step to jump to if the step in question has failed.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This is the primary command that enables error checking in MPs.

Jump Based on Ranged Status Test

Jumps to a step based on the most erroneous status from a range of steps.

Input Arguments

0	Step ID	First Step in Range	The first step in the range of steps to check.
1	Step ID	Last Step in Range	The last step in the range of steps to check.
2	Step ID	Step if Go	The step to jump to if all steps have succeeded.
3	Step ID	Step if Partial Go	The step to jump to if the range of steps had one or more statuses of partial success, but no failures.
4	Step ID	Step if No Go	The step to jump to if at least one step in the specified range has failed.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Go/No Go - Range Check Results

Displays a custom message based on the status of a range of steps.

Input Arguments

0	Step ID	First Step in Range	The first step in the range of steps to check.
1	Step ID	Last Step in Range	The last step in the range of steps to check.
2	Boolean	Minor Error is OK?	Indicates whether minor errors (partial successes) are considered "GO" or not.
3	String	Message for Go	The message to display if all commands are considered successful.
4	String	Message for No Go	The message to display if one or more commands are considered failed.

Return Arguments

5	Boolean	Result	Indicates a "Go" or "No Go" based on the result of the check.
---	---------	--------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Object Existence Test

Tests whether an object exists in the current file.

Input Arguments

0	Collection Object Name	Object Name	The name of the object to check for.
1	Step ID	Step if Object does exist	The step to jump to if the specified object exists.
2	Step ID	Step if Object doesn't exist	The step to jump to if the specified object does not exist.

Return Arguments

None.

Returned Status

SUCCESS	The specified object exists.
FAILURE	The specified object does not exist.

Remarks

None.

Object Existence Test (Check Only)

Tests whether an object exists in the current file.

Input Arguments

0	Collection Object Name	Object Name	The name of the object to check for.
---	------------------------	-------------	--------------------------------------

Return Arguments

1	Boolean	Exists?	The object entered by the user.
---	---------	---------	---------------------------------

Returned Status

SUCCESS	The specified object exists.
FAILURE	The specified object does not exist.

Remarks

None.

Collection Existence Test

Tests whether a collection exists in the current file.

Input Arguments

0	Collection Name	Collection Name to check	The name of the collection to check for.
1	Step ID	Step if Collection does exist	The step to jump to if the specified collection exists.
2	Step ID	Step if Collection doesn't exist	The step to jump to if the specified collection does not exist.

Return Arguments

None.

Returned Status

SUCCESS	The specified collection exists.
Partial Success	The step executed correctly but the collection was not found
FAILURE	The command did not complete correctly.

Remarks

None.

Create Counter

Creates an integer counter that keeps track of a number and can be incremented/decremented.

Input Arguments

0	Counter	Counter Value	The initial value for the counter.
---	---------	---------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Counters are used most often in loops to keep track of the current iteration through the loop.

If a “jump to step” command causes this command to be re-executed, the counter will be automatically reset to the initial value.

Increment Counter

Increases a counter's value by 1.

Input Arguments

0	Counter Reference	Counter Reference	A reference to an existing counter.
---	-------------------	-------------------	-------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decrement Counter

Decreases a counter's value by 1.

Input Arguments

0	Counter Reference	Counter Reference	A reference to an existing counter.
---	-------------------	-------------------	-------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Reset Counter

Resets a counter to the specified value.

Input Arguments

0	Counter Reference	Counter Reference	A reference to an existing counter.
1	Integer	Counter Value	The value to reset the counter to.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Ask for String

Prompts the user to enter a string value.

Input Arguments

0	String	Question to ask	A question or prompt to display to the user.
1	String	Initial Answer	An optional default value to enter into the answer field.
2	Font Type	Font	The font to use.
3	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

4	String	Answer	The string entered by the user.
---	--------	--------	---------------------------------

Returned Status

SUCCESS	The answer was accepted successfully.
FAILURE	The user clicked the Cancel or Close buttons and argument 3 was -1.

Remarks

None.

Ask for String (Pull-Down Version)

Prompts the user to select from a dropdown list of possible answers, returning a string in the process.

Input Arguments

0	String Ref List	Question or Statement	A list of one or more strings to concatenate together as a prompt to the user.
1	String Ref List	Possible Answers	A list of possible answers for the dropdown list.
2	Font Type	Font	The font to use.
3	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

4	String	Answer	The string selected by the user.
---	--------	--------	----------------------------------

Returned Status

SUCCESS	The answer was accepted successfully.
FAILURE	The user clicked the Cancel or Close buttons and argument 3 was -1.

Remarks

None.

Ask for Point Name

Prompts the user to enter a point name, returning a point name.

Input Arguments

0	String	Question to ask	A prompt to display to the user.
1	Point Name	Initial Value	A default value to optionally display in the answer field.
2	Font Type	Font	The font to use.
3	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog box.

Return Arguments

4	Point Name	Answer	The point name entered by the user.
---	------------	--------	-------------------------------------

Returned Status

SUCCESS	The point name was accepted successfully.
FAILURE	The user cancelled the dialog and argument 3 was -1, or entered the point name in an incorrect format.

Remarks

None.

Ask for Integer

Prompts the user to enter an integer.

Input Arguments

0	String	Question to ask	A prompt to display to the user.
1	Integer	Initial Value	A default value to optionally display in the answer field.
2	Boolean	Enforce Min/Max Values?	Indicates whether the supplied min/max range should be enforced on the input.
3	Integer	Min Value	The minimum allowable value (if argument 2 is TRUE).
4	Integer	Max Value	The maximum allowable value (if argument 2 is TRUE).
5	Font Type	Font	The font to use.
6	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

7	Integer	Answer	The integer entered by the user.
---	---------	--------	----------------------------------

Returned Status

SUCCESS	The integer was accepted successfully.
FAILURE	The user clicked the Cancel or Close buttons and argument 6 was -1.

Remarks

Data is validated automatically. If the user enters a non-integer value into the field, a warning will be displayed and the user will be prompted to re-enter a value.

If argument 2 is TRUE and the user enters a value outside the supplied min/max range, a warning will be displayed and the user will be prompted to re-enter a value.

Ask for Double

Prompts the user to enter a floating point double value.

Input Arguments

0	String	Question to ask	A prompt to display to the user.
1	Double	Initial Value	A default value to optionally display in the answer field.
2	Boolean	Enforce Min/Max Values?	Indicates whether the provided minimum/maximum values should be enforced on the input.
3	Double	Min Value	The minimum allowable value (if argument 2 is TRUE).
4	Double	Max Value	The maximum allowable value (if argument 2 is TRUE).
5	Font Type	Font	The font to use.
6	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

7	Double	Answer	The double entered by the user.
---	--------	--------	---------------------------------

Returned Status

SUCCESS	The double was accepted successfully.
FAILURE	The user clicked the Cancel or Close buttons and argument 6 was -1, or entered a non-double value into the field.

Remarks

Data is validated automatically. If the user enters a non-numeric value into the field, a warning will be displayed and the user will be prompted to re-enter a value.

If argument 2 is TRUE and the user enters a value outside the supplied min/max range, a warning will be displayed and the user will be prompted to re-enter a value.

Ask for User Decision Extended

Prompts the user to select one of three custom buttons.

Input Arguments

0	Edit Text	Question or Statement	A prompt to display to the user.
1	Font Type	Font	The font to use for the prompt and button text.
2	Decision List	Button Answers	A list of button titles and the associated step each should jump to.
3	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

None.

Returned Status

SUCCESS	The user clicked a button.
FAILURE	The user clicked the Cancel or Close button and argument 3 was -1.

Remarks

None.

Ask for User Decision(HTML)

Prompts the user to select one of three custom buttons, displaying an HTML file as a prompt.

Input Arguments

0	File Path or Embedded File	Path to HTML File	The path to the HTML file to use as the prompt.
1	Font Type	Font	The font to use for the prompt and button text.
2	String	Button1 Text	The text to display on the first button.
3	String	Button2 Text	The text to display on the second button.
4	String	Button3 Text	The text to display on the third button.
5	Step ID	Step to jump to for Button1 (-1 to hide button)	The step to jump to when the first button is clicked.
6	Step ID	Step to jump to for Button2 (-1 to hide button)	The step to jump to when the second button is clicked.
7	Step ID	Step to jump to for Button3 (-1 to hide button)	The step to jump to when the third button is clicked.
8	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

None.

Returned Status

SUCCESS	The user clicked a button.
FAILURE	The user clicked the Cancel or Close buttons and argument 8 was -1.

Remarks

If a step ID (arguments 5-7) is set to -1, that associated button will not appear in the dialog.

Ask for User Decision (Pull-Down Version)

Prompts the user to make a selection from a dropdown list. Each selection in the dropdown list has an associated step file to which the MP jumps after this command is successful.

Input Arguments

0	Edit Text	Question or Statement	The prompt to display to the user.
1	Font Type	Font	The font to use for the prompt.
2	Decision List	Possible Answers	A list of possible answers and their associated "jump to" steps.
3	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

None.

Returned Status

SUCCESS	The user made a selection.
FAILURE	The user clicked the Cancel or Close buttons and argument 3 was -1.

Remarks

None.

Ask for User Decision from Strings

Prompts the user to make a selection from up to three buttons. The text on the button becomes the string return argument for the command.

Input Arguments

0	Edit Text	Question or Statement	The prompt to display to the user.
1	Font Type	Font	The font to use for the prompt and button text.
2	String	Button1 Text (Empty to hide button)	The text for the first button.
3	String	Button2 Text (Empty to hide button)	The text for the second button.
4	String	Button3 Text (Empty to hide button)	The text for the third button.
5	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user cancels or closes the dialog.

Return Arguments

6	String	Answer	The text from the selected button.
---	--------	--------	------------------------------------

Returned Status

SUCCESS	The user made a selection.
FAILURE	The user clicked the Cancel or Close buttons and argument 5 was -1.

Remarks

None.

Ask for User Decision from Image

Displays a clickable image to the user which can have user-defined click regions for making a decision.

Input Arguments

0	File Path or Embedded File	Image File	The file containing the image to display.
1	File Path or Embedded File	Image Map XML File	The path to the XML file containing the click regions for the image (see below).
2	String	Window Caption	The caption for the window displaying the image.
3	Integer	Window Width (0 = default)	The width for the window (in pixels). Use 0 to use the default arbitrary width.
4	Integer	Window Height (0 = default)	The height for the window (in pixels). Use 0 to use the default arbitrary height.
5	Step ID	Step to jump to if Canceled (-1 will fail step on Cancel)	The step to jump to if the user closes or cancels the dialog.

Return Arguments

6	String	User Choice	The resulting decision made by the user.
---	--------	-------------	--

Returned Status

SUCCESS	The user made a selection.
FAILURE	The image or XML file could not be found, or the user cancelled the dialog (and argument 5 was -1).

Remarks

The XML map file defines regions in the image—either 2-point rectangles (top left/bottom right) or polygons—with names. The image is displayed for the user and if they click in a region which is defined in the map, then the window closes and the MP result is the name of the clicked region. If the user cancels, the returned string will be empty.

The format of the XML file is outlined below. Inside the `<ImageMap>` element are `<Region>` blocks. The region has one attribute: `name`, which describes the string returned when that region is clicked. The `<Region>` block must contain at least two `<Point>` elements. Each `<Point>` element has two attributes: `x` and `y`, indicating the position in pixels (from the top left of the image) for that vertex of the image map. Any region that has exactly two `<Point>` elements is assumed to be a rectangular region. Any region with more than two `<Point>` elements is assumed to be a closed polygon. The opening/closing vertex need not be repeated.

```
<?xml version="1.0" encoding="UTF-8" standalone="yes"?>
<ImageMap>
  <Region name="1 Point Perpendicular">
    <Point x="332" y="140" />
    <Point x="674" y="425" />
  </Region>
  <Region name="Circle Parallel">
```

```
<Point x="685" y="436" />  
<Point x="822" y="400" />  
<Point x="971" y="693" />  
</Region>  
</ImageMap>
```

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4 MP TASK OVERVIEW

Create/Clear Task Overview List

Creates or clears a task overview list for an MP. A task overview list must be created and configured before being displayed onscreen.

Input Arguments

0	Font Type	Task Name Font	The font to use for the task name.
1	Font Type	Task Comment Font	The font to use for the task comment.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Overview Title

Sets the title for the task overview.

Input Arguments

0	String	Overview Title	The title for the task overview.
---	--------	----------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Overview Image

Sets the main image for the task overview.

Input Arguments

0	File Path or Embedded File	Image Path	The path to the image to use.
---	----------------------------	------------	-------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The image was loaded successfully.
FAILURE	The file was not found or was not in a compatible format.

Remarks

If no image is used, the SA logo will be displayed instead.

Add Task Overview Item

Adds a new item to a task overview list.

Input Arguments

0	String	Task Name	The name for the item.
1	String	Comment Text	The subtext for the item.
2	Double	Effort Index	A number indicating the relative difficulty or duration of the item. Used to determine overall progress for the task overview progress bar.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Task Item Status

Sets the completion status for a specific task item.

Input Arguments

0	Integer	Task Index	The zero-based index of the item of interest in the task overview list.
1	Measurement Plan Result	Status	The status of the index in question.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task indices are zero-based. The first item added to a task list is index zero. When a task item status is changed, the following task item becomes the “in work” task item.

Set Task Item Name

Sets the name for a specific task item.

Input Arguments

0	Integer	Task Item Index	The zero-based index of the item of interest in the task overview list.
1	String	Task Name	The new name for the task item of interest.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task indices are zero-based. The first item added to a task list is index zero.

Set Task Item Comment

Sets the comment for a specific task item.

Input Arguments

0	Integer	Task Index	The zero-based index of the item of interest in the task overview list.
1	String	Task Comment	The new comment for the task item of interest.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task indices are zero-based. The first item added to a task list is index zero.

Show Progress for Task Item

Shows or hides the progress bar for a specific task item.

Input Arguments

0	Integer	Task Index	The zero-based index of the item of interest in the task overview list.
1	Boolean	Show Progress?	Indicates whether a progress bar should be displayed for the specified task item.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task indices are zero-based. The first item added to a task list is index zero.

Set Task Item Completion Values

Updates the completion state for a specific task item, which influences the percent complete for its individual progress bar.

Input Arguments

0	Integer	Task Index	The zero-based index of the item of interest in the task overview list.
1	Integer	Increments Completed	The number of increments completed.
2	Integer	Total Increments	The total number of increments for the task item.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task indices are zero-based. The first item added to a task list is index zero.

“Increments” are abstract integer values--they can represent anything. The percent complete for the individual task item is computed by the ratio of “Increments Completed” to “Total Increments”.

Set Current Task

Sets the specified task item as the current task. This causes an animated gear icon to be displayed next to the item.

Input Arguments

0	Integer	Task Index	The zero-based index of the item of interest in the task overview list.
---	---------	------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task indices are zero-based. The first item added to a task list is index zero.

Show Task Overview List

Shows or hides a task overview list.

Input Arguments

0	Boolean	Show?	Indicates whether the task overview list should be displayed or hidden.
---	---------	-------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Task overview lists should be constructed and configured before being displayed onscreen.

5 VIEW CONTROL

Ribbon Bar

Load Ribbon Bar from XML File

Provides a means to load a ribbon bar configuration from an existing file.

Input Arguments

0	File Path or Embedded File	File Path	File Path and Name of the xml file to load.
---	----------------------------	-----------	---

Return Arguments

None.

Returned Status

SUCCESS	This XLM file was loaded successfully
FAILURE	The xml file could not be found or is the wrong format.

Remarks

None.

Reset Ribbon Bar to Default

Provides a means to restore the default ribbon bar configuration.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Point of View

Set Point of View From Frame

Sets the point of view to match the orientation of a given coordinate frame.

Input Arguments

0	Collection Object Name	Frame	The frame to use for setting the view.
---	------------------------	-------	--

Return Arguments

None.

Returned Status

SUCCESS	The view was set successfully.
FAILURE	The specified frame was not found.

Remarks

None.

Set Point of View From Instrument Updates

Sets the point of view dynamically based upon an instruments probing direction.

Input Arguments

0	Collection Instrument ID	Instrument's ID	Instrument used for view updates
1	Boolean	Display View Control	True displays the Control dialog
2	Boolean	Enable Set View from Instrument Updates	True enables view control from the instrument's updates
3	Double	Update View Percent	The percent of view within which view updates are ignored. This defines a working zone.
4	Boolean	Clip Behind Probe	True enables clipping behind the probe
5	Boolean	Automatic Zoom When Trapping	True enables automatic zoom. The window will size to fit the probe tip and the nominal feature.
6	Boolean	Enable Directional Cloud Points	True enables directional cloud display, clipping data measured from the far side of a part.
7	Double	Angle Reset Threshold	The number of degrees the probing vector must rotate before a view update is triggered
8	Integer	Animation Steps	The number of animation steps between view positions.
9	Collection Object Name	Reference Frame Object	The reference used to orient the graphics. Typically the Z axis of world is up.

Return Arguments

None.

Returned Status

SUCCESS	The view was set successfully.
FAILURE	The specified frame was not found.

Remarks

None.

Set Point of View

Sets the view orientation to match a saved (named) view.

Input Arguments

0	View Name	View Name	The name of the view to load.
---	-----------	-----------	-------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The view was set successfully.
FAILURE	The named view was not found in the current file.

Remarks

Note that viewpoints are saved with the SA file. Therefore, if the view is not available in the file that is open when this command is executed, it will fail.

Save Point of View

Saves the current view orientation as a named view.

Input Arguments

0	View Name	View Name	The name of the view to save.
1	Boolean	Restore Zoom Settings?	Indicate whether to save the zoom settings so that they will later be restored with the view.

Return Arguments

None.

Returned Status

SUCCESS	The view was saved successfully.
---------	----------------------------------

Remarks

Note that viewpoints are saved with the SA file.

Define Point of View

Defines a view orientation with a specified view angle, zoom setting, view position, and render mode.

Input Arguments

0	View Name	View Name	The name of the view to define.
1	Double	Rotation (x)	The rotation of the viewpoint about the active frame's X axis.
2	Double	Rotation (y)	The rotation of the viewpoint about the active frame's Y axis.
3	Double	Rotation (z)	The rotation of the viewpoint about the active frame's Z axis.
4	Boolean	Restore Zoom Settings?	Set to TRUE to save zoom settings with the view.
5	Double	Scale Factor	The zoom setting. Higher values are zoomed in more.
6	Integer	Origin (x)	The horizontal point at which the view is centered, in screen coordinates, and defined from the center of the view. For example, higher X values shift the viewpoint to the right.
7	Integer	Origin (y)	The vertical point at which the view is centered, in screen coordinates, and defined from the center of the view. For example, higher Y value shift the viewpoint up.
8	Boolean	Restore Render Mode?	Set to TRUE to recall the rendering mode with the view.
9	Render Mode Type	Rendering Mode	The render mode to use when a rendering mode is saved with the view.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Note that viewpoints are saved with the SA file.

Get Point of View Parameters

Retrieves the parameters (viewpoint, rotation, zoom settings, etc.) for a named view.

Input Arguments

0	View Name	View Name	The name of the view to examine.
---	-----------	-----------	----------------------------------

Return Arguments

1	Double	Rotation (x)	The rotation of the viewpoint about the active frame's X axis.
2	Double	Rotation (y)	The rotation of the viewpoint about the active frame's Y axis.
3	Double	Rotation (z)	The rotation of the viewpoint about the active frame's Z axis.
4	Boolean	Restore Zoom Settings?	TRUE if zoom settings are saved with the view.
5	Double	Scale Factor	The zoom setting. Higher values are zoomed in more.
6	Double	Origin (x)	The horizontal point at which the view is centered, in screen coordinates, and defined from the center of the view. For example, higher X values shift the viewpoint to the right.
7	Double	Origin (y)	The vertical point at which the view is centered, in screen coordinates, and defined from the center of the view. For example, higher Y value shift the viewpoint up.
8	Boolean	Restore Render Mode?	TRUE if the named view is set to recall the rendering mode with the view.
9	Render Mode Type	Rendering Mode	The render mode used when a rendering mode is saved with the view.

Returned Status

SUCCESS	The view parameters were retrieved successfully.
FAILURE	The named view was not found.

Remarks

Note that viewpoints are saved with the SA file.

The Origin parameters (A6 & A7) were converted to doubled in after 2017.08.11 to increase placement accuracy.

Hide/Show Operations

Set Toolkit Visibility

Hides or shows SA Toolkit.

Input Arguments

0	Boolean	Show Toolkit?	Whether the toolkit will be visible or not.
1	Toolkit Page	Page to Display	The tab of the toolkit to be shown.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Show Labels

Sets the visibility of point labels. Equivalent to turning on or off Point Labels in the [View](#) menu.

Input Arguments

0	Boolean	Point Labels On?	Specify whether labels should be visible.
1	Boolean	Object Labels On?	Specifies whether object labels should be visible.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Show Objects

Shows specified objects so that they are no longer hidden in the graphical view.

Input Arguments

0	Collection Object Name Ref List	Objects to Show	The list of objects to show.
1	Collection Object Name Ref List	Object Name List	A list of objects to export to the file.

Return Arguments

None.

Returned Status

SUCCESS	All objects in the list were shown successfully.
PARTIAL SUCCESS	At least one object was shown successfully, but at least one object was not found.
FAILURE	None of the specified objects were found.

Remarks

None.

Show by Object Type

Shows a set of objects so that they are no longer hidden in the graphical view. The objects that are shown are those that match the type of the specified object.

Input Arguments

0	Collection Object Name	Object Type to Show	Specify the object defining the type of object to show.
1	Boolean	All Collections?	Show objects in all collections (TRUE) or just the active collection (FALSE)?

Return Arguments

None.

Returned Status

SUCCESS	The specified object was found. Any objects matching the type of that object were shown.
FAILURE	The specified object was not found.

Remarks

None.

Hide Objects

Hides specified objects so that they no longer appear in the graphical view.

Input Arguments

0	Collection Object Name Ref List	Objects to Hide	The list of objects to hide.
---	---------------------------------	-----------------	------------------------------

Return Arguments

None.

Returned Status

SUCCESS	All objects in the list were hidden successfully.
PARTIAL SUCCESS	At least one object was hidden successfully, but at least one object was not found.
FAILURE	None of the specified objects were found.

Remarks

Point Cloud selection can be refined as follows:

Cloud = Cloud, Scan Stripe Cloud, or Cross Section Cloud

Scan Stripe Cloud = Scan Stripe Cloud or Cross Section Cloud (but not basic clouds)

Cross Section Cloud = allows Cross Section Cloud selection only

Show/Hide by Object Type

Shows or hides objects based on their type (Point Groups, Planes, etc.). Can be applied to object types in a specific collection or across all collections.

Input Arguments

0	Boolean	All Collections?	Specify whether all objects in all collections matching the specified type should be shown/hidden.
1	Collection Name	Specific Collection	Collection whose objects will be shown/hidden. Only applies if Argument 0 is FALSE.
2	Object Type	Object Type To Show/Hide	Specify an object type to show or hide.
3	Boolean	Hide? (Show = FALSE)	Specify whether to show (FALSE) or hide (TRUE) the specified objects.

Return Arguments

None.

Returned Status

SUCCESS	All objects matching the requested type were shown/hidden successfully.
FAILURE	The specified collection (if applicable) was not found.

Remarks

None.

Show/Hide Points

Shows or hides specified points.

Input Arguments

0	Point Name Ref List	Point Names	The list of points to show or hide.
1	Boolean	Show? (Hide = FALSE)	Indicates whether the points should be shown (TRUE) or hidden (FALSE).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

If a point group is hidden, it will be shown if any point inside it is shown.

Show/Hide Dimensions

Shows or hides specified dimensions.

Input Arguments

0	Collection Object Name List	Dimension Names	The list of dimensions to show or hide.
1	Boolean	Show Dimensions?	Choosing True will Show the selected dimensions

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Show/Hide Callout View

Shows or hides an existing callout view.

Input Arguments

0	Collection Callout View Name	Callout View to Show	The name of the callout view to show or hide.
1	Boolean	Show Callout View?	Specify whether to show (TRUE) or hide (FALSE) the callout view.

Return Arguments

None.

Returned Status

SUCCESS	The callout view was found.
FAILURE	The specified callout view was not found.

Remarks

None.

Hide All Callout View

Hides all existing callout views.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Show/Hide Annotations for Feature Checks

Shows or hides the annotations associated with a list of feature checks.

Input Arguments

0	Feature Check Ref List	Feature Check Name List	The list of feature checks for which annotations should be shown or hidden.
1	Boolean	Show?	If TRUE, shows the annotations. If FALSE, hides them.
2	Boolean	Highlight?	Indicates whether the list of associated objects or faces should be highlighted in the graphical view.
3	Boolean	Set Inspection View?	If set to TRUE, the view will snap to the inspection view for the last feature check in the list.

Return Arguments

None.

Returned Status

SUCCESS	The annotations were shown or hidden successfully.
FAILURE	The specified feature checks were not found.

Remarks

None.

Show/Hide Annotations for Datums

Shows or hides the annotations associated with a list of datums.

Input Arguments

0	Datum Ref List	Datum Name List	The list of datums to modify.
1	Boolean	Show?	If TRUE, shows the annotations. If FALSE, hides them.
2	Boolean	Highlight?	Indicates whether the list of associated objects or faces should be highlighted in the graphical view.
3	Boolean	Set Inspection View?	If set to TRUE, the view will snap to the inspection view for the last datum in the list.

Return Arguments

None.

Returned Status

SUCCESS	The annotations were shown or hidden successfully.
FAILURE	The specified datums were not found.

Remarks

None.

Show/Hide Instruments

Shows or hides a set of instruments in the graphical view.

Input Arguments

0	Collection Instrument ID Ref List	Instrument IDs	A list of the instrument IDs to show or hide.
1	Boolean	Show Instruments?	Specify whether to show (TRUE) or hide (FALSE) the instruments.

Return Arguments

None.

Returned Status

SUCCESS	The specified instruments were shown/hidden.
PARTIAL SUCCESS	At least one instrument was shown/hidden, and at least one was not found.
FAILURE	The specified instruments were not found.

Remarks

Instrument IDs are zero-based, meaning they counted starting from zero.

Show/Hide Instrument Probe Tip

Shows or hides an instrument's probe tip in the graphical view. Equivalent to the "Draw Probe Tip" setting in the User Options>Display tab.

Input Arguments

0	Boolean	Show Instrument Probe Tip?	Indicates whether the tip should be shown (TRUE) or hidden (FALSE).
---	---------	----------------------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Show/Hide Relationship Report

Shows or hides the relationship report for the selected collection.

Input Arguments

0	Collection Name	Collection Name	Collection to consider
1	Boolean	Show Relationship Report	True will display the report

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Show/Hide Relationship Watch

Shows or hides a Watch Window displaying the specified parameters using the referenced relationship.

Input Arguments

0	Collection Object Name	Relationship Name	Name of the relationship to watch
1	Boolean	Show Relationship Watch	True displays the watch window
2	Collection Object Name	Relationship Watch Window Properties	Properties to use when displayed
3	Integer	Window Top Left X Position	
4	Integer	Window Top Left Y Position	
5	Integer	Window Width	
6	Integer	Window Height	

Return Arguments

None.

Returned Status

SUCCESS	This Watch Window display status was updated.
FAILURE	The specified relationship were not found.

Remarks

None.

Show Items in Tree

Shows specified items in the tree, optionally collapsing the categories for other items.

Input Arguments

0	Boolean	Collapse all other Items?	Indicates whether SA should collapse everything in the tree not specifically specified.
1	Point Name Ref List	Points	The list of point to display in the tree.
2	Collection Object Name Ref List	Objects	The list of objects to display in the tree.
3	Collection Instrument ID Ref List	Instruments	The list of instruments to display in the tree.
4	Feature Check Ref List	Feature Checks	The list of feature checks to display in the tree.
5	Datum Ref List	Datums	The list of datums to display in the tree.
6	String Ref List	Collections	The list of collections to display in the tree.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Highlight Operations

Highlight Objects

Highlights the desired object(s).

Input Arguments

0	Collection Object Name Ref List	Object Names (Empty to clear all)	The list of objects that will be highlighted.
1	Boolean	HighLight Objects?	Indicates highlight condition of object(s).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Highlight Relationships

Highlights the desired relationship(s).

Input Arguments

0	Relationship Ref List	Relationships (Empty to clear all)	The list of relationships that will be highlighted.
1	Boolean	HighLight Objects?	Indicates highlight condition of relationship(s).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Will highlight all relationship's entities shown in graphical view and its tree node.

Highlight Point

Highlights the desired point.

Input Arguments

0	Point Name	Point Name (Empty to clear all)	The name of the point that will be highlighted.
1	Boolean	Show Point?	Indicates highlight condition of point.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Colors

Set Working Color

Sets the current working color which will be applied to the next object created.

Input Arguments

0	Color	New Working Color Name	Pick the color desired
---	-------	------------------------	------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Working Color Auto Increment

Sets the current working color auto increment status.

Input Arguments

0	Boolean	Auto increment	True enables the auto increment colors process
---	---------	----------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Background Color

Sets the current background and highlight colors.

Input Arguments

0	Background Color Type	Background Color Type	Specifies whether the background color is solid or a gradient.
1	Color	Solid Color Name	The color (when solid is the background color type).
2	Color	Gradient Start Color Name	The start color for the gradient (when gradient is the background color type).
3	Color	Gradient End Color Name	The end color for the gradient (when gradient is the background color type).
4	Color Gradient Direction Type	Gradient Color Direction	Specifies whether the gradient is horizontal or vertical.
5	Color	Highlight Color	The highlight color to use.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Object(s) Color

Sets the current color for the selected objects.

Input Arguments

0	Collection Object Name Ref List	Objects to Change	List of objects to recolor
1	Color	New Working Color Name	Color
2	Boolean	Auto Increment	True automatically increments the colors.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Object Color

Returns the color of the selected object.

Input Arguments

0	Collection Object Name	Object Name	Name of the reference object
---	------------------------	-------------	------------------------------

Return Arguments

1	Color	Object Color	Returned Object Color
---	-------	--------------	-----------------------

Returned Status

SUCCESS	The color was returned successfully.
FAILURE	The object was not found.

Remarks

None.

Convert RGB Values to Integer

Takes a reference RGB color and splits into individual Red, Green and Blue integer components returning the values from 0 to 255.

Input Arguments

0	Color	RGB	The color to convert
---	-------	-----	----------------------

Return Arguments

1	Integer	Red Color	Red component of the reference color
2	Integer	Green Color	Green component of the reference color
3	Integer	Blue Color	Blue component of the reference color

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Convert Integer Values to RGB

This command takes a set of reference integer values and builds a color from the individual Red, Green and Blue integer components.

Input Arguments

0	Integer	Red Color (0-255)	Red component of the reference color
1	Integer	Green Color (0-255)	Green component of the reference color
2	Integer	Blue Color (0-255)	Blue component of the reference color

Return Arguments

3	Color	RGB	The color to convert
---	-------	-----	----------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Refresh Views

Triggers a refresh for the graphical view and menus.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Auto-Scale

Scales the view so that all visible objects appear in the graphical view.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Target Labels Use Full Names

Specifies whether or not target labels should use full names.

Input Arguments

0	Boolean	Use Full Names?	Indicates whether full names should be used.
---	---------	-----------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Render Mode Type

Sets the current graphical view rendering mode.

Input Arguments

0	Render Mode Type	Rendering Mode	Specify whether the view should be rendered in wireframe, hidden line removed, solid+edges, or solid shading mode.
---	------------------	----------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set View Clipping Plane

Activates a clipping plane on the XY plane of the specified object's base frame. This clipping plane is added to the global view clipping plane list.

Input Arguments

0	Collection Object Name	Object	The object to which the clipping plane should be attached.
1	Boolean	Remove Clipping Plane?	Indicates whether the specified object should have a clipping plane added or removed.

Return Arguments

None.

Returned Status

SUCCESS	The clipping plane was set successfully.
FAILURE	The object was not found.

Remarks

None.

Get View Clipping Plane

Returns a list of the defined clipping plane reference objects in the active clipping plane view list. This includes global clipping planes set under view control and/or clipping planes embedded in a callout and enabled.

Input Arguments

None

Return Arguments

0	Collection Object Name Ref List	Objects	A list of the objects used to define the clipping entities
---	---------------------------------	---------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command does not reflect Cloud Clipping. It always succeeds and will return an empty list if no clipping is enabled.

Set SA's Window State

Sets the window state for the SpatialAnalyzer application. Allows you to show, hide, maximize, minimize, or restore the SA application window.

Input Arguments

0	Window State	SA Window State	The state for the SA window.
1	Collection Object Name Ref List	Object Name List	A list of objects to export to the file.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set SA's Window Pos

Sets the position of the SA window.

Input Arguments

0	Integer	Pos X	The x position of the window, where zero represents the left side of the screen.
1	Integer	Pos Y	The y position of the window, where zero represents the top side of the screen.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set SA's Window Size

Sets the size of the SA window.

Input Arguments

0	Integer	Width	The width of the window, in pixels.
1	Integer	Height	The height of the window, in pixels.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set MP's Window State

Sets the window state of the executing MP. “Minimize” shrinks the executing MP to a corner of the MP bar. “Maximize” reverses this effect and has the same behavior as “Restore”.

Input Arguments

0	Window State	MP Window State	The window state for the executing MP.
1	Integer	Height	The height of the window, in pixels.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The “Show” and “Hide” options have no effect.

Center Graphics About Point

Centers the graphical view on the specified point.

Input Arguments

0	Point Name	Point Name	The name of the point to center.
---	------------	------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The point was found.
FAILURE	The specified point was not found.

Remarks

None.

Center Graphics About Object(s)

Centers the graphical view on one or more specified objects of a specified type.

Input Arguments

0	Object Type	Object Type	The type of the objects to center on.
1	String	Collection Wildcard Criteria	A wildcard specifying the name of the collection containing the objects to center on.
2	String	Object Wildcard Criteria	A wildcard specifying the name of the objects to center on.

Return Arguments

None.

Returned Status

SUCCESS	The specified objects were found.
FAILURE	The specified objects were not found.

Remarks

Wildcards can be entered using asterisks(*) or question marks(?) to denote a multi-character wildcard or a single-character wildcard.

Examples (enclosing quotes would not be entered):

- “Line?” would find all names beginning with “Line” and followed by a single character (ex. Line1, Line 2, Line 3).
- “Line*” would find all names beginning with “Line” and followed by one or more characters (ex. Line1, Line10, Line4023).
- “??a?e” would find all names with 2 characters, followed by an a, followed by another character, and ending in an e. (ex. Frame, Slate, Grate).

Use an asterisk (*) to specify “all collections” or “all objects” of the specified type.

Set Object(s) Translucency

Input Arguments

0	Object Name Ref List	Objects to change	List of objects to edit
1	Translucency Type	Render Type	Display rendering to set
2	Double	Opacity Value	Degree of translucency to apply

Return Arguments

None.

Returned Status

SUCCESS	The specified objects were edited.
FAILURE	The specified objects were not found.

Remarks

6 CLOUD VIEWER OPERATIONS

Cloud Display Control

Sets parameters for display of point clouds.

Input Arguments

0	Integer	Thin (Draw Increment)	Indicates what n-th number of points should be drawn (1 indicates every cloud point, 2 is every other, etc.)
1	Integer	Point Size	The drawn size for each cloud point (in pixels).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Reset Cloud Bounding Box

Provides the ability to adjust the bounding box display settings for the selected point cloud.

Input Arguments

0	Collection Object Name	Cloud Name	Name of the Cloud to Edit.
1	Coordinate System Type	Cloud Box Type	Pick from available box display computation methods
2	Boolean	Show Bounding Box?	True - displays the bounding box
3	Boolean	User All Points?	True enables the use of all points
4	integer	Desired Point Count	Number of cloud points to use if "Use All Points" is not enabled.

Return Arguments

5	Double	X Dimension	Box Length
6	Double	Y Dimension	Box Width
7	Double	Z Dimension	Box Height
8	Vector	X-Axis (in WORLD)	X-axis direction of the box
9	Vector	Y-Axis (in WORLD)	Y-axis direction of the box
10	Vector	Z-Axis (in WORLD)	Z-axis direction of the box
11	Vector	Centroid (in WORLD)	Center point for the box
12	Transform	Reference Transform (in WORLD)	Base reference frame for the box in WORLD
13	Transform	Reference Transform (in Working)	Base reference frame for the box in Working
14	Integer	Points Used for Bounding Box	Number of points used for the box

Returned Status

SUCCESS	The cloud bounding box display was adjusted successfully
FAILED	The specified cloud could not be found

Remarks

The box reference frame is based on the centroid of the box as the origin and the X, Y, Z vectors define the box component directions.

Get Cloud Point Count

Returns basic information on the selected point cloud

Input Arguments

0	Collection Object Name	Cloud Name	Cloud to Consider
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Return Arguments

1	Integer	Point Count	Number of cloud points in the cloud
2	Double	Planar Offset	Planar Offset saved with the cloud
3	Double	Radial Offset	Radial Offset Saved with the cloud
4	Integer	Active Clipping Planes	Number of active clipping planes enabled

Returned Status

SUCCESS	Cloud settings were returned successfully
FAILURE	Reference Object could not be found

Remarks

None.

Set Cloud Default Clipping Plane

Establishes a cloud clipping plane definition that is then passed to newly measured point clouds.

Input Arguments

0	Boolean	Enable Cloud Clipping?	Turns on/off the default cloud clipping plane
1	Collection Object Name	Reference Object	Select object to define clipping plane definition using its base frame.
2	Clipping Entity Options	Clipping Options	Dialog selection of the X,Y,Z clipping components.

Return Arguments

None.

Returned Status

SUCCESS	Default Clipping Plane status has been updated
FAILURE	Reference Object could not be found

Remarks

None.

Clear Cloud Viewer

Clears an instrument interface's cloud viewer.

Input Arguments

0	Inst. ID	Instrument ID	The instrument ID of the instrument of interest.
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Return Arguments

None.

Returned Status

SUCCESS	The viewer was cleared successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection, and its interface must be active.

Send Cloud to SA

Sends all of the visible cloud points in a cloud viewer to the SA job file.

Input Arguments

0	Inst. ID	Instrument ID	The instrument ID of the instrument of interest.
1	Cloud Name	Cloud Name	The name to use for the new point cloud.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was sent successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection, and its interface must be active.

The point cloud will be placed into the active collection.

Set Filter

Sets the quality threshold for an instrument's cloud viewer. All cloud points with quality values below the specified value are not displayed in the viewer.

Input Arguments

0	Inst. ID	Instrument ID	The instrument ID of the instrument of interest.
1	Integer	Filter Value	The quality threshold (0-100).

Return Arguments

None.

Returned Status

SUCCESS	The threshold was set successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection, and its interface must be active.

Save Point Cloud File

Saves the cloud points in a cloud viewer to a file.

Input Arguments

0	Inst. ID	Instrument ID	The instrument ID of the instrument of interest.
1	File Path or Embedded File	File Path	The path of the file to save.
2	Boolean	Save as Ascii	Indicates whether a file should be saved in ASCII format (TRUE) or binary format (FALSE).

Return Arguments

None.

Returned Status

SUCCESS	The file was saved successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection, and its interface must be active.

Binary files will save and load much faster, and use less disk space--but they are not human-readable and cannot be easily imported back into SA (without using the "Load Point Cloud File" command).

Load Point Cloud File

Loads the cloud points for a file into an instrument's cloud viewer.

Input Arguments

0	Inst. ID	Instrument ID	The instrument ID of the instrument of interest.
1	File Path or Embedded File	File Path	The path of the file to load.

Return Arguments

None.

Returned Status

SUCCESS	The file was loaded successfully.
FAILURE	The instrument or file was not found, or the file was not of the correct format.

Remarks

The instrument must be in the active collection, and its interface must be active.

The format of the cloud file (ASCII vs. binary) will be detected automatically.

7 CONSTRUCTION OPERATIONS

Mirror Object(s)

Mirrors one or more objects across one of a specified frame's orthogonal planes.

Input Arguments

0	Collection Object Name Ref List	Object(s)	A list of the objects to mirror.
1	Collection Object Name	Frame Name	The name of a frame whose axes define a plane to mirror across.
2	MP Plane Type	Frame Plane to Mirror Around	Choose to mirror across the selected frame's XY, XZ, or YZ plane.
3	Boolean	Copy? [FALSE=Move]	Specify whether to make a copy of the existing objects (TRUE) first, or to just move the existing objects.

Return Arguments

None.

Returned Status

SUCCESS	One or more specified objects were found and mirrored.
FAILURE	No specified objects were found, or the specified frame was not found.

Remarks

The mirrored objects inherit the name of the originals, but with "-mirror" appended to the end.

Copy Object

Copies a specified object.

Input Arguments

0	Collection Object Name	Source Object	The source object to copy.
1	Collection Object Name	New Object Name	The name of the newly copied object.
2	Boolean	Overwrite If Exists?	Specify whether to overwrite an object if it already exists (TRUE) or to not (FALSE).

Return Arguments

None.

Returned Status

SUCCESS	The object was copied successfully.
FAILURE	The specified source object was not found, or "Overwrite If Exists?" was set to FALSE and the object already exists.

Remarks

None.

Copy Objects to a collection

Copies one or more objects to a specific collection.

Input Arguments

0	Collection Object Name Ref List	Source Objects	A list of the objects to copy.
1	Collection Name	Destination Collection Name	The name of the collection into which to copy the specified objects.

Return Arguments

None.

Returned Status

SUCCESS	The object(s) were copied successfully.
PARTIAL SUCCESS	At least one (but not all) of the specified objects to copy were found.
FAILURE	No specified objects to copy were found.

Remarks

If the destination collection does not exist, it will be created for you.

Move Objects to a collection

Moves one or more objects to a specific collection.

Input Arguments

0	Collection Object Name Ref List	Source Objects	A list of the objects to move.
1	Collection Name	Destination Collection Name	The name of the collection into which to move the specified objects.

Return Arguments

None.

Returned Status

SUCCESS	The object(s) were moved successfully.
PARTIAL SUCCESS	At least one (but not all) of the specified objects to move were found.
FAILURE	No specified objects to move were found.

Remarks

If the destination collection does not exist, it will be created for you.

Copy Objects - Point to Point Delta

Copies one or more objects, translates them based on a delta between two points, and places the copies in a specific collection.

Input Arguments

0	Collection Object Name Ref List	Objects to Copy	A list of the objects to copy.
1	Point Name	First Delta Point	A point defining the start of the translation vector.
2	Point Name	Second Delta Point	A point defining the end of the translation vector.
3	Collection Name	Destination Collection Name (optional)	The name of the collection into which to place the copied objects.

Return Arguments

None.

Returned Status

SUCCESS	The object(s) were copied successfully.
PARTIAL SUCCESS	At least one (but not all) of the specified objects to copy were found.
FAILURE	No specified objects to copy were found, or the first/second delta point was not found.

Remarks

If the destination collection is left blank, copies will be placed in the active collection. If the destination collection is specified and does not exist, it will be created for you.

Move Objects - Point to Point Delta

Translates one or more objects based on a delta between two points.

Input Arguments

0	Collection Object Name Ref List	Objects to Move	A list of the objects to translate.
1	Point Name	First Delta Point	A point defining the start of the translation vector.
2	Point Name	Second Delta Point	A point defining the end of the translation vector.

Return Arguments

None.

Returned Status

SUCCESS	The object(s) were moved successfully.
PARTIAL SUCCESS	At least one (but not all) of the specified objects to move were found.
FAILURE	No specified objects to copy were found, or the first/second delta point was not found.

Remarks

None.

Rename Point

Renames a point.

Input Arguments

0	Point Name	Original Point Name	The name of the point to rename.
1	Point Name	New Point Name	A new name for the point.
2	Boolean	Overwrite if exists?	Specify whether a point should be overwritten if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The point was renamed successfully.
FAILURE	The original point was not found, or a point already exists with the new point name and "Overwrite if exists?" is set to FALSE.

Remarks

Renaming a point will preserve its status as a measured or constructed point. (In other words, measured points will maintain their association with the instrument that measured them).

If a specified point group does not already exist, it will be created for you.

* Note with Overwrite if exists? (A1) the original point will be renamed to the new point name and the new point will be deleted if present in the job rather than built from strings.

Rename Points with Name Pattern

Renames a list of points incrementally based on a supplied name pattern and a starting value.

Input Arguments

0	Point Name Ref List	Point Names	The list of points to rename.
1	String	Name Pattern	A prefix or pattern to use for the new point names.
2	Integer	Start Value	The starting value to apply to the first point.

Return Arguments

None.

Returned Status

SUCCESS	The points were renamed successfully.
FAILURE	The points were not found.

Remarks

If the Name Pattern argument uses the `%d` wildcard, it will be replaced by the current number value. For example, if the start value is 5 and the name pattern is `Test%dPoint`, then the first point will be named `Test5Point`, the second will be named `Test6Point`, and so on. If the `%d` wildcard is omitted, the current number will be appended to the name (with a hyphen). For example, a name pattern of `NewPoint` results in `NewPoint-5`, `NewPoint-6`, etc. The `%d` wildcard may be used multiple times in a name pattern.

Rename Collection

Renames a collection.

Input Arguments

0	Collection Name	Original Collection Name	The name of the collection to rename.
1	Collection Name	New Collection Name	A new name for the collection.

Return Arguments

None.

Returned Status

SUCCESS	The collection was renamed successfully.
FAILURE	A collection with the new collection name already exists, or the original collection was not found.

Remarks

None.

Rename Object

Renames an object.

Input Arguments

0	Collection Object Name	Original Object Name	The collection object name of the object to rename.
1	Collection Object Name	New Object Name	A new collection object name for the object.
2	Boolean	Overwrite if exists?	Specify whether or not to overwrite an object if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The object was renamed successfully.
FAILURE	The original object was not found, or an object with the new name already exists and "Overwrite if exists?" is set to FALSE.

Remarks

None.

Rename Item

Renames an item.

Input Arguments

0	Collection Object Name	Original Item Name	The collection item name of the object to rename.
1	Collection Object Name	New Item Name	A new collection item name for the object.
2	Boolean	Overwrite if exists?	Specify whether or not to overwrite an item if it already exists.

Return Arguments

None.

Returned Status

SUCCESS	The item was renamed successfully.
FAILURE	The original item was not found, or an item with the new name already exists and "Overwrite if exists?" is set to FALSE.

Remarks

None.

Delete Points

Deletes one or more points.

Input Arguments

0	Point Name Ref List	Point Names	A list of the points to delete.
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Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If a measured target is deleted, all observations comprising that target are also deleted.

Delete Points WildCard Selection

Deletes points from a specified set of groups that match a specified wildcard point name.

Input Arguments

0	Collection Object Name Ref List	Groups to Delete From	A list of the source point groups from which the points may be selected.
1	Point Name	WildCard Selection Names	A point name containing the point selection criteria.

Return Arguments

None.

Returned Status

SUCCESS	Any matching points were deleted successfully, and the specified groups were all found.
PARTIAL SUCCESS	At least one (but not all) of the source groups was not found.
FAILURE	No source groups could be found.

Remarks

Enter wildcard values for the collection, point group, and point name using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all points that start with s1 followed by two characters, the point name defining the selection criteria would be ***::*::s1??**.

Construct Objects From Surface Faces-Runtime Select

Creates a set of primitive geometric shapes (planes, cylinders, spheres, cones, lines, points, and circles) from CAD surfaces selected by the user at runtime.

Input Arguments

0	Boolean	Construct Planes?	Indicates whether planes should be constructed.
1	Boolean	Construct Cylinders?	Indicates whether cylinders should be constructed.
2	Boolean	Construct Spheres?	Indicates whether spheres should be constructed.
3	Boolean	Construct Cones?	Indicates whether cones should be constructed.
4	Boolean	Construct Lines?	Indicates whether lines should be constructed.
5	Boolean	Construct Points?	Indicates whether points should be constructed.
6	Boolean	Construct Circles?	Indicates whether circles should be constructed.

Return Arguments

None.

Returned Status

SUCCESS	All possible surfaces were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Collections

Set (or construct) default collection

Sets a collection as the active collection. If the specified collection does not exist, the collection is first created, then activated.

Input Arguments

0	Collection Name	Collection Name	The name of the collection to activate (or create).
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Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Construct Collection

Creates a collection, optionally placing it into a specific tree folder and activating it.

Input Arguments

0	Collection Name	Collection Name	The name of the collection to create.
1	String	Folder Path	The folder path into which to create the collection.
2	Boolean	Make Default Collection?	Specify whether to activate the collection after its creation.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

Folder paths should be entered with each folder separated by a backslash (\). For example, a folder path of **Measured\Day 1** would create a root folder named **Measured**, a subfolder named **Day 1**, and construct the collection in that folder. If the specified collection already exists, a new collection will be created that increments the name of the collection.

Get Active Collection Name

Returns the name of the active default collection.

Input Arguments

None.

Return Arguments

0	String	Currently Active Collection Name	The name of the currently active default collection.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Delete Collection

Deletes a collection.

Input Arguments

0	Collection Name	Name of Collection to Delete	The name of the collection to delete.
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Return Arguments

None.

Returned Status

SUCCESS	The collection was successfully deleted.
FAILURE	The collection to delete was not found, or an attempt was made to delete the last collection in the job.

Remarks

You are not permitted to delete the last collection in the job. Attempting to do so will cause this command to fail.

If you attempt to delete the active collection, the adjacent collection above the active collection will be activated first.

Delete Collections by Wildcard

Deletes a set of collections that match the wildcard search criteria.

Input Arguments

0	String	Search String	The wildcard selection criteria
1	Boolean	Case Sensitive Search	Indicates whether or not the search should be case-sensitive.
2	Boolean	Allow Deleting all Collections	If set to <i>FALSE</i> , the command will fail if all collections meet the search criteria.

Return Arguments

3	Integer	Num Deleted	The number of collections that were successfully deleted.
4	Integer	Num Failed	The number of collections which matched the search criteria but could not be deleted.

Returned Status

SUCCESS	The collections were deleted successfully.
FAILURE	Argument 2 was set to <i>FALSE</i> and all collections met the search criteria.

Remarks

Enter wildcard search criteria using the same convention as elsewhere in SA: asterisks (*) are wildcard placeholders for one or more characters, and a question mark (?) is a wildcard character for a single character. Specific characters can also be found using brackets[].

Points and Groups

Construct Point (Fit to Points)

Constructs a point at a point representing the mathematical average of the source points.

Input Arguments

0	Point Name Ref List	Point Names	A list of the source point names to fit.
1	Point Name	Resulting Point Name	The name for the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	All source points were successfully averaged.
PARTIAL SUCCESS	One or more source points (but not all) were not found.
FAILURE	No source points were found.

Remarks

If a point with the resulting point name already exists, the point will be given a new name by appending an asterisk to the end.

Construct a Point in Working Coordinates

Constructs a point in the specified coordinates of the working frame.

Input Arguments

0	Point Name	Point Name	The name of the point to create.
1	Vector	Working Coordinates	The coordinates of the point to create, expressed in the working frame.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If a point with the resulting point name already exists, the point will be given a new name by appending a number to the end.

Construct Point From Survey Target Center

Constructs a point detected from intensity information saved in a point cloud. Used for rectangular survey targets.

Input Arguments

0	Collection Object Name	Cloud Containing Target	Name of the cloud to consider
1	Point Name	Reference Seed Point	Name of a reference point to use as a seed for the search
2	GD&T Zone Type	Survey Target Type	Pick the zone type to use
3	Double	Search Diameter	Proximity zone definition for used to define which cloud points to include in the search.
4	Point Name	Result Center Point Name	The name of the point to create.

Return Arguments

None.

Returned Status

SUCCESS	The survey point was constructed successfully
PARTIAL SUCCESS	No target point was found.
FAILURE	The cloud or seed point were not found

Remarks

This command uses a seed point as a reference and searches the point cloud within the designated zone with respect to it.

Set Point Position in Working Coordinates

Allows direct editing of point location in the specified coordinates of the working frame.

Input Arguments

0	Point Name	Point Name	The name of the point to edit.
1	Vector	Working Coordinates	The coordinates of the point to create, expressed in the working frame.

Return Arguments

None.

Returned Status

SUCCESS	Point position updated successfully.
FAILURE	Point could not be found.

Remarks

This command operates like directly opening the properties of a point and pressing the edit button. It will not update or adjust the observations on this point.

Transform Points by Delta (About Working Frame)

Allows direct editing of point locations in the coordinates of the current working frame.

Input Arguments

0	Point Name Ref List	Point Name List	The name of the points to edit.
1	Vector	Delta In Working Coordinates	The relative position change to apply.

Return Arguments

None.

Returned Status

SUCCESS	Point positions updated successfully.
FAILURE	Points could not be found.

Remarks

This command operates like directly opening the properties of a point and pressing the edit button. It will not update or adjust the observations on the selected points.

Construct a Point at line MidPoint

Constructs a point at the midpoint of a line.

Input Arguments

0	Collection Object Name	Line Name	The name of the line to consider.
1	Point Name	Point Name	The name of the point to create.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	The specified line was not found.

Remarks

If a point with the resulting point name already exists, the point will be given a new name by appending an asterisk to the end.

Construct Point Group from Point Name Ref List

Constructs a point group containing copies of a list of points.

Input Arguments

0	Point Name Ref List	Point Name List	The list of points to copy.
1	Collection Object Name	Group Name	The name of the group into which to copy the points.

Return Arguments

None.

Returned Status

SUCCESS	All specified points were found, and the point group was created successfully.
PARTIAL SUCCESS	One or more specified points (but not all) were found, and the point group was created successfully with the points.
FAILURE	None of the specified points was found.

Remarks

If the point group already exists, the specified points are added to the group. If any of the specified points already exists in the specified group, then they are sequenced to have a unique name.

The copied points will have the same offsets as the source points (offsets will be preserved).

Construct Point Groups from Vector Groups

Constructs one or more point groups from a list of one or more vector groups.

Input Arguments

0	Collection Object Name Ref List	Vector Groups	The list of vector groups to use as the source for the point groups.
1	String	Optional Group Name Suffix	An optional suffix to attach to each constructed point group name.
2	Boolean	Make Vector Begin Points	Specify whether to construct points at the beginning of vectors.
3	Boolean	Make Vector End Points	Specify whether to construct points at the end of vectors.

Return Arguments

0	Collection Object Name Ref List	Point Groups	A list containing the point groups that were created.
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Returned Status

SUCCESS	All specified vector groups were found, and the point groups were created successfully.
PARTIAL SUCCESS	One or more specified vector groups (but not all) were found, and the point groups were created successfully from those vector groups.
FAILURE	None of the specified vector groups were found.

Remarks

If a resulting point group already exists, the specified points are added to the group. If any of the points already exists in the specified group, then they are sequenced to have a unique name.

If only the beginning points or only the end points are created, the resulting points will match the vector names. If both the begin and end points are created, the begin points will have a “_Begin” suffix, and the end points will have an “_End” suffix.

The point group names match the names of their source vector group, but with the optional suffix appended.

Construct Point Group from Point Cloud

Constructs a point group from a point cloud.

Input Arguments

0	Collection Object Name	Cloud Name	The name of the point cloud to use as the source.
1	Collection Object Name	Point Group Name	The name of the point group into which to place the resulting points.
2	String	Point Prefix	A prefix applied to each point name.
3	Integer	Starting Point Number	The index at which to start numbering the resulting points.
4	Double	Point Offset	The planar/radial offset to assign to each resulting point.
5	Boolean	Sub-Sampling?	Specify whether to sub-sample the point cloud when creating the points.
6	Double	Sub-Sampling Distance	If sub-sampling is enabled, indicates the minimum distance between the resulting points.
7	Boolean	Show Progress?	Specify whether a progress bar should be displayed while calculating results.

Return Arguments

None.

Returned Status

SUCCESS	The point group was created successfully.
FAILURE	The point cloud was not found.

Remarks

If a resulting point group already exists, the specified points are added to the group. If any of the resulting point names already exists in the specified group, then they are sequenced to have a unique name.

Sub-sampling will ensure that each point in the resulting group is approximately, but no less than, the specified sub-sampling distance apart.

Construct Point from Cloud Point - Runtime Select

Constructs a point from a selected cloud point.

Input Arguments

0	String	Selection Prompt	"Select a cloud point" or whatever prompt desired
1	Boolean	Construct Point?	True - builds a new point
2	Point Name	Constructed Point Name	Name to use for the extracted point

Return Arguments

3	Vector	Selected Cloud Point Coordinate	XYZ position of the selected point
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Returned Status

SUCCESS	The point was created successfully.
FAILURE	The circle was not found.

Remarks

The returned XYZ point location is reported in WORLD coordinates.

Construct a Point at Circle Center

Constructs a point at the center of a circle.

Input Arguments

0	Collection Object Name	Circle Name	The name of the circle to use.
1	Point Name	Point Name	The name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	The circle was not found.

Remarks

If the resulting point name already exists, then it will be sequenced to have a unique name.

Construct Point at Intersection of Planes

Constructs a point at the intersection of three non-parallel planes.

Input Arguments

0	Collection Object Name	Plane 1 Name	The name of the first plane to intersect.
1	Collection Object Name	Plane 2 Name	The name of the second plane to intersect.
2	Collection Object Name	Plane 3 Name	The name of the third plane to intersect.
3	Point Name	Point Name	The name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	One of the planes was not found, or an intersection could not be determined.

Remarks

No two planes may be parallel, and all three must not have normals that lie in the same plane. If the resulting point name already exists, the new point name will be sequenced to avoid duplicate plane names.

Construct Point at Intersection of Two Lines

Constructs a point at the intersection or mutual perpendicular midpoint between two lines.

Input Arguments

0	Collection Object Name	First Line Name	The name of the first line to intersect.
1	Collection Object Name	Second Line Name	The name of the second line to intersect.
2	Point Name	Point Name	The name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	One or both of the lines was not found.

Remarks

If the point already exists with the same name as specified, it will be renamed to avoid duplicate names.

Construct Point at Intersection of Plane and Line

Constructs a point at the intersection of a line and a plane.

Input Arguments

0	Collection Object Name	Plane Name	The name of the plane to intersect.
1	Collection Object Name	Line Name	The name of the line to intersect.
2	Point Name	Resulting Point Name	The name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	The line or plane was not found, or do not intersect.

Remarks

If the point already exists with the same name as specified, it will be renamed to avoid duplicate names.

Construct Point at Intersection of 2 B-Splines

Constructs a point at the intersection of 2 B-Splines, or at the closest point between the two if they do not intersect.

Input Arguments

0	Collection Object Name	First B-Spline Name	The name of the first B-spline to intersect.
1	Collection Object Name	Second B-Spline Name	The name of the second B-spline to intersect.
2	Point Name	Point Name	The name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	One or both of the B-Splines was not found, or the resulting point already exists.

Remarks

None.

Construct Point at Intersection of B-Spline and Surfaces

Constructs a point at the intersection of a B-Spline and each of a list of surfaces.

Input Arguments

0	Collection Object Name	B-Spline Name	The B-spline to intersect.
1	Collection Object Name Ref List	Surface List	A list of one or more surfaces to intersect with.
2	Double	Approximation Tolerance	A value indicating the greatest deviation from the B-Spline approximation and its actual position.
3	Point Name	Point Name	The name of the resulting intersected point.

Return Arguments

None.

Returned Status

SUCCESS	The point was intersected successfully.
PARTIAL SUCCESS	One or more (but not all) of the surfaces was not found.
FAILURE	The B-spline or surfaces were not found, or no intersection exists.

Remarks

The intersection point will be created at the first intersection of the B-Spline with the first surface it encounters, in the direction of the B-Spline.

Construct Points at Intersection of Circle and Line

Constructs points at the intersection of a circle and a line, after the line has been projected to the plane of the circle.

Input Arguments

0	Collection Object Name	Circle Name	The name of the circle to intersect.
1	Collection Object Name	Line Name	The name of the line to intersect.
2	Point Name	Base Point Name for results	The base name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The point or points were created successfully.
FAILURE	The circle or line could not be found, an intersection could not be determined.

Remarks

If two points are created from the intersection, they will be suffixed with a “1” or “2” appropriately.

Construct Points at Intersection of Principle Object Axes and Surfaces

Constructs a point at the intersection of an object's principle axis and a surface.

Input Arguments

0	Collection Object Name Ref List	Axis Object List	One or more objects defining the axes along which to project.
1	Collection Object Name Ref List	Surface List	One or more surfaces with which to intersect.
2	String	Point Suffix (optional)	An optional suffix to add to each generated point.
3	Collection Object Name	Resultant Group Name	The group into which to place the generated points.

Return Arguments

None.

Returned Status

SUCCESS	The point or points were created successfully, or no intersections were found.
FAILURE	No axis or surface objects could be found.

Remarks

The “principle object direction” is along the Z axis for frames, along the line direction for lines, along the normal for planar geometry, and through axes for other geometry.

Each axis object produces just one intersection point at the first intersection with one of the supplied surfaces. Additional intersections are not performed for a given axis object once it has already intersected with one surface.

Get Gradient At Projected Point On Surface

This command projects a point onto the selected surface and returns the normal vector of the surfaces as well as the U and V direction vectors of the surface at the projected point.

Input Arguments

0	Point Name	Point to Project	Reference point used for analysis.
1	Collection Object Name	Surface Name	Reference Surface used for projection.
2	Boolean	Generate output vector lines?	Option to construct lines defining the surface vector at the point projection.

Return Arguments

3	Vector	Projected Point	XYZ location of the projected Point
4	Vector	Normal Vector	Normal vector for the surface direction at the projected point
5	Vector	U Direction	The U direction vector at the projected point
6	Vector	V Direction	The V direction vector at the projected point

Returned Status

SUCCESS	The point was projected successfully and direction vectors obtained
FAILURE	No point or surfaces could be found.

Remarks

If Argument 2 is True, three lines will be created. The names of the lines will be based on the point name from Argument 0; [Collection]_[Group]_[Target] Projected [Direction Description], where [Direction Description] is Normal, U-Direction, or V-Direction.

All vectors returned are in the working frame.

This command returns pure U and V surface directions when the point is projected onto the a surface, but can return undesirable vector directions if the input point is projected to the edge of the surface. In the situation where the input points are generated from a B-Spline that represents the edge of the surface, a similar command is more appropriate – Get Gradient At Projected Point On Surface Edge.

Get Gradient At Projected Point On Surface Edge

This command offsets an edge point in the specified direction, then projects a point onto the selected surface. The surface U direction is determined here, then the point is projected back to the reference B-Spline. The command returns the normal vector of the surface as well as the U and V direction vectors of the surface at the projected point on the spline. The edge offset avoids ambiguous surface UV directions directly on the surface edge.

Input Arguments

0	Point Name	Point to Project	Reference point (on b-spline) used for analysis.
1	Collection Object Name	B-Spline Name	Reference B-Spline from Surface edge used for projection.
2	Collection Object Name	Surface Name	Reference Surface used for projection.
3	Vector	Edge Offset Direction	Working direction to offset Point to Project such that it will intersect the surface.
4	Double	Edge Offset Distance	Distance to offset the Point to Project such that it will intersect the surface.
3	Boolean	Generate output vector lines?	Option to construct lines defining the surface vector at the point projection.

Return Arguments

3	Vector	Projected Point	XYZ location of the projected Point
4	Vector	Normal Vector	Normal vector for the surface direction at the projected point
5	Vector	U Direction	The U direction vector at the projected point
6	Vector	V Direction	The V direction vector at the projected point

Returned Status

SUCCESS	The point was projected successfully and direction vectors obtained
FAILURE	No point or surfaces could be found, or the point was projected to the surface edge after offsetting (try changing Edge Offset Distance).

Remarks

If Argument 3 is True, three lines will be created. The names of the lines will be based on the point name from Argument 0; [Collection]_[Group]_[Target] Projected [Direction Description], where [Direction Description] is Normal, U-Direction, or V-Direction.

All vectors returned are in the working frame.

The input point is likely generated by laying out points on the surface edge spline. The input point is first offset along the Edge Offset Direction by the Edge Offset Distance, then it is projected to the surface to find the U and V surface directions. This projected point is further projected along the V direction back to the B-Spline. This results in the

returned Projected Point being different than the Point to Project, and the U-direction is only approximate as determined at the offset point projected onto the surface. The Normal vector will be correct relative to the V-direction at the returned point on the B-Spline, but will be approximate relative to the B-Spline in the U-direction.

Construct Points from Cylinder

Constructs points at the endpoints and midpoint of a cylinder's axis.

Input Arguments

0	Collection Object Name	Cylinder Name	The name of the source cylinder.
1	Collection Object Name	Group Name	The point group for the resulting points.

Return Arguments

None.

Returned Status

SUCCESS	The points were created successfully.
FAILURE	The source cylinder was not found.

Remarks

The resulting points will be named "Mid", "End A", and "End B". If the points already exist, they will be sequenced to avoid duplicates.

Construct a Point at Projection of Point onto An Object

Projects a point onto an object at its nearest point.

Input Arguments

0	Point Name	Point to Project	The name of the point to project.
1	Collection Object Name	Object Name	The name of the object to which you'd like to project the point.
2	Point Name	Resulting Point Name	The name of the resulting projected point.

Return Arguments

None.

Returned Status

SUCCESS	The point was projected successfully.
FAILURE	The source point or object was not found.

Remarks

This command will project points like “Point To Object” queries, acting as if “ignore edge projections” is off.

If the resulting point already exists, it will be sequenced to avoid duplicates.

Construct Points on Curves Using Max Chordal Deviation

Creates points on the selected curves (b-splines) spaced the curvature parameters, creating a denser distribution with tighter turns along the curve length.

Input Arguments

0	Collection Object Name Ref List	B-Spline List	A list of B-Splines onto which to create the points.
1	Double	Maximum Chordal Deviation	The maximum distance a chord segment can deviate from the curve
2	Double	Maximum Trim Edge Angle	Maximum angle a chordal section can reach relative to the curve without adding a point.
3	Double	Maximum Chord Length	Maximum length a chord can be between points
4	Collection Object Name	Resulting Group Name	Resulting group name for the created points.
5	String	Resulting Point Name Prefix	Starting prefix for the created points.

Return Arguments

None.

Returned Status

SUCCESS	At least one of the B-Splines was found, and the points were created successfully.
FAILURE	None of the B-Splines were found.

Remarks

Set either the Maximum Trimmed Edge Angle (A2) or the Maximum Chord Length (A3) to zero ignore this parameter in the construction operation.

Construct Points at Projection on Surfaces - Parallel to WCF Axis

Projects one or more points to one or more surfaces along one of the working coordinate frame axis directions.

Input Arguments

0	Collection Object Name Ref List	Surface List	The list of surfaces to consider for projection.
1	Point Name Ref List	Point Names	The list of points to project.
2	String	Group Name to Contain New Points	Point group to hold the resulting projected points.
3	String	Point Name Prefix	An optional prefix for the point names.
4	String	Point Name Suffix	An optional suffix for the point names.
5	Axis Identifier	Axis	The axis of the working coordinate frame along which to project.

Return Arguments

None.

Returned Status

SUCCESS	The points were projected successfully.
FAILURE	No points or surfaces could be found.

Remarks

None.

Construct Points at Projection on Surfaces - Radial from WCF Axis

Projects one or more points to one or more surfaces radially away from a working coordinate frame axis.

Input Arguments

0	Collection Object Name Ref List	Surface List	The list of surfaces to consider for projection.
1	Point Name Ref List	Point Names	The list of points to project.
2	String	Group Name to Contain New Points	Point group to hold the resulting projected points.
3	String	Point Name Prefix	An optional prefix for the point names.
4	String	Point Name Suffix	An optional suffix for the point names.
5	Axis Identifier	Axis	The axis of the working coordinate frame from which to project.

Return Arguments

None.

Returned Status

SUCCESS	The points were projected successfully.
FAILURE	No points or surfaces could be found.

Remarks

None.

Construct Points at Projection on Surfaces - Spherical from WCF Origin

Projects one or more points to one or more surfaces spherically from the origin of the working coordinate frame.

Input Arguments

0	Collection Object Name Ref List	Surface List	The list of surfaces to consider for projection.
1	Point Name Ref List	Point Names	The list of points to project.
2	String	Group Name to Contain New Points	Point group to hold the resulting projected points.
3	String	Point Name Prefix	An optional prefix for the point names.
4	String	Point Name Suffix	An optional suffix for the point names.

Return Arguments

None.

Returned Status

SUCCESS	The points were projected successfully.
FAILURE	No points or surfaces could be found.

Remarks

None.

Construct Points at Projection On Mesh Along Direction

Constructs a new group by projecting one or more points to a point on a Scan Strip Mesh using the direction of the Z axis of the frame or “Object Providing Direction Reference”.

Input Arguments

0	Point Name Ref List	Reference Point Names	List of Points used for projection
1	Collection Object Name	Group Name for Projected Points	The group name for the newly constructed points.
2	Collection Object Name	Object Providing Direction Reference	Object used to define the direction along which points projected.
3	Boolean	Bi-directional projection?	True indicates points will be projected in both directions along the reference direction.
4	Collection Object Name	Mesh Serving As Projection Target	Scan Strip Mesh points will be projected to.

Return Arguments

5	Point Name Ref List	Resulting Point Name List	List of newly created Points.
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Returned Status

SUCCESS	The points were projected successfully.
FAILURE	No points or surfaces could be found.

Remarks

None.

Construct Points Spaced at a Distance on Curves

Creates points on one or more B-Spline curves spaced by a specified distance. The distance is specified along the length of the curve.

Input Arguments

0	Collection Object Name Ref List	B-Spline List	A list of B-Splines onto which to create the points.
1	Double	Distance Between Points	The distance (along the curve) between each adjacent point.
2	Collection Object Name	Resultant Group Name	The group to contain the resulting points.
3	String	Resultant Point Name Prefix	An optional prefix to prepend to each resulting point name.

Return Arguments

None.

Returned Status

SUCCESS	At least one of the B-Splines was found, and the points were created successfully.
FAILURE	None of the B-Splines were found.

Remarks

If the specified point group already exists, it will automatically be sequenced to prevent duplicate group names. Point names start with "P0" and increment sequentially.

If the distance between points exceeds the length of the curve, then one point will be created at the beginning of the curve.

Construct Points N-Spaced on Curves

Creates a specified number of points spaced evenly on one or more B-Spline curves.

Input Arguments

0	Collection Object Name Ref List	B-Spline List	A list of B-Splines onto which to create the points.
1	Integer	Number of Evenly Spaced Points	The number of points to create on each curve.
2	Collection Object Name	Resultant Group Name	The group to contain the resulting points.
3	String	Resultant Point Name Prefix	An optional prefix to prepend to each resulting point name.

Return Arguments

None.

Returned Status

SUCCESS	At least one of the B-Splines was found, and the points were created successfully.
FAILURE	None of the B-Splines were found.

Remarks

If the specified point group already exists, it will automatically be sequenced to prevent duplicate group names. Point names start with “P0” and increment sequentially.

Construct Points on Object's Vertices

Creates points on one or more object's vertices.

Input Arguments

0	Collection Object Name Ref List	Object Name List	A list of objects on which to create vertex points.
1	Collection Object Name	Resultant Group Name	The group to contain the resulting points.

Return Arguments

None.

Returned Status

SUCCESS	At least one of the objects was found, and the points were created successfully.
FAILURE	None of the objects were found.

Remarks

None.

Construct Points on Surface(s) by Clicking

Prompts the user to begin clicking to create points on surfaces.

Input Arguments

0	Collection Object Name	Group Name for Points	The group name for the resulting points.
1	String	First Point Name	The name for the first clicked point. Following points will be sequentially named.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If the specified point group already exists, it will automatically be sequenced to prevent duplicate group names.

Construct Points From Surface Faces - Runtime Select

Creates points from CAD surfaces selected by the user at runtime. Currently this command is used to define hole center points. It will build a point from a selected cylindrical CAD face at the center of the cylinder end closest to the click point. It will build the center of a sphere and both ends of a selected conical face.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible points were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Construct Points From Surfaces On UV Grid

Creates a point group or set of point groups laid out on surfaces along the surface curves. U and V describe orthogonal directions along a surface face using its particular curve directions.

Input Arguments

0	Collection Object Name Ref List	Surface List	List of surfaces to use for point construction
1	String	UV Point Group Base Name	Base name for the Point Group to be built
2	Boolean	Make Each Line Separate Group?	When True it splits the resulting points into separate groups for each line.
3	Integer	Number of U Grids	Number of points to be built in U per face
4	Integer	Number of V Grids	Number of points to be built in V per face
5	MP Edge Mode	Edge Point Mode	Selection of edge options for including or excluding points built on surface edges.

Return Arguments

None.

Returned Status

SUCCESS	All possible points were created successfully.
FAILURE	The surfaces could not be found.

Remarks

None.

Construct Point at Object Origin

Constructs a point at an object's local origin.

Input Arguments

0	Collection Object Name	Object Name	The object used as the source for the origin.
1	Point Name	Resultant Point Name	The name for the resulting point.

Return Arguments

2	Vector	Vector Representation	The vector representation of the resulting point.
3	Double	X Value	The X coordinate of the resulting point.
4	Double	Y Value	The Y coordinate of the resulting point.
5	Double	Z Value	The Z coordinate of the resulting point.

Returned Status

SUCCESS	The point was created successfully.
FAILURE	The specified object was not found.

Remarks

Each object has an internal local origin. For example, a circle's local origin is at its center, while a line's local origin is at one end. Depending on the object type, this "origin" can be used as a type of cardinal point for the object.

If the specified point already exists, it will automatically be sequenced to prevent duplicate point names.

Construct Points Shifted in Working Frame

Copies points and translates them by the specified Cartesian offset (expressed in the working frame).

Input Arguments

0	Point Name Ref List	Original Points	A list of points to copy.
1	Collection Object Name	Group for New Points	A point group for the newly created points.
2	Vector	Shift Vector	The vector (in the working frame) describing the translation for the points.

Return Arguments

None.

Returned Status

SUCCESS	The point was created successfully.
PARTIAL SUCCESS	At least one source point (but not all) was found.
FAILURE	None of the source points was found.

Remarks

The newly shifted points are essentially copies of the original points. As such, any points which are measured targets are converted to constructed points, and their offsets are reset to zero.

If the specified points already exist, they will automatically be sequenced to prevent duplicate point names.

Construct Points Cylindrically Shifted

Copies points and translates them by the specified Cylindrical offset (expressed relative to a reference object's local coordinate system).

Input Arguments

0	Collection Object Name	Reference Object Name	Object whose local coordinate system defines the R, theta, and Z directions.
1	Point Name Ref List	Original Points	A list of the points to copy and shift.
2	Collection Object Name	Group for New Points	The group to contain the new points.
3	Double	Radial Shift	The radial amount to shift the points.
4	Double	Theta Shift (degrees)	The angular amount to shift the points.
5	Double	Planar Shift	The planar amount to shift the points.

Return Arguments

None.

Returned Status

SUCCESS	The points were created successfully.
PARTIAL SUCCESS	At least one source point (but not all) was found.
FAILURE	None of the source points were found, or the reference object was not found.

Remarks

The newly shifted points are essentially copies of the original points. As such, any points which are measured targets are converted to constructed points, and their offsets are reset to zero.

If the specified points already exist, they will automatically be sequenced to prevent duplicate point names.

Construct Points WildCard Selection

Searches one or more source point groups and copies points matching a search criteria into a specified group.

Input Arguments

0	Collection Object Name Ref List	Groups to Select From	A list of the source point groups.
1	Point Name	WildCard Selection Names	A point name containing the point selection criteria.
2	Collection Object Name	Group for New Points	The group to contain the new points.
3	Boolean	Include prior complete name	Specify whether to include each point's source point group in the name of the point.

Return Arguments

None.

Returned Status

SUCCESS	All source point groups were found, and the points were created successfully.
PARTIAL SUCCESS	At least one source point group (but not all) was found.
FAILURE	No source point groups were found.

Remarks

The newly shifted points are essentially copies of the original points. As such, any points which are measured targets are converted to constructed points, but their offsets are preserved.

If the resulting points already exist, they will automatically be sequenced to prevent duplicate point names.

If no points match the search criteria, an empty point group will be created.

If “Include prior complete name” is set to TRUE, the new point name will be prefixed with “A_” and appended with an underscore and the original point name.

Enter wildcard values for the collection, point group, and point name using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all points from all collections in point groups that start with “s” and whose point names have two digits starting with “1”, the point name defining the selection criteria would be *::s*::1?.

Construct Points Subset with Greatest Spacing

Creates a point group by subsampling a list of points, maintaining the greatest possible spacing between the subsampled points.

Input Arguments

0	Point Name Ref List	Points to Subsample	A list of points to subsample.
1	Integer	Subset Size	The number of points to subsample.
2	Collection Object Name	Group for Subset	The group to contain the subsampled points.

Return Arguments

None.

Returned Status

SUCCESS	The points were subsampled successfully.
FAILURE	The source points were not found.

Remarks

None.

Construct Points Layout on Grid

Creates a point group by laying out points on a grid.

Input Arguments

0	Collection Object Name	Group Name	The name of the group to create.
1	String	Point Prefix	The prefix to apply to each point name.
2	Double	X Min	The minimum X coordinate of the grid.
3	Double	X Max	The maximum X coordinate of the grid.
4	Integer	X Count	The number of points in the grid along the X direction.
2	Double	Y Min	The minimum Y coordinate of the grid.
3	Double	Y Max	The maximum Y coordinate of the grid.
4	Integer	Y Count	The number of points in the grid along the Y direction.
2	Double	Z Min	The minimum Z coordinate of the grid.
3	Double	Z Max	The maximum Z coordinate of the grid.
4	Integer	Z Count	The number of points in the grid along the Z direction.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If the specified point group already exists, asterisks will be appended to the group name as necessary to make the name unique.

Construct Points Auto-Correspond 2 groups Proximity

Copies a point group and renames the copied points based on their proximity to a reference group.

Input Arguments

0	Collection Object Name	Reference group (known point names)	The name of the group containing the reference names.
1	Collection Object Name	Group to be copied (unknown point names)	The name of the group to be copied.
2	Double	Auto-correspond same-point tolerance	The proximity that a point needs to be to a reference point to be considered a match.
3	Collection Object Name	Group to contain matched points	The resulting (copied) group name.

Return Arguments

None.

Returned Status

SUCCESS	The copied group was created successfully.
FAILURE	The source or reference group could not be found.

Remarks

If the specified point group already exists, asterisks will be appended to the group name as necessary to make the name unique.

Construct Points Auto-Correspond 2 groups Inter-Point Distance

Copies a point group and renames the copied points based on their relative positions compared to a reference group.

Input Arguments

0	Collection Object Name	Reference group (known point names)	The name of the group containing the reference names.
1	Collection Object Name	Group to be copied (unknown point names)	The name of the group to be copied.
2	Double	Auto-correspond same-point tolerance	The maximum difference between a pair of reference points and the same pair of points to rename to be considered a match.
3	Collection Object Name	Group to contain matched points	The resulting (copied) group name.

Return Arguments

None.

Returned Status

SUCCESS	The copied group was created successfully.
FAILURE	The source or reference group could not be found.

Remarks

If the specified point group already exists, asterisks will be appended to the group name as necessary to make the name unique.

Average a set of Groups

Computes average points from a series of groups. Points with matching names from different groups are averaged.

Input Arguments

0	Collection Object Name Ref List	Group Names	List of the source groups to average.
1	Collection Object Name	Resulting Group Name	Name of the resulting group containing the average points.
2	Double	RMS Tolerance (0.0 for none)	A tolerance for the resulting RMS deviation of the averaged points from their source points.
3	Double	Maximum Absolute Tolerance (0.0 for none)	A tolerance for the maximum absolute difference between the averaged point and each source point.
4	Double	Maximum Average Tolerance (0.0 for none)	A tolerance for the maximum average difference between the averaged point and the source points.

Return Arguments

5	Double	RMS Deviation	The actual RMS deviation from the averaged points to their source points.
6	Double	Max Absolute Deviation	The actual maximum deviation from the averaged points to the source points.
7	Double	Average Deviation	The actual average deviation between the averaged points and their source points.

Returned Status

SUCCESS	The groups were averaged successfully.
PARTIAL SUCCESS	The groups were averaged successfully, but at least one of the supplied tolerances failed.
FAILURE	None of the source groups could be found, or one or more tolerances failed.

Remarks

The resulting averaged points inherit the name of the points that created them.

Copy Groups Excluding Obscured Points

Creates a new group in a specified collection containing points from one or more source point groups but which excludes all source points not visible from a specified instrument (because a surface is in the line of sight).

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument to consider.
1	Collection Object Name Ref List	Group Names	The list of groups containing the source points.
2	Collection Name	New Collection Name	The name of the collection into which to place the resulting group.

Return Arguments

None.

Returned Status

SUCCESS	The group was created successfully.
FAILURE	The instrument was not found.

Remarks

Only surfaces can obscure points. If you want a primitive object to obscure the view to a set of points, it must be converted to a surface first.

Clear Hidden Point Bar Database

This command removes (deletes) all hidden point bar definitions from the job file.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

This command is used solely for the purpose of cleaning out the existing point rod definitions in preparation for the addition of a new set.

Create Hidden Point Rod

Creates a Hidden Point Bar in the Hidden Point Bar Database.

Input Arguments

0	String	Hidden Point Rod Name	Name to be saved with the Rod definition
1	Double	A to B (Target to Target) Distance	Defines the distance between the two targets on the hidden point bar.
2	Double	A to C (Target to Tip) Distance	Defines the distance from the Target A point to the tip of the bar.
3	Double	A to B (Inter-point Tolerance (0.0 for none)	The tolerance for the distance between points A and B.

Return Arguments

3	Index	Hidden Point Rod Index	The index for the newly-defined hidden point bar in the Hidden Point Bar database.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Create Hidden Point

Creates a Hidden Point using a specified hidden point bar from the Hidden Point Bar Database.

Input Arguments

0	Point Name	End A Point Name	Name for the point measured at the Target A position.
1	Point Name	End B Point Name	Name for the point measured at the Target B position.
2	Integer	Hidden Point Rod Index	The index of the hidden point bar definition to use (from the Hidden Point Bar Database).
3	Boolean	Overwrite existing point?	Specify whether to overwrite a point if it already exists.
4	Point Name	Point Name to Create	The name of the resulting point.

Return Arguments

None.

Returned Status

SUCCESS	The hidden point was created successfully.
PARTIAL SUCCESS	The hidden point was created successfully, but the tolerance for the hidden point bar was violated.
FAILURE	One of the endpoints was not found or the specified hidden point rod index was not found.

Remarks

If “Overwrite existing point?” is set to FALSE, the constructed point will be automatically sequenced to prevent duplicate point names.

Get Hidden Point Rod Index by Name

Returns the index of an existing hidden point rod based upon the specified rod name.

Input Arguments

0	String	Hidden Point Rod Name	Name of the hidden Point Rod to return
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Return Arguments

1	Integer	Hidden Point Rod Index	Index of the specified hidden point rod
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Returned Status

SUCCESS	The hidden point rod was identified successfully.
FAILURE	The hidden point rod with the specified name could not be found.

Remarks

This command can be helpful in identifying the index of an existing rod. The index will change if an existing rod is deleted, where as the name will remain as a part of the rod definition.

Delete Hidden point Rod

This command removes the specified hidden point rod from the Database.

Input Arguments

0	Integer	Hidden Point Rod index	Index of the hidden Point Rod to be removed
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Return Arguments

None.

Returned Status

SUCCESS	The hidden point rod was deleted successfully.
FAILURE	The hidden point rod with the specified name could not be found.

Remarks

This command deletes the specified hidden point rod by index. The index of all rods with a greater number will change if an existing rod is deleted. Using Get Hidden Point Point Rod Index by Name may be helpful in ensuring that the correct index and rod are being referenced.

Point Clouds

Construct Point Clouds from Existing Point Group

Creates a point cloud from an existing point group.

Input Arguments

0	Collection Object Name	Point Group Name	The name of the source point group.
1	Collection Object Name	Cloud Name	The name of the resulting point cloud.

Return Arguments

None.

Returned Status

SUCCESS	The point group was found and the cloud was created successfully.
FAILURE	The point group was not found.

Remarks

If the resulting point cloud already exists, the cloud name is automatically sequenced to avoid duplicate cloud names.

Construct Point Clouds from Existing Cloud Points - Runtime Select

Creates a point cloud from a set of cloud points selected by the user at runtime.

Input Arguments

0	Collection Object Name	Cloud Name	The name of the resulting point cloud.
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Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	Nothing was selected or the user cancelled the prompt.

Remarks

None.

Construct Point Clouds from Existing Clouds - Uniform Spacing

Creates a point cloud from a set of source clouds applying a voxel sub-sampling process. This adds a single point per the desired point spacing, saving the closes cloud point to the average per voxel as long as the minimum number of points condition is met.

Input Arguments

0	Collection Object Name Ref List	Existing Point Cloud List	The list of existing point clouds to choose from.
1	Double	Desired Point Spacing	The desired spacing for the resulting points.
2	Integer	Minimum Points Per Output Point	The minimum number of points to be used as an input for the uniformly spaced output point.
3	Collection Object Name	New Cloud Name	The name for the resulting cloud.
4	Boolean	Hide Original Point Clouds	Optionally hides the original clouds after creation.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	None of the source clouds was found.

Remarks

None.

Construct Point Cloud from Existing Clouds

Creates a point cloud from a set of source clouds.

Input Arguments

0	Collection Object Name Ref List	Existing Point Cloud List	The list of existing point clouds to choose from.
1	Collection Object Name	New Cloud Name	The name for the resulting cloud.
2	Cloud Thinning Options	Cloud Thinning Options	The desired thinning options to apply.
3	Boolean	Hide Original Point Clouds	Optionally hides the original clouds after creation.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	None of the source clouds was found.

Remarks

None.

Construct Point Clouds from Visible Cloud Points

Creates a point cloud from a set of source clouds in only the currently visible points are retained. This can be useful when working with clipping planes.

Input Arguments

0	Collection Object Name Ref List	Source Clouds	The list of existing clouds to choose from.
3	Collection Object Name	New Cloud Name	The name for the resulting cloud.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	None of the source clouds was found.

Remarks

Each source cloud must be visible. It will then compare its own cloud-specific clipping plane configuration for clipping and then be tested against the view clipping plane configuration. The Cloud Thinning Control settings will be ignored and all the points included as if set to 1:1 visibility regardless of the job settings.

Construct Boundary Points from Cloud

Creates a new point cloud composed of the boundary points from the reference cloud. This command emulates right-clicking on a point cloud and building the boundary points from it.

Input Arguments

0	Collection Object Name	Source Cloud Name	The reference cloud from which to generate the boundary cloud.
3	Collection Object Name	Destination Cloud Name	The name for the resulting cloud.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	The source cloud was not found.

Remarks

None.

Construct Cross Section Cloud

Creates a cross section cloud from a reference, direction object and section criteria.

Input Arguments

0	Collection Object Name Ref List	Cross Section Cloud Name	Name of the new cross section cloud to build
1	Boolean	Cylindrical Cross Section Mode?	True builds concentric cylinders and filters to them as apposed to planes
2	Double	Start Distance	Offset of the first cross section from the reference object
3	Double	Section Spacing	Distance between cross sections
4	Double	Proximity Threshold	Proximity definition used to acquire cloud points
5	Integer	Maximum Section Count	The maximum number of sections to build
6	Boolean	Limit Cross Section Extent	True limits the filter extent relative to the reference.
7	Double	Radius Limit	Radial limit to apply with respect to the normal axis of the reference
8	Boolean	Project to Reference Surface	True projects the filtered points
9	Collection Object Name	Reference Object	Name of the reference object
10	Collection Object Name Ref List	Input Clouds	Clouds to consider for filtering purposes
11	Cloud Thinning Options	Cloud Thinning Settings	Cloud thinning to apply to the input cloud
12	Boolean	Update Existing Cloud	True update an existing cross section cloud, while false will build a new cloud appending "*" to an existing cloud name.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	None of the source clouds were found.

Remarks

For more details on cross section clouds refer to the [Point Clouds](#) chapter of the users manual.

Construct Cross Section Cloud - User Select

Creates a cross section cloud from a user selected set of reference planes.

Input Arguments

0	Collection Object Name Ref List	Cross Section Cloud Name	Name of the new cross section cloud to build
4	Double	Proximity Threshold	Proximity definition used to acquire cloud points
5	Integer	Maximum Section Count	The maximum number of sections to build
6	Boolean	Limit Cross Section Extent	True limits the filter extent relative to the reference.
7	Double	Radius Limit	Radial limit to apply with respect to the normal axis of the reference
8	Boolean	Project to Reference Surface	True projects the filtered points
9	Collection Object Name Ref List	Reference Planes	List of the reference planes to use
10	Collection Object Name Ref List	Input Clouds	Clouds to consider for filtering purposes
11	Cloud Thinning Options	Cloud Thinning Settings	Cloud thinning to apply to the input cloud
12	Boolean	Update Existing Cloud	True update an existing cross section cloud, while false will build a new cloud appending "" to an existing cloud name.

Return Arguments

None.

Returned Status

SUCCESS	The cloud was created successfully.
FAILURE	None of the source clouds were found.

Remarks

For more details on cross section clouds refer to the *Point Clouds* chapter of the users manual.

Extract Sphere Centers from Point Cloud

Creates a point group by extracting sphere centers from a point cloud generated by a raster-format scanner (Surphaser scanner or FARO Photon scanner, for example).

Input Arguments

0	Collection Object Name	Cloud Name	The name of the point cloud in which to search for spheres.
1	Double	Desired Diameter	The nominal diameter of the spheres.
2	Double	Extraction Tolerance	The allowable tolerance on the desired diameter. Spheres exceeding this tolerance are not extracted.
3	Integer	Minimum Point Count	The minimum number of points required for the sphere fit. If less points are detected, the sphere is not extracted.
4	Collection Object Name	Group Name for Points	The group into which to place the extracted sphere centers.
5	Boolean	Perform Final Fit	True performs the ASTM fit algorithm
6	Double	Final Fit Cone Angle	Cone angle to apply

Return Arguments

5	Integer	Number of Points Extracted	The number of center points extracted from the cloud.
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Returned Status

SUCCESS	The points were extracted successfully.
FAILURE	The source cloud was not found.

Remarks

When the Final Fit Boolean (A5) is set to True a more advance sphere fit is used. This method employs the standard sphere extraction method defined in ASME E3125-17. This method uses the instrument shot line to improve outlier rejection and further refine the location of the sphere center point.

Scale Bars

Construct Scale Bar

Creates a scale bar between two points with a specified nominal length and uncertainty.

Input Arguments

0	Collection Object Name	Scale Bar Name	The collection and object name for the new scale bar.
1	Point Name	Begin Target	The name for the first target of the scale bar.
2	Point Name	End Target	The name for the second target of the scale bar.
3	Double	Length	The nominal length of the scale bar.
4	Double	Uncertainty	The scale bar's uncertainty.
5	Boolean	Use Relative Tolerances?	True indicates tolerances will be relative to the nominal value
6	Boolean	Use High Tolerance	True enables a high tolerance
7	Boolean	Use Low Tolerance	True enables a low tolerance
8	Double	High Tolerance	The high tolerance value to use
9	Double	Low Tolerance	The low tolerance value to use

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

Enabling relative tolerance means that the tolerance values will be set in relationship to the nominal. Disabling relative tolerance will result in tolerance values being absolute. Therefore a tolerance value of +/-0.005 applied relative to a 64in will result in a 64.005 and 63.995 tolerance. With relative disabled the 64.005 and 63.995 value should be entered for the tolerances

Lines

Construct Line 2 Points

Creates a line between two specified points.

Input Arguments

0	Collection Object Name	Line Name	The name of the resulting line to create.
1	Point Name	First Point	The name of the first point on the line.
2	Point Name	Second Point	The name of the second point on the line.

Return Arguments

None.

Returned Status

SUCCESS	Both points were found and the line was created successfully.
FAILURE	At least one of the two points was not found.

Remarks

The resulting line direction will be from the first point to the second point. It is possible to create a line of zero length, although the analysis of a zero-length line is undefined. If the specified line name already exists, the name will be incremented to avoid duplicates.

Construct Line 2 Points (Vector Notation)

Creates a line between two specified points specified in vector notation.

Input Arguments

0	Collection Object Name	Line Name	The name of the resulting line to create.
1	Vector	First Vector	The vector defining the first point on the line.
2	Vector	Second Vector	The vector defining the second point on the line.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

The resulting line direction will be from the first vector to the second vector. A line of zero length can be created, although analysis with a zero-length line is undefined. If the specified line name already exists, the name will be incremented to avoid duplicates.

Construct Line Normal to Object

Creates a line of a specified length normal to an object's internal Z axis.

Input Arguments

0	Collection Object Name	Line Name	The name of the resulting line.
1	Double	Line Length	The length of the resulting line.
2	Collection Object Name	Object	Object defining the normal for the resulting line.

Return Arguments

None.

Returned Status

SUCCESS	The line was created successfully.
FAILURE	The source object was not found.

Remarks

The resulting line direction will be along the specified object's internal Z axis. For example, for planes this is normal to the plane. For lines, this is parallel to the line. For frames, it's along the frame's Z axis.

A line of zero length can be created, although analysis with a zero-length line is undefined. If the specified line name already exists, the name will be incremented to avoid duplicates.

Construct Line - Project Line to Object Reference Plane

Creates a line by projecting a line to a plane.

Input Arguments

0	Collection Object Name	Line to Create	The name of the resulting line.
1	Collection Object Name	Line to Project	The source line to project to the plane.
2	Collection Object Name	Object to project to	The plane to which the source line will be projected.

Return Arguments

None.

Returned Status

SUCCESS	The line was created successfully.
FAILURE	The source line or projection plane was not found.

Remarks

If the “Object to project to” is not a plane, the results are undefined--but the step will not fail.

A line of zero length can be created, although analysis with a zero-length line is undefined. If the specified line name already exists, the name will be incremented to avoid duplicates.

Construct Line - Normal to Object through Point

Creates a line normal to an object's internal Z-axis and passing through a specified point.

Input Arguments

0	Collection Object Name	Line to Create	The name of the resulting line.
1	Collection Object Name	Object Name	The object defining the normal for the resulting line.
2	Point Name	Point Name	The name of the point through which the resulting line should pass.

Return Arguments

None.

Returned Status

SUCCESS	The line was created successfully.
FAILURE	The object defining the normal or the specified point were not found.

Remarks

If the specified line name already exists, the name will be incremented to avoid duplicates.

The length of the resulting line is a valid but unspecified value.

Using any object other than a plane may result in a valid line, but the direction may be unspecified.

Construct Line 2 Plane Intersection

Creates a line along the intersection of two non-parallel planes.

Input Arguments

0	Collection Object Name	Line Name	The name of the resulting line.
1	Collection Object Name	First Plane	The first plane to intersect.
2	Collection Object Name	Second Plane	The second plane to intersect.

Return Arguments

None.

Returned Status

SUCCESS	The line was created successfully.
FAILURE	One or both of the source planes was not found, or the planes were parallel.

Remarks

If the specified line name already exists, the name will be incremented to avoid duplicates.

The planes must not be parallel, or the command will fail.

Construct Lines From Surface Faces-Runtime Select

Creates lines from CAD surfaces selected by the user at runtime.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible lines were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Construct Line Center of Slot

Creates a line at the center of a slot.

Input Arguments

0	Collection Object Name	Line Name	The name of the resulting line.
1	Collection Object Name	Slot Name	The name of the slot.

Return Arguments

None.

Returned Status

SUCCESS	The line was created successfully.
FAILURE	Slot was not found.

Remarks

None.

Construct Line From Instrument Shot

Creates a line from an instrument shot line.

Input Arguments

0	Point Name	Point Name	Name of the reference point
1	Integer	Observation Index	Index of the shot of interest
2	Collection Object Name	Line Name	Name of the new line to use

Return Arguments

None.

Returned Status

SUCCESS	The line was created successfully.
FAILURE	The point or observation was not found.

Remarks

None.

Planes

Construct Plane

Constructs a plane with specified center, normal direction, and bounds.

Input Arguments

0	Collection Object Name	Plane Name	The name of the resulting plane.
1	Vector	Plane Center (in working coordinates)	The center of the resulting plane.
2	Vector	Plane Normal (in working coordinates)	The normal direction of the resulting plane.
3	Double	Plane Edge Dimension	The length of each edge of the plane as depicted in the graphical view.

Return Arguments

None.

Returned Status

SUCCESS	The plane was created successfully.
FAILURE	A normal of zero length was specified.

Remarks

If the specified plane name already exists, the name will be incremented to avoid duplicates.

The plane normal cannot be a vector of zero length. While the plane edge dimension can be zero or negative, this could potentially cause problems with other calculations, so a positive edge dimension should always be specified.

The edge dimension is merely used to draw the plane in the graphical view. When used for analysis, a plane extends infinitely in two dimensions.

Construct Plane, Normal to Object, Through Point

Constructs a plane normal to a specified object and through a specified point.

Input Arguments

0	Collection Object Name	Resultant Plane Name	The name of the resulting plane.
1	Collection Object Name	'Normal to' Object Name	The object defining the normal for the plane.
2	Point Name	'Through' Point Name	The point through which the plane should pass.
3	Double	Plane Edge Dimension	The length of each edge of the plane as depicted in the graphical view.

Return Arguments

None.

Returned Status

SUCCESS	The plane was created successfully.
FAILURE	The normal object or through point was not found.

Remarks

The normal direction is defined by the Z-axis of the object defining the direction (if you were to build the objects frame using Construct>Frame>On Object). However, if a B-Spline is selected as the normal direction of the plane then the normal direct of the b-spline at the selected point (if the point lies on the curve or the projected closes point) will be used to define the plane direction.

If the specified plane name already exists, the name will be incremented to avoid duplicates.

While the plane edge dimension can be zero or negative, this could potentially cause problems with other calculations, so a positive edge dimension should always be specified. The edge dimension is merely used to draw the plane in the graphical view. When used for analysis, a plane extends infinitely in two dimensions.

Construct Planes, Bounding Point Group

Constructs two planes parallel to a reference plane which bound a set of specified points. The provided point group's points all lie between the two resulting planes.

Input Arguments

0	Collection Object Name	Reference Plane Name	The name of the reference plane defining the resulting plane normals.
1	Collection Object Name	Group to Bound	The point group whose points will be bounded.
2	Collection Object Name	Resulting 'High' Plane Name (optional)	A name for the plane constructed on the "high" side of the points.
3	Collection Object Name	Resulting 'Low' Plane Name (optional)	A name for the plane constructed on the "low" side of the points.
4	Boolean	Override Target/Point Offsets	Specify whether to override the offsets of the provided points. If yes, the offsets provided in Argument 5 will determine the plane locations.
5	Double	Offset Value	A specified offset from the measured centers to locate the bounding planes (only applies if Argument 4 is TRUE).

Return Arguments

None.

Returned Status

SUCCESS	The planes were created successfully.
FAILURE	The reference plane or group to bound was not found.

Remarks

If the specified plane names already exist, they will be incremented to avoid duplicates.

Construct Plane, Bisect 2 Planes

Constructs a plane by bisecting two planes.

Input Arguments

0	Collection Object Name	Resultant Plane Name	The name of the resultant plane
1	Collection Object Name	First Plane	The name of the first plane.
2	Collection Object Name	Second Plane	The name of the second plane

Return Arguments

None.

Returned Status

SUCCESS	The planes were created successfully.
FAILURE	The firsts or second plane was not found.

Remarks

None.

Shift Plane

Shifts a plane along its normal and/or scales the size of the plane in the graphical view.

Input Arguments

0	Collection Object Name	Plane	The plane to modify.
1	Double	Shift Along Normal	The amount to shift the plane along its normal. Negative values are permitted and will shift the plane in the direction opposite its normal.
2	Double	Grow Bounds by Factor	A scale factor to apply to modify the size (bounds) of the plane in the graphical view. Values greater than 1 will make the plane larger. Values less than 1 will make the plane smaller.

Return Arguments

None.

Returned Status

SUCCESS	The plane was modified successfully.
FAILURE	The plane was not found.

Remarks

None.

Construct Planes From Surface Faces-Runtime Select

Creates planes from planar CAD surfaces selected by the user at runtime.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible planes were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Circles

Construct Circle

Constructs a circle with a specified center, normal direction, and radius.

Input Arguments

0	Collection Object Name	Circle Name	The name for the resulting Circle.
1	Vector	Circle Center (in working coordinates)	A vector defining the center of the resulting circle.
2	Vector	Circle Normal (in working coordinates)	A vector defining the normal of the resulting circle.
3	Double	Circle Radius	The radius of the resulting circle.

Return Arguments

None.

Returned Status

SUCCESS	The circle was created successfully.
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Remarks

If the specified circle name already exists, the name will be incremented automatically to avoid duplicates.

If a circle name is not provided, a default name of "Circle" will be used.

While a normal length of zero or a zero/negative radius can be used, the results of using a zero or negative radius circle in analysis are undefined.

Construct Circles From Surface Faces-Runtime Select

Creates circles from CAD surfaces selected by the user at runtime.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible circles were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Construct Circles (Lines) From Surfaces

Creates circles or lines from surfaces that may have no thickness within specified diameter constraints

Input Arguments

0	Collection Object Name Ref List	Surfaces	The names of the surfaces
1	Double	Minimum Diameter	The minimum diameter of the circle from surface.
2	Double	Maximum Diameter	The maximum diameter of the circle from surface.
3	Double	Tolerance	The toleranc for each circle.
4	Circle Line Mode Type	Circle Line Mode	Choose between circle or line.
5	Collection Name	Destination Collection Name	The collection where created geometry will reside.
6	String	Base Name	The Prefix of the created geometry name.

Return Arguments

7	Collection Object Name Ref List	Geometry Objects	The resultant geometries
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Returned Status

SUCCESS	All possible circles or lines were created successfully.
FAILURE	Reference surface could not be found or no geometry found within diameter constraints.

Remarks

This will construct circles or lines from surfaces that may have no thickness within specified diameter constraints.

Cylinders

Construct Cylinder

Constructs a cylinder with a specified end point, axis, diameter, and length.

Input Arguments

0	Collection Object Name	Cylinder Name	The name for the resulting cylinder.
1	Vector	Cylinder End Point (in working coordinates)	The end point of the resulting cylinder.
2	Vector	Cylinder Axis (in working coordinates)	A vector defining the axis of the resulting cylinder.
3	Double	Cylinder Diameter	The diameter of the resulting cylinder.
4	Double	Cylinder Length	The length of the resulting cylinder.

Return Arguments

None.

Returned Status

SUCCESS	The cylinder was created successfully.
FAILURE	An invalid cylinder axis (normal) was provided.

Remarks

If the specified cylinder name already exists, the name will be incremented automatically to avoid duplicates.

If a cylinder name is not provided, a default name of “Cylinder” will be used.

While a zero or negative length/diameter can be specified, the results during analysis can be undefined.

Construct Cylinder From End Points

Constructs a cylinder with the specified endpoints and diameter.

Input Arguments

0	Collection Object Name	Cylinder Name	The name for the resulting cylinder.
1	Vector	Cylinder End Point A (in working coordinates)	One endpoint for the resulting cylinder.
2	Vector	Cylinder End Point B (in working coordinates)	The other endpoint for the resulting cylinder.
3	Double	Cylinder Diameter	The diameter of the resulting cylinder.

Return Arguments

None.

Returned Status

SUCCESS	The cylinder was created successfully.
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Remarks

If the specified cylinder name already exists, the name will be incremented automatically to avoid duplicates.

If a cylinder name is not provided, a default name of “Cylinder” will be used.

While a zero or negative diameter (or coincident endpoints) can be specified, the results during analysis can be undefined.

Construct Cylinders From Surface Faces-Runtime Select

Creates cylinders from CAD surfaces selected by the user at runtime.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible cylinders were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Spheres

Construct Sphere

Constructs a sphere with a specified center and radius.

Input Arguments

0	Collection Object Name	Sphere Name	The name for the resulting sphere.
1	Vector	Sphere Center (in working coordinates)	The center of the resulting sphere.
2	Double	Sphere Radius	The radius of the resulting sphere.

Return Arguments

None.

Returned Status

SUCCESS	The sphere was created successfully.
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Remarks

If the specified sphere name already exists, the name will be incremented automatically to avoid duplicates.

If a sphere name is not provided, a default name of “Sphere” will be used.

While a zero or negative radius can be specified, the results during analysis can be undefined.

Construct Spheres From Surface Faces-Runtime Select

Creates spheres from CAD surfaces selected by the user at runtime.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible spheres were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Cones

Construct Cone

Creates a cone.

Input Arguments

0	Collection Object Name	Cone Name	The name for the resulting cone.
1	Vector	Cone End Point (in working coordinates)	The coordinates for the end point of the cone, expressed in the working coordinate frame.
2	Vector	Cone Axis (in working coordinates)	The vector for the cone axis, expressed in the working coordinate frame. This vector need not be normalized.
3	Double	Cone Length	The length of the resulting cone.
4	Double	Cone Theta Start	The starting sweep angle for the cone.
5	Double	Cone Theta Span	The ending sweep angle for the cone.
6	Double	Cone Included Angle	The included angle of the cone.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Construct Cones From Surface Faces-Runtime Select

Creates cones from CAD surfaces selected by the user at runtime.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	All possible cones were created successfully.
FAILURE	The user pressed ESC at the prompt.

Remarks

None.

Ellipsoids

Construct Ellipsoid

Creates a ellipsoid.

Input Arguments

0	Collection Object Name	Ellipsoid Name	The name for the resulting ellipsoid.
1	Double	X-Axis Length	The length of the ellipsoid in the x-axis.
2	Double	Y-Axis Length	The length of the ellipsoid in the y-axis.
3	Double	Z-Axis Length	The length of the ellipsoid in the z-axis.
3	Double	Magnification	Magnification scaling
3	Boolean	Uncertainty Ellipsoid?	Uncertainty designation.
4	Transform	Transform in Working Coordinates	The transform of the ellipsoid.
5	Color	Ellipse Color	Specify the color of the ellipsoid

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Construct B-Spline From Intersection of Surfaces

Creates one or more B-Splines at the intersection of two surfaces.

Input Arguments

0	Collection Object Name	Resulting B-Spline Name	A name for the resulting B-spline (or a prefix, if more than one will be created).
1	Collection Object Name	First Surface Name	The name of the first surface to intersect.
2	Collection Object Name	Second Surface Name	The name of the second surface to intersect.
3	Double	Approximation Tolerance	The maximum allowable difference between the resulting B-spline and the true surface/surface intersection.

Return Arguments

None.

Returned Status

SUCCESS	The B-Spline(s) were created successfully.
FAILURE	One or more of the source surfaces was not found.

Remarks

If the resulting B-Spline names already exist, the names will be incremented automatically to avoid duplicates.

If more than one B-spline will be created, they will each have a numerical suffix in their name, starting from zero.

If the two surfaces do not intersect, no curves will be created.

B-Splines

Construct B-Spline Fit Options

Builds a Fit Options definition that can be used to construct a B-Spline that passes through a series of 3 or more points.

Input Arguments

0	Boolean	Open Curve?	True builds and open spline
1	Boolean	Use Interpolation for Fit?	True Interpolates between points
2	Integer	Number of Control Points	Number of control points to use in the fit
3	Integer	Degree of Curve	Minimum degree of curvature to allow in the fit
4	B-Spline Point Sort Mode Type	Sort Method	Choose from the available options
5	Boolean	Span Any Gap?	True spans gaps of any size
6	Double	Termination Gap Length	Gap width to use for termination
7	Boolean	Ignore Proximate Points?	True ignores proximate points
8	Double	Proximate Point Threshold	Proximate Point threshold to apply
9	Boolean	Use Global Tesselations	True applies global tessellation, false uses the following chordal and angular values
10	Double	Maximum Choral Deviation	Chordal deviation to apply
11	Double	Maximum Trim Edge Angle	Trim Edge Angle to use

Return Arguments

12	B-spline Fit Options	B-Spline Fit Options	The resulting fit options definition for reference
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Returned Status

SUCCESS	The B-Spline was created successfully.
FAILURE	The instrument or one or more of the source points was not found, or less than three points were provided.

Remarks

If the specified B-Spline name already exists, the name will automatically increment to avoid duplicates.

Construct B-Spline From Points

Constructs a B-Spline that passes through a series of 3 or more points.

Input Arguments

0	Collection Object Name	Resulting B-Spline Name	The name for the resulting B-Spline.
1	B-Spline Fit Options	B-Spline Fit Options	User Settings defining how the curve is to be fit to the specified points.
2	Point Name Ref List	Point List	The points defining the B-Spline.

Return Arguments

None.

Returned Status

SUCCESS	The B-Spline was created successfully.
FAILURE	The instrument or one or more of the source points was not found, or less than three points were provided.

Remarks

If the specified B-Spline name already exists, the name will automatically increment to avoid duplicates.

The B-Spline Fit Options can reference a pre-defined set.

Construct B-Spline From Point Sets

Constructs a B-Spline that passes through a series of 3 or more point from within a Point Set.

Input Arguments

0	Collection Object Name	Resulting B-Spline Name	The name for the resulting B-Spline.
1	B-Spline Fit Options	B-Spline Fit Options	User Settings defining how the curve is to be fit to the specified points.
2	Collection Object Name	Point Set Container	The Point Set used to define the B-Spline.

Return Arguments

None.

Returned Status

SUCCESS	The B-Spline was created successfully.
FAILURE	The Instrument or Point Set could not be found, or no solution could be found.

Remarks

If the specified B-Spline name already exists, the name will be incremented automatically to avoid duplicates.

Construct B-Spline From Several B-Splines

Constructs a single B-Spline by splicing consecutive B-Splines together.

Input Arguments

0	Collection Object Name	Resulting B-Spline Name	The name for the resulting B-Spline.
1	Collection Object Name Ref List	B-Spline List	A list of the source B-Splines to connect.
2	Boolean	Close Resulting B-Spline	Indicate whether the resulting B-Spline should be closed.

Return Arguments

None.

Returned Status

SUCCESS	The B-Spline was created successfully.
FAILURE	One or more of the source B-Splines was not found.

Remarks

If the specified B-Spline name already exists, the name will be incremented automatically to avoid duplicates.

Construct B-Splines From Surfaces

Builds the defining B-splines from a list of surfaces

Input Arguments

0	String	Resulting BSpline Name prefix (optional)	An optional prefix for the resulting B-spline names.
1	Collection Object Name Ref List	Surface List	A list of the source surfaces to convert.

Return Arguments

2	Collection Object Name Ref List	B-Spline List	A list of the resulting B-splines that were created.
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Returned Status

SUCCESS	The B-Splines were created successfully.
FAILURE	One or more of the source surfaces was not found.

Remarks

If the resulting B-Spline names already exist, the names will be incremented automatically to avoid duplicates.

Construct B-Splines From Lines

Converts one or more lines into B-splines.

Input Arguments

0	String	Resulting BSpline Name prefix (optional)	An optional prefix for the resulting B-spline names.
1	Collection Object Name Ref List	Line List	A list of the source lines to convert.

Return Arguments

2	Collection Object Name Ref List	B-Spline List	A list of the resulting B-splines that were created.
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Returned Status

SUCCESS	The B-Splines were created successfully.
FAILURE	One or more of the source lines was not found.

Remarks

If the resulting B-Spline names already exist, the names will be incremented automatically to avoid duplicates.

The resulting lines will have the same name as their source line, with the optional prefix.

Construct B-Spline From Intersection of Plane and Surface

Creates one or more B-Splines at the intersection of a plane and surface.

Input Arguments

0	Collection Object Name	Resulting B-Spline Name	A name for the resulting B-spline (or a prefix, if more than one will be created).
1	Collection Object Name	Plane Name	The name of the source plane.
2	Collection Object Name	Surface Name	The name of the source surface.
3	Double	Approximation Tolerance	The maximum allowable difference between the resulting B-spline and the true plane/surface intersection.

Return Arguments

None.

Returned Status

SUCCESS	The B-Splines were created successfully.
FAILURE	The source plane or surface was not found.

Remarks

If the resulting B-Spline names already exist, the names will be incremented automatically to avoid duplicates.

If more than one B-spline will be created, they will each have a numerical suffix in their name, starting from zero.

If the plane and surface do not intersect, no curves will be created.

Construct B-Spline From Intersection of Plane and Mesh

Creates one or more B-Splines at the intersection of a plane and a Mesh.

Input Arguments

0	Collection Object Name	Resulting B-Spline Name	A name for the resulting B-spline (or a prefix, if more than one will be created).
1	Collection Object Name	Plane Name	The name of the source plane.
2	Collection Object Name	Mesh Name	The name of the source surface.
3	Integer	Delete closed lines whose number of segment is less than this value	The integer entered is the minimum number of segments (or poly-lines) necessary to keep a closed curve.
4	Integer	Delete unclosed lines whose number of segment is less than this value	The integer entered is the minimum number of segments (or poly-lines) necessary to keep a curve.
5	Boolean	Create Intersection Points?	True will build a points cloud with the intersection points.

Return Arguments

6	Collection Object Name Ref List	B-Spline List	List of newly created curves.
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Returned Status

SUCCESS	The B-Splines were created successfully.
FAILURE	The source plane or surface was not found.

Remarks

If the resulting B-Spline names already exist, the names will be incremented automatically to avoid duplicates.

If more than one B-spline will be created, they will each have a numerical suffix in their name, starting from zero.

If the mesh and surface do not intersect, no curves will be created.

Surfaces

Construct Surfaces From Objects

Creates surfaces from one or more source objects.

Input Arguments

0	Collection Object Name Ref List	Objects	The objects from which to create surfaces.
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Return Arguments

None.

Returned Status

SUCCESS	The surfaces were created successfully.
FAILURE	No source objects were found.

Remarks

None.

Construct Surface From B-Splines

Creates a surface from a series of at least 4 B-Splines.

Input Arguments

0	Collection Object Name	Resulting Surface Name	A name for the resulting surface.
1	Collection Object Name Ref List	BSpline List	A list of the source B-Splines to use.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	One or more of the source B-Splines was not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates.

Construct Surface From Cylinder

Creates a surface from a cylinder.

Input Arguments

0	Collection Object Name	Resulting Surface Name	A name for the resulting surface.
1	Collection Object Name	Cylinder Name	The name of the source cylinder.
2	Boolean	Internal Cylinder?	Indicates whether the cylinder should have normals facing inward.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	The source cylinder was not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates.

Construct Surface From Plane

Creates a surface from a plane.

Input Arguments

0	Collection Object Name	Resulting Surface Name	A name for the resulting surface.
1	Collection Object Name	Plane Name	The name of the source plane.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	The source plane was not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates.

Construct Surface From Sphere

Creates a surface from a sphere.

Input Arguments

0	Collection Object Name	Resulting Surface Name	A name for the resulting surface.
1	Collection Object Name	Sphere Name	The name of the source sphere.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	The source sphere was not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates.

Construct Surface From Cone

Creates a surface from a cone.

Input Arguments

0	Collection Object Name	Resulting Surface Name	A name for the resulting surface.
1	Collection Object Name	Cone Name	The name of the source cone.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	The source cone was not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates.

Construct Surface From a Collection of Surfaces

Creates a surface from a selection of existing surfaces.

Input Arguments

0	Collection Object Name Ref List	Surfaces to Combine	A list of the surfaces to be combined.
1	Collection Object Name	Resulting Surface Name	Name to be applied to the newly created surface.
2	Boolean	Hide Original Surfaces?	True would result in the original surfaces being hidden.
3	Boolean	Delete Original Surfaces?	True would result in the original surfaces being deleted from the job file.
4	Boolean	Enable Sewing Tolerance?	True would enable sewing.
5	Double	Sewing Tolerance	Sewing tolerance used.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	The source cone was not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates. Sewing when selected, allows adjacent surface faces which lack tangency (they do not smoothly flow from one surface face to another) will be stitched together in accordance with the sewing tolerance. The tolerance controls the maximum normal deviation from one surface face to the next in which those adjacent surface faces will be stitched.

Construct Surface Fit From Nominal Surfaces and Actual Data

Creates a surface fit to actual data, using nominal surfaces as a “guide” or starting point.

Input Arguments

0	Collection Object Name	Nominal Surface List	The nominal surface(s).
1	Point Name Ref List	Actual Data Point List	A list of actual points.
2	Collection Object Name	Resulting Surface Name	The name for the resulting surface to create.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	The nominal surface, or one or more actual points were not found.

Remarks

If the resulting surface name already exists, the name will be incremented automatically to avoid duplicates.

Construct Surface by Dissecting Surface(s)

Functioning as a Runtime-Select command, this step prompts the user to select either entire surfaces or just surface faces and builds a set of new surfaces from the selected.

Input Arguments

0	Surface Dissection Mode Type	Dissection Mode	Specifies whether the selected surfaces should be dissected entirely, or whether the selected faces should be extracted (dissected) from the surfaces.
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Return Arguments

1	Collection Object Name Ref List	Resulting Surfaces List	Returns a list of the newly created surfaces.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Construct Surfaces by Dissecting Surfaces from Ref List

This function takes a list of surfaces and breaks them down into new objects build from the surface faces of the reference objects.

Input Arguments

0	Collection Object Name Ref List	Surfaces to Dissect	The original surfaces to dissect.
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Return Arguments

1	Collection Object Name Ref List	Resulting Surfaces List	A list of the newly built surfaces.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

Use caution with larger CAD files. This command can build a lot of surfaces. Using Construct Sufaces By Projecting Points can be a handy alternative because it is much more specific to the faces of interest.

Construct Surface From Point Groups

Fits a surface to point groups, ordered in rows on a surface. Equivalent to Construct > Surfaces > From Point Groups.

Input Arguments

0	Collection Object Name Ref List	Group Name List	The list of point groups defining the surface, one for each "row" or cross-section on the surface.
1	B-Spline Fit Options	B-Spline Fit Options	The options for B-Splining each group of points
2	Collection Object Name	Resulting Surface Name	The name of the resulting surface.

Return Arguments

None.

Returned Status

SUCCESS	The surface was created successfully.
FAILURE	Less than four point groups were supplied, or one or more groups could not be found.

Remarks

At least four point groups are needed for this command to succeed.

Construct Surfaces By Projecting Points

This function constructs a surface by projecting the selected points to the selected reference surfaces, identifying individual faces from those surfaces and building a new object from a copy of those surface faces.

Input Arguments

0	Collection Object Name Ref List	Projection Target Name List	List of Objects to consider
1	Point Name Ref List	Point List	List of Points to project
2	Collection Object Name	Resulting Surface Name	Resulting object name

Return Arguments

None.

Returned Status

SUCCESS	The surface was build successfully.
FAILURE	Reference surface could not be found.

Remarks

None.

Construct Surface by offsetting a surface

Fits a surface to point groups, ordered in rows on a surface. Equivalent to Construct > Surfaces > From Point Groups.

Input Arguments

0	Collection Object Name Ref List	Reference Surface	The original surface that will getting offset.
1	Double	Surface Offset	The amount to offset the surface.
2	Boolean	Hide Original Surface?	Hide the reference surface after offset surface is created.

Return Arguments

None.

Returned Status

SUCCESS	The surface offset successfully.
FAILURE	Reference surface could not be found.

Remarks

None.

Construct Surface from Annotation Links

Builds a new surface from the list of associated CAD faces referenced in the selected GD&T Annotations.

Input Arguments

0	Collection Object Name Ref List	Annotation List	The GD&T Annotations used to define the CAD face references used for surface construction.
1	Collection Object Name	Resulting Surface Name	The name used for the newly built surface.

Return Arguments

None.

Returned Status

SUCCESS	The surface as built successfully
FAILURE	Reference surface could not be found.

Remarks

None.

Construct Geometry From Surfaces

Constructs lines, circles, and cylinders from surface's cylinder faces within specified diameter constraints..

Input Arguments

0	Collection Object Name Ref List	Surfaces	The surfaces used to create geometry.
1	Double	Minimum Diameter	The minimum diameter of surface cylinder.
2	Double	Maximum Diameter	The maximum diameter of surface cylinder.
3	Geometry Mode Type	Geometry Mode	Choose between line, circle or cylinder.
4	Collection Object Name	Reference Frame	Designate a frame of reference.
5	Collection Name	Destination Collection Name	Name of collection where created geometries will reside.
6	String	Base Name	The prefix of the name of each created geometry.

Return Arguments

7	Collection Object Name Ref List	Geometry Objects	The resultant geometries are created
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Returned Status

SUCCESS	The geometries are created successfully.
FAILURE	Reference surface could not be found or no geometry found within diameter constraints.

Remarks

This will construct lines, circles, and cylinders from surface cylinder faces within specified diameter constraints.

Polygonized Surfaces

Construct Polygonized Surface from Point Clouds

Creates a polygonized surface (mesh) from a set of input point clouds. This command is the MP equivalent to the *Construct*►*Polygonized Mesh*►*From Point Clouds* menu command.

Input Arguments

0	Collection Object Name Ref List	Point Cloud List	The list of input point clouds.
1	Mesh Orientation Type	Mesh Orientation	Specifies whether the current point of view or the current working frame's Z axis is used for orienting the mesh.
2	Double	Grid Resolution	The resulting resolution for the generated mesh. Smaller resolutions have higher detail but require more dense measurement data.
3	Collection Object Name	Polygonized Surface Name	The name for the resulting polygonized surface.

Return Arguments

None.

Returned Status

SUCCESS	The polygonized mesh was created successfully.
PARTIAL SUCCESS	One or more point clouds was not found
FAILURE	No supplied point clouds were found.

Remarks

If the specified polygonized surface already exists, a unique name will be selected and inserted into Argument 3.

Frames

Construct Frame with Wizard

Opens the frame wizard with a predefined frame name.

Input Arguments

0	Collection Object Name	New Frame Name	The name for the newly constructed frame.
1	Boolean	Wait for Completion	Indicates whether the MP should pause until the frame wizard is closed.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The wizard was closed or a frame was not created.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates. If the Wait for Completion argument is set to FALSE, the command will always succeed.

Construct Frame

Creates a frame based on a given transform.

Input Arguments

0	Collection Object Name	New Frame Name	The name for the newly constructed frame.
1	Transform	Transform in Working Coordinates	A transform defining the position and orientation of the new frame.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame on Instrument Base

Creates a frame on an instrument's base.

Input Arguments

0	Inst ID	Instrument ID	The instrument ID number for the instrument.
1	Frame Name	Frame Name (Optional)	An optional name for the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The specified instrument was not found.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates. The frame will be created in the active collection. Note that since only an instrument ID (integer index) is supplied, the instrument must be in the active collection at the time the command is executed.

Construct Frame On Object

Creates a frame on an object's local coordinate system.

Input Arguments

0	Collection Object Name	Reference Object	The object defining the origin and orientation of the resulting frame.
1	Collection Object Name	Frame Name (Optional)	An optional name for the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The specified object was not found.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame, 3 Points

Creates a frame defined by three points: an origin, point along an axis, and clocking point.

Input Arguments

0	3Pt Frame Construction Method	Construction Method	The method by which the frame will be constructed.
1	Point Name	Origin Point	The point defining the origin of the frame.
2	Point Name	Primary Axis Point	A point lying on the primary axis.
3	Point Name	Secondary Axis Point	A point to which the secondary axis is clocked.
4	Frame Name	Frame Name (Optional)	The name of the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	One or more of the specified points could not be found or were invalid.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame, at Point, with working Z, and clocked axis

Creates a frame at a specified point whose primary axis is parallel to the working frame's Z axis, and whose secondary (clocked) axis is defined by a specified point.

Input Arguments

0	Point Name	Origin Point	The point defining the origin of the frame.
1	Axis Identifier	Clocked axis	The axis to treat as the secondary (clocked) axis.
2	Point Name	Clocking Point	The point to which the resulting frame's secondary axis should be clocked.
3	Frame Name	Frame Name (Optional)	The name of the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The origin or clocking point was not found.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame, Pick origin and point on X axis - clock Z along working Z

Creates a frame at a specified point whose X axis passes through a point, and whose Z axis is clocked along the working frame's Z axis.

Input Arguments

0	Point Name	Origin Point	The point defining the origin of the frame.
1	Point Name	Point on X-Axis	The point through which the X-axis should pass.
2	Frame Name	Frame Name (Optional)	The name of the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The origin or clocking point was not found.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame, Known Origin, Object Direction, Object Direction

Creates a frame at a specified point whose primary and secondary axes are defined by objects.

Input Arguments

0	Point Name	Known Point	A known point for the origin (or offset from the origin).
1	Vector	Known Point Value in New Frame	The coordinate of the known point in the resulting coordinate frame.
2	Collection Object Name	Primary Axis Object	The object whose axis defines the primary axis of the resulting frame.
3	Axis Identifier	Primary Axis Defines Which Axis	The axis which is considered primary.
4	Collection Object Name	Secondary Axis Object	The object whose axis defines the secondary (clocking) axis of the resulting frame.
5	Axis Identifier	Secondary Axis Defines Which Axis	The axis which is considered secondary.
6	Collection Object Name	Frame Name (Optional)	The name of the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The known point or primary/secondary axis object could not be found, or an invalid orientation was given.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame, 3 Planes

Creates a frame based on the orientation of 3 construction planes.

Input Arguments

0	Collection Object Name	X Plane	The plane defining the primary (X) axis.
1	Double	X Value on PLane	The X value of the plane in the resulting frame.
2	Collection Object Name	Y Plane	The plane defining the secondary (Y) axis.
3	Double	Y Value on PLane	The Y value of the plane in the resulting frame.
4	Collection Object Name	Z Plane	The plane defining the tertiary (Z) axis.
5	Double	Z Value on Plane	The Z value of the plane in the resulting frame.
6	Collection Object Name	Frame Name (Optional)	The name of the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	One or more of the construction planes was not found.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

This command is intended to be used with orthogonal planes. Non-orthogonal planes will give a solution, although the results may not be what you expect.

Construct Frame - Copy And Make Left Handed

Copies a right-handed frame and makes it left-handed, reversing either the X, Y, or Z axis.

Input Arguments

0	Collection Object Name	Reference Frame	The frame to copy and make left-handed.
1	Collection Object Name	Frame Name (Optional)	The name for the new left-handed frame.
2	Axis Identifier	Axis to reverse	The axis on the reference frame to reverse.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The reference frame was not found.

Remarks

If the resulting frame name already exists, the name will be incremented automatically to avoid duplicates.

Construct Frame - Average of Other Object Frames

Creates a frame representing the average position and orientation of other object orientations.

Input Arguments

0	Collection Object Name Ref List	Objects	The list of objects specifying the frames to average.
1	Collection Object Name	Frame Name (Optional)	The name for the resulting averaged frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	Less than two source objects were found.

Remarks

None.

Construct Frame at Robot Link

Creates a frame at a robot linkage, oriented along the linkage.

Input Arguments

0	Collection Machine ID	Machine ID	The Machine ID of the robot in question.
1	String	Link Name	The name of the link.
2	Collection Object Name	Resulting Frame	The name for the resulting frame.

Return Arguments

None.

Returned Status

SUCCESS	The frame was created successfully.
FAILURE	The machine or link was not found.

Remarks

None.

Construct Frame from Point Measurement Probing Frames

Constructs probing frames (signifying *ijk* vectors) for point measurements that have this information.

Input Arguments

0	Point Name Ref List	Point List	The list of points for which probing frames should be created (if possible).
1	Boolean	Show Frame?	If TRUE, the frame will be shown. If FALSE, the frame will be hidden.

Return Arguments

None.

Returned Status

SUCCESS	The frames were created successfully.
FAILURE	The specified points do not have probing frames or were not found.

Remarks

None.

Construct Mirror Cube Frame

Input Arguments

0	Collection Object Name	Mirror Cube Frame Name	Name of the resulting Mirror Cube Frame
1	Point Name	Point Name	Reference Point Name
2	Boolean	Use Current Measurements Marked as Mirror Shots	True enables marked shots
3	Double	Nominal Cube Face Angle	Nominal Reference angle

Return Arguments

4	Double	Total Angular Error	
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Returned Status

SUCCESS	The frames were created successfully.
FAILURE	The specified points do not have probing frames or were not found.

Remarks

None.

Perimeters

Construct Perimeter From Points

Creates a perimeter from a set of points.

Input Arguments

0	Perimeter Name	Resulting Perimeter Name	The name of the perimeter to create.
1	Point Name Ref List	Point List	A list of points that consecutively trace the perimeter.
2	Boolean	Open Perimeter?	Specify whether the perimeter should be open or closed.

Return Arguments

None.

Returned Status

SUCCESS	The perimeter was created successfully.
FAILURE	One or more of the specified points could not be found, or less than two points were specified.

Remarks

If the resulting perimeter name already exists, the name will be incremented automatically to avoid duplicates.

Vector Groups

Construct a Vector Group - Group to Group Compare

Creates a vector group comparing two point groups.

Input Arguments

0	Vector Group Name	Vector Group Name	The name of the vector group to create.
1	Collection Object Name	Group A	The first point group in the comparison.
2	Collection Object Name	Group B	The second point group in the comparison.
4	Double	RMS Deviation Tolerance (0.0 for none)	A tolerance for the RMS deviation of the vector group.
5	Double	Max Absolute Deviation Tolerance (0.0 for none)	A tolerance for the maximum absolute deviation for the vector group.
6	Double	Average Deviation Tolerance (0.0 for none)	The tolerance for the average deviation of the vector group.

Return Arguments

3	Integer	Vector Count	The number of vectors created.
7	Double	RMS Deviation	The actual RMS Deviation of the vector group.
8	Double	Max Absolute Deviation	The actual maximum absolute deviation of the vector group.
9	Double	Average Deviation	The actual average deviation of the vector group.

Returned Status

SUCCESS	The vector group was created successfully.
PARTIAL SUCCESS	The vector group was created successfully, but one or more specified tolerances failed.
FAILURE	One or both point groups could not be found.

Remarks

If the resulting vector group already exists, the name will be incremented automatically to avoid duplicates.

Construct a Vector Group - Area Profile Check

Compares vectors to a set of nominal vectors. Each sampled vector that lies within a specified radius of a nominal vector is compared. The magnitude difference between the sampled vector and the nominal (sampled minus nominal) is set as the resulting vector magnitude, and the direction is inherited by the sampled vector (keeping in mind that negative magnitudes will flip the vector in the opposite direction). A specified area tolerance is applied to the resulting vectors. The tolerance is specified as a band width. That is, a tolerance of 0.010” implies +/- 0.005”.

Input Arguments

0	Vector Name Ref List	Reference Vectors	A set of reference vector names. Note that these are vector names, not vector group names.
1	Collection Vector Group Name Ref List	Vector Groups to Check	A set of one or more vector groups that you'd like to check.
2	Double	Area Radius	The radius within each reference vector to search for a measured vector to check.
3	Double	Area Tolerance	The width of the tolerance band to apply to the resulting vectors.
4	Collection Vector Group Name	Resultant Vector Group Name	The name for the resulting vector group.

Return Arguments

None.

Returned Status

SUCCESS	The vector group was created successfully.
PARTIAL SUCCESS	At least one reference vector (but not all) were not found.
FAILURE	No reference vectors were found, or no sampled vector groups were found.

Remarks

If no sampled vectors lie within the specified radius of the nominal vectors, an empty vector group will be created.

Construct a Vector Group From Vector Name Ref List

Creates a vector group from a list of vectors.

Input Arguments

0	Vector Name Ref List	Vector Name List	The name of the list of vectors that will be used to create the vector group.
1	Collection Vector Group Name	Resultant Vector Name Group	The name for the vector group to create.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
FAILURE	The vector name ref list could not be found.

Remarks

None.

Construct a Vector in Working Coordinates (Begin/Delta)

Creates a vector in working coordinates. The vector is defined by a starting location and delta value.

Input Arguments

0	Vector Group Name	Vector Group Name	The name of the vector group into which to place the resulting vector, in the active collection.
1	String	New Vector Name	The name for the vector to create.
2	Vector	'Begin' in Working Coordinates.	The location for the beginning of the vector.
3	Vector	'Delta' in Working Coordinates.	The delta value for the vector.
4	Boolean	Is Magnitude Negative	Specifies whether the resulting vector has a negative magnitude.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If the specified vector already exists, another will be created with the same name.

Construct a Vector in Working Coordinates (Begin/Direction/Mag.)

Creates a vector in working coordinates. The vector is defined by a starting location, direction, and magnitude.

Input Arguments

0	Vector Group Name	Vector Group Name	The name of the vector group into which to place the resulting vector, in the active collection.
1	String	New Vector Name	The name for the vector to create.
2	Vector	'Begin' in Working Coordinates.	The location for the beginning of the vector.
3	Vector	'Direction' in Working Coordinates.	A vector defining the direction of the vector to create.
4	Double	Signed Magnitude	The signed magnitude of the resulting vector.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

If the specified vector already exists, another will be created with the same name.

Construct Vectors WildCard Selection

Creates a set of vectors from one or more source vector groups that match a specified name pattern.

Input Arguments

0	Collection Object Name Ref List	Vector Groups to Select From	The source vector groups to search.
1	Vector Name	WildCard Selection Names	A wildcard name for the vectors to match.
2	Collection Object Name	Vector Group for New Vectors	The name of the vector group for the matching vectors.
3	Boolean	Include Prior Complete Name	Specify whether the complete name of each vector should be used as the new vector name.

Return Arguments

None.

Returned Status

SUCCESS	The matching vectors were created successfully.
FAILURE	No source vector groups were provided.

Remarks

Argument 1 can reference a point name. Use *Make a Point Name from Strings* to manually enter the search criteria for the collection, vector group and point name wildcard.

Enter wildcard values for the collection, vector group, and vector name using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets []. To find all vectors from all collections in vector groups that start with “s” and whose vector names have two digits starting with “1”, the vector name defining the selection criteria would be *::s*::1?.

Construct a Vector Group From a Relationship

Constructs a vector group from a relationship. Equivalent to right-clicking a relationship and selecting Make Vector Group (static).

Input Arguments

0	Collection Object Name	Relationship Name	The name of the source relationship.
1	Collection Vector Group Name	Vector Group Name	The name for the resulting vector group.

Return Arguments

None.

Returned Status

SUCCESS	The resulting vector group was created successfully.
FAILURE	The source relationship was not found.

Remarks

If the destination vector group already exists, the name will be incremented to avoid duplicates.

Make Surface Face List - Runtime Select

Creates a list of surface faces that can be referenced by an Annotation.

Input Arguments

None.

Return Arguments

0	Surface Faces	Selected Surface Faces	The returned list of faces.
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Returned Status

SUCCESS	List of Faces were created successfully.
FAILURE	No faces were selected.

Remarks

None.

Make GD&T Feature Check Annotation

Creates a GD&T Feature Check Annotation.

Input Arguments

0	String	Feature Annotation Name	Name of the new annotation to create
1	GD&T Feature Type	Feature Type	Pick from the list of available feature check types.
2	Collection Object Name Ref List	Objects	List of reference objects to check
3	Relationship Ref List	Geometry Relationships	List of GR-Features to check
4	Surface Faces	Surface Faces	List of Surface Faces to reference for the check
5	Boolean	Decompose Multiple Features	True will add a single check annotation to each included object selected
6	Boolean	Auto Create Diameter Checks?	True builds a diameter check as well as the selected feature check, used with position checks using modifiers.
7	Boolean	Auto Create Slot Width Checks?	True builds slot width checks, used with position checks using modifiers.
8	Boolean	Auto Create Slot Length Check?	True builds slot Length checks, used with position checks using modifiers.
9	String	Datum References	The datums to assign for the Feature Check
10	String	Tolerance	The tolerance to apply
11	Boolean	Is Slot?	True indicates the feature is a slot
12	Boolean	Per unit length/area	True applied per unit length to the evaluation
13	Boolean	Circular area? (Rectangular default)	True sets the per unit evaluation to use a circular area
14	Double	Per unit (area) Length distance	Length distance value to use
15	Double	Per unit (area) Length step over %	Percentage overlap between evaluation zones
16	Double	Per unit (area) width distance	Width distance value to use
17	Double	Per unit (area) width step over %	Percentage overlap between evaluation zones
18	Double	Per unit area circle diameter	Diameter value to use
19	Double	Per unit area diameter step over	Diametric step overlap
20	Collection Object Name	Auxiliary Object	Reference Object
21	Collection Object Name	Auxiliary Geometry Relationship	Reference Geometry Relationship
22	Boolean	Use Nominal for Dimension Tolerance	True uses the nominal as opposed to a range designation for tolerances
23	Boolean	Use Reference Object for Nominal	True pulls the nominal value from the selected objects
24	Double	Nominal Dimension Tolerance	Nominal dimension value to apply
25	Double	Low Dimension Tolerance	Low tolerance value to apply
26	Double	High Dimension Tolerance	High tolerance value to apply
27	GD&T Zone Type	Tolerance Zone Type	Pick a tolerance type to apply
28	Boolean	Use Projected Tolerance Zone	True applies a projection tolerance zone
29	Double	Projected Tolerance Zone	Projection value

Return Arguments

None.

Returned Status

SUCCESS	Any feature checks annotations created successfully.
FAILURE	The specified information was incomplete

Remarks

This command effectively reproduces the capabilities of the GD&T Toolkit for annotation feature check construction.

Make GD&T Datum Annotation

Creates a GD&T datum annotation

Input Arguments

0	String	Datum Name	Name of the datum to construct
1	Collection Object Name Ref List	Objects	List of reference objects to include
2	Relationship Ref List	Geometry Relationships	List of GR-Features to include
3	Surface Faces	Surface Faces	List of Surface Faces to reference for the include
4	Collection Object Name	Auxiliary Object	Reference Object
5	Collection Object Name	Auxiliary Geometry Relationship	Reference Geometry Relationship
6	Boolean	Is Slot?	True indicates the feature is a slot
7	Boolean	Force Surface Feature	True identifies the selected feature as a surface feature.

Return Arguments

None.

Returned Status

SUCCESS	Any datum annotations were created successfully.
FAILURE	The specified information was incomplete

Remarks

This command effectively reproduces the capabilities of the GD&T Toolkit for annotation datum construction.

Make Feature Checks

Creates the Feature Checks for a specified collection.

Input Arguments

0	Collection Name	Collection Name	The collection containing datums/annotations for which the feature checks will be created.
---	-----------------	-----------------	--

Return Arguments

None.

Returned Status

SUCCESS	Any feature checks were created successfully.
FAILURE	The specified collection does not exist.

Remarks

None.

Make Annotation Ref List from a Collection

Makes a list of GD&T Annotations in a specified collection.

Input Arguments

0	Collection Name	Collection Name	The collection containing the Annotations.
---	-----------------	-----------------	--

Return Arguments

1	Feature Check Ref List	Feature Check Ref List	The list of Annotations in the specified collection.
---	------------------------	------------------------	--

Returned Status

SUCCESS	The list was generated successfully.
FAILURE	The specified collection was not found.

Remarks

None.

Make Annotation Ref List - WildCard Selection

Creates a list of GD&T Annotations based on wildcard selection criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard string to specify the collections to select from.
1	String	Feature Check Wildcard Criteria	The wildcard string to specify the Annotations to select.

Return Arguments

2	Feature Check Ref List	Resultant Annotation Reference List	The resulting list of Annotations matching the specified wildcard selection criteria.
---	------------------------	-------------------------------------	---

Returned Status

SUCCESS	The matching list of Annotations was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

This command may return an empty list. The order of the Annotations in the list is undefined.

Enter wildcard values for the collection and Annotation using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all feature checks that start with "s" from all collections, use a collection criteria of * and an Annotation wildcard criteria of s*.

Make a Feature Check Ref List from a Collection

Makes a list of feature checks in a specified collection.

Input Arguments

0	Collection Name	Collection Name	The collection containing the feature checks.
---	-----------------	-----------------	---

Return Arguments

1	Feature Check Ref List	Feature Check Ref List	The list of feature checks in the specified collection.
---	------------------------	------------------------	---

Returned Status

SUCCESS	The list was generated successfully.
FAILURE	The specified collection was not found.

Remarks

None.

Make a Feature Check Reference List - WildCard Selection

Creates a list of feature checks based on wildcard selection criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard string to specify the collections to select from.
1	String	Feature Check Wildcard Criteria	The wildcard string to specify the feature checks to select.

Return Arguments

2	Feature Check Ref List	Resultant Feature Check Reference List	The resulting list of feature checks matching the specified wildcard selection criteria.
---	------------------------	--	--

Returned Status

SUCCESS	The matching list of feature checks was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

This command may return an empty list. The order of the feature checks in the list is undefined.

Enter wildcard values for the collection and feature check using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all feature checks that start with "s" from all collections, use a collection criteria of * and a feature check wildcard criteria of s*.

Delete Feature Checks

Deletes a list of GD&T feature checks.

Input Arguments

0	Feature Check Ref List	Feature Check Name List	The list of feature checks to delete.
---	------------------------	-------------------------	---------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The matching list of feature checks was created successfully.
PARTIAL SUCCESS	At least one feature check (but not all) was not found.
FAILURE	No valid feature check was found, or the list was empty.

Remarks

None.

Make a Datum Ref List from a Collection

Builds a list of GD&T datums from all datums in a collection.

Input Arguments

0	Collection Name	Collection Name	The name of the collection to consider.
---	-----------------	-----------------	---

Return Arguments

1	Datum Ref List	Datum Ref List	The resulting list of datums.
---	----------------	----------------	-------------------------------

Returned Status

SUCCESS	The list of datums was created successfully.
FAILURE	The collection was not found.

Remarks

None.

Folders

Construct Folder(s)

Constructs one or more folders in the SA tree.

Input Arguments

0	String	Folder Path	The name of a folder to create, or a path to create a hierarchy of folders.
---	--------	-------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

A single folder is created by specifying a name only. Multiple folders in a hierarchy can be created by separating folder names by one or two colons. For example, A::B::C creates a folder “A” with a subfolder “B”, which itself has a subfolder “C”. A:B:C would have the same effect. If a folder already exists, no action will be taken.

Delete Folders by Wildcard

Deletes the set of folders in the SA tree that match the specified search string, including the wildcard characters * and ?.

Input Arguments

0	String	Search String	The wildcard string of folders to remove. The characters * and ? are permitted.
1	Boolean	Case Sensitive Search	Indicates whether the search should be case-sensitive in identifying matches.
2	Boolean	Allow Deleting all Folders	If set to <i>FALSE</i> , the command will fail if all folders match the search criteria.

Return Arguments

3	Integer	Num Deleted	The number of folders that were successfully deleted.
4	Integer	Num Failed	The number of folders that matched the search criteria but could not be deleted.

Returned Status

SUCCESS	The matching folders were successfully deleted.
FAILURE	Argument 2 was <i>FALSE</i> and all folders matched the search criteria.

Remarks

Enter wildcard values for the folder name using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To delete all folders that start with **s1** followed by two characters, the search criteria would be **s1??**.

Callouts

Create Vector Callout

Creates a vector callout in a callout view.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Collection Object Name	Vector Group Name	The name of the vector group for the callout.
2	String	Vector Name	The name of the vector to which to attach the callout.
3	Double	View X Position	The position along the horizontal direction of the callout view (as a fraction: 0.75 = 75% from the left edge of the graphical view).
4	Double	View Y Position	The position along the vertical direction of the callout view (as a fraction: 0.75 = 75% from the top edge of the graphical view).
5	Boolean	Show Collection?	Indicates whether the collection should be shown in the callout.
6	Boolean	Show Vector Group?	Indicates whether the vector group should be shown in the callout.
7	Boolean	Show Vector Name?	Indicates whether the vector name should be shown in the callout.
8	Boolean	Show dX?	Indicates whether the dX component should be shown in the callout.
9	Boolean	Show dY?	Indicates whether the dY component should be shown in the callout.
10	Boolean	Show dZ?	Indicates whether the dZ component should be shown in the callout.
11	Boolean	Show dMag?	Indicates whether the dMag component should be shown in the callout.
12	Boolean	Show Tolerance Color?	Indicates whether the vector tolerance color should be shown in the callout.
13	Boolean	Show Out of Tolerance Value?	Indicates whether the vector tolerance should be shown in the callout.
14	Boolean	Show Tolerance Range?	Indicates whether the vector tolerance range should be shown in the callout.
15	Boolean	Show Vector Color?	Indicates whether the vector color should be shown in the callout.
16	Boolean	Show Start Point?	Indicates whether the starting coordinate should be shown in the callout.
17	Boolean	Show End Point?	Indicates whether the ending coordinate should be shown in the callout.
18	Boolean	Show Units?	Indicates whether to show units in the callout.
19	String	Additional Note (blank for none)	Additional text to display in the callout (optional).
20	Boolean	Attach Callout to End Point?	Indicates whether to attach callout to the end point.
21	Boolean	Use Default Placement	True enables default placement.

Return Arguments

None.

Returned Status

SUCCESS	The vector callout was successfully created.
FAILURE	The supplied vector or callout view was not found.

Remarks

Argument 21- Choosing to use default placement prevents the application from attempting to choose a logical placement for the callout with respect to the objects in the view.

Create Min/Max Vector Group Callout

Creates a set of vector callouts in a callout view identifying the highest and lowest vector values.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Collection Object Name	Vector Group Name	The name of the vector group for the callout.
2	Integer	Number of vectors with Highest Mag?	The number of high vectors to identify with callouts
3	Integer	Number of vectors with Lowest Mag?	The number of low vectors to identify with callouts
4	Boolean	Show Collection?	Indicates whether the collection should be shown in the callout.
5	Boolean	Show Vector Group?	Indicates whether the vector group should be shown in the callout.
6	Boolean	Show Vector Name?	Indicates whether the vector name should be shown in the callout.
7	Boolean	Show dX?	Indicates whether the dX component should be shown in the callout.
8	Boolean	Show dY?	Indicates whether the dY component should be shown in the callout.
9	Boolean	Show dZ?	Indicates whether the dZ component should be shown in the callout.
10	Boolean	Show dMag?	Indicates whether the dMag component should be shown in the callout.
11	Boolean	Show Tolerance Color?	Indicates whether the vector tolerance color should be shown in the callout.
12	Boolean	Tolerance color Blue(+)/Green/Red(-)?	Indicates whether the vector tolerance color Blue /Green/Red should be shown in the callout.
13	Boolean	Show Out of Tolerance Value?	Indicates whether the vector tolerance should be shown in the callout.
14	Boolean	Show Tolerance Range?	Indicates whether the vector tolerance range should be shown in the callout.
15	Boolean	Show Vector Color?	Indicates whether the vector color should be shown in the callout.
16	Boolean	Show Start Point?	Indicates whether the starting coordinate should be shown in the callout.
17	Boolean	Show End Point?	Indicates whether the ending coordinate should be shown in the callout.
18	Boolean	Show Units?	Indicates whether to show units in the callout.
19	Boolean	Attach Callout to End Point?	Indicates whether to attach callout to the end point.
20	Boolean	Use Default Placement	True enables default placement.

Return Arguments

None.

Returned Status

SUCCESS	The vector callout was successfully created.
FAILURE	The supplied vector or callout view was not found.

Remarks

Argument 2- Choosing to use default placement prevents the application from attempting to choose a logical placement for the callout with respect to the objects in the view.

Create Point Callout

Creates a point callout in a callout view.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Point Name	Point	The name of the point with which to create a callout.
2	Double	View X Position	The position along the horizontal direction of the callout view (as a fraction: 0.75 = 75% from the left edge of the graphical view).
3	Double	View Y Position	The position along the vertical direction of the callout view (as a fraction: 0.75 = 75% from the top edge of the graphical view).
4	Boolean	Show Point Collection?	Choose whether to display the Collection Name
5	Boolean	Show Point Group?	Choose whether to display the Group Name
6	Boolean	Show Point Target?	Choose whether to display the Point Name
7	Boolean	Show X (R)?	Choose whether to display the X (R) value
8	Boolean	Show Y (Theta)?	Choose whether to display the Y (Theta) value
9	Boolean	Show Z (Phi)?	Choose whether to display the Z (Phi) value
10	Boolean	Show Units?	Choose whether to display units
11	Boolean	Show Ux (Ur)?	Choose whether to display the uncertainty in X
12	Boolean	Show Uy (Utheta)?	Choose whether to display the uncertainty in Y
13	Boolean	Show Uz (UPhi)?	Choose whether to display the uncertainty in Z
14	Boolean	Show UMag?	Choose whether to display the uncertainty magnitude value
15	Coordinate System Type	Desired Coordinate System	Pick from Cartesian, Spherical (polar), or Cylindrical
16	Edit Text	Notes (blank for none)	Additional general notes to display (optional).
17	Boolean	Use Default Placement	True enables default placement.

Return Arguments

None.

Returned Status

SUCCESS	The callout was successfully created.
FAILURE	The supplied point or callout view was not found.

Remarks

Argument 17- Choosing to use default placement prevents the application from attempting to choose a logical placement for the callout with respect to the objects in the view.

Create Point Comparison Callout

Creates a point comparison callout in a callout view.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Point Name	First Point	The name of the first point in the comparison.
2	Point Name	Second Point	The name of the second point in the comparison.
3	Double	View X Position	The position along the horizontal direction of the callout view (as a fraction: $0.75 = 75\%$ from the left edge of the graphical view).
4	Double	View Y Position	The position along the vertical direction of the callout view (as a fraction: $0.75 = 75\%$ from the top edge of the graphical view).
5	Boolean	Show First Point Collection?	Indicates whether the first point's collection should be shown in the callout.
6	Boolean	Show First Point Group?	Indicates whether the first point's group should be shown in the callout.
7	Boolean	Show First Point Target?	Indicates whether the first point's target should be shown in the callout.
8	Boolean	Show First Point Coordinates?	Indicates whether the first point's coordinates should be shown in the callout.
9	Boolean	Show Second Point Collection?	Indicates whether the second point's collection should be shown in the callout.
10	Boolean	Show Second Point Group?	Indicates whether the second point's group should be shown in the callout.
11	Boolean	Show Second Point Target?	Indicates whether the second point's target should be shown in the callout.
12	Boolean	Show Second Point Coordinates?	Indicates whether the second point's coordinates should be shown in the callout.
13	Boolean	Show dX?	Indicates whether the dX component should be shown in the callout.
14	Boolean	Show dY?	Indicates whether the dY component should be shown in the callout.
15	Boolean	Show dZ?	Indicates whether the dZ component should be shown in the callout.
16	Boolean	Show dMag?	Indicates whether the dMag component should be shown in the callout.
17	String	Additional X Comments (blank for none)	Additional text to display for the x component (optional).
18	String	Additional Y Comments (blank for none)	Additional text to display for the y component (optional).
19	String	Additional Z Comments (blank for none)	Additional text to display for the z component (optional).
20	String	Additional Notes (blank for none)	Additional general notes to display (optional).
21	Boolean	Use Default Placement	True enables default placement.

Return Arguments

None.

Returned Status

SUCCESS	The callout was successfully created.
FAILURE	The supplied points or callout view were not found.

Remarks

Argument 21- Choosing to use default placement prevents the application from attempting to choose a logical placement for the callout with respect to the objects in the view.

Create Relationship Callout

Creates a relationship callout in a callout view.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Collection Object Name	Relationship Name	The name of the relationship with which to create a callout.
2	Double	View X Position	The position along the horizontal direction of the callout view (as a fraction: 0.75 = 75% from the left edge of the graphical view).
3	Double	View Y Position	The position along the vertical direction of the callout view (as a fraction: 0.75 = 75% from the top edge of the graphical view).
4	String	Additional Notes (blank for none)	Additional general notes to display (optional).

Return Arguments

None.

Returned Status

SUCCESS	The callout was successfully created.
FAILURE	The supplied relationship or callout view was not found.

Remarks

None.

Create Picture Callout

Creates a relationship callout in a callout view.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Collection Object Name	Picture Name	The name of the picture to include in the callout.
2	Double	View X Position	The position along the horizontal direction of the callout view (as a fraction: 0.75 = 75% from the left edge of the graphical view).
3	Double	View Y Position	The position along the vertical direction of the callout view (as a fraction: 0.75 = 75% from the top edge of the graphical view).
4	Integer	Scale Image Percent (10-200)	Optional scale factor to apply to the image.
5	Collection Object Name	Object for Callout Anchor Point	Anchor point used for the callout

Return Arguments

None.

Returned Status

SUCCESS	The callout was successfully created.
FAILURE	The supplied picture or callout view was not found.

Remarks

Note: A2 and A3 arguments define the position of **low left** corner of the picture and defined a position along the horizontal/vertical aspects of the screen relative to the top left corner of the screen. For example, a fraction: 0.75 = 75% or 3/4 of the way across the screen from that starting position. Any X/Y position values close to 0% may cause the picture (depend on the picture's size) to be invisible (out of screen).

By default, if object for anchor point is not defined, the created picture callout is located next to graphical view center.

Create Text Callout

Creates a text callout in a callout view.

Input Arguments

0	Collection Callout View Name	Destination Callout View	The name of the destination callout view.
1	Edit Test	Text	Text to display in the Callout.
2	Double	View X Position	The position along the horizontal direction of the callout view (as a fraction: 0.75 = 75% from the left edge of the graphical view).
3	Double	View Y Position	The position along the vertical direction of the callout view (as a fraction: 0.75 = 75% from the top edge of the graphical view).
4	Point Name	Callout Anchor Point (Optional)	Callout leader line anchor point (optional).

Return Arguments

None.

Returned Status

SUCCESS	The callout was successfully created.
FAILURE	The supplied callout view was not found.

Remarks

None.

Make a Callout View Ref List

Creates an empty callout view reference list.

Input Arguments

None.

Return Arguments

0	Callout View Ref List	Callout View List	The empty callout view reference list.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make a Callout View Ref List - WildCard Selection

Creates a callout view reference list with callouts that fit the search criteria.

Input Arguments

0	String	Collection Wildcard Criteria	Collection search string
1	String	Callout View Wildcard Criteria	Callout name search string

Return Arguments

2	Callout View Ref List	Callout View List	The resulting callout view reference list.
---	-----------------------	-------------------	--

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Add a Callout View to Callout View Ref List

Adds the selected callout view to a list of callouts.

Input Arguments

0	Collection Callout View Name	Callout View	The callout to be added
1	Callout View Ref List	Callout View List	The callout list to add to

Return Arguments

None.

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The callout was not found.

Remarks

None.

Sort Callout View Ref List

Provides the means to sort a list of callout views by name in ascending or descending order.

Input Arguments

0	Callout View Ref List	Callout View List	The list of callouts to be sorted
1	Boolean	Case Sensitive?	TRUE means consider case in the sort
2	Boolean	Ascending Order?	TRUE means use ascending order as apposed to using descending order

Return Arguments

3	Callout View Ref List	Sorted Callout View List	Returns the sorted list
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Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The callout list could not be found.

Remarks

None.

Get Number of Callout Views in Callout View Ref List

Returns the number of views included in the specified list.

Input Arguments

0	Callout View Ref List	Callout View List	The list of callouts to be considered
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Return Arguments

1	Integer	Total Count	Resulting number of views
---	---------	-------------	---------------------------

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The callout list could not be found.

Remarks

None.

Get i-th Callout View From Callout View Ref List

Returns the specified callout, by index number, from the selected callout view ref list.

Input Arguments

0	Callout View Ref List	Callout View List	The list of callouts to be considered
1	Integer	Callout View Index	Index used for selection

Return Arguments

2	Collection Object Name	Resulting Item	The returned callout view
---	------------------------	----------------	---------------------------

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The callout list could not be found.

Remarks

None.

Set Default Callout View Properties

This command defines the default settings for newly built callout views and their callouts by editing the default settings also defined in the Users Options. The same controls are available here.

Input Arguments

0	String	Default Callout View Name	The starting Callout View name used as a base and incurmented as new callouts are added
1	Boolean	Lock View Point?	TRUE means lock viewpoint
2	Boolean	Recall Working Frame?	TRUE means reset the working frame that was set when the callout was built
3	Boolean	Recall Visible Layer	TRUE means save the object visibility layer with the callout
4	Integer	Callout Leader Line Thickness	Pixel width for the line
5	Color	Leader Line Color	Color for the leader line
6	Integer	Callout Border Thickness	Pixel width for the callout borders
7	Color	Callout Border Color	Color for the callout borders
8	Boolean	Divide Text with Lines?	TRUE adds lines between rows in the callout
9	Font Type	Font	Font used in the callout by default

Return Arguments

None.

Returned Status

SUCCESS	Command always succeeds
---------	-------------------------

Remarks

None.

Delete Callout View

Deletes a callout view.

Input Arguments

0	Collection Callout View Name	Callout View	The name of the callout view to delete.
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Return Arguments

None.

Returned Status

SUCCESS	The callout view was successfully deleted.
FAILURE	The callout view was not found.

Remarks

None.

Rename Callout View

Renames a callout view.

Input Arguments

0	Collection Callout View Name	Original Callout View Name	The name of the callout view to rename.
1	Collection Callout View Name	New Callout View Name	The new callout view name.
2	Boolean	Overwrite if exists?	If true, any existing callout with the new name will be replaced.

Return Arguments

None.

Returned Status

SUCCESS	The callout view was successfully renamed.
FAILURE	The source callout view was not found, or the destination name already exists and argument 2 was FALSE.

Remarks

None.

Auto Arrange Callout View

Sorts the callouts within the specified callout view. This command performs the optimized solution from the callout right-click menu.

Input Arguments

0	Collection Callout View Name	Callout View	The name of the callout view to edit.
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Return Arguments

None.

Returned Status

SUCCESS	The callout view was successfully updated.
FAILURE	The source callout view was not found.

Remarks

None.

Get Number of Callouts in Callout View

Returns the number of callout stickers in the selected callout graphical view.

Input Arguments

0	Collection Callout View Name	Callout View	The name of the callout view to evaluate.
---	------------------------------	--------------	---

Return Arguments

1	Integer	Callout Count	The number of callouts in the view.
---	---------	---------------	-------------------------------------

Returned Status

SUCCESS	The callout view was successfully updated.
FAILURE	The source callout view was not found.

Remarks

None.

Get I-th Callout Position in Callout View

Returns the callout position of the specified index in the selected callout graphical view.

Input Arguments

0	Collection Callout View Name	Callout View	The name of the callout view to evaluate.
1	Integer	Callout View index	Callout index to evaluate

Return Arguments

2	Integer	X Position	Horizontal position in pixels across the screen
3	Integer	Y Position	Vertical position in pixels across the screen
4	Integer	X Anchor Point	Horizontal position of the leader line anchor point.
5	Integer	Y Anchor Point	Vertical position of the leader line anchor point.
6	Integer	Callout Width	Width of the callout in pixels
7	Integer	Callout Height	Height of the callout in pixels

Returned Status

SUCCESS	The callout properties was successfully returned.
FAILURE	The source callout view was not found.

Remarks

None.

Set I-th Callout Position in Callout View

Allows an MP to set the callout position of the specified index in the selected callout graphical view.

Input Arguments

0	Collection Callout View Name	Callout View	The name of the callout view to evaluate.
1	Integer	Callout View index	Callout index to evaluate
2	Integer	X Position	Horizontal position in pixels across the screen
3	Integer	Y Position	Vertical position in pixels across the screen

Return Arguments

None.

Returned Status

SUCCESS	The callout properties were set successfully.
FAILURE	The source callout view was not found.

Remarks

None.

Other MP Types

Make a Boolean

Creates a boolean value.

Input Arguments

0	Boolean	Initial Value	The value of the boolean to create.
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Return Arguments

1	Boolean	Result	The resulting boolean.
---	---------	--------	------------------------

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make a Integer

Creates an integer value.

Input Arguments

0	Integer	Initial Value	The value of the integer to create.
---	---------	---------------	-------------------------------------

Return Arguments

1	Integer	Result	The resulting integer.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make a Integer From String

Converts a string containing an integer value to a string data type.

Input Arguments

0	String	String Input	The source string containing an integer value.
---	--------	--------------	--

Return Arguments

1	Integer	Resultant Integer	The resulting integer.
---	---------	-------------------	------------------------

Returned Status

SUCCESS	The string was converted successfully to an integer.
FAILURE	The source string did not contain a numeric value.

Remarks

If the source string contains a non-integer numeric value (such as 3.5), only the integer portion will be retained. The numeric value will not be rounded.

Make a Double

Creates a double value.

Input Arguments

0	Double	Initial Value	The value of the double to create.
---	--------	---------------	------------------------------------

Return Arguments

1	Double	Result	The resulting double.
---	--------	--------	-----------------------

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make a Double From an Integer

Converts a integer value to a double data type.

Input Arguments

0	Integer	Integer Value	The value of the source integer.
---	---------	---------------	----------------------------------

Return Arguments

1	Double	Result	The resulting double.
---	--------	--------	-----------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Since doubles inherently have the capacity to store higher precision (and larger value) numbers, no information will be lost in the conversion from the integer to the double data type.

Make a Double from String

Converts a string containing a numeric value to a double data type.

Input Arguments

0	String	String Input	The source string containing a double value.
---	--------	--------------	--

Return Arguments

1	Double	Resultant Double	The resulting double value.
---	--------	------------------	-----------------------------

Returned Status

SUCCESS	The string was converted successfully to a double.
FAILURE	The source string did not contain a numeric value.

Remarks

None.

Make a Double List

Creates a list of doubles.

Input Arguments

0	Double List	Double List	The list of doubles.
---	-------------	-------------	----------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Add Double to Double List

Adds a double value to an existing list of doubles.

Input Arguments

0	Double List	Double List	The existing list of doubles.
1	Double	Value	The value to add to the list.

Return Arguments

None.

Returned Status

SUCCESS	The double was added successfully.
FAILURE	The existing list was not found.

Remarks

None.

Make a Boolean From an Integer

Converts an integer value to a boolean data type.

Input Arguments

0	Integer	Integer Value	The source integer to convert.
---	---------	---------------	--------------------------------

Return Arguments

1	Boolean	Result	The resulting boolean value.
---	---------	--------	------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Any nonzero value is considered TRUE. Zero is the only value that is considered FALSE.

Make a String

Creates a string.

Input Arguments

0	String	Base String	The source string.
1	String	String to Append (optional)	An optional string to append to the base string.

Return Arguments

2	String	Resultant String	The resulting string value.
---	--------	------------------	-----------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make String from Integer

Converts an integer value into a string.

Input Arguments

0	Integer	Integer to Convert	The source integer.
1	Integer	Minimum Digits (will prefix with 0's)	The number of digits to use in the resulting string.

Return Arguments

2	String	Resultant String	The resulting string value.
---	--------	------------------	-----------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make String from Double

Converts a double value to a string data type.

Input Arguments

0	Double	Double to convert	The source double value.
1	Integer	Decimal Precision	The number of decimals to retain in the resulting string.

Return Arguments

2	Double	Resultant Double	The resulting double value.
---	--------	------------------	-----------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The double value will be rounded, or zeroes will be appended as necessary to adhere to the “Decimal Precision” argument.

Make String from Decimal Degrees Angular Value

Converts a decimal degree value to another angle format, returning the result as a string.

Input Arguments

0	Double	Angular Value (Decimal Degrees)	The angular value to convert, in decimal degrees.
1	Angular Units	Output Units	The units to convert to: Decimal Degrees, Degrees:Minutes:Seconds, Degrees:Minutes, Radians, Gons (grad)
2	Integer	Decimal Precision	The number of decimal places to retain in the end result.

Return Arguments

3	String	Resultant String	The resulting string after the conversion.
---	--------	------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make an Incremented String

Takes a source string value and increments it by one.

Input Arguments

0	String	Base String	The base string from which to base the increment.
---	--------	-------------	---

Return Arguments

1	String	Resultant String	The resulting string.
---	--------	------------------	-----------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

If the Base String does not end with a numeric value, the number 1 will be appended. Otherwise, the last whole numeric value will be incremented by one.

Make a System String

Creates a string based on the current SA version, filename, or date/time information.

Input Arguments

0	System String	String Content	The information to carry in the string: SA Version, XIT Filename, MP Filename, MP Filename (Full Path), Date & Time, Date, Date (Short), Time
1	String	Format String (Optional)	A custom format string (see Remarks below).

Return Arguments

2	String	Resultant String	The resulting string value.
---	--------	------------------	-----------------------------

Returned Status

SUCCESS	This command always succeeds.
FAILURE	An invalid user-formatted string was entered.

Remarks

The optional format string is used if the String Content argument is set to Date & Time, Date, Date (Short), or Time. If the format string is left blank in these cases, the default format is used.

Valid values for the format string include:

- **%a.** Abbreviated weekday name
- **%A.** Full weekday name
- **%b.** Abbreviated month name
- **%B.** Full month name
- **%c.** Date and time representation appropriate for locale
- **%#c.** Long date and time representation, appropriate for the current locale. For example, “Tuesday, March 14, 1995, 12:41:29”.
- **%d.** Day of month as decimal number (01-31)
- **%H.** Hour in 24-hour format (00-23)
- **%I.** Hour in 12-hour format (01-12)
- **%j.** Day of year as decimal number (001-366)
- **%m.** Month as decimal number (01-12)

Make a Picture Name Ref List - Runtime Select

Makes a list of pictures from a user selection.

Input Arguments

0	String	User Prompt	The prompt to display to the user in the graphical view.
---	--------	-------------	--

Return Arguments

1	Collection Picture Name Ref List	Picture Name List	The list of selected pictures.
---	----------------------------------	-------------------	--------------------------------

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The user pressed ESC or cancelled the selection.

Remarks

None.

- **%M.** Minute as decimal number (00-59)
- **%p.** Current locale's AM/PM indicator for 12-hour clock
- **%S.** Second as decimal number (00-59)
- **%U.** Week of year as decimal number, with Sunday as first day of week (00-53)
- **%w.** Weekday as decimal number (0-6; Sunday is 0)
- **%W.** Week of year as decimal number, with Monday as first day of week (00-53)
- **%x.** Date representation for the current locale.
- **%#x.** Long date representation, appropriate to the current locale. For example: "Tuesday, March 14, 1995".
- **%X.** Time representation for the current locale.
- **%y.** Year without century, as decimal number (0-99)
- **%Y.** Year with century, as decimal number.
- **%z, %Z.** Either the time-zone name or time zone abbreviation, depending on registry settings; no characters if time zone is unknown.
- **%%.** Percent sign

Use **%#d, %#H, %#I, %#j, %#m, %#M, %#S, %#U, %#w, %#W, %#y, and %#Y** to remove leading zeroes from the respective numbers (if applicable).

Concatenate Strings

Combines two or more strings into one string.

Input Arguments

0	String Ref List	Input Strings	The source strings to combine together
---	-----------------	---------------	--

Return Arguments

1	String	Resultant String	The resulting concatenated string.
---	--------	------------------	------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

An empty item added to the string reference list will result in a newline. This allows you to put following text on the next line.

Make a String Ref List

Creates a reference list (MP array) of strings.

Input Arguments

0	String Ref List	String List	A list of strings to combine into a single list.
---	-----------------	-------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a String From A String Ref List

Outputs a concatenated string from a string reference list.

Input Arguments

0	String Ref List	String List	The list of strings to combine into a single string.
---	-----------------	-------------	--

Return Arguments

1	String	Resultant String	The resulting concatenated string.
---	--------	------------------	------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Strings from a Point Name

Dissects the collection, group, and target name for a point name into separate strings.

Input Arguments

0	Point Name	Point Name	The source point name.
---	------------	------------	------------------------

Return Arguments

1	Collection	Collection	The collection containing the source point.
2	Group	Group	The point group containing the source point.
3	Target	Target	The target name of the source point.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Strings from a Collection Object Name

Dissects the collection and object names from a collection object name into strings.

Input Arguments

0	Collection Object Name	Resultant Collection Object Name	The source collection object name.
---	------------------------	----------------------------------	------------------------------------

Return Arguments

1	String	Collection	The collection containing the source object.
2	Object	Object	The name of the source object.
3	Object Type	Object Type	The object type for the source object.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command can also be used to convert a Collection Instrument ID into a collection (string) and an Instrument ID (returned as a string instead of an integer).

Make a Point Name from Strings

Takes three string values (one for the collection, one for the group, and one for the target) and creates a point name data type.

Input Arguments

0	String	Collection	The name of the collection for the resulting point.
1	String	Group	The name of the group for the resulting point.
2	String	Target	The name of the target for the resulting point.

Return Arguments

3	Point Name	Resultant Point Name	The resulting point name, as a point name data type.
---	------------	----------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

If the collection name is left blank, then when the point name is used, it will refer to the active collection.

Make a Point Name - Runtime Select

Prompts the user with a custom prompt in the graphical view, and waits for them to select a single point.

Input Arguments

0	String	User Prompt	The prompt to display to the user.
---	--------	-------------	------------------------------------

Return Arguments

1	Point Name	Resultant Point Name	The resulting point name for the point selected by the user.
---	------------	----------------------	--

Returned Status

SUCCESS	A point was selected successfully.
FAILURE	The ESC key was pressed while the prompt was displayed.

Remarks

None.

Make a Point Name - Ensure Unique

Takes a supplied point name and ensures that it is unique, adding asterisks or numeric values as desired.

Input Arguments

0	Point Name	Point Name	The desired name of the point.
1	Boolean	Use Number Suffix?	Indicates whether asterisks should be appended to the target name to make it unique (FALSE) or whether numeric suffixes should be used (TRUE).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Unlike most commands, this command does not return an argument. Instead, it just modifies the input argument as necessary to make it unique. Therefore, other commands should reference argument 0 to obtain the unique point name.

Make a Point Name Ref List

Creates a reference list (MP array) of point names.

Input Arguments

0	Point Name Ref List	Point Name List	The list of point names to create.
---	---------------------	-----------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Point Name Ref List From a Group

Creates a reference list (MP array) of point names by getting all points in a specified point group.

Input Arguments

0	Collection Object Name	Group Name	The point group containing the source points.
---	------------------------	------------	---

Return Arguments

1	Point Name Ref List	Resultant Point Name List	The resulting point list.
---	---------------------	---------------------------	---------------------------

Returned Status

SUCCESS	A list was selected successfully.
FAILURE	The source point group was not found.

Remarks

None.

Make a Point Name Ref List - Runtime Select

Displays a custom prompt in the graphical view and asks the user to select one or more points, which are returned (after pressing ENTER) as a point name reference list.

Input Arguments

0	String	User Prompt	The prompt to display in the graphical view.
---	--------	-------------	--

Return Arguments

1	Point Name Ref List	Resultant Point Name List	The resulting point list.
---	---------------------	---------------------------	---------------------------

Returned Status

SUCCESS	A list was selected successfully.
FAILURE	The user pressed ESC prior to completing the selection.

Remarks

The user must press ENTER to accept the selection, or ESC to cancel it. ESC will result in the command returning failure. Points are added to the list in the order in which they were selected. Selecting multiple points at one time results in ambiguous ordering in the list.

Make a Point Name Ref List - Wildcard Select

Returns a list of points based on wildcard selection criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard criteria for the collection name.
1	String	Group Name Wildcard Criteria	The wildcard criteria for the group name.
2	String	Point Name Wildcard Criteria	The wildcard criteria for the point name.

Return Arguments

3	Point Name Ref List	Resultant Point Name List	The resulting point list.
---	---------------------	---------------------------	---------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Enter wildcard values for the collection, point group, and point name using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all points that start with **s1** followed by two characters, the point name defining the selection criteria would be ***::*::s1??**.

Append Two Point Name Ref Lists

Combines two point name reference lists into a single list by appending the second list to the first.

Input Arguments

0	Point Name Ref List	Point Name List A	The first list of points to combine.
1	Point Name Ref List	Point Name List B	The second list of points to combine.

Return Arguments

2	Point Name Ref List	Resultant Point Name List(A+B)	The combined point list.
---	---------------------	--------------------------------	--------------------------

Returned Status

SUCCESS	The lists were combined successfully.
FAILURE	One or both source point lists could not be found.

Remarks

None.

Subtract Two Point Name Ref Lists

Provides a means to create a list of points missing from list A by subtracting a second list B.

Input Arguments

0	Point Name Ref List	Point Name List A	The first list of points
1	Point Name Ref List	Point Name List B	The second list of points to subtract.

Return Arguments

2	Point Name Ref List	Resultant Point Name List(A-B)	The resulting point list.
---	---------------------	--------------------------------	---------------------------

Returned Status

SUCCESS	The lists were subtracted successfully.
FAILURE	One or both source point lists could not be found.

Remarks

None.

Make a Vector Name Ref List From a Vector Group

Creates a list of vector names (as a reference list) from a source vector group.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the source vector group.
---	------------------------	-------------------	--------------------------------------

Return Arguments

1	Vector Name Ref List	Resultant Vector Name List	The resulting list of vector names.
---	----------------------	----------------------------	-------------------------------------

Returned Status

SUCCESS	The list was created successfully.
FAILURE	The source vector group could not be found.

Remarks

None.

Make a Vector Name Ref List - Runtime Select

Displays a custom prompt in the graphical view and asks the user to select a collection, which is returned as a collection name.

Input Arguments

0	String	User Prompt	The prompt to display in the graphical view.
---	--------	-------------	--

Return Arguments

1	Vector Name Ref List	Resultant Vector Name List	The selected vector names.
---	----------------------	----------------------------	----------------------------

Returned Status

SUCCESS	A vector(s) was selected successfully.
FAILURE	The user pressed ESC prior to selecting vectors.

Remarks

Pressing ESC before selecting a vector will result in the command returning failure.

Make Vector Names Unique in Vector Group

Creates new names for each vector within a vector group that has a redundant name.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group housing the like vectors.
---	------------------------	-------------------	--

Returned Status

SUCCESS	Command always succeeds.
---------	--------------------------

Remarks

Each redundant vector name will be changed to have an underscore followed by an incremental number following its original name.

Make a Collection Name - Runtime Select

Displays a custom prompt in the graphical view and asks the user to select a collection, which is returned as a collection name.

Input Arguments

0	String	User Prompt	The prompt to display in the graphical view.
---	--------	-------------	--

Return Arguments

1	Collection Name	Resultant Collection Name	The selected collection name.
---	-----------------	---------------------------	-------------------------------

Returned Status

SUCCESS	A collection was selected successfully.
FAILURE	The user pressed ESC prior to selecting a collection.

Remarks

Pressing ESC before selecting a collection will result in the command returning failure.

Make a Collection Item Name from Strings

Builds a Collection Object Name from Strings which can be used to identify any item. An “Item” is a generic term that can apply to anything in the tree other than specific points. This includes things that are not objects such as reports or charts or GD&T annotations for example.

Input Arguments

0	String	Collection	The collection to use in the collection object name.
1	String	Object	The object to use in the collection object name.
2	Object Type	Object Type	The type for the object.

Return Arguments

3	Collection Object Name	Resultant Collection Object Name	The resulting collection object name from the command.
---	------------------------	----------------------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Collection Item Name Reference List - Wildcard Selection

Builds a Collection Item Names which can be used to identify any item. An “Item” is a generic term that can apply to anything in the tree other than specific points. This includes things that are not objects such as reports or charts or GD&T annotations for example. Creates a list of objects through the use of wildcard criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard string to specify the collections to select from.
1	String	Object Wildcard Criteria	The wildcard string to specify the items to select from.
2	Collection Item Type	Item Type	A filter to only select objects of this type.

Return Arguments

3	Collection Object Name Ref List	Resultant Collection Object Name Reference List	The resulting list of items matching the specified wildcard selection criteria.
---	---------------------------------	---	---

Returned Status

SUCCESS	The matching list of items was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

This command may return an empty list. The order of the objects in the list is undefined.

Enter wildcard values for the collection and object using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all objects that start with “s” from all collections, use a collection criteria of * and an object wildcard criteria of s*.

Make a Collection Object Name from Strings

Builds a Collection Object Name from Strings which can be used to identify an object.

Input Arguments

0	String	Collection	The collection to use in the collection object name.
1	String	Object	The object to use in the collection object name.
2	Object Type	Object Type	The type for the object.

Return Arguments

3	Collection Object Name	Resultant Collection Object Name	The resulting collection object name from the command.
---	------------------------	----------------------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Collection Object Name - Runtime Select

Displays a custom prompt in the graphical view and asks the user to select an object, which is returned as a collection object name.

Input Arguments

0	String	User Prompt	The prompt to display in the graphical view.
1	Object Type	Object Type	The type of object to require the user to select. The user will be unable to select a type that does not match this filter.

Return Arguments

2	Collection Object Name	Resultant Collection Object Name	The selected collection object name.
---	------------------------	----------------------------------	--------------------------------------

Returned Status

SUCCESS	An object was selected successfully.
FAILURE	The user pressed ESC prior to selecting an object.

Remarks

Pressing ESC before selecting an object will result in the command returning failure.

Using “Any” for the “Object Type” argument will allow all object types to be selectable without restriction.

Point Cloud selection can be refined as follows:

Cloud = Cloud, Scan Stripe Cloud, or Cross Section Cloud

Scan Stripe Cloud = Scan Stripe Cloud or Cross Section Cloud (but not basic clouds)

Cross Section Cloud = allows Cross Section Cloud selection only

Make a Collection Object Name - Ensure Unique

Takes a supplied collection object name and ensures that it is unique, adding asterisks or numeric values as desired.

Input Arguments

0	Collection Object Name	Collection Object Name	The desired name for the object.
1	Boolean	Use Number Suffix?	Indicates whether asterisks should be appended to the object name to make it unique (FALSE) or whether numeric suffixes should be used (TRUE).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Unlike most commands, this command does not return an argument. Instead, it just modifies the input argument as necessary to make it unique. Therefore, other commands should reference argument 0 to obtain the unique object name.

Make a Collection Object Name Reference List - Runtime Select

Displays a custom prompt in the graphical view and asks the user to select one or more objects, which is returned as a collection object name reference list.

Input Arguments

0	String	User Prompt	The prompt to display in the graphical view.
1	Object Type	Object Type	The type of objects to require the user to select. The user will be unable to select a type that does not match this filter.

Return Arguments

2	Collection Object Name Ref List	Resultant Collection Object Name Reference List	The selected list of collection object names.
---	---------------------------------	---	---

Returned Status

SUCCESS	One or more objects were selected successfully.
FAILURE	The user pressed ESC prior to completing selection.

Remarks

Pressing ESC before finishing selection will result in the command returning failure.

Objects will be added to the list in the order in which they were selected. If several objects are selected simultaneously (via F2 or marquee-select) then their order in the list is undefined. Using “Any” for the “Object Type” argument will allow any entity types to be selected.

Make a Collection Object Name Reference List - WildCard Selection

Creates a list of objects (in the form of a collection object name reference list) through the use of wildcard criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard string to specify the collections to select from.
1	String	Object Wildcard Criteria	The wildcard string to specify the objects to select from.
2	Object Type	Object Type	A filter to only select objects of this type.

Return Arguments

3	Collection Object Name Ref List	Resultant Collection Object Name Reference List	The resulting list of objects matching the specified wildcard selection criteria.
---	---------------------------------	---	---

Returned Status

SUCCESS	The matching list of objects was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

This command may return an empty list. The order of the objects in the list is undefined.

Enter wildcard values for the collection and object using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all objects that start with "s" from all collections, use a collection criteria of * and an object wildcard criteria of s*.

Make a Collection Object Name Ref List - By Type

This command creates a list of objects (in the form of a collection object name reference list) based on a specified type.

Input Arguments

0	String	Collection	The collection to select from.
1	Object Type	Object Type	The type of object to select.

Return Arguments

2	Collection Object Name Ref List	Resultant Collection Object Name List	The resulting list of objects matching the specified type and collection.
---	---------------------------------	---------------------------------------	---

Returned Status

SUCCESS	The matching list of objects was created successfully.
FAILURE	The specified collection was not found.

Remarks

This command may return an empty list. The order of the objects in the list is undefined.

Point Cloud selection can be refined as follows:

Cloud = Cloud, Scan Stripe Cloud, or Cross Section Cloud

Scan Stripe Cloud = Scan Stripe Cloud or Cross Section Cloud (but not basic clouds)

Cross Section Cloud = allows Cross Section Cloud selection only

Make a Collection Object Name Ref List - By Type and Color

This command creates a list of objects (in the form of a collection object name reference list) based on a specified type AND object color. It only returns items that match both criteria.

Input Arguments

0	String	Collection	The collection to select from.
1	Object Type	Object Type	The type of object to select.
2	Color	Object Color	The color desired

Return Arguments

2	Collection Object Name Ref List	Resultant Collection Object Name List	The resulting list of objects matching the specified type and collection.
---	---------------------------------	---------------------------------------	---

Returned Status

SUCCESS	The matching list of objects was created successfully.
FAILURE	The specified collection was not found.

Remarks

This command may return an empty list. The order of the objects in the list is undefined.

Point Cloud selection can be refined as follows:

Cloud = Cloud, Scan Stripe Cloud, or Cross Section Cloud

Scan Stripe Cloud = Scan Stripe Cloud or Cross Section Cloud (but not basic clouds)

Cross Section Cloud = allows Cross Section Cloud selection only

Make a Collection Object Name Ref List

Creates a list of objects (in the form of a collection object name reference list) by specifying the individual objects.

Input Arguments

0	Collection Object Name Ref List	Collection Object Name List	The list of objects to put into the list.
---	---------------------------------	-----------------------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The order of objects in the list is defined by the order in which they're entered in this command.

Append two Collection Object Name Ref Lists

Combines two collection object name reference lists into a single list.

Input Arguments

0	Collection Object Name Ref List	Collection Object Name List A	The first collection object name reference list to combine.
1	Collection Object Name Ref List	Collection Object Name List B	The second collection object name reference list to combine.

Return Arguments

2	Collection Object Name Ref List	Resultant Collection Object Name List(A+B)	The combined collection object name reference list.
---	---------------------------------	--	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The first list is placed before the second in the resulting combined list. The order of objects in the list is maintained.

Add a Collection Object Name to a Ref List

Adds a single object to an existing collection object name reference list.

Input Arguments

0	Collection Object Name Ref List	Collection Object Name List	The list of objects to append to.
1	Collection Object Name	Collection Object To Add	The object to add to the list.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The object is added to the end of the source list.

Make a Collection Object Name Ref List from all Groups in a Collection

Makes a collection object name reference list from all groups in a specified collection.

Input Arguments

0	Collection Name	Collection Name	The name of the collection to select from.
---	-----------------	-----------------	--

Return Arguments

1	Collection Object Name Ref List	Collection Object Name List	The resulting list of objects (point groups).
---	---------------------------------	-----------------------------	---

Returned Status

SUCCESS	The resulting list was created successfully.
FAILURE	The specified collection was not found.

Remarks

The resulting list may be empty. The order of objects in the list is undefined.

Make a Collection Instrument Reference List

Creates an empty Instrument ID Reference List.

Input Arguments

None.

Return Arguments

0	Collection Instrument ID Ref List	Resultant Collection Instrument Reference List	The empty list, which can be referenced later.
---	-----------------------------------	--	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Collection Name and Index from Collection Instrument ID

Returns the Collection Name and index from the Collection Instrument ID.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection Instrument ID to break down
---	--------------------------	---------------	--

Return Arguments

1	Collection Name	Collection Name	The collection name containing the instrument
2	Integer	Instrument Index	The index of the instrument

Returned Status

SUCCESS	The instrument name was returned successfully
FAILURE	The instrument could not be found.

Remarks

None.

Get Collection Instrument Reference List Variable

Returns a list of Collection Instrument IDs from the specified variable.

Input Arguments

0	String	Name	Name of the new list variable
---	--------	------	-------------------------------

Return Arguments

1	Collection Instrument Ref List	Value	List of instruments to include
---	--------------------------------	-------	--------------------------------

Returned Status

SUCCESS	The list was returned Successfully
Failure	The variable could not be found

Remarks

None.

Set Collection Instrument Reference List Variable

Creates or updates an Instrument ID Reference List variable.

Input Arguments

0	String	Name	Name of the new list variable
1	Collection Instrument Ref List	Value	List of instruments to include

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Add a Collection Instrument to a Ref List

Adds an instrument to an existing list of instruments.

Input Arguments

0	Collection Instrument ID Ref List	Collection Instrument Reference List	Instrument list to add to.
1	Collection Instrument ID	Collection Instrument To Add	The instrument to add to the list.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was added to the list successfully.
FAILURE	The specified instrument to add was not found.

Remarks

The instrument is added to the end of the list.

Add Collection Instruments to a Ref List - WildCard Selection

Adds an instrument to an existing list of instruments based on wildcard selection criteria.

Input Arguments

0	Collection Instrument ID Ref List	Collection Instrument Reference List	Instrument list to add to.
1	String	Collection Wildcard Criteria	Wildcard criteria of collection.
2	String	Instrument Wildcard Criteria	Wildcard criteria of instrument.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was added to the list successfully.
FAILURE	The specified instrument to add was not found.

Remarks

The instrument is added to the end of the list.

Make a Collection Instrument Reference List - Runtime Select

Displays a prompt to the user in the graphical view and asks the user to select one or more instruments, returning that selection as a collection instrument ID reference list.

Input Arguments

0	String	User Prompt	The prompt to display to the user in the graphical view.
---	--------	-------------	--

Return Arguments

1	Collection Instrument ID Ref List	Resultant Collection Instrument Reference List	The resulting list of selected instruments.
---	-----------------------------------	--	---

Returned Status

SUCCESS	One or more instruments were selected successfully.
FAILURE	The user pressed ESC prior to completing selection.

Remarks

Pressing ESC before finishing selection will result in the command returning failure.

Instruments will be added to the list in the order in which they were selected. If several instruments are selected simultaneously (via F2 or marquee-select) then their order in the list is undefined.

Make a Relationship Reference List-WildCard Selection

Creates a list of relationships based on wildcard selection criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard string to specify the collections to select from.
1	String	Relationship Wildcard Criteria	The wildcard string to specify the relationships to select.
2	Relationship Type	Relationship Type Filter	Type of relationships to include in the list

Return Arguments

3	Relationship Ref List	Resultant Relationship Reference List	The resulting list of relationships matching the specified wildcard selection criteria.
---	-----------------------	---------------------------------------	---

Returned Status

SUCCESS	The list of matching relationships was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

This command may return an empty list. The order of the relationships in the list is undefined.

Enter wildcard values for the collection and relationship using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all relationships that start with “s” from all collections, use a collection criteria of * and a relationship wildcard criteria of s*.

Make a Relationship Reference List- Runtime Selection

Creates a list of relationships based on prompted user selection.

Input Arguments

0	String	User Prompt	The message displayed to the user during selection.
1	Relationship Type	Relationship Type Filter	Selection of relationship types used to limit user selection.

Return Arguments

2	Relationship Ref List	Resultant Relationship Reference List	The resulting list of relationships matching the specified wildcard selection criteria.
---	-----------------------	---------------------------------------	---

Returned Status

SUCCESS	The list of matching relationships was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

None.

Make an Event Reference List-Wildcard Selection

Makes a list of reportable events based on wildcard selection criteria.

Input Arguments

0	String	Collection Wildcard Criteria	The wildcard string to specify the collections to select from.
1	String	Event Wildcard Criteria	The wildcard string to specify the events to select.

Return Arguments

2	Event Ref List	Resultant Event Reference List	The resulting list of events matching the specified wildcard selection criteria.
---	----------------	--------------------------------	--

Returned Status

SUCCESS	The list of matching relationships was created successfully.
FAILURE	The wildcard criteria strings were invalid.

Remarks

This command may return an empty list. The order of the events in the list is undefined.

Enter wildcard values for the collection and event using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. Specific characters can also be found using brackets[]. To find all events that start with “s” from all collections, use a collection criteria of * and an event wildcard criteria of s*.

Append two Relationship Ref Lists

Provides a means to combine two relationship reference lists.

Input Arguments

0	Relationship Ref List	Relationship Reference List A	First list of relationships
1	Relationship Ref List	Relationship Reference List B	Second list of relationships

Return Arguments

2	Relationship Ref List	Resulting Relationship Reference List (A+B)	Combined list of relationships
---	-----------------------	---	--------------------------------

Returned Status

SUCCESS	This command always succeeds.
FAILURE	Relationships lists could not be found.

Remarks

None.

Make a Collection Instrument ID from a Collection and an Integer

Makes a collection instrument ID from a collection name and an integer.

Input Arguments

0	Collection Name	Collection Name	The name of the collection.
1	Integer	Instrument	The numeric ID for the instrument.

Return Arguments

2	Collection Instrument ID	Instrument ID	The resulting Collection Instrument ID
---	--------------------------	---------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Collection Instrument ID - Runtime Select

Makes a collection instrument ID from a runtime selection of an instrument.

Input Arguments

0	String	User Prompt	The prompt to display to the user.
---	--------	-------------	------------------------------------

Return Arguments

1	Collection Instrument ID	Instrument ID	The resulting Collection Instrument ID.
---	--------------------------	---------------	---

Returned Status

SUCCESS	The instrument was returned successfully.
FAILURE	The user pressed the ESC key and cancelled the selection.

Remarks

None.

Make a Collection Vector Group Name Ref List - Runtime Select

Prompts the user to select vector groups, then returns those vector groups as a list.

Input Arguments

0	String	User Prompt	The prompt to display to the user in the graphical view.
---	--------	-------------	--

Return Arguments

1	Collection Vector Group Name Ref List	Resultant Collection Vector Group Name Reference List	The resulting list of vector groups.
---	---------------------------------------	---	--------------------------------------

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The user pressed ESC or cancelled the selection.

Remarks

None.

Make a Collection Machine ID from a Collection and an Integer

Makes a collection machine ID from a collection name and an integer.

Input Arguments

0	Collection Name	Collection Name	The name of the collection.
1	Integer	Machine	The Machine ID.

Return Arguments

2	Collection Machine ID	Machine ID	The resulting collection machine ID.
---	-----------------------	------------	--------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Report Ref List from a Collection

Makes a list of all reports in the specified collection.

Input Arguments

0	Collection Name	Collection Name	The name of the collection in question.
---	-----------------	-----------------	---

Return Arguments

1	SA Report Ref List	Report List	The list of reports.
---	--------------------	-------------	----------------------

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The collection was not found.

Remarks

None.

Make a Report Ref List - Runtime Select

Prompts the user to select reports from the tree or F2 dialog, and returns the selected reports as a list.

Input Arguments

0	String	User Prompt	The prompt to display to the user in the graphical view.
---	--------	-------------	--

Return Arguments

1	SA Report Ref List	Report List	The list of selected reports.
---	--------------------	-------------	-------------------------------

Returned Status

SUCCESS	The list was returned successfully.
FAILURE	The user hit ESC or cancelled the selection.

Remarks

None.

Make a Picture Name Ref List

Creates an empty picture name reference list.

Input Arguments

None.

Return Arguments

0	Collection Picture Name Ref List	Picture Name List	The empty picture name reference list.
---	----------------------------------	-------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Invert Transform

This function has been implemented such that $T_{input} * T_{inverted} = T_{identity}$. It can be useful for placing objects back in a starting location after applying an initial known transform.

Input Arguments

0	Transform	Transform	The transform to convert (T_input).
---	-----------	-----------	-------------------------------------

Return Arguments

1	Transform	Inverse Transform	The resulting inverse transform (T_inverted)
---	-----------	-------------------	--

Returned Status

SUCCESS	The Inverse transform was computed successfully
FAILURE	The input transform was incorrect

Remarks

None.

Make a Report Items Ref List

Creates an empty report items reference list.

Input Arguments

None.

Return Arguments

0	Report Items Ref List	Report Items List	The empty report items reference list.
---	-----------------------	-------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Transform from Doubles (Fixed XYZ)

Creates a transform operator from specified XYZ/RxRyRz values.

Input Arguments

0	Double	X	The x value for the transform.
1	Double	Y	The y value for the transform.
2	Double	Z	The z value for the transform.
3	Double	Rx (Roll)	The Rx value for the transform.
4	Double	Ry (Pitch)	The Ry value for the transform.
5	Double	Rz (Yaw)	The Rz value for the transform.

Return Arguments

6	Transform	Resultant Transform	The resulting transform constructed from the elements above.
---	-----------	---------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Transform from Doubles (Matrix Elements)

Creates a transform from the 4x4 matrix elements.

Input Arguments

0	Double	r0c0	Row 0, column 0 element.
1	Double	r0c1	Row 0, column 1 element.
2	Double	r0c2	Row 0, column 2 element.
3	Double	r0c3	Row 0, column 3 element.
4	Double	r1c0	Row 1, column 0 element.
5	Double	r1c1	Row 1, column 1 element.
6	Double	r1c2	Row 1, column 2 element.
7	Double	r1c3	Row 1, column 3 element.
8	Double	r2c0	Row 2, column 0 element.
9	Double	r2c1	Row 2, column 1 element.
10	Double	r2c2	Row 2, column 2 element.
11	Double	r2c3	Row 2, column 3 element.
12	Double	r3c0	Row 3, column 0 element.
13	Double	r3c1	Row 3, column 1 element.
14	Double	r3c2	Row 3, column 2 element.
15	Double	r3c3	Row 3, column 3 element.

Return Arguments

16	Transform	Resultant Transform	The resulting transform constructed from the elements above.
----	-----------	---------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a World Transform Operator (from Transform and Scale)

Builds a world transform operator from a transform and a scale value.

Input Arguments

0	Transform	Transform	The transform to use.
1	Double	Scale	The scale factor to use.

Return Arguments

2	World Transform Operator	World Transform Operator	The resulting world transform operator.
---	--------------------------	--------------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Working Transform of Object (Fixed XYZ)

Obtains the transform of an object (in the working frame), reported using fixed XYZ notation.

Input Arguments

0	Collection Object Name	Object Name	The object whose transform should be obtained.
---	------------------------	-------------	--

Return Arguments

1	Transform	Transform	The transform of the specified object.
---	-----------	-----------	--

Returned Status

SUCCESS	The object's transform was obtained successfully.
FAILURE	The specified object could not be found.

Remarks

None.

Decompose Transform into Doubles (Fixed XYZ)

Obtains the individual numeric (double) values of a transform, using fixed XYZ format.

Input Arguments

0	Transform	Input Transform	The transform to decompose.
---	-----------	-----------------	-----------------------------

Return Arguments

1	Double	X	The X-value of the transform.
2	Double	Y	The Y-value of the transform.
3	Double	Z	The Z-value of the transform.
4	Double	Rx (Roll)	The Rx-value of the transform.
5	Double	Ry (Pitch)	The Ry-value of the transform.
6	Double	Rz (Yaw)	The Rz-value of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Transform into Vectors (Fixed XYZ)

Obtains the position and orientation vectors from a Fixed XYZ transform value, expressed in the active coordinate frame.

Input Arguments

0	Transform	Input Transform	The transform to decompose.
---	-----------	-----------------	-----------------------------

Return Arguments

1	Vector	Position in Working	The XYZ position for the transform.
2	Vector	Orientation in Working	The RxRyRz orientation of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Transform into Vectors (Origin and Axes)

Returns the origin and XYZ axes of a given transform.

Input Arguments

0	Transform	Transform	The transform to decompose.
---	-----------	-----------	-----------------------------

Return Arguments

1	Vector	Origin	The origin of the transform.
2	Vector	X Axis	The vector of the X axis of the transform.
3	Vector	Y Axis	The vector of the Y axis of the transform.
4	Vector	Z Axis	The vector of the Z axis of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This can be used to provide the X/Y/Z axes of any object, for example a frame, when its transform is known.

Decompose Transform into Doubles (Matrix Elements)

Converts a transformation into its individual 4x4 matrix elements.

Input Arguments

0	Transform	Transform	The transform to decompose.
---	-----------	-----------	-----------------------------

Return Arguments

1	Double	r0c0	Row 0, column 0 element.
2	Double	r0c1	Row 0, column 1 element.
3	Double	r0c2	Row 0, column 2 element.
4	Double	r0c3	Row 0, column 3 element.
5	Double	r1c0	Row 1, column 0 element.
6	Double	r1c1	Row 1, column 1 element.
7	Double	r1c2	Row 1, column 2 element.
8	Double	r1c3	Row 1, column 3 element.
9	Double	r2c0	Row 2, column 0 element.
10	Double	r2c1	Row 2, column 1 element.
11	Double	r2c2	Row 2, column 2 element.
12	Double	r2c3	Row 2, column 3 element.
13	Double	r3c0	Row 3, column 0 element.
14	Double	r3c1	Row 3, column 1 element.
15	Double	r3c2	Row 3, column 2 element.
16	Double	r3c3	Row 3, column 3 element.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose World Transform Operator into Doubles (Fixed XYZ in World)

Obtains the individual numeric (double) values of a transform, using fixed XYZ format. The transform is expressed relative to the WORLD coordinate frame.

Input Arguments

0	World Transform Operator	Input World Transform Operator	The transform to decompose (relative to WORLD).
---	--------------------------	--------------------------------	---

Return Arguments

1	Double	X	The X-value of the transform.
2	Double	Y	The Y-value of the transform.
3	Double	Z	The Z-value of the transform.
4	Double	Rx (Roll)	The Rx-value of the transform.
5	Double	Ry (Pitch)	The Ry-value of the transform.
6	Double	Rz (Yaw)	The Rz-value of the transform.
7	Double	Scale	The scale of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Transform into Doubles (Euler XYZ)

Obtains the individual numeric (double) values of a transform, using Euler XYZ format.

Input Arguments

0	Transform	Input Transform	The transform to decompose.
---	-----------	-----------------	-----------------------------

Return Arguments

1	Double	X	The X-value of the transform.
2	Double	Y	The Y-value of the transform.
3	Double	Z	The Z-value of the transform.
4	Double	Euler Rx	The Rx-value of the transform.
5	Double	Euler Ry	The Ry-value of the transform.
6	Double	Euler Rz	The Rz-value of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Transform into Doubles (Euler ZYX)

Obtains the individual numeric (double) values of a transform, using Euler ZYX format.

Input Arguments

0	Transform	Input Transform	The transform to decompose.
---	-----------	-----------------	-----------------------------

Return Arguments

1	Double	X	The X-value of the transform.
2	Double	Y	The Y-value of the transform.
3	Double	Z	The Z-value of the transform.
4	Double	Euler Rz	The Rz-value of the transform.
5	Double	Euler Ry	The Ry-value of the transform.
6	Double	Euler Rx	The Rx-value of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Transform into Doubles (Euler ZYZ)

Obtains the individual numeric (double) values of a transform, using Euler ZYZ format.

Input Arguments

0	Transform	Input Transform	The transform to decompose.
---	-----------	-----------------	-----------------------------

Return Arguments

1	Double	X	The X-value of the transform.
2	Double	Y	The Y-value of the transform.
3	Double	Z	The Z-value of the transform.
4	Double	Euler Rz	The Rz-value of the transform.
5	Double	Euler Ry	The Ry-value of the transform.
6	Double	Euler Rz	The Rz-value of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Transform into Doubles (Euler ZXZ)

Obtains the individual numeric (double) values of a transform, using Euler ZXZ format.

Input Arguments

0	Transform	Input Transform	The transform to decompose.
---	-----------	-----------------	-----------------------------

Return Arguments

1	Double	X	The X-value of the transform.
2	Double	Y	The Y-value of the transform.
3	Double	Z	The Z-value of the transform.
4	Double	Euler Rz	The Rz-value of the transform.
5	Double	Euler Rx	The Rx-value of the transform.
6	Double	Euler Rz	The Rz-value of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose World Transform Operator into Vectors (Fixed XYZ in World)

Obtains the position and orientation vectors from a Fixed XYZ transform value, expressed in the World coordinate frame.

Input Arguments

0	World Transform Operator	Input World Transform Operator	The transform to decompose.
---	--------------------------	--------------------------------	-----------------------------

Return Arguments

1	Vector	Position in Working	The XYZ position for the transform.
2	Vector	Orientation in Working	The RxRyRz orientation of the transform.
3	Double	Scale	The scale of the transform.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make a Vector from Doubles

Creates a vector from 3 values.

Input Arguments

0	Double	X	The x value for the vector.
1	Double	Y	The y value for the vector.
2	Double	Z	The z value for the vector.

Return Arguments

3	Vector	Resultant Vector	The resulting vector constructed from the elements above.
---	--------	------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Decompose Vector into Doubles

Extracts the three numeric components of a vector into double values.

Input Arguments

0	Vector	Input Vector	The vector to decompose.
---	--------	--------------	--------------------------

Return Arguments

1	Double	X	The X-component of the vector.
2	Double	Y	The y-component of the vector.
3	Double	Z	The z-component of the vector.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Split String into Two Strings

Separates a source string into two separate strings based on a supplied character index to define the dividing point.

Input Arguments

0	String	Input String	The string to split.
1	Integer	Dividing Character Index	The zero-based character of the split.

Return Arguments

2	String	First String	The first of two resulting strings.
3	String	Second String	The second of two resulting strings.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The index is zero-based, meaning it starts at zero. The index specifically defines which character will be the first character in the second string. Therefore, an index of zero results in an empty first string and a second string containing the source string.

Make a Normalized Vector

Normalizes a vector. By definition, the resulting vector has the same direction as the source vector, but has a magnitude of 1.

Input Arguments

0	Vector	Input Vector	The source vector to normalize.
---	--------	--------------	---------------------------------

Return Arguments

1	Vector	Resultant Vector	The resulting normalized vector.
---	--------	------------------	----------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Convert to Euler Angles from Fixed Angles

Converts a transform expressed in Fixed XYZ form to a transform expressed in Euler form.

Input Arguments

0	Transform	Input Transform (Fixed Angles)	The source (Fixed XYZ) transform to convert.
1	Euler Angle Type	Pick Euler Angle Type	The angle type (XYZ, ZYX, or ZYZ) to convert to.

Return Arguments

2	Transform	Output Transform of Euler Angles	The resulting converted transform.
---	-----------	----------------------------------	------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Projection Options

Creates projection options for a vector group.

Input Arguments

0	Projection Output Type	Output Type	The type of projection to output.
1	Boolean	Ignore Edge Projections	Indicates whether edge projections should be ignored.
2	Boolean	Probe Offsets - Override Target Values?	Indicates whether the offsets should be overridden.
3	Double	Probe Offsets - Override Value	The value with which to override probe offsets.
4	Double	Extra Material Thickness	Extra material thickness to apply, if any.

Return Arguments

5	Projection Options	Output Transform of Euler Angles	The resulting converted transform.
---	--------------------	----------------------------------	------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Axis Identifier from String

Converts a string into an axis identifier (for use with a frame construction command, for instance).

Input Arguments

0	String	String Input	The input string to convert.
---	--------	--------------	------------------------------

Return Arguments

1	Axis Identifier	Resultant Axis Identifier	The resulting axis identifier, for use in a frame construction command (for instance).
---	-----------------	---------------------------	--

Returned Status

SUCCESS	The identifier was successfully created.
FAILURE	An invalid input string was supplied.

Remarks

Allowable inputs are +X axis, -X axis, +Y axis, -Y axis, +Z axis, and -Z axis. The input string is not case-sensitive.

Make UDP Settings

Builds a list of UDP settings for reference.

Input Arguments

0	Boolean	Transmit Watch Window Text Over Network	Sets transmit status.
1	Boolean	Send to Entire Subnet	Sets subnet transmit check box status.
2	String	Computer Name or IP	Sets the computer name or IP to use.
3	integer	Port	Port used for broadcast.

Return Arguments

4	UDP Settings	UDP Network Transmit Settings	The resulting settings
---	--------------	-------------------------------	------------------------

Returned Status

SUCCESS	The identifier was successfully created.
FAILURE	An invalid input string was supplied.

Remarks

None.

8

ANALYSIS OPERATIONS

Set Object Reporting Frame

This command sets an objects reporting frame to a specified frame.

Input Arguments

0	Collection Object Name	Object Name	Object to be edited
1	Collection Object Name	Report Frame	Reporting frame to be assigned

Return Arguments

None.

Returned Status

SUCCESS	The reporting frame as been set.
Failure	The object or frame could not be found.

Remarks

None.

Get Object Reporting Frame

This command sets an objects reporting frame to a specified frame.

Input Arguments

0	Collection Object Name	Object Name	Object to be edited
---	------------------------	-------------	---------------------

Return Arguments

1	Collection Object Name	Report Frame	Reporting frame to be assigned
---	------------------------	--------------	--------------------------------

Returned Status

SUCCESS	The reporting frame was returned.
Failure	The object could not be found.

Remarks

None.

Re-Compute Calculated Items

Will recompute targets from shots, hidden points, or relationships..

Input Arguments

0	Boolean	Targets from Shots	Recompute measured points.
1	Boolean	Hidden Points	Recompute hidden points.
2	Boolean	Relationships	Recompute relationships.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Number of Collections

Returns the number of collections in the current job file.

Input Arguments

None.

Return Arguments

0	Integer	Total Count	The number of collections.
---	---------	-------------	----------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get i-th Collection Name

Returns the name of the i-th collection in the current job file.

Input Arguments

0	Integer	Collection Index	The collection to return.
---	---------	------------------	---------------------------

Return Arguments

1	Collection Name	Resultant Name	The name of the i-th collection.
---	-----------------	----------------	----------------------------------

Returned Status

SUCCESS	The specified collection name was returned successfully.
FAILURE	The specified collection does not exist.

Remarks

Collections are ordered starting from zero as they appear in the tree. The topmost collection is considered collection 0.

Get i-th Report Item From Report Items Ref List

Returns the name of the i-th report item in the reference list.

Input Arguments

0	Report Items Ref List	Report Items List	The report item list used as reference
1	Integer	Report Item Index	The index of the returned report item.

Return Arguments

2	Collection Object Name	Report Item	The name of the i-th report item in the list.
---	------------------------	-------------	---

Returned Status

SUCCESS	The specified report item name was returned successfully.
FAILURE	The specified report item ref list does not exist.

Remarks

None.

Rename points based on proximity to reference points

Renames a set of points in a point group based on their proximity to a set of reference points in another point group.

Input Arguments

0	Collection Object Name	Reference Group Name	The group containing the reference points to consider.
1	Collection Object Name	Group To Rename Points	The group containing the points to rename.
2	Double	Proximity Threshold	A point must be within this distance from a reference point to be considered for renaming.
3	Boolean	Verify Results?	Indicates whether a dialog should be displayed showing the results of the renaming operation.
4	Boolean	Rename All Proximate Points?	True will rename all points within the specified proximity threshold.

Return Arguments

None.

Returned Status

SUCCESS	The specified group was renamed successfully.
FAILURE	The reference group or group to rename was not found, or no points were renamed.

Remarks

A proximity threshold of zero indicates that the points to rename must lie exactly on top of the reference points. If more than one point lies within the proximity threshold to a reference point, then only the closest point will be renamed by default. That can be changed using the *Rename All Proximate Points* option.

Rename points based on inter-point distance to reference points

Renames a set of points in a point group based on their inter-point spacing relative to a reference group.

Input Arguments

0	Collection Object Name	Reference Group Name	The group containing the reference points to consider.
1	Collection Object Name	Group To Rename Points	The group containing the points to rename.
2	Double	Distance Threshold	The difference between a set of points in the reference group and the group to rename must be within this difference in order to be considered for renaming.
3	Boolean	Verify Results?	Indicates whether a dialog should be displayed showing the results of the renaming operation.

Return Arguments

None.

Returned Status

SUCCESS	The specified group was renamed successfully.
FAILURE	The reference group or group to rename was not found, or no points were renamed.

Remarks

A proximity threshold of zero indicates that the inter-point distances in the reference group must exactly match the inter-point distances in the group to rename. For best results, the distance threshold should be set as small as possible, while still being larger than the largest expected error between a given reference point and its corresponding point.

Is Object of Type

Determines whether a supplied object matches a given type (circle, sphere, point group, etc).

Input Arguments

0	Collection Object Name	Object Name	The object to consider.
1	Object Type	Object Type	The type to consider.

Return Arguments

2	Boolean	Resultant	Indicates whether the object is of the given type.
---	---------	-----------	--

Returned Status

SUCCESS	The object was compared to the type successfully.
FAILURE	The reference object could not be found.

Remarks

Point Cloud selection can be refined as follows:

Cloud = Cloud, Scan Stripe Cloud, or Cross Section Cloud

Scan Stripe Cloud = Scan Stripe Cloud or Cross Section Cloud (but not basic clouds)

Cross Section Cloud = allows Cross Section Cloud selection only

Get Number of Instruments in Collection Instrument Ref List

Returns the number of instruments in a collection instrument reference list.

Input Arguments

0	Collection Instrument ID Ref List	Collection Instrument Reference List	The list of instruments to count.
---	-----------------------------------	--------------------------------------	-----------------------------------

Return Arguments

1	Integer	Total Count	The number of instruments in the list.
---	---------	-------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Number of Point Names in Point Name Ref List

Returns the number of points in a point name reference list.

Input Arguments

0	Point Name Ref List	Point Name List	The list to count.
---	---------------------	-----------------	--------------------

Return Arguments

1	Integer	Total Count	The total number of points in the list.
---	---------	-------------	---

Returned Status

SUCCESS	The points were counted successfully.
FAILURE	The supplied point list was not found.

Remarks

None.

Get Number of Objects in Collection Object Name Ref List

Returns the number of objects in a collection object name reference list.

Input Arguments

0	Collection Object Name Ref List	Object Name List	The reference list of collection object names to count.
---	---------------------------------	------------------	---

Return Arguments

1	Integer	Total Count	The total number of objects in the list.
---	---------	-------------	--

Returned Status

SUCCESS	The objects were counted successfully.
FAILURE	The supplied collection object name reference list was not found.

Remarks

None.

Get Number of Points in Group

Returns the number of points in a point group.

Input Arguments

0	Collection Object Name	Group Name	The name of the group containing the points to count.
---	------------------------	------------	---

Return Arguments

1	Integer	Total Count	The total number of points in the point group.
---	---------	-------------	--

Returned Status

SUCCESS	The points were counted successfully.
FAILURE	The supplied point group was not found.

Remarks

None.

Get Number of Frames In Frame Set

Returns the number of Frames in a Frame Set.

Input Arguments

0	Collection Object Name	Frame Set Container	The name of the Frame Set containing the frames to count.
---	------------------------	---------------------	---

Return Arguments

1	Integer	Total Count	The total number of frames in the frame set.
---	---------	-------------	--

Returned Status

SUCCESS	The frames were counted successfully.
FAILURE	The supplied Frame Set was not found.

Remarks

None.

Get Number of Points In Point Set

Returns the number of Points in a Point Set.

Input Arguments

0	Collection Object Name	Point Set Container	The name of the Point Set containing the Points to count.
---	------------------------	---------------------	---

Return Arguments

1	Integer	Total Count	The total number of points in the point group.
---	---------	-------------	--

Returned Status

SUCCESS	The points were counted successfully.
FAILURE	The supplied Point Set was not found.

Remarks

None.

Get Number of Strings in String Ref List

Returns the number of strings in a string reference list.

Input Arguments

0	String Ref List	String List	The string reference list containing the strings to count.
---	-----------------	-------------	--

Return Arguments

1	Integer	Total Count	The total number of strings in the list.
---	---------	-------------	--

Returned Status

SUCCESS	The strings were counted successfully.
FAILURE	The supplied string reference list was not found.

Remarks

None.

Get Number of Vectors in Vector Group

Returns the number of vectors in a vector group.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group containing the vectors to count.
---	------------------------	-------------------	---

Return Arguments

1	Integer	Total Count	The total number of vectors in the vector group.
---	---------	-------------	--

Returned Status

SUCCESS	The vectors were counted successfully.
FAILURE	The supplied vector group could not be found.

Remarks

None.

Get Number of Vectors in Vector Name Ref List

Returns the number of vectors in a vector name ref list.

Input Arguments

0	Vector Name Ref List	Vector Name List	The name of the vector name ref list containing the vectors to count.
---	----------------------	------------------	---

Return Arguments

1	Integer	Total Count	The total number of vectors in the vector name ref list.
---	---------	-------------	--

Returned Status

SUCCESS	The vectors were counted successfully.
FAILURE	The supplied vector name ref list could not be found.

Remarks

None.

Get Number of characters in a string

Returns the number of characters in a string.

Input Arguments

0	String	String in question	The string whose characters will be counted.
---	--------	--------------------	--

Return Arguments

1	Integer	Character Count	The number of characters in the specified string.
---	---------	-----------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Vector Group Properties

Obtains the following properties of a vector group:

- Total number of vectors
- Number of vectors in tolerance
- Number of vectors out of tolerance
- Percentage of vectors in tolerance
- Percentage of vectors out of tolerance
- Absolute max magnitude
- Absolute min magnitude
- Max magnitude
- Min magnitude
- Standard Deviation
- Standard Deviation Mean Zero
- Average Magnitude
- Average of Absolute Magnitude
- High Tolerance Value
- Low Tolerance Value.

Input Arguments

0	Collection Object Name	Vector Group Name	The vector group to be examined.
---	------------------------	-------------------	----------------------------------

Return Arguments

1	Integer	Total Vectors	Total number of vectors in the vector group.
2	Integer	Vectors In Tolerance	Number of vectors in tolerance.
3	Integer	Vectors Out Of Tolerance	Number of vectors out of tolerance.
4	Double	% Vectors In Tolerance	Percentage of vectors in tolerance.
5	Double	% Vectors Out Of Tolerance	Percentage of vectors out of tolerance.
6	Double	Absolute Max Magnitude	Absolute maximum magnitude.
7	Double	Absolute Min Magnitude	Absolute minimum magnitude.
8	Double	Max Magnitude	Maximum magnitude.
9	Double	Min Magnitude	Minimum magnitude.
10	Double	Standard Deviation	Standard deviation of the vector deviations.
11	Double	Standard Deviation Mean Zero	Standard deviation of the vectors, centered about zero.
12	Double	Average Magnitude	Average magnitude of the vectors.
13	Double	Avg of Abs Magnitude	Average of the absolute magnitudes.
14	Double	High Tolerance Value	The high tolerance set for the vector group.

15	Double	Low Tolerance Value	The low tolerance set for the vector group.
----	--------	---------------------	---

Returned Status

SUCCESS	The vector properties were obtained successfully.
FAILURE	The vector group could not be found.

Remarks

None.

Auto-Range and Set Vector Group Colorization (Selected)

Sets the colorization and display options for selected vector groups and auto-ranges their colorization saturation limits.

Input Arguments

0	Collection Vector Group Name Ref List	Vector Groups to be Set	The vector groups whose display and colorization properties should be modified.
1	Boolean	Treat Individually?	Specifies whether each vector group should be treated individually when applying the high and low saturation limits (from the auto-range operation). See Remarks for details.
2	Colorization Options	Colorization Options (Uses Mode Only)	Specifies all of the vector group display and colorization options.

Return Arguments

None.

Returned Status

SUCCESS	The vector group's display/colorization properties were set successfully.
PARTIAL SUCCESS	At least one (but not all) of the vector groups could not be found.
FAILURE	None of the supplied vector groups could be found.

Remarks

When the Treat Individually argument is set to TRUE, each supplied vector group's max and min will be calculated and used for the vector group's high and low colorization saturation limits. When set to FALSE, the max and min of the entire list of vector groups will be calculated, and this will be used to apply the high and low saturation limits. Leaving this option set to FALSE ensures that the coloring across all vector groups is equivalent.

Auto-Range and Set Vector Group Colorization (All)

Sets the colorization and display options for all vector groups and auto-ranges their colorization saturation limits.

Input Arguments

0	Boolean	Treat Individually?	Specifies whether each vector group should be treated individually when applying the high and low saturation limits (from the auto-range operation). See Remarks for details.
1	Colorization Options	Colorization Options (Uses Mode Only)	Specifies all of the vector group display and colorization options.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

When the Treat Individually argument is set to TRUE, each vector group's max and min will be calculated and used for the vector group's high and low colorization saturation limits. When set to FALSE, the max and min of all vector groups will be calculated, and this will be used to apply the high and low saturation limits to all vector groups. Leaving this option set to FALSE ensures that the coloring across all vector groups is equivalent.

Set Vector Group Colorization Options (Selected)

Sets the colorization and display options for selected vector groups.

Input Arguments

0	Collection Vector Group Name Ref List	Vector Groups to be Set	The vector groups whose display and colorization properties should be modified.
1	Colorization Options	Colorization Options	Specifies all of the vector group display and colorization options.

Return Arguments

None.

Returned Status

SUCCESS	The vector group's display/colorization properties were set successfully.
PARTIAL SUCCESS	At least one (but not all) of the vector groups could not be found.
FAILURE	None of the supplied vector groups could be found.

Remarks

None.

Set Vector Group Colorization Options (All)

Sets the colorization and display options for all vector groups.

Input Arguments

0	Colorization Options	Colorization Options	Specifies all of the vector group display and colorization options.
---	----------------------	----------------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Vector Group Colorization Options

Retrieves the colorization and display options for the specified vector group.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group from which the colorization options should be retrieved.
---	------------------------	-------------------	---

Return Arguments

1	Colorization Options	Colorization Options	The colorization options on the specified vector group.
---	----------------------	----------------------	---

Returned Status

SUCCESS	The colorization options were retrieved successfully.
FAILURE	The vector group was not found.

Remarks

None.

Create Point Uncertainty Fields

Creates uncertainty fields for a list of points.

Input Arguments

0	Point Name Ref List	Point Name List	The list of points for which to create uncertainty fields.
1	Integer	Number of Samples	The number of uncertainty samples to create.

Return Arguments

None.

Returned Status

SUCCESS	The uncertainty fields were created successfully.
FAILURE	The points were not found.

Remarks

None.

Coordinate

Obtains the coordinate of a specified point in the active coordinate frame, represented in Cartesian coordinates.

Input Arguments

0	Point Name	Point Name	The name of the point whose coordinates should be retrieved.
---	------------	------------	--

Return Arguments

1	Vector	Vector Representation	The coordinates of the specified point, represented in vector (XYZ) format.
2	Double	X Value	The X-coordinate of the point.
3	Double	Y Value	The Y-coordinate of the point.
4	Double	Z Value	The Z-coordinate of the point.

Returned Status

SUCCESS	The point's coordinates were retrieved successfully.
FAILURE	The specified point could not be found.

Remarks

Note that since this command fails if the point does not exist, this command can be used to determine if a point exists.

Get Point Coordinate (Cylindrical)

Retrieves the coordinate of a specified point in the active coordinate frame, represented in Cylindrical coordinates.

Input Arguments

0	Point Name	Point Name	The name of the point whose coordinates should be retrieved.
---	------------	------------	--

Return Arguments

0	File Path or Embedded File	STEP File Path	The path of the file to save.
---	----------------------------	----------------	-------------------------------

Returned Status

SUCCESS	The point's coordinates were retrieved successfully.
FAILURE	The specified point could not be found.

Remarks

Note that since this command fails if the point does not exist, this command can be used to determine if a point exists.

Get Point Coordinate (Polar)

Obtains the coordinate of a specified point in the active coordinate frame, represented in Polar coordinates.

Input Arguments

0	Point Name	Point Name	The name of the point whose coordinates should be retrieved.
---	------------	------------	--

Return Arguments

1	Vector	Vector Representation	The coordinates of the specified point, represented in vector (XYZ) format.
2	Double	Radius Value	The radius of the point.
3	Double	Theta Value	The theta value of the point (in decimal degrees).
4	Double	Phi Value	The phi value of the point (in decimal degrees).

Returned Status

SUCCESS	The point's coordinates were retrieved successfully.
FAILURE	The specified point could not be found.

Remarks

Note that since this command fails if the point does not exist, this command can be used to determine if a point exists.

Get Point Properties

Obtains the offset and uncertainty values for a specified point.

Input Arguments

0	Point Name	Point Name	The name of the point whose properties should be retrieved.
---	------------	------------	---

Return Arguments

1	Double	Planar Offset	The planar offset of the point.
2	Double	Radial Offset	The radial offset of the point.
3	Double	Ux	The x-component of uncertainty for the point.
4	Double	Uy	The y-component of uncertainty for the point.
5	Double	Uz	The z-component of uncertainty for the point.
6	Double	Umag	The magnitude of uncertainty for the point.
7	Vector Tolerance	Position Tolerance	The position tolerance of the point.
8	Vector	Component Weights	The weights for the point.

Returned Status

SUCCESS	The point's properties were retrieved successfully.
FAILURE	The specified point could not be found.

Remarks

Note that since this command fails if the point does not exist, this command can be used to determine if a point exists.

Get Point Tolerance

Obtains the tolerance value for a specified point.

Input Arguments

0	Point Name	Point Name	The name of the point whose tolerance should be retrieved.
---	------------	------------	--

Return Arguments

1	Boolean	Use High X Tolerance?	Whether to use high X tolerance.
2	Double	High X Tolerance	Specify the high X tolerance value.
3	Boolean	Use High Y Tolerance?	Whether to use high Y tolerance.
4	Double	High Y Tolerance	Specify the high Y tolerance value.
5	Boolean	Use High Z Tolerance?	Whether to use high Z tolerance.
6	Double	High Z Tolerance	Specify the high Z tolerance value.
7	Boolean	Use High Mag Tolerance?	Whether to use high Mag tolerance.
8	Double	High Mag Tolerance	Specify the high Mag tolerance value.
9	Boolean	Use Low X Tolerance?	Whether to use low X tolerance..
10	Double	Low X Tolerance	Specify the low X tolerance value.
11	Boolean	Use Low Y Tolerance?	Whether to use lowY tolerance.
12	Double	Low Y Tolerance	Specify the low Y tolerance value.
13	Boolean	Use Low Z Tolerance?	Whether to use low Z tolerance.
14	Double	Low Z Tolerance	Specify the low Z tolerance value.
15	Boolean	Use Low Mag Tolerance?	Specify whether to use low Mag tolerance.
16	Double	Low Mag Tolerance	Specify the low Mag tolerance value.
1	Vector Tolerance	Vector Tolerance	Specify the vector tolerance value.

Returned Status

SUCCESS	The point's tolerances were retrieved successfully.
FAILURE	The specified point could not be found.

Remarks

Note that since this command fails if the point does not exist, this command can be used to determine if a point exists.

Set Point Properties

Sets the planar and radial offsets for a set of one or more points.

Input Arguments

0	Point Name Ref List	Point Name List	The list of points whose offsets should be set.
1	Double	Planar Offset	The planar offset for the points.
2	Double	Radial Offset	The radial offset for the points.

Return Arguments

None.

Returned Status

SUCCESS	All points that exist had their offsets applied accordingly.
FAILURE	None of the specified points could be found.

Remarks

None.

Get Point To Point Distance

Obtains the 3D distance between two points.

Input Arguments

0	Point Name	First Point	The first point to consider.
1	Point Name	Second Point	The second point to consider.

Return Arguments

2	Vector	Vector Representation	The vector from the first point to the second point.
3	Double	X Value	The x-component of the distance from the first point to the second.
4	Double	Y Value	The y-component of the distance from the first point to the second.
5	Double	Z Value	The z-component of the distance from the first point to the second.
6	Double	Magnitude	The magnitude of the distance between the two points.

Returned Status

SUCCESS	The distance was calculated successfully.
FAILURE	One or both points could not be found.

Remarks

None.

Get Point To Line Distance

Obtains the 3D distance between a point and a line.

Input Arguments

0	Point Name	Point	The point to consider.
1	Collection Object Name	Line	The line to consider.

Return Arguments

2	Vector	Vector Representation	The vector from the point to the line.
3	Double	X Value	The x-component from the point to the line.
4	Double	Y Value	The y-component from the point to the line.
5	Double	Z Value	The z-component from the point to the line.
6	Double	Magnitude	The magnitude of the distance from the point to the line.

Returned Status

SUCCESS	The distance was calculated successfully.
FAILURE	The point or line could not be found.

Remarks

None.

Get i-th Point Name From Point Name Ref List

Returns the name of a point at a specified index in a point name reference list.

Input Arguments

0	Point Name Ref List	Point Name List	The list of points to consider.
1	Integer	Point Name Index	The index of the point to determine.

Return Arguments

2	Point Name	Resulting Point Name	The full collection:: group:: point name of the point at the specified index.
3	String	Point Name Only	Returns the point name only.
4	Vector	Vector in Working	The coordinates of the returned point.

Returned Status

SUCCESS	The point name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first point in a ref list is at index 0.

Get i-th Point Name From Point Name Ref List (Iterator)

Returns the name of a point at a specified index in a point name reference list. This command is an iterator, which means it is a shortcut to a traditional loop. Iterators proceed sequentially, one-by-one, from a starting index, until the end of the list. For more information on iterators, see Loop Structures in the Fundamental Terms Chapter.

Input Arguments

0	Point Name Ref List	Point Name List	The list of points to consider.
1	Integer	Point Name Index	The starting index of the point to consider.
2	Step ID	Step to Jump at End of List	The step to jump to after iterating through the last point in the list.

Return Arguments

3	String	Collection	The collection containing the current point.
4	String	Group	The point group containing the current point.
5	String	Target	The point name of the current point.
6	Point Name	Resulting Point Name	The name of the current point as a Point Name data type.
7	Vector	Vector in Working	The coordinates of the returned point.

Returned Status

SUCCESS	The point name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first point in a ref list is at index 0.

Get i-th Object From Collection Object Name Ref List

Returns the name of an object at a specified index in a collection object name reference list.

Input Arguments

0	Collection Object Name Ref List	Object Name List	The list of objects to consider.
1	Integer	Object Index	The index of the object to consider.

Return Arguments

2	Collection Object Name	Resultant Object	The collection object name of the object at the specified index.
---	------------------------	------------------	--

Returned Status

SUCCESS	The object name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first object in a ref list is at index 0.

Get i-th Object From Collection Object Name Ref List (Iterator)

Returns the name of an object at a specified index in a collection object name reference list. This command is an iterator, which means it is a shortcut to a traditional loop. Iterators proceed sequentially, one-by-one, from a starting index, until the end of the list. For more information on iterators, see Iterators.

Input Arguments

0	Collection Object Name Ref List	Object Name List	The list of objects to consider.
1	Integer	Object Index	The starting index of the object to consider.
2	Step ID	Step to Jump at End of List	The step to jump to after iterating through the last object in the list.

Return Arguments

3	String	Collection	The collection containing the object at the specified index.
4	String	Object	The name of the object at the specified index.
5	String	Object Type	The type of the object at the specified index.
6	Collection Object Name	Resultant Object	The object at the specified index, as a collection object name data type.

Returned Status

SUCCESS	The object name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first object in a ref list is at index 0.

Get i-th Instrument From Collection Instrument Ref List

Returns the name of an object at a specified index in a collection object name reference list.

Input Arguments

0	Collection Instrument ID Ref List	Collection Instrument Reference List	The list of instruments to consider.
1	Integer	Index	The index of the instrument to consider.

Return Arguments

2	Collection Instrument ID	Resulting Instrument	The ID of the instrument at the specified index.
---	--------------------------	----------------------	--

Returned Status

SUCCESS	The instrument ID was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first instrument ID in a ref list is at index 0.

Get i-th Point From Group

Returns the point name and coordinates for the i-th point in a point group.

Input Arguments

0	Collection Object Name	Group Name	The name of the point group.
1	Integer	Point Index	The index of the point to retrieve.

Return Arguments

0	Point Name	Resulting Point Name	The i-th point from the group in full collection::group:: target format
1	String	Point Name only	Point name only
2	Vector	Vector in Working	Point Coordinates in the current frame.

Returned Status

SUCCESS	The point was returned successfully.
FAILURE	An invalid point index or point group was supplied.

Remarks

Point indices are zero based, so the first point in the group is at index 0.

Get Timestamp for i-th Frame in Frame Set

Returns the timestamp (in decimal seconds) saved in the frame that matches the Frame Set index. This value represents the time from the beginning of the scan.

Input Arguments

0	Collection Object Name	Frame Set	The name of the Frame Set.
1	Integer	Frame Set Index	The index of the Frame Set to retrieve.

Return Arguments

0	Double	Timestamp	The saved time stamp (seconds)
---	--------	-----------	--------------------------------

Returned Status

SUCCESS	The timestamp was returned successfully.
FAILURE	An invalid Frame index or Frame Set was supplied.

Remarks

Frame indices are zero based, so the first frame in the Frame Set has an index of 0.

Get Transform for i-th Frame in Frame Set

Returns the transform saved in the frame that matches the Frame Set index.

Input Arguments

0	Collection Object Name	Frame Set	The name of the Frame Set.
1	Integer	Frame Set Index	The index of the Frame Set to retrieve.

Return Arguments

0	Transform	Transform in Working	Returned transform from the selected frame
---	-----------	----------------------	--

Returned Status

SUCCESS	The transform was returned successfully.
FAILURE	An invalid Frame index or Frame Set was supplied.

Remarks

Frame indices are zero based, so the first frame in the Frame Set has an index of 0.

Get Timestamp for i-th Point in Point Set

Returns the timestamp saved in the point that matches the Point Set index.

Input Arguments

0	Collection Object Name	Point Set	The name of the Point Set.
1	Integer	Point Set Index	The index of the Point Set to retrieve.

Return Arguments

0	Double	Timestamp	Returned timestamp from the selected point.
---	--------	-----------	---

Returned Status

SUCCESS	The timestamp was returned successfully.
FAILURE	An invalid point index or Point Set was supplied.

Remarks

Point indices are zero based, so the first point in the Point Set has an index of 0.

Get Coordinate for i-th Point in Point Set

Returns the name and coordinate saved in the point that matches the Point Set index.

Input Arguments

0	Collection Object Name	Point Set	The name of the Point Set.
1	Integer	Point Set Index	The index of the Point Set to retrieve.

Return Arguments

0	String	Point Name	Returned name from the selected Point.
0	Double	Timestamp	Returned timestamp from the selected point.

Returned Status

SUCCESS	The name and coordinate were returned successfully.
FAILURE	An invalid point index or Point Set was supplied.

Remarks

Point indices are zero based, so the first point in the Point Set has an index of 0.

Get i-th Vector From Vector Group

Retrieves the vector information of the i-th vector in a vector group.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group in which the desired vector is located.
1	Integer	Vector Index	The index of the vector to retrieve.

Return Arguments

2	String	Vector Name	The name of the retrieved vector.
3	Vector	Begin in Working	The coordinates of the start (tail) of the vector, in working coordinates.
4	Vector	End in Working	The coordinates of the end (head) of the vector, in working coordinates.
5	Vector	Total Delta in Working	The delta from the start to the end of the vector, in working coordinates.
6	Vector	ijk Unit Vector in Working	The normalized (ijk) delta from the start to the end of the vector, in working coordinates.
7	Double	Magnitude	The magnitude of the vector.

Returned Status

SUCCESS	The vector was retrieved successfully.
FAILURE	The vector group was not found, or an invalid index was supplied.

Remarks

None.

Get i-th Vector From Vector Name Ref List

Retrieves the vector information of the i-th vector in a vector name ref list.

Input Arguments

0	Vector Name Ref List	Vector Name List	The name of the vector name ref list in which the desired vector is located.
1	Integer	Vector Index	The index of the vector to retrieve.

Return Arguments

2	Collection Object Name	Vector Group Name	The vector group where the vector is located.
3	String	Vector Name	The name of the retrieved vector.
4	Vector	Begin in Working	The coordinates of the start (tail) of the vector, in working coordinates.
5	Vector	End in Working	The coordinates of the end (head) of the vector, in working coordinates.
6	Vector	Total Delta in Working	The delta from the start to the end of the vector, in working coordinates.
7	Vector	ijk Unit Vector in Working	The normalized (ijk) delta from the start to the end of the vector, in working coordinates.
8	Double	Magnitude	The magnitude of the vector.
9	Color	Vector Color	The vector color in the current colorization.

Returned Status

SUCCESS	The vector was retrieved successfully.
FAILURE	The vector name ref list was not found, or an invalid index was supplied.

Remarks

None.

Get i-th String From String Ref List

Returns the string at the i-th index of a string reference list.

Input Arguments

0	String Ref List	String List	The name of the string reference list.
1	Integer	String Index	The index of the string to retrieve.

Return Arguments

2	String	Resultant String	The string at the specified index.
---	--------	------------------	------------------------------------

Returned Status

SUCCESS	The string was returned successfully.
FAILURE	An invalid reference list or index was supplied.

Remarks

String indices are zero based, so the first string in a string reference list is at index 0.

Get i-th String From String Ref List (Iterator)

Iterates through a list of strings, returning one string on each iteration.

Input Arguments

0	String Ref List	String List	The name of the string reference list.
1	Integer	String Index	The starting index from which to iterate in the list.
2	Step ID	Step to Jump at End of List	The step to jump to upon reaching the end of the list.

Return Arguments

3	String	Resultant String	The current iteration's string.
---	--------	------------------	---------------------------------

Returned Status

SUCCESS	The string was returned successfully.
FAILURE	An invalid reference list or index was supplied.

Remarks

String indices are zero based, so the first string in a string reference list is at index 0.

Get Number of Pictures in Picture Name Ref List

Returns the string at the i-th index of a string reference list.

Input Arguments

0	Collection Picture Name Ref List	Picture Name List	The list of pictures to examine
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Return Arguments

1	Integer	Total Count	The number of pictures in the list.
---	---------	-------------	-------------------------------------

Returned Status

SUCCESS	The count was retrieved successfully.
FAILURE	An invalid list was supplied.

Remarks

None.

Get i-th Picture From Picture Name Ref List

Returns the picture at the i-th index of a picture reference list.

Input Arguments

0	Collection Picture Name Ref List	Picture Name List	The list of pictures to examine.
1	Integer	Picture Index	The index of the picture to retrieve.

Return Arguments

2	Collection Picture Name	Resultant Item	The picture at the specified index in the list.
---	-------------------------	----------------	---

Returned Status

SUCCESS	The picture was returned successfully.
FAILURE	An invalid list or index was supplied.

Remarks

Indices are zero based, so the first picture in a picture name reference list is at index 0.

Add a Picture to Picture Name Ref List

Adds a picture to a list of pictures. The picture is placed at the end of the list.

Input Arguments

0	Collection Picture Name	Picture Name	The name of the picture to add.
1	Collection Picture Name Ref List	Picture Name List	The picture name reference list to modify.

Return Arguments

None.

Returned Status

SUCCESS	The picture was added successfully.
FAILURE	An invalid list was supplied, or the picture was not found.

Remarks

None.

Get Number of Reports in Report Ref List

Obtains the number of reports in a report ref list.

Input Arguments

0	SA Report Ref List	Report List	The name of the report ref list.
---	--------------------	-------------	----------------------------------

Return Arguments

1	Integer	Total Count	The number of reports in the ref list.
---	---------	-------------	--

Returned Status

SUCCESS	The number of reports was obtained successfully.
FAILURE	An invalid report ref list was supplied.

Remarks

None.

Get i-th Report Report Ref List

Obtains a specific report from a report ref list.

Input Arguments

0	SA Report Ref List	Report List	The name of the report ref list.
1	Integer	Report Index	the index number of the report in teh ref list.

Return Arguments

2	Collection Object Name	Resultant Item	The report that was indexed from the report ref list.
---	------------------------	----------------	---

Returned Status

SUCCESS	The report was obtained successfully.
FAILURE	An invalid report list or report index was supplied.

Remarks

None.

Add a Report to Report Ref List

Adds a report to a list of reports.

Input Arguments

0	Collection Object Name	Report Name	The name of the picture to add.
1	SA Report Ref List	Report List	The picture name reference list to modify.

Return Arguments

None.

Returned Status

SUCCESS	The report was added successfully.
FAILURE	An invalid list was supplied, or the report was not found.

Remarks

None.

Remove i-th Object From Collection Object Name Ref List

Removes the specified object from a list of objects.

Input Arguments

0	Collection Object Name Ref List	Object Name List	The list of objects to modify.
1	Integer	Object Index	The index of the object to remove from the list.

Return Arguments

None.

Returned Status

SUCCESS	The object was successfully removed from the list.
FAILURE	The index was invalid.

Remarks

Indices are zero based, so the first object in the list is at index 0. The list collapses to fill any remaining holes.

Remove i-th Point Name From Point Name Ref List

Removes a specified point from a list of points.

Input Arguments

0	Point Name Ref List	Point Name List	The list of points to modify.
1	Integer	Point Index	The index of the point to remove.

Return Arguments

None.

Returned Status

SUCCESS	The point was successfully removed from the list.
FAILURE	The index was invalid.

Remarks

Indices are zero based, so the first point in a point name reference list is at index 0. The list collapses to fill any remaining holes.

Remove i-th String from String Ref List

Removes a string from a list of strings.

Input Arguments

0	String Ref List	String List	The list of strings to modify.
1	Integer	String Index	The index of the string to remove.

Return Arguments

None.

Returned Status

SUCCESS	The list was modified successfully.
FAILURE	An invalid reference list or index was supplied.

Remarks

String indices are zero based, so the first string in a string reference list is at index 0.

Append to String Ref List

Adds a string to the end of a string reference list.

Input Arguments

0	String Ref List	String List	The name of the string reference list onto which to add.
1	String	String to Append	The string to add to the end of the list.

Return Arguments

2	Integer	New String Index	The index at which the new string is located.
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Returned Status

SUCCESS	The string was added successfully.
FAILURE	An invalid reference list was supplied.

Remarks

String indices are zero based, so the first string in a string reference list is at index 0.

Get Vector From Vector Group By Name

Retrieves vector information from a vector group by specifying the name of the vector.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group in which the desired vector is located.
1	String	Vector Name	The name of the vector to retrieve.

Return Arguments

2	Vector	Begin in Working	The coordinates of the start (tail) of the vector, in working coordinates.
3	Vector	End in Working	The coordinates of the end (head) of the vector, in working coordinates.
4	Vector	Total Delta in Working	The delta from the start to the end of the vector, in working coordinates.
5	Vector	ijk Unit Vector in Working	The normalized (ijk) delta from the start to the end of the vector, in working coordinates.
6	Double	Magnitude	The magnitude of the vector.

Returned Status

SUCCESS	The vector was retrieved successfully.
FAILURE	The vector group or vector name was not found.

Remarks

None.

Add a Vector to Vector Name Ref List

RAdds vector to an existing vector name ref list.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group in which the desired vector is located.
1	String	Vector Name	The name of the vector to retrieve.
2	Vector Name Ref List	Vector Name List	The name of the vector name ref list in which the new vector will be added..

Returned Status

SUCCESS	The vector group and vector name were retrieved successfully, and the vector name ref list was found.
FAILURE	The vector group, vector name, or vector name ref list was not found.

Remarks

None.

Delete i-th Vector From Vector Group

Deletes the vector at a specified index from a vector group.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group in which the vector to delete is located.
1	Integer	Vector Index	The index of the vector to delete.

Return Arguments

None.

Returned Status

SUCCESS	The vector was deleted successfully.
FAILURE	The vector group was not found, or an invalid index was supplied.

Remarks

Since this command alters the number of vectors in a group, caution should be exercised when iterating through a vector group and deleting vectors to ensure that you do not attempt to iterate past the end of the vector group. Vector group indices are zero-based, so the first vector in a vector group is at index 0.

Delete Vector by Name

Deletes the vector at a specified index from a vector group.

Input Arguments

0	Collection Object Name	Vector Group Name	The name of the vector group in which the vector to delete is located.
1	String	Vector Name	The name of the vector to delete.

Return Arguments

None.

Returned Status

SUCCESS	The vector was deleted successfully.
FAILURE	The vector group or vector name were not found.

Remarks

None.

Delete Vectors

Deletes a list of vectors.

Input Arguments

0	Vector Name Ref List	Vector Name List	The name of the vector name ref list in which the vector to delete is located.
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Return Arguments

None.

Returned Status

SUCCESS	The vector was deleted successfully.
FAILURE	The vector was not found.

Remarks

None.

Get Line Properties

Retrieves the properties of a line.

Input Arguments

0	Collection Object Name	Line Name	The name of the line to examine.
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Return Arguments

1	Vector	Begin Coordinate	The coordinate of the start of the line, in the active coordinate frame.
2	Vector	End Coordinate	The coordinate of the end of the line, in the active coordinate frame.
3	Vector	Delta Components	The delta from the start to the end of the line, in the active coordinate frame.
4	Double	Length	The length of the line.
5	Double	Angle about +X from +Y in YZ plane	The angle of the line about the X axis (from the +Y axis) projected into the YZ plane.
6	Double	Angle about +Y from +Z in XZ plane	The angle of the line about the Y axis (from the +Z axis) projected into the XZ plane.
7	Double	Angle about +Z from +X in XY plane	The angle of the line about the Z axis (from the +X axis) projected into the XY plane.

Returned Status

SUCCESS	The line properties were retrieved successfully.
FAILURE	The specified line was not found.

Remarks

Sign conventions for the projected angles follow the right hand rule.

Get Sphere Properties

Retrieves the properties of a sphere.

Input Arguments

0	Collection Object Name	Sphere Name	The name of the sphere to retrieve.
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Return Arguments

1	Vector	Center Coordinate	The coordinate of the center of the sphere, in the active coordinate frame.
2	Double	Radius	The radius of the sphere.
3	Double	Diameter	The diameter of the sphere.

Returned Status

SUCCESS	The sphere properties were retrieved successfully.
FAILURE	The specified sphere was not found.

Remarks

None.

Get Circle Properties

Retrieves the properties of a circle.

Input Arguments

0	Collection Object Name	Circle Name	The name of the circle to retrieve.
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Return Arguments

1	Vector	Center Coordinate	The coordinate of the center of the circle, in the active coordinate frame.
2	Vector	Normal Direction	The direction of the normal of the circle.
3	Double	Radius	The radius of the circle.
4	Double	Diameter	The diameter of the circle.

Returned Status

SUCCESS	The circle properties were retrieved successfully.
FAILURE	The specified circle was not found.

Remarks

None.

Set Circle Properties

Provides the means to edit the properties of an existing circle.

Input Arguments

0	Collection Object Name	Circle Name	The name of the circle to retrieve.
1	Vector	Center Coordinate	The coordinate of the center of the circle, in the active coordinate frame.
2	Vector	Normal Direction	The direction of the normal of the circle.
3	Double	Radius	The radius of the circle.

Return Arguments

None.

Returned Status

SUCCESS	The circle properties were set successfully.
FAILURE	The specified circle was not found.

Remarks

This command will not adjust the properties of a Geometry Relationship's measured circle, as the relationship is controlling these properties, but it can be used to modify the nominal circle or a constructed circle.

Get Cylinder Properties

Retrieves the properties of a cylinder.

Input Arguments

0	Collection Object Name	Cylinder Name	The name of the cylinder to retrieve.
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Return Arguments

1	Vector	Begin Coordinate	The coordinate of the beginning of the cylinder (start of the axis line) in the working coordinate frame.
2	Vector	End Coordinate	The coordinate of the end of the cylinder (end of the axis line) in the working coordinate frame.
3	Vector	Axis Direction	A normalized vector representing the direction of the cylinder.
4	Double	Length	The length (height) of the cylinder.
5	Double	Radius	The radius of the cylinder.
6	Double	Diameter	The diameter of the cylinder.

Returned Status

SUCCESS	The cylinder properties were retrieved successfully.
FAILURE	The specified cylinder was not found.

Remarks

None.

Get Ellipse Properties

Retrieves the properties of the specified ellipse.

Input Arguments

0	Collection Object Name	Ellipse Name	The name of the ellipse to retrieve.
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Return Arguments

1	Vector	Center Coordinate	The coordinate of the center of the ellipse in the working coordinate frame.
2	Vector	Normal Direction	The normalized vector representing the direction of the ellipse.
3	Double	Major Axis Radius	The major (larger) axis radius value.
4	Double	Minor Axis Radius	The minor (smaller) axis radius value.

Returned Status

SUCCESS	The ellipse properties were retrieved successfully.
FAILURE	The specified ellipse was not found.

Remarks

None.

Get Plane Properties

Retrieves the properties of a plane.

Input Arguments

0	Collection Object Name	Plane Name	The name of the plane to retrieve.
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Return Arguments

1	Vector	Normal Direction	The normalized vector direction of the specified plane, in working coordinates.
2	Vector	Point on Plane	A point on the plane.
3	Double	D Parameter	The value of D in the plane equation ($Ax + By + Cz + D = 0$).

Returned Status

SUCCESS	The plane properties were retrieved successfully.
FAILURE	The specified plane was not found.

Remarks

None.

Get Torus Properties

Retrieves the properties of a torus.

Input Arguments

0	Collection Object Name	Torus Name	The name of the torus to retrieve.
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Return Arguments

1	Vector	Center Coordinate	Center point of the torus ring
2	Vector	Normal Direction	The normalized vector direction of the specified plane, in working coordinates.
3	Double	Major Radius	Large radius of the outer ring
4	Double	Minor Radius	Radius of the inner ring, or each cross section

Returned Status

SUCCESS	The torus properties were retrieved successfully.
FAILURE	The specified plane was not found.

Remarks

None.

Set Default Colorization Options

Sets the default colorization options for all vector groups created after the command has executed.

Input Arguments

0	Colorization Options	Colorization Options	The options for the vector group.
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Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

The vector group colorization options are the same as those available in the vector group properties window (arrow vs. blotches, size, draw out of tolerance only, etc).

Set Vector Group Display Attributes

This command creates set of colorization options that can be applied to one or more vector groups using a Set Vector Group Colorization Options command that references these settings.

Input Arguments

1	Boolean	Draw Arrowheads?	Indicates whether arrows should be drawn for each vector.
2	Boolean	Indicate Values?	Indicates whether vector magnitudes should be depicted for each vector.
3	Double	Vector Magnification	The scale factor to apply to the drawn vector length.
4	Integer	Vector Width	The width of drawn arrows, in pixels.
5	Boolean	Draw Color Blotches?	Indicates whether color blotches should be drawn.
6	Double	Blotch Size	The size of color blotches, in job units.
7	Boolean	Show Out of Tolerance Only?	Indicates whether in-tolerance vectors should be drawn.
8	Boolean	Show Color Bar In View?	Indicates whether a vector group's color bar should be depicted in the graphical view.
9	Boolean	Show Color Bar Percentages?	Indicates whether the percentage of in-tolerance, high, and low vectors should be depicted on the color bar in the graphical view.
10	Boolean	Show Color Bar Fractions?	Indicates whether the fraction of in-tolerance, high, and low vectors should be depicted on the color bar in the graphical view.
11	Saturation Limit Type	High Saturation Limit Type	Type of saturation limit, choose from the list.
12	Double	High Saturation Limit	The magnitude at which vectors reach the color limit on the high end of the color bar.
13	Saturation Limit Type	High Saturation Limit Type	Type of saturation limit, choose from the list.
14	Double	Low Saturation Limit	The magnitude at which vectors reach the color limit on the low end of the color bar.
15	Double	High Tolerance	The high tolerance for the vector group.
16	Double	Low Tolerance	The low tolerance for the vector group.
17	Color Range Method	Color Ranging Method	The method to use when coloring vectors (Continuous, Go/No-Go, etc).
18	Base Color Type	Base High Color	The color to use to depict high values.
19	Base Color Type	Base Mid Color	The color to use to depict mid-range values.
20	Base Color Type	Base Low Color	The color to use to depict low values.
21	Boolean	Draw Tubes?	Indicates whether or not tubes should be drawn for the vector.
22	Boolean	Render in 2D?	Display Color bar using 2D rendering

Return Arguments

0	Colorization Options	Colorization Options	The colorization options resulting from the above settings.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

The advantage of this command is that it permits you to set individual vector group display settings programmatically instead of using a dialog (as is the case in the “Set Default Colorization Options” command).

Get Vector Group Display Attributes

Retrieves the vector group display attributes from the colorization options.

Input Arguments

0	Colorization Options	Colorization Options	The colorization options to examine.
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Return Arguments

1	Boolean	Draw Arrowheads?	Indicates whether arrows should be drawn for each vector.
2	Boolean	Indicate Values?	Indicates whether vector magnitudes should be depicted for each vector.
3	Double	Vector Magnification	The scale factor to apply to the drawn vector length.
4	Integer	Vector Width	The width of drawn arrows, in pixels.
5	Boolean	Draw Color Blotches?	Indicates whether color blotches should be drawn.
6	Double	Blotch Size	The size of color blotches, in job units.
7	Boolean	Show Out of Tolerance Only?	Indicates whether in-tolerance vectors should be drawn.
8	Boolean	Show Color Bar In View?	Indicates whether a vector group's color bar should be depicted in the graphical view.
9	Boolean	Show Color Bar Percentages?	Indicates whether the percentage of in-tolerance, high, and low vectors should be depicted on the color bar in the graphical view.
10	Boolean	Show Color Bar Fractions?	Indicates whether the fraction of in-tolerance, high, and low vectors should be depicted on the color bar in the graphical view.
11	Double	High Saturation Limit	The magnitude at which vectors reach the color limit on the high end of the color bar.
12	Double	Low Saturation Limit	The magnitude at which vectors reach the color limit on the low end of the color bar.
13	Double	High Tolerance	The high tolerance for the vector group.
14	Double	Low Tolerance	The low tolerance for the vector group.
15	Color Range Method	Color Ranging Method	The method to use when coloring vectors (Continuous, Go/No-Go, etc).
16	Base Color Type	Base High Color	The color to use to depict high values.
17	Base Color Type	Base Mid Color	The color to use to depict mid-range values.
18	Base Color Type	Base Low Color	The color to use to depict low values.
19	Boolean	Draw Tubes?	Indicates whether or not tubes should be drawn for the vector.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Query Groups to Objects

Queries one or more point groups to one or more surfaces, creating a vector group or point group in the process.

Input Arguments

0	Collection Object Name Ref List	Group Name List (Groups to Project)	One or more point groups to be projected.
1	Collection Object Name Ref List	Object Name List (Objects to Project to)	One or more objects that the selected point groups will be projected to.
2	Collection Object Name	Resulting Object Name	The name of the resulting vector group or point group.
3	Projection Options	Projection Options	The projection settings for the query.
4	Double	RMS Tolerance (0.0 for none)	An RMS tolerance for the query.
5	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum allowable absolute tolerance for the query.
6	Boolean	Show Results Dialog?	Shows the query dialog, allowing the user to interact with it.

Return Arguments

7	Double	RMS Deviation	The actual RMS deviation for the query.
8	Double	Max Absolute Deviation	The actual maximum absolute deviation for the query.
9	Double	Average Deviation	The average of the query's deviation values.
10	Double	Standard Deviation	The standard deviation for the query results.

Returned Status

SUCCESS	The query was performed successfully and the query results were within the specified tolerance (if applicable).
PARTIAL SUCCESS	At least one query was performed successfully, but one or more objects were not found or the query results were out of at least one specified tolerance.
FAILURE	No queries were performed successfully.

Remarks

None.

Query Points to Objects

Queries a list of points to one or more surfaces, creating a vector group or point group in the process.

Input Arguments

0	Point Name Ref List	Point Names	The list of points to query.
1	Collection Object Name Ref List	Object Name List (Objects to Project to)	One or more objects that the selected point groups will be projected to.
2	Collection Object Name	Resulting Object Name	The name of the resulting vector group or point group.
3	Projection Options	Projection Options	The projection settings for the query.
4	Double	RMS Tolerance (0.0 for none)	An RMS tolerance for the query.
5	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum allowable absolute tolerance for the query.
6	Boolean	Show Results Dialog?	Shows the query dialog, allowing the user to interact with it.

Return Arguments

7	Double	RMS Deviation	The actual RMS deviation for the query.
8	Double	Max Absolute Deviation	The actual maximum absolute deviation for the query.
9	Double	Average Deviation	The average of the query's deviation values.
10	Double	Standard Deviation	The standard deviation for the query results.

Returned Status

SUCCESS	The query was performed successfully and the query results were within the specified tolerance (if applicable).
PARTIAL SUCCESS	At least one query was performed successfully, but one or more objects were not found or the query results were out of at least one specified tolerance.
FAILURE	No queries were performed successfully.

Remarks

None.

Query Points to Single Point

Queries a list of points to a single reference point, creating a vector group in the process.

Input Arguments

0	Point Name Ref List	Point Names	The list of points to query.
1	Point Name	Single Point	The reference point to compare all points against.
2	Boolean	Show Vector Properties?	Indicates whether the vector group properties window should be displayed at the completion of the command.

Return Arguments

None.

Returned Status

SUCCESS	The query was performed successfully.
FAILURE	No points were found, or the reference point was not found.

Remarks

None.

Query Points to Circle

Queries one or more point groups to a circle, creating a radial, planar, and combined vector group for the query.

Input Arguments

0	Collection Object Name	Circle Name	The name of the circle to query to.
1	Collection Object Name	Point Group Name	The name of the point group to project.
2	Boolean	Is Inside Measurement	Indicates whether the points represent a measurement on the inside of the circle.
3	Integer	Auto Scale Vectors to % of Radius	A scale factor to apply to the vectors as a function of the radius of the circle.
4	Vector Group Name	Vector Group Name for Radial	The name of the vector group representing the radial query.
5	Vector Group Name	Vector Group Name for Planar	The name of the vector group representing the planar query.
6	Vector Group Name	Vector Group Name for Combined	The name of the vector group representing the combined query.

Return Arguments

None.

Returned Status

SUCCESS	The query was performed successfully.
FAILURE	The query was not performed successfully. Either the circle or point group could not be found.

Remarks

None.

Query Point to Objects

Queries a point to the closest of a list of one or more objects, and returns the deviation and object queried to.

Input Arguments

0	Point Name	Point Name	The name of the point to query.
1	Collection Object Name Ref List	Objects	The list of objects to query to.
2	Boolean	Ignore Target Offset	Indicates whether offsets should be ignored (zero) or if the stored offsets should be used.

Return Arguments

3	Double	dX	The x-component of the deviation between the point and object.
4	Double	dY	The y-component of the deviation between the point and object.
5	Double	dZ	The z-component of the deviation between the point and object.
6	Double	dMag	The (signed) magnitude of the deviation between the point and object.
7	Collection Object Name	Resultant Object	The object to which the point was ultimately queried.

Returned Status

SUCCESS	The query was performed successfully.
FAILURE	The point was not found, or none of the objects was found.

Remarks

This command will return the deviation between the point and the closest object to that point, just as the manual Query commands do.

This command can be used to easily determine the closest object to a specific point in space.

Query Point to Point Along Curve

Queries a point to another point, giving the distance along the curve between the two points.

Input Arguments

0	Point Name	1st Point	The name of the first point.
1	Point Name	2nd Point	The name of the second point.
2	Collection Object Name	Curve	The curve defining the query path. The two points should lie on this curve.

Return Arguments

3	Double	Distance Along Curve	The distance along the provided curve between the two points.
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Returned Status

SUCCESS	The query was performed successfully.
FAILURE	Either point or the curve was not found.

Remarks

If any point does not lie on the provided curve, the point will be projected to the curve first.

Query Frame to Frame

Calculates the transformation from a reference frame to a corresponding frame, reported in the working coordinate frame.

Input Arguments

0	Collection Object Name	Reference Frame Name	The reference (starting) frame.
1	Collection Object Name	Corresponding Frame Name	The corresponding (destination) frame.

Return Arguments

2	Double	X	The transform's X value, reported in the working coordinate frame.
3	Double	Y	The transform's Y value, reported in the working coordinate frame.
4	Double	Z	The transform's Z value, reported in the working coordinate frame.
5	Double	Rx (Roll)	The transform's Rx value, reported in the working coordinate frame.
6	Double	Ry (Pitch)	The transform's Ry value, reported in the working coordinate frame.
7	Double	Rz (Yaw)	The transform's Rz value, reported in the working coordinate frame.

Returned Status

SUCCESS	The query was performed successfully.
FAILURE	The query was not performed successfully. One or both frames was not found.

Remarks

None.

Transform Objects - Frame To Frame

Transforms one or more objects based on the 6-DOF transformation from a source frame to a destination frame.

Input Arguments

0	Collection Object Name Ref List	Object Name List	The list of objects to transform.
1	Collection Object Name	Initial Frame Name	The name of the source frame.
2	Collection Object Name	Destination Frame Name	The name of the destination frame.
3	Integer	Number of Steps	The number of frames to use when animating the transformation in the graphical view.

Return Arguments

None.

Returned Status

SUCCESS	The transformation was performed successfully.
FAILURE	The transformation was not successful. Either no objects to transform could be found, or the source or destination frame could not be found.

Remarks

The animation steps are for graphical purposes only. To speed up MP execution, leave this value at zero.

Transform Objects by Delta (World Transform Operator)

Transforms one or more objects based on a 6-DOF world transform operator.

Input Arguments

0	Collection Object Name Ref List	Objects to Transform	The list of objects to transform.
1	World Transform Operator	Delta Transform	The world transform to apply to the objects.

Return Arguments

None.

Returned Status

SUCCESS	The transformation was performed successfully.
PARTIAL SUCCESS	At least one object (but not all) could not be found.
FAILURE	The transformation was not successful because no objects to transform could be found.

Remarks

None.

Transform Objects by Delta (About Working Frame)

Transforms one or more objects based on a 6-DOF transformation about the active coordinate frame.

Input Arguments

0	Collection Object Name Ref List	Objects to Transform	The list of objects to transform.
1	Transform	Delta Transform	The transform (in the active coordinate frame) to apply to the objects.

Return Arguments

None.

Returned Status

SUCCESS	The transformation was performed successfully.
PARTIAL SUCCESS	At least one object (but not all) could not be found.
FAILURE	The transformation was not successful because no objects to transform could be found.

Remarks

None.

Translate Objects by Delta

Translates one or more objects based on a 3-DOF translation in the active coordinate frame.

Input Arguments

0	Collection Object Name Ref List	Objects to Translate	The list of objects to translate.
1	Vector	Delta Translation	The delta translation vector (in the active coordinate frame) to apply to the objects.

Return Arguments

None.

Returned Status

SUCCESS	The translation was performed successfully.
PARTIAL SUCCESS	At least one object (but not all) could not be found.
FAILURE	The translation was not successful because no objects to translate could be found.

Remarks

None.

Fit Geometry to Point Group

Fits a geometric shape (line, plane, circle, sphere, cylinder, cone, paraboloid, or ellipse) to the points in a specified point group.

Input Arguments

0	Geometry Type	Geometry Type	The type of geometry to fit to the points.
1	Collection Object Name	Group to Fit	The point group to use for fitting.
2	Collection Object Name	Resulting Object Name	The name of the resulting geometry.
3	String	Fit Profile Name	The name of the geometry fit profile to use.
4	Boolean	Report Deviations	Indicates whether a dialog should be displayed showing the fit results.
5	Double	Fit Interface Tolerance (-1.0 use profile)	The tolerance to use for the geometry fit.
6	Boolean	Ignore Out of Tolerance Points	Indicates whether or not points outside of the tolerance specified in Argument 5 should be included in the fit.
7	Collection Object Name	Starting Condition Geometry (optional)	The name of a like geometry type to use as an initial guess for the geometry fit.

Return Arguments

None.

Returned Status

SUCCESS	The fit was successful.
PARTIAL SUCCESS	The fit was successful, but the tolerance was exceeded.
FAILURE	The fit was unsuccessful because the point group or fit profile could not be found.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use a fit tolerance of -1.0 to use the tolerance defined in the specified fit profile or a value of 0.0 to indicate that no tolerance should apply. The optional starting condition geometry is useful in rare cases when a fit algorithm gets “confused” and fails to settle on an acceptable solution. Providing a starting condition geometry can often eliminate this problem. An object providing starting condition geometry is usually not required.

As of 2022.3 the Geometry Type argument [A0] can reference a string. It will accept [Line, Plane, Circle, Slot, Ellipse, Cylinder, Sphere, Cone, and Paraboloid] *Notes - first letter must be capitalized.

Fit Geometry to Point Group Projected to Plane

Fits a geometric shape (line, plane, circle, sphere, cylinder, cone, paraboloid, or ellipse) to a point group that has been projected to a plane. a specified point group.

Input Arguments

0	Geometry Type	Geometry Type	The type of geometry to fit to the points.
1	Collection Object Name	Group to Fit	The point group to use for fitting.
2	Collection Object Name	Plane Name	The name of the plane that is being used for the projection.
3	Collection Object Name	Resulting Object Name	The name of the resulting geometry.
4	String	Fit Profile Name	The name of the geometry fit profile to use.
5	Boolean	Report Deviations	Indicates whether a dialog should be displayed showing the fit results.
6	Double	Fit Interface Tolerance (-1.0 use profile)	The tolerance to use for the geometry fit.
7	Boolean	Ignore Out of Tolerance Points	Indicates whether or not points outside the tolerance specified in Argument 6 should be included in the fit.
8	Collection Object Name	Starting Condition Geometry (optional)	The name of a like geometry type to use as an initial guess for the geometry fit.

Return Arguments

None.

Returned Status

SUCCESS	The fit was successful.
PARTIAL SUCCESS	The fit was successful, but the tolerance was exceeded.
FAILURE	The fit was unsuccessful because the point group or fit profile could not be found.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use a fit tolerance of -1.0 to use the tolerance defined in the specified fit profile or a value of 0.0 to indicate that no tolerance should apply. The optional starting condition geometry is useful in rare cases when a fit algorithm gets “confused” and fails to settle on an acceptable solution. Providing a starting condition geometry can often eliminate this problem. An object providing starting condition geometry is usually not required.

Fit Geometry to Points

Fits a geometric shape (line, plane, circle, sphere, cylinder, cone, paraboloid, or ellipse) to a list of points.

Input Arguments

0	Geometry Type	Geometry Type	The type of geometry to fit to the points.
1	Point Name Ref List	Points to Fit	The points to use in the fit.
2	Collection Object Name	Resulting Object Name	The name of the resulting geometry.
3	String	Fit Profile Name	The name of the geometry fit profile to use.
4	Boolean	Report Deviations	Indicates whether a dialog should be displayed showing the fit results.
5	Double	Fit Interface Tolerance (-1.0 use profile)	The tolerance to use for the geometry fit.
6	Boolean	Ignore Out of Tolerance Points	Indicates whether or not points outside of the tolerance specified in Argument 5 should be included in the fit.
7	Collection Object Name	Starting Condition Geometry (optional)	The name of a like geometry type to use as an initial guess for the geometry fit.

Return Arguments

None.

Returned Status

SUCCESS	The fit was successful.
PARTIAL SUCCESS	The fit was successful, but the tolerance was exceeded.
FAILURE	The fit was unsuccessful because the points or fit profile could not be found.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use a fit tolerance of -1.0 to use the tolerance defined in the specified fit profile or a value of 0.0 to indicate that no tolerance should apply. The optional starting condition geometry is useful in rare cases when a fit algorithm gets “confused” and fails to settle on an acceptable solution. Providing a starting condition geometry can often eliminate this problem. An object providing starting condition geometry is usually not required.

As of 2022.3 the Geometry Type argument [A0] can reference a string. It will accept [Line, Plane, Circle, Slot, Ellipse, Cylinder, Sphere, Cone, and Paraboloid] *Notes - first letter must be capitalized.

Import Geometry Fit Profiles

Imports geometry fit profiles into the current job file.

Input Arguments

0	File Path or Embedded File	Geometry Fit Profiles File Path	The path to the geometry fit profile (.gfp) file.
1	Boolean	Overwrite Profiles with Same Name?	Indicates whether existing profiles whose name matches an imported profile should be overwritten.

Return Arguments

None.

Returned Status

SUCCESS	The file import was successful.
FAILURE	The fit profile file could not be found.

Remarks

Geometry fit profiles can be exported via the *User Options* ► *Analysis* tab by clicking the [Geometry Fit Profiles](#) button. If argument 1 is FALSE, imported profiles will have asterisks appended to their names if a like-named profile already exists in the job file.

Best Fit Transformation - Group to Group

Generates the 6-DOF transform required to best-fit one point group to another (scale is fixed at 1.0).

Input Arguments

0	Collection Object Name	Reference Group	The group to fit to.
1	Collection Object Name	Corresponding Group	The group to fit.
2	Boolean	Show Interface	Indicates whether the best-fit interface should be displayed for the fit.
3	Double	RMS Tolerance (0.0 for none)	An RMS tolerance for the fit.
4	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum absolute tolerance for the fit.
5	Boolean	Allow Scale	Indicates if scaling should be allowed.
6	Boolean	Allow X	Indicates if the X degree of freedom is allowed.
7	Boolean	Allow Y	Indicates if the Y degree of freedom is allowed.
8	Boolean	Allow Z	Indicates if the Z degree of freedom is allowed.
9	Boolean	Allow Rx	Indicates if the Rx rotational degree of freedom is allowed.
10	Boolean	Allow Ry	Indicates if the Ry rotational degree of freedom is allowed.
11	Boolean	Allow Rz	Indicates if the Rz rotational degree of freedom is allowed.
12	Boolean	Lock Degrees of Freedom	True enables locking of degrees of freedom
13	Boolean	Generate Event	True enables event generation
14	File Path or Embedded File	File Path for CSV Text Report (requires Show Interface = TRUE)	The path for a CSV text report to create as a result of the fit. This will only create the file if the interface is shown.

Return Arguments

15	Transform	Transform in Working	The resulting transform in working coordinates.
16	World Transform Operator	Optimum Transform	The resulting transform represented as a world transform operator.
17	Double	RMS Deviation	The actual RMS deviation of the fit.
18	Double	Maximum Absolute Deviation	The actual maximum absolute deviation of the fit.
19	Integer	Number of Unknowns	The number of unknowns
20	Integer	Number of Equations	The number of equations used
21	Double	Robustness	The solution robustness

Returned Status

SUCCESS	The fit was successful.
FAILURE	One or both groups could not be found, or a tolerance was violated.

Remarks

A tolerance of 0.0 implies that a tolerance should not be applied.

Monitoring the solution robustness factor is a great way to identify the mathematical stability of the solution.

Compute Group to Group Orientation (Rx, Ry, Rz)

Calculates the Fixed XYZ rotations to fit one point group to another.

Input Arguments

0	Collection Object Name	Reference Group	The group to fit to.
1	Collection Object Name	Corresponding Group	The group to fit.
2	Double	Rx	The Fixed X angle to rotate to get from the corresponding group to the reference group.
3	Double	Ry	The fixed Y angle to rotate to get from the corresponding group to the reference group.
4	Double	Rz	The fixed Z angle to rotate to get from the corresponding group to the reference group.

Return Arguments

None.

Returned Status

SUCCESS	The rotations were calculated successfully.
FAILURE	The reference group or corresponding group could not be found.

Remarks

None.

Temperature Compensate a group

Copies a point group and scales the copy based on a temperature change, scaling origin, and coefficient of thermal expansion (CTE).

Input Arguments

0	Collection Object Name	Original Group	The group to compensate.
1	Frame Name	Scaling Origin (coordinate frame)	A coordinate frame defining the origin about which the scale should be applied.
2	Double	Material CTE (1/Deg F)	The coefficient of thermal expansion (CTE) to use when calculating the scaling factor.
3	Double	Initial Temperature (F)	The starting temperature to use (temperature to scale from).
4	Double	Final Temperature (F)	The final temperature to use (temperature to scale to).
5	Collection Object Name	Scaled Group Name	The name for the compensated point group.

Return Arguments

None.

Returned Status

SUCCESS	The compensation was performed successfully.
FAILURE	The original point group could not be found.

Remarks

Note that all parameters are entered with respect to degrees Fahrenheit (°F).

Query Clouds to Surface

Queries one or more point clouds to a surface, creating point groups or vector groups in the process.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	The point clouds to query to the surface.
1	Collection Object Name	Filter Surface Name	The surface to query the point clouds to.
2	Collection Object Name	Resulting Object Name	The name of the resulting point group or vector group.
3	Projection Options	Projection Options	The projection options for the query.
4	Double	Proximity	Cloud points outside of this proximity value are excluded from the query.
5	Integer	Skip Factor	Subsampling for the cloud points. For example, 3 implies that the query should consider every third point.
6	Double	RMS Tolerance (0.0 for none)	An RMS tolerance for the query.
7	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum absolute tolerance for the query.

Return Arguments

8	Double	RMS Deviation	The resulting RMS deviation for the query.
9	Double	Maximum Absolute Deviation	The resulting maximum absolute deviation for the query.

Returned Status

SUCCESS	The query was performed successfully.
PARTIAL SUCCESS	The query was performed, but either a tolerance was violated or one or more (but not all) point clouds could not be found.
FAILURE	The query was not successful.

Remarks

Use a tolerance value of 0.0 to ignore that tolerance.

Query Clouds to Objects

Queries one or more point clouds to one or more objects, creating point groups or vector groups in the process.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	The point clouds to query to the objects.
1	Collection Object Name Ref List	Object Names	The objects to which the point clouds should be queried.
2	Collection Object Name	Resulting Object Name	The name of the resulting point group or vector group.
3	Projection Options	Projection Options	The projection options for the query.
4	Double	Proximity	Cloud points outside of this proximity value are excluded from the query.
5	Integer	Skip Factor	Subsampling for the cloud points. For example, 3 implies that the query should consider every third point.
6	Double	RMS Tolerance (0.0 for none)	An RMS tolerance for the query.
7	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum absolute tolerance for the query.

Return Arguments

8	Double	RMS Deviation	The resulting RMS deviation for the query.
9	Double	Maximum Absolute Deviation	The resulting maximum absolute deviation for the query.

Returned Status

SUCCESS	The query was performed successfully.
PARTIAL SUCCESS	The query was performed, but either a tolerance was violated or one or more (but not all) point clouds or objects could not be found.
FAILURE	The query was not successful.

Get Measurement Weather Data

Obtains the weather metadata stored with a measured point.

Input Arguments

0	Point Name	Point Name	The point name from which the temperature metadata should be extracted.
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Return Arguments

1	Double	Temperature (deg F)	The temperature (in degrees F).
2	Double	Pressure (in. Hg)	The pressure (in. Hg).
3	Double	Humidity (% RH)	The relative humidity (in %).

Returned Status

SUCCESS	The data was extracted successfully.
FAILURE	The point could not be found.

Remarks

This command will succeed even if the specified point has no weather metadata. In that case, the values will contain garbage.

Get Measurement Auxiliary Data

Retrieves the auxiliary data stored with a measured point.

Input Arguments

0	Point Name	Point Name	The point name from which the auxiliary data should be extracted.
1	String	Auxiliary Name	The string identifier for the auxiliary data.

Return Arguments

2	Double	Value	The auxiliary value.
3	String	Units	The units of the data.

Returned Status

SUCCESS	The data was extracted successfully.
FAILURE	The point could not be found.

Remarks

The auxiliary name is instrument dependent. This name can be found in the tree under the point after a real measurement is taken with a specific device that sends auxiliary data.

Set Measurement Auxiliary Data

Sets the auxiliary data stored with a measured point.

Input Arguments

0	Point Name	Point Name	The point name from which the auxiliary data should be extracted.
1	String	Auxiliary Name	The string identifier for the auxiliary data.
2	Double	Value	Auxiliary value to be saved with the point
3	Sting	Units	Units value to record

Return Arguments

None.

Returned Status

SUCCESS	The data was set successfully.
FAILURE	The point could not be found.

Remarks

Auxiliary data is saved on a per name basis. Entering a different value with the same name will overwrite the previous value, while new names will create additional entries.

Get Measurement Info Data

Obtains the metadata stored with a measured point as a string.

Input Arguments

0	Point Name	Point Name	The point name from which the metadata should be extracted.
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Return Arguments

1	String	Info Data	The measurement metadata.
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Returned Status

SUCCESS	The data was extracted successfully.
FAILURE	The point could not be found.

Remarks

If a point has more than one observation, then the metadata will be extracted from the first observation.

Get B-Spline Properties

Retrieves the properties of a B-Spline.

Input Arguments

0	Collection Object Name	B-Spline Name	The name of the B-Spline to examine.
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Return Arguments

1	Integer	Degree	The degree of the curve.
2	Integer	Knots	The number of knots in the curve.
3	Integer	Control Points	The number of control points in the curve.
4	Double	Range Min	The minimum parameterization range of the curve.
5	Double	Range Max	The maximum parameterization range of the curve.
6	Double	Length	The length of the curve.

Returned Status

SUCCESS	The properties were obtained successfully.
FAILURE	The B-Spline could not be found.

Remarks

None.

Get Cone Properties

Retrieves the properties of a cone.

Input Arguments

0	Collection Object Name	Cone Name	The name of the cone to examine.
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Return Arguments

1	Vector	Cone End Point (in working coordinates)	The location of the apex of the cone.
2	Vector	Cone Axis (in working coordinates)	A vector describing the axis direction of the cone.
3	Double	Cone Length	The length of the cone.
4	Double	Cone Theta Start	The start sweep angle for the cone.
5	Double	Cone Theta Span	The end sweep angle for the cone.
6	Double	Cone Included Angle	The included angle of the cone.

Returned Status

SUCCESS	The properties were obtained successfully.
FAILURE	The cone could not be found.

Remarks

None.

Get Slot Properties

Retrieves the properties of a slot.

Input Arguments

0	Collection Object Name	Slot Name	The name of the slot to examine.
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Return Arguments

1	Transform	Slot Transform (in working coordinates)	The location of the slot in working coordinates.
2	Vector	Slot Position (in working coordinates)	A vector describing the slot's center position.
3	Vector	Slot Orientation (in working coordinates)	A normal vector describing the slots orientation.
4	Double	Slot Length	The length of the slot.
5	Double	Slot Width	The width of the slot.
6	Boolean	Round Slot type	True indicates that the slot is round, false indicates the slot is square.

Returned Status

SUCCESS	The properties were obtained successfully.
FAILURE	The slot could not be found.

Remarks

None.

Raster Scan Edge Inspection

Uses ordered (raster) scan data, a surface, and B-Splines defining surface edges to identify edge points from within point clouds. It then creates vectors and determines if the points meet a specified tolerance.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	The names of the clouds to consider.
1	Collection Object Name	Edge Surface Name	The surface containing the edges to evaluate.
2	Collection Object Name Ref List	BSpline Edge List	The name of one or more B-Splines along the edge of the surface in argument 1.
3	Collection Object Name	Prefix for Output Groups	A prefix to apply to the names of all resulting groups from the command.
4	Double	Tolerance	A tolerance value to meet.
5	Integer	Minimum Number of "Good" Points per Unit Length	The minimum number of points required per unit B-Spline length required to pass the evaluation.
6	Double	Maximum Percentage of "Bad" Points (0-100)	The maximum percentage of points that can exceed the tolerance and still be considered passing.

Return Arguments

7	String	Summary Result	A text summary of the result of the command.
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Returned Status

SUCCESS	The evaluation was performed successfully.
FAILURE	One or more required objects was not found.

Remarks

This command finds cloud points close to the specified edge, and creates four point groups: One for points in the tolerance, one for outside the tolerance, one for outside the tolerance and above, and one for outside the tolerance and below. Vector groups are the created projecting the "above" and "below" points to the nominal edge.

New Raster Scan Edge Inspection

Uses ordered (raster) scan data, a surface, and a B-Spline defining surface edges to identify edge points from within point clouds. It then creates vectors and determines if the points meet a specified tolerance.

Input Arguments

0	Collection Object Name Ref List	Edge Cloud Names	The names of the clouds to consider.
1	Collection Object Name	Edge Surface Name	The surface containing the edges to evaluate.
2	Collection Object Name	Edge BSpline Name	The name of a B-Spline along the edge of the surface in argument 1.
3	Collection Object Name	Output Prefix	A prefix to apply to the names of all resulting groups from the command.
4	Double	Inspection Increment	The defined distance along the edge at which to sample the cloud data.
5	Double	Proximity Filter Distance	Points outside this distance are unusued.
6	Double	Edge Bias Value	Affects material thickness at the edges.
7	Double	Error Tolerance	The allowable tolerance for errors at the edges.
8	Boolean	Use Cosine Projection Method	Indicates whether the cloud points are projected back to the surface before the distance from the spline is computed.
9	Integer	Minimum Number of Edge Points per segment	The minimum number of points required for each segment of the edge.
10	File Path or Embedded File	Intermediate Calculation Results File(optional)	An optional file in which to store a log of the intermediate results of the calculations.

Return Arguments

11	String	Summary Result	A text summary of the result of the command.
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Returned Status

SUCCESS	The evaluation was performed successfully.
FAILURE	One or more required objects was not found.

Remarks

This command finds cloud points close to the specified edge, and creates four point groups: One for points in the tolerance, one for outside the tolerance, one for outside the tolerance and above, and one for outside the tolerance and below. Vector groups are the created projecting the “above” and “below” points to the nominal edge.

Mushroom Target Hole Inspection

Calculates a hole center using points measured with a mushroom target.

Input Arguments

0	String	Name Prefix for Intermediate Constructions	A prefix to use for intermediate construction geometry.
1	Collection Object Name	Sphere Points Group Name	The group containing the points measured with a mushroom target.
2	Double	Sphere Target Radius	The radius of the mushroom target.
3	Collection Object Name	Target Contact Plane	The plane at the top of the hole in which the target is resting.
4	Point Name	Point To Create at Hole	The name of the point to create at the center of the hole.

Return Arguments

5	Double	Sphere Fit RMS Error	The resulting RMS error of the sphere fit.
6	Double	Sphere Fit Max Error	The resulting maximum error of the sphere fit.

Returned Status

SUCCESS	The hole point was created successfully.
FAILURE	One or more required items was not found.

Remarks

When measuring, place the probe on a mushroom target and set the mushroom head into the hole. Measure a series of points while rotating the mushroom target to different positions while continuing to rest in the hole. A sphere center will be calculated from these points, which will then be projected to the target contact plane.

Sphere Axis Check

Compares the center of a set of spherical measured points to an axis.

Input Arguments

0	Collection Object Name	Sphere Points Group Name	The name of the point group containing the measured points.
1	Double	Sphere Target Radius	The radius of the mushroom target/sphere rod.
2	Point Name	Point To Create at Sphere Center	The name of the point to create at the center of the sphere.
5	Collection Object Name	Line defining the axis	The line defining the axis to compare against.

Return Arguments

3	Double	Sphere Fit RMS Error	The resulting RMS error of the sphere fit.
4	Double	Sphere Fit Max Error	The resulting maximum error of the sphere fit.
6	Vector	Vector Representation	The vector from the measured center to the closest point on the axis.
7	Double	X Value	The x-component of the vector from argument 6.
8	Double	Y Value	The y-component of the vector from argument 6.
9	Double	Z Value	The z-component of the vector from argument 6.
10	Double	Magnitude	The magnitude of the vector from argument 6.

Returned Status

SUCCESS	The center point and axis were compared successfully.
FAILURE	One or more required objects was not found.

Remarks

One example use of this would be to compare a set of points measured with a mushroom target to a hole axis.

Patch Normal Shift - Point

Projects a point to a plane fit through another point group.

Input Arguments

0	Collection Object Name	Plane Points Group Name	The group containing the points that define the plane to project to.
1	Point Name	Point to Shift	The point you want to shift to the plane.
2	Point Name	Resulting Point Name	The name of the shifted point.
3	Double	Additional Material Thickness	Offsets away from the plane by a specified amount to account for additional material thickness.

Return Arguments

None.

Returned Status

SUCCESS	The shifted point was created successfully.
FAILURE	The plane points or point to shift were not found.

Remarks

None.

Patch Normal Shift - Hole / Pin

Constructs a point at the center of a circle defined by a point group, then projects that point to a plane defined by another point group, optionally offsetting to account for material thickness.

Input Arguments

0	Collection Object Name	Plane Points Group Name	The group containing the points that define the plane to project to.
1	Collection Object Name	Perimeter Points Group Name	The group containing the points that define the circumference of the pin or hole.
2	Point Name	Resulting Point Name	The name of the shifted center point.
3	Double	Additional Material Thickness	Offsets the center point away from the plane by a specified amount to account for additional material thickness.

Return Arguments

None.

Returned Status

SUCCESS	The shifted point was created successfully.
FAILURE	The plane or perimeter points were not found.

Remarks

None.

Angle Between Two Planes' normals

Calculates the angle between two planes.

Input Arguments

0	Collection Object Name	Plane A	The first plane.
1	Collection Object Name	Plane B	The second plane.
2	Double	Nominal Angle	A nominal angle (only used to determine if the tolerance is satisfied, if used).
3	Double	Angle Tolerance (0.0 for none)	The allowable symmetrical tolerance for the angle, plus or minus from the nominal angle.

Return Arguments

4	Double	Angle	The actual angle between the two planes
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Returned Status

SUCCESS	The plane angle was calculated successfully, and the tolerance (if specified) was not exceeded.
FAILURE	One or both planes were not found, or the calculated angle exceeded the tolerance (if specified).

Remarks

To use a tolerance, specify a number other than zero for argument 3. To ignore the tolerance, leave argument 3 at 0.0.

Angle Between Line and Plane

Calculates the angle between a line and a plane.

Input Arguments

0	Collection Object Name	Selected Line	The line.
1	Collection Object Name	Selected Plane	The plane.
2	Double	Nominal Angle	A nominal angle (only used to determine if the tolerance is satisfied, if used).
3	Double	Angle Tolerance (0.0 for none)	The allowable symmetrical tolerance for the angle, plus or minus from the nominal angle.

Return Arguments

4	Double	Angle	The actual angle between the line and plane.
---	--------	-------	--

Returned Status

SUCCESS	The angle was calculated successfully, and the tolerance (if specified) was not exceeded.
FAILURE	The line/plane or both were not found, or the calculated angle exceeded the tolerance (if specified).

Remarks

To use a tolerance, specify a number other than zero for argument 3. To ignore the tolerance, leave argument 3 at 0.0.

Angle Between Two Lines

Calculates the angle between two lines.

Input Arguments

0	Collection Object Name	Line 1	The first line.
1	Collection Object Name	Line 2	The second line.
2	Double	Nominal Angle	A nominal angle (only used to determine if the tolerance is satisfied, if used).
3	Double	Angle Tolerance (0.0 for none)	The allowable symmetrical tolerance for the angle, plus or minus from the nominal angle.

Return Arguments

4	Double	Angle	The actual angle between the two lines.
---	--------	-------	---

Returned Status

SUCCESS	The angle was calculated successfully, and the tolerance (if specified) was not exceeded.
FAILURE	One or both lines were not found, or the calculated angle exceeded the tolerance (if specified).

Remarks

To use a tolerance, specify a number other than zero for argument 3. To ignore the tolerance, leave argument 3 at 0.0.

Group To Surface Fit

Calculates the transform required to fit a point group to a specified surface.

Input Arguments

0	Collection Object Name	Group to Fit	The point group to fit to the surface.
1	Collection Object Name	Surface	The surface to fit to.
2	Boolean	Do Conventional Fit	Specifies whether a conventional fit is used, or whether the Direct fit is used.
3	Double	RMS Tolerance (0.0 for none)	An optional tolerance for the RMS of the fit.
4	Double	Maximum Absolute Tolerance(0.0 for none)	An optional maximum absolute error allowable for the fit.

Return Arguments

5	World Transform Operator	Optimum Transform	The ideal transform for the fit.
6	Double	RMS Deviation	The actual RMS error
7	Double	Maximum Absolute Deviation	The largest actual deviation between a point and the surface.

Returned Status

SUCCESS	The fit was calculated successfully.
FAILURE	The group or surface was not found, or the fit exceeded the specified tolerances.

Remarks

When “Do Conventional Fit” is set to TRUE, the standard fit optimization is performed, however this optimization is susceptible to getting trapped in a local minimum, terminating the optimization prematurely. When false, the “Direct ” optimization method is used, which is a brute force method that more frequently reaches a final solution without getting trapped in a local minimum--although it usually takes significantly longer to calculate.

Reverse Surface Normals

Reverses the normals of specified surfaces.

Input Arguments

0	Collection Object Name Ref List	Surface List	The list of surfaces to reverse.
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Return Arguments

None.

Returned Status

SUCCESS	The surfaces were reversed successfully.
PARTIAL SUCCESS	One or more surfaces (but not all) could not found.
FAILURE	None of the specified surfaces could be found.

Remarks

None.

Reverse B-Splines

Reverses the normals of specified B-Splines.

Input Arguments

0	Collection Object Name Ref List	B-Spline List	The list of B-Splines to reverse.
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Return Arguments

None.

Returned Status

SUCCESS	The B-Splines were reversed successfully.
PARTIAL SUCCESS	One or more B-Splines (but not all) could not found.
FAILURE	None of the specified B-Splines could be found.

Remarks

None.

Get Surface Physical Stats

Obtains the volume/area of a supplied surface.

Input Arguments

0	Collection Object Name	Surface Name	The name of the surface to examine.
1	Double	Volume	The volume of the surface (if a closed volume).
2	Double	Area	The total surface area of the specified surface.

Return Arguments

None.

Returned Status

SUCCESS	The stats were obtained successfully.
FAILURE	The surface was not found.

Remarks

None.

Set Inward Positive Normal

Sets the normal direction for spheres, cylinder, paraboloids, and cones.

Input Arguments

0	Collection Object Name	Object Name	The name of the sphere, cylinder, paraboloid, or cone to modify.
1	Boolean	Inward Postive?	Indicates whether the inside of the object should be the positive side of the surface.

Return Arguments

None.

Returned Status

SUCCESS	The normal was modified successfully.
FAILURE	The object was not found.

Remarks

None.

Sort Point Group in Database

Sorts the specified point group in the tree (and the underlying database) based on the specified criteria.

Input Arguments

0	Collection Object Name	Point Group	The name of the point group to sort.
1	Point Sort Options	Point Group Sort Options	The criteria and order by which to sort the points.

Return Arguments

None.

Returned Status

SUCCESS	The group was sorted successfully.
FAILURE	The group was not found.

Remarks

This is the MP equivalent of the manual Sort in Database menu item. Points can be sorted by point name, Cartesian/Cylindric/Spherical coordinate, or database order. Ascending or descending sorts can be performed.

Sort Vectors

Accepts a vector list and returns a sorted list based upon your sort criteria. The “Granularity” can be used to open up the sequential sort process. The primary coordinate is defined first but with a larger granularity set, you can bin that sorting and then sort all the data within the bins by the secondary coordinate, etc.

Input Arguments

0	Vector Name Ref List	Source Vectors	The list of vectors to sort
1	Sort Method Type	Sort Method	The criteria used to sort the points.
2	Coordinate System Type	Coordinate System	Selection for Coordinate System such as Cartesian or Polar...
3	Coordinate Sort Type	Primary Sort Coordinate	Sort coordinate selection XYZ, R, Theta, etc.
4	Coordinate Sort Type	Secondary Sort Coordinate	Sort coordinate selection XYZ, R, Theta, etc.
5	Coordinate Sort Type	Tertiary Sort Coordinate	Sort coordinate selection XYZ, R, Theta, etc.
6	Double	Primary Coordinate Granularity	Granularity of Primary Coordinate
7	Double	Secondary Coordinate Granularity	Granularity of Secondary Coordinate
8	Double	Tertiary Coordinate Granularity	Granularity of Tertiary Coordinate
9	Boolean	Ascending?	True returns the best fit first

Return Arguments

10	Vector Name Ref List	Sorted Vectors	The list of vectors ordered by the specified criteria.
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Returned Status

SUCCESS	The Vectors were sorted successfully.
FAILURE	The Vectors was not found.

Remarks

None.

Reverse Plane Normals

Reverses the normals for one or more planes.

Input Arguments

0	Collection Object Name Ref List	Plane List	A list of planes to reverse.
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Return Arguments

None.

Returned Status

SUCCESS	At least one plane in the list was found.
FAILURE	None of the planes in the list were found.

Remarks

None.

Get Double List Max/Min

Retrieves the maximum and minimum values from a list of doubles.

Input Arguments

0	Double List	Double List	The list of doubles to analyze.
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Return Arguments

1	Double	Max	The maximum value in the list.
2	Double	Min	The minimum value in the list.

Returned Status

SUCCESS	At least one plane in the list was found.
FAILURE	None of the planes in the list were found.

Remarks

None.

Geometry Fit Profiles

Make Line Fit Profile

Creates fit profile for a line.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
4	Boolean	Reverse Normal Vector after fit?	Reverses the normal vector.
5	Boolean	Make Cardinal Points?	Create cardinal points from plane.
6	Boolean	Cardinal Pt. 1: Point A?	Create cardinal point at the origin of the line.
7	Boolean	Cardinal Pt. 2: Point B?	Create cardinal point at the end of the line.
7	Boolean	Cardinal Pt. 3: Mid Point?	Create cardinal point at the mid point of the line.

Return Arguments

None.

Returned Status

SUCCESS	The line fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

None.

Make Plane Fit Profile

Creates fit profile for plane.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Planar Offset	Measured Side for Planar Offset	The side of the plane that is to be measured.
2	Double	Override Planar Offset (-1.0 use current)	The amount to use if overriding planar offset.
3	Normal Direction	Planar Offset Direction	The probing direction of the plane.
4	Boolean	Reverse Normal Vector after fit?	Reverses the normal vector.
5	Boolean	Make Cardinal Points?	Create cardinal points from plane.
6	Boolean	Cardinal Pt. 1: Centroid?	Create cardinal point at the centroid of the plane.
7	Boolean	Cardinal Pt. 2: Point on Normal?	Create a point on normal.

Return Arguments

None.

Returned Status

SUCCESS	The plane fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Circle Fit Profile

Creates fit profile for circle.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the circle that is to be measured.
2	Double	Override radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Measured Side for Planar Offset	Measured Side for Planar Offset	The side of the circle that is to be measured.
4	Double	Override Planar Offset (-1.0 use current)	The amount to use if overriding planar offset.
5	Normal Direction	Planar Offset Direction	The planar probing direction.
6	Double	Lock Radius (-1.0 do not lock)	The value in which to lock the radius.
7	Computation Technique	Circle Computation Technique	The way in which the circle fit will be computed.
8	Boolean	Reverse Normal Vector after fit?	Reverse the normal vector.
9	Boolean	Make Cardinal Points?	Creates cardinal points from circle.
10	Boolean	Cardinal Pt. 1: Center?	Create a cardinal point at the center of the circle.
11	Boolean	Cardinal Pt. 2: Point on Normal?	Create a point on normal.

Return Arguments

None.

Returned Status

SUCCESS	The circle fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Slot Fit Profile

Creates fit profile for slot.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the circle that is to be measured.
2	Double	Override radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Measured Side for Planar Offset	Measured Side for Planar Offset	The side of the slot that is to be measured.
4	Double	Override Planar Offset (-1.0 use current)	The amount to use if overriding planar offset.
5	Normal Direction	Planar Offset Direction	The planar probing direction.
6	Slot Type	Slot Type	Whether slot is round or square.
7	Computation Technique	Circle Computation Technique	The way in which the slot fit will be computed.
8	Boolean	Reverse Normal Vector after fit?	Reverse the normal vector.
9	Boolean	Make Cardinal Points?	Creates cardinal points from slot.
10	Boolean	Cardinal Pt. 1: Center?	Create a cardinal point at the center of the slot.
11	Boolean	Cardinal Pt. 2: Point on Normal?	Create a point on normal.
12	Boolean	Cardinal Pt. 3: Centerline Pt. 1?	Create a cardinal point along slot centerline.
13	Boolean	Cardinal Pt. 4: Centerline Pt. 2?	Create a cardinal point along slot centerline.

Return Arguments

None.

Returned Status

SUCCESS	The slot fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Ellipse Fit Profile

Creates fit profile for ellipse.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the ellipse that is to be measured radially.
2	Double	Override radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Measured Side for Planar Offset	Measured Side for Planar Offset	The side of the ellipse that is to be measured planar.
4	Double	Override Planar Offset (-1.0 use current)	The amount to use if overriding planar offset.
5	Normal Direction	Planar Offset Direction	The planar probing direction.
6	Boolean	Reverse Normal Vector after fit?	Reverse the normal vector.
7	Boolean	Make Cardinal Points?	Creates cardinal points from ellipse.
8	Boolean	Cardinal Pt. 1: Center?	Create a cardinal point at the center of the ellipse.
9	Boolean	Cardinal Pt. 2: Point on Normal?	Create a point on normal.
10	Boolean	Cardinal Pt. 3: Centerline Pt. 1?	Create a cardinal point along ellipse centerline.
11	Boolean	Cardinal Pt. 4: Centerline Pt. 2?	Create a cardinal point along ellipse centerline.

Return Arguments

None.

Returned Status

SUCCESS	The ellipse fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Sphere Fit Profile

Creates a fit profile for a sphere that can be applied as needed.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the sphere that is to be measured.
2	Double	Override Radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Double	Lock Radius (-1.0 do not lock)	The value in which to lock the radius.
4	Boolean	Make Cardinal Points?	Create cardinal points from the sphere.
5	Boolean	Cardinal Pt. 1: Center?	Create cardinal point at the center of the sphere.
6	Computation Mode	Computation Mode	Select the computation mode needed for the fit.

Return Arguments

None.

Returned Status

SUCCESS	The sphere fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Cone Fit Profile

Creates fit profile for cone.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the cone that is to be measured.
2	Double	Override Radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Double	Lock Angle in degrees (-1.0 do not lock)	The value in which to lock the radius.
4	Boolean	Make Cardinal Points?	Create cardinal points from cone.
5	Boolean	Cardinal Pt. 1: Vertex?	Create cardinal point at the vertex of the cone.
6	Boolean	Cardinal Pt. 2: Point on Axis?	Create a cardinal point on the cone axis.
7	Boolean	Cardinal Pt. 3: Cut Point on Axis?	Create a cardinal point along cone axis on top center of truncated cone.

Return Arguments

None.

Returned Status

SUCCESS	The cone fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Paraboloid Fit Profile

Creates fit profile for paraboloid.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the paraboloid that is to be measured.
2	Double	Override Radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Double	Lock Focal Length (-1.0 do not lock)	The value in which to lock the focal length.
4	Degree of Freedom	Degree of Freedom	Lock focus or vertex location.
5	Boolean	Make Cardinal Points?	Create cardinal points from paraboloid.
6	Boolean	Cardinal Pt. 1: Vertex?	Create cardinal point at the vertex of the paraboloid.
7	Boolean	Cardinal Pt. 2: Focal Point?	Create a cardinal point on paraboloid focal point.

Return Arguments

None.

Returned Status

SUCCESS	The paraboloid fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Make Cylinder Fit Profile

Creates fit profile for cone.

Input Arguments

0	String	Fit Profile Name	Name of fit profile.
1	Measured Side for Radial Offset	Measured Side for Radial Offset	The side of the sphere that is to be measured.
2	Double	Override Radial Offset (-1.0 use current)	The amount to use if overriding radial offset.
3	Double	Lock Radius (-1.0 do not lock)	The value in which to lock the radius.
4	Fit Method	Locked Radius Fit Method	The fit method used to lock the radius.
5	Computation Technique	Cylinder Computation Technique	The way in which the cylinder fit will be computed.
6	Boolean	Make Cardinal Points?	Create cardinal points from cylinder.
7	Boolean	Cardinal Pt. 1: Begin Pt?	Create cardinal point at the beginning of the cylinder.
8	Boolean	Cardinal Pt. 2: End Pt?	Create a cardinal point at the end of the cylinder.
9	Boolean	Cardinal Pt. 3: Center?	Created a cardinal point at the center of the cylinder.

Return Arguments

None.

Returned Status

SUCCESS	The cylinder fit profile was created successfully.
FAILURE	The fit profile could not be created.

Remarks

Leave the fit profile name blank in order to use the default fit profile for the specified geometry type. Use an offset of -1.0 to use the offset defined in the object properties or a value of 0.0 to indicate that no offset should apply.

Set Geometry Relationship Fit Profile

Applies a fit profile's defined settings to an existing geometry relationship.

Input Arguments

0	Geometry Type	Geometry Type	Selection for the type of geometry to be used.
1	Relationship Ref List	Relationship Ref List	List of the relationships to be edited.
2	String	Fit Profile Name	Name of the fit profile to be applied.
3	Boolean	Apply Cardinal Point Settings	True applies the cardinal point settings from the fit profile.

Return Arguments

None.

Returned Status

SUCCESS	The fit profile was applied successfully.
FAILURE	The fit profile or relationships could not be found or are the of the wrong type.

Remarks

None.

GD&T Operations

Get Number of Feature Checks in Feature Check Ref List

Returns the number of feature checks in a feature check reference list.

Input Arguments

0	Feature Check Ref List	Feature Check List	The list of feature checks to count.
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Return Arguments

1	Integer	Total Count	The number of feature checks in the list.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Get Feature Check Datum References

Returns the datum references from a specified feature check. This includes the datum names and objects used to define the datums.

Input Arguments

0	Collection Object Name	Feature Check	The check to consider
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Return Arguments

1	String	Datum 1 Reference String	Name of the 1st datum
2	Surface Faces	Datum 1 CAD Faces	List of CAD face indexes referenced
3	Collection Object Name Ref List	Datum 1 SA Objects	List of SA objects referenced
4	Collection Object Name Ref List	Datum 1 Aux SA Objects	List of offset or auxiliary objects referenced
5	Collection Object Name Ref List	Datum 1 Geometry Relationships	List of GR-Features referenced
6	Collection Object Name Ref List	Datum 1 Aux Geometry Relationships	List of offset or auxiliary GR-Features
1	String	Datum 2 Reference String	Name of the 2nd datum
2	Surface Faces	Datum 2 CAD Faces	List of CAD face indexes referenced
3	Collection Object Name Ref List	Datum 2 SA Objects	List of SA objects referenced
4	Collection Object Name Ref List	Datum 2 Aux SA Objects	List of offset or auxiliary objects referenced
5	Collection Object Name Ref List	Datum 2 Geometry Relationships	List of GR-Features referenced
6	Collection Object Name Ref List	Datum 2 Aux Geometry Relationships	List of offset or auxiliary GR-Features
1	String	Datum 3 Reference String	Name of the 3rd datum
2	Surface Faces	Datum 3 CAD Faces	List of CAD face indexes referenced
3	Collection Object Name Ref List	Datum 3 SA Objects	List of SA objects referenced
4	Collection Object Name Ref List	Datum 3 Aux SA Objects	List of offset or auxiliary objects referenced
5	Collection Object Name Ref List	Datum 3 Geometry Relationships	List of GR-Features referenced
6	Collection Object Name Ref List	Datum 3 Aux Geometry Relationships	List of offset or auxiliary GR-Features

Returned Status

SUCCESS	This feature check references were returned successfully
FAILURE	The feature check could not be found

Remarks

None.

Get i-th Feature Check From Feature Check Ref List

Returns the name of a feature check at a specified index in a feature check reference list.

Input Arguments

0	Feature Check Ref List	Feature Check Name List	The list of Feature Checks.
1	Integer	Feature Check Index	The index of the feature check.

Return Arguments

2	Collection Object Name	Resultant Item	The name of the feature check at the specified index.
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Returned Status

SUCCESS	The feature check name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first feature check in a ref list is at index 0.

Get i-th Feature Check From Feature Check Ref List (Iterator)

Returns the name of a feature check at a specified index in a feature check reference list. This command is an iterator, which means it is a shortcut to a traditional loop. Iterators proceed sequentially, one-by-one, from a starting index, until the end of the list.

Input Arguments

0	Feature Check Ref List	Reference List	The list of feature checks.
1	Integer	Feature Check Index	The feature check index at which to start.
2	Step ID	Step to Jump at End of List	The step to jump to after iterating through the last feature check in the list.

Return Arguments

3	String	Collection	The collection containing the feature check at the specified index.
4	String	Feature Check	The name of the feature check at the specified index.
5	Collection Object Name	Resultant Item	The feature check at the specified index, as a collection object name data type.

Returned Status

SUCCESS	The feature check name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first item in a ref list is at index 0.

Set Feature Check Reporting Options

Sets the reporting options for a specific feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the intended feature check.
1	Boolean	Show Feature Control Frame Summary?	True includes the standard Feature Control Frame image in the report
2	Boolean	Include Title?	True includes the Check Title
3	Boolean	Show Datum and Tolerance Summary?	True includes the Datum and Tolerance Summary Table in the report.
4	Boolean	Show Feature Summary?	True includes the Feature Summary Table in the report.
5	Vector Creation Trigger	Vector Creation	Selection will enable, disable, or set vector creation to only be triggered for failed checks
6	Boolean	Show Point Details Summary?	True includes the Point Details Summary Table in the report.

Returned Status

SUCCESS	The reporting options for the feature check was set successfully.
FAILURE	The feature check was not found.

Remarks

None.

Get Feature Check Reporting Options

Returns the reporting options for a specific feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the intended feature check.
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Return Arguments

1	Boolean	Show Feature Control Frame Summary?	True includes the standard Feature Control Frame image in the report
2	Boolean	Include Title?	True includes the Check Title
3	Boolean	Show Datum and Tolerance Summary?	True includes the Datum and Tolerance Summary Table in the report.
4	Boolean	Show Feature Summary?	True includes the Feature Summary Table in the report.
5	Vector Creation Trigger	Vector Creation	Returns Disable, Always or Only on Fail
6	Boolean	Show Point Details Summary?	True includes the Point Details Summary Table in the report.

Returned Status

SUCCESS	The reporting options for the feature check was retrieved successfully.
FAILURE	The feature check was not found.

Remarks

None.

Get Number of Datums in Datum Ref List

Returns the number of datums in a list of datums.

Input Arguments

0	Datum Ref List	Datum Ref List	The list of datums.
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Return Arguments

1	Integer	Total Count	The number of datums in the list.
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Returned Status

SUCCESS	The number of datums was determined successfully.
FAILURE	The supplied list was invalid.

Remarks

None.

Get i-th Datum From Datum Ref List

Returns the datum at the specified index in a list of datums.

Input Arguments

0	Datum Ref List	Datum Ref List	The list of datums.
1	Integer	Datum Index	The index in the list.

Return Arguments

2	Collection Object Name	Resultant Item	The resulting datum.
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Returned Status

SUCCESS	The datum was retrieved successfully.
FAILURE	The supplied list was invalid, or the index was invalid.

Remarks

Ref list indices are zero based, so the first item in a ref list is at index 0.

Get i-th Datum From Datum Ref List (Iterator)

Iterates through a list of datums, returning a datum on each iteration.

Input Arguments

0	Datum Ref List	Datum Ref List	The list of datums.
1	Integer	Datum Index	The index at which to start iterating through the list.
2	Step ID	Step to Jump at End of List	The step to jump to at the end of the list.

Return Arguments

3	Collection Object Name	Resultant Item	The resulting datum.
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Returned Status

SUCCESS	The datum was retrieved successfully.
FAILURE	The supplied list or index was invalid.

Remarks

Ref list indices are zero based, so the first item in a ref list is at index 0.

Get i-th Annotation From Annotation Ref List

Returns the annotation at the specified index in a list of datums.

Input Arguments

0	Annotation Ref List	Annotation Ref List	The list of annotation.
1	Integer	Annotation Index	The index in the list.

Return Arguments

2	Collection Object Name	Resultant Item	The resulting annotation.
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Returned Status

SUCCESS	The annotation was retrieved successfully.
FAILURE	The supplied list was invalid, or the index was invalid.

Remarks

Ref list indices are zero based, so the first item in a ref list is at index 0.

Get i-th Annotation From Annotation Ref List (Iterator)

Iterates through a list of annotations, returning an annotation on each iteration.

Input Arguments

0	Annotation Ref List	Annotation Ref List	The list of annotations.
1	Integer	Annotation Index	The index at which to start iterating through the list.
2	Step ID	Step to Jump at End of List	The step to jump to at the end of the list.

Return Arguments

3	Collection Object Name	Resultant Item	The resulting annotation.
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Returned Status

SUCCESS	The annotation was retrieved successfully.
FAILURE	The supplied list or index was invalid.

Remarks

Ref list indices are zero based, so the first item in a ref list is at index 0.

Get Datum Measurements

Retrieves a list of the points/clouds associated with a given datum.

Input Arguments

0	Collection Object Name	Datum	The datum to examine.
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Return Arguments

1	Point Name Ref List	Point Names	The list of points associated with the datum.
2	Collection Object Name Ref List	Cloud Names	The list of clouds associated with the datum.

Returned Status

SUCCESS	The datum was examined successfully.
FAILURE	The datum was not found.

Remarks

None.

Set Datum Measurements

Associates a list of points/clouds with a given datum.

Input Arguments

0	Collection Object Name	Datum	The datum of interest.
1	Point Name Ref List	Point Names	The list of points to associate with the datum.
2	Collection Object Name Ref List	Cloud Names	The list of clouds to associate with the datum.
3	Boolean	Replace Existing Measurements?	If TRUE, existing associated measurements will be cleared out before making the assignment.

Return Arguments

1	Point Name Ref List	Point Names	The list of points associated with the datum.
2	Collection Object Name Ref List	Cloud Names	The list of clouds associated with the datum.

Returned Status

SUCCESS	The datum was examined successfully.
FAILURE	The datum was not found.

Remarks

None.

Get Feature Check Measurements

Retrieves the point and point cloud measurements associated with a specified feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the feature check to examine.
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Return Arguments

1	Point Name Ref List	Point Names	The list of any point measurements associated with the feature check.
2	Collection Object Name Ref List	Cloud Names	The list of any point cloud measurements associated with the feature check.

Returned Status

SUCCESS	The measurements were retrieved successfully.
FAILURE	The feature check was not found.

Remarks

None.

Set Feature Check Measurements

Assigns point and/or point cloud measurements to a specified feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the feature check to modify.
1	Point Name Ref List	Point Names	The list of any point measurements to associate with the feature check.
2	Collection Object Name Ref List	Cloud Names	The list of any point clouds to associate with the feature check.
3	Boolean	Replace Existing Measurements?	If TRUE, existing associated measurements will be cleared. If FALSE, the specified measurements will be added to the set of existing measurements.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were associated successfully.
FAILURE	The feature check, point, or clouds could not be found.

Remarks

None.

Get Feature Check Cylinder Eval Options

Retrieves the Actual Diameter Override value (and whether it's enabled) from a feature check's cylinder evaluation options.

Input Arguments

0	Collection Object Name	Feature Check	The name of the feature check to examine.
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Return Arguments

1	Boolean	Enable Actual Diameter Override	Indicates if the "Actual Diameter Override" checkbox is checked.
2	Double	Actual Diameter Override	Indicates the value for the actual diameter override.

Returned Status

SUCCESS	The feature check was examined successfully.
FAILURE	The feature check could not be found.

Remarks

None.

Set Feature Check Cylinder Eval Options

Sets the Actual Diameter Override value (and whether it's enabled) from a feature check's cylinder evaluation options.

Input Arguments

0	Collection Object Name	Feature Check	The name of the feature check to set.
1	Boolean	Enable Actual Diameter Override	Determines whether the "Actual Diameter Override" option is enabled.
2	Double	Actual Diameter Override	Sets the value for the actual diameter override.

Return Arguments

None.

Returned Status

SUCCESS	The feature check was set successfully.
FAILURE	The feature check could not be found.

Remarks

None.

Feature Inspection Auto Filter

Auto-filters and associates a set of points, groups, and clouds to a set of datums and feature checks in the active collection.

Input Arguments

0	Point Name Ref List	Point Names	A list of points to filter.
1	Collection Object Name Ref List	Group Names	A list of groups to filter.
2	Collection Object Name Ref List	Cloud Names	A list of clouds to filter.
3	Double	Surface Offset	The maximum allowable offset from the surface when filtering.
4	Double	Edge Offset	The minimum allowable offset from any edge when filtering.
5	Offset Direction Type	Offset Direction	BOTH filters points on both sides of the surface. POSITIVE ONLY filters and associates only points on the positive side of a surface. NEGATIVE ONLY filters and associates only points on the negative side of a surface.
6	Boolean	Enforce Max Pts per Face in Output?	If TRUE, no more than the maximum number of points specified in argument 7 will be associated. If FALSE, all points will be used.
7	Integer	Max Pts per Face	The maximum number of points allowed to be filtered to a surface, if argument 6 is TRUE.
8	Feature Check Ref List	Feature Check Name List	A list of feature checks to include in the filter.
9	Boolean	Include Datums?	Indicates whether or not datums should be included in the filter.
10	Boolean	Create Cloud for Each Datum/Check	Indicates whether a separate cloud should be created for each individual datum or feature check.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were filtered and associated successfully.
FAILURE	The points, groups, or clouds could not be found.

Remarks

None.

Evaluate Feature Check

Evaluates a GD&T Feature Check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the Feature Check to evaluate.
1	Boolean	Perform Evaluation?	Specify whether or not to evaluate check.

Return Arguments

2	Boolean	Check Evaluated?	Indicates whether the check evaluated successfully.
3	String	Check Result	The result of the feature check, as a string.
4	Boolean	Non-unique Result?	Indicates whether the solution is unique or is one of several possible solutions.
5	Double	Measured Deviation (Upper)	The deviation on the upper side of nominal.
6	Double	Distance Out of Tolerance (Upper)	The amount out of tolerance on the upper side of nominal.
7	World Transform Operator	Eval Delta Transform (Upper)	The upper transform applied to the measurements at evaluation.
8	Double	Measured Deviation (Lower)	The deviation on the lower side of nominal.
9	Double	Distance Out of Tolerance (Lower)	The amount out of tolerance on the lower side of nominal.
10	World Transform Operator	Eval Delta Transform (Lower)	The lower transform applied to the measurements at evaluation.
11	String	Check Type	The type of feature check.
12	String	Tolerance Type	The type of the tolerance.
13	Double	Tolerance, Simple	The tolerance (if a simple tolerance).
14	Double	Tolerance, Composite (Upper)	The composite upper tolerance (if applicable).
15	Double	Tolerance, Composite (Lower)	The composite lower tolerance (if applicable).
16	Double	Tolerance, Range (Min)	The minimum range tolerance (if applicable).
17	Double	Tolerance, Range (Max)	The maximum range tolerance (if applicable).
18	Double	Tolerance, NominalPlusMinus (Nominal)	The nominal value in a nominal/plus/minus tolerance (if applicable).
19	Double	Tolerance, NominalPlusMinus (Minus)	The "minus" value in a nominal/plus/minus tolerance (if applicable).
20	Double	Tolerance, NominalPlusMinus (Plus)	The "plus" value in a nominal/plus/minus tolerance (if applicable).

Returned Status

SUCCESS	The command was performed successfully.
FAILURE	The feature check was not found.

Remarks

None.

Evaluate Feature Checks

Evaluates a list of GD&T Feature Checks.

Input Arguments

0	Feature Check Ref List	Feature Check List	The list of feature checks to evaluate
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Return Arguments

1	Integer	Total Passed	Indicates the number of feature checks that passed.
2	Integer	Total Failed	Indicates the number of feature checks that failed.
3	Integer	Total Incomplete	Indicates the number of feature checks that were determined to be incomplete.

Returned Status

SUCCESS	All feature checks were found and passed.
PARTIAL SUCCESS	At least one feature check was not found or was incomplete.
FAILURE	No feature checks were supplied to the command.

Remarks

None.

Start/Stop Feature Check Trapping

Starts or stops trapping of measurements from a live instrument to a feature check.

Input Arguments

0	Collection Object Name	Feature Check	The feature check in question.
1	Collection Instrument ID	Instrument ID	The live instrument for which to start/stop trapping.
2	Boolean	Start Trapping (FALSE = Stop)	Indicates whether trapping should be started or stopped.

Return Arguments

None.

Returned Status

SUCCESS	Trapping started/stopped successfully.
FAILURE	The feature check was not found, or the collection instrument ID was invalid.

Remarks

None.

Enable/Disable Datum Alignment for Feature Check

Enables or disables GD&T alignment for a feature check evaluation. The feature check is evaluated using the existing alignment at runtime.

Input Arguments

0	Collection Object Name	Feature Check	The feature check to modify.
1	Boolean	Enable Datum Alignment?	If TRUE, datum alignment is used. Otherwise, the existing alignment is used.
2	Boolean	Enable Custom Initial Alignment	If TRUE, the check will use the custom initial alignment specified.
3	Collection Object Name	Alignment	Name of the saved alignment.

Return Arguments

None.

Returned Status

SUCCESS	Datum Alignment was enabled/disabled successfully.
FAILURE	The feature check was not found.

Remarks

Refer to the GD&T Chapter of the Users Manual for more information on Enable/Disable controls for feature checks.

Datum Alignment

Performs a datum alignment based on a specified feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the Feature Check containing the desired alignment.
1	Collection Object Name Ref List	Objects to Move	A list of objects to move in the alignment.
2	Collection Instrument ID Ref List	Instruments to Move	A list of instruments to move in the alignment.

Return Arguments

None.

Returned Status

SUCCESS	The alignment was performed successfully.
FAILURE	The feature check was not found.

Remarks

None.

Get GD&T Options

Retrieves the GD&T analysis options for the current job file.

Input Arguments

None.

Return Arguments

0	Boolean	Use High Points	Indicates whether GD&T Evaluation is using high points in its datum alignment.
1	GD&T Options Distance Between Mode	Distance Between Mode	Indicates whether distance between checks are set to use centroid or Min/Max values.
2	GD&T Options Check Validator Type	Check Pre-Eval Validator Type	Indicates which spec is used for pre-evaluation validation of GD&T checks (None, ASME 1994, ASME 2009, ISO 1983, or ISO 2004).
3	Boolean	Create Actual Features	Indicates if actual features are set to be created.
4	Boolean	Create Solved Points	Indicates if solved points are set to be created.
5	Double	Cross Section Criteria	The distance threshold along the primary axis for points to be considered part of the same cross section for GD&T analysis.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Set GD&T Options

Sets the GD&T analysis options for the current job file.

Input Arguments

0	Boolean	Use High Points	Indicates whether GD&T Evaluation should use high points in its datum alignment.
1	GD&T Options Distance Between Mode	Distance Between Mode	Indicates whether distance between checks should use centroid or Min/Max values.
2	GD&T Options Check Validator Type	Check Pre-Eval Validator Type	Indicates which spec should be used for pre-evaluation validation of GD&T checks (None, ASME 1994, ASME 2009, ISO 1983, or ISO 2004).
3	Boolean	Create Actual Features	Indicates if actual features should be created.
4	Boolean	Create Solved Points	Indicates if solved points should be created.
5	Double	Cross Section Criteria	The distance threshold along the primary axis for points to be considered part of the same cross section for GD&T analysis.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Refresh Datums/Feature Checks from Annotations

Refreshes all datums and feature checks from the annotations in the specified collection.

Input Arguments

0	Collection Name	Collection	The collection containing the annotations.
---	-----------------	------------	--

Return Arguments

None.

Returned Status

SUCCESS	The datums/feature checks were updated successfully.
FAILURE	The collection was not found.

Remarks

None.

Set Feature Check Reporting Frame

Sets the reporting frame for a specific feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the intended feature check.
1	Collection Object Name	Reporting Frame	The name of the reporting frame to set.

Return Arguments

None.

Returned Status

SUCCESS	The reporting frame for the feature check was set successfully.
FAILURE	The feature check or reporting frame were not found.

Remarks

None.

Get Feature Check Reporting Frame

Gets the reporting frame for a specific feature check.

Input Arguments

0	Collection Object Name	Feature Check	The name of the intended feature check.
---	------------------------	---------------	---

Return Arguments

1	Collection Object Name	Reporting Frame	The name of the reporting frame..
---	------------------------	-----------------	-----------------------------------

Returned Status

SUCCESS	The reporting frame for the feature check was retrieved successfully.
FAILURE	The feature check was not found.

Remarks

None.

Relationship Operations

Generate Geometry Relationship Summary

Builds a geometry relationship summary table from the selected relationships.

Input Arguments

0	Relationship Ref List	Relationship List	The list of relationships to include in the table.
1	String	Summary Table Name	Name of to use for the summary table.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
FAILURE	Specified relationships could not be found.

Remarks

None.

Edit Geometry Relationship Point List

Provides a means to display the current point list to a user for editing and outlier rejection. Offers a means to select from the point list, graph, and Sub-Sampling Options

Input Arguments

0	Collection Object Name	Relationship Name	The name of relationship to edit.
1	Point List Mode	Point Edit Mode	The dialog to display to the users (select from Point list, graph or sub-sampling options).

Return Arguments

None.

Returned Status

SUCCESS	The dialog was displayed and edited.
FAILURE	Specified relationship could not be found.

Remarks

When this command is run the selected dialog will be opened and the mp paused until the dialog is closed.

- Points based relationship offer all 3 dialogs
- Cloud based relationship offer only the graph sub-sampling options. If Points List is selected the sub-sampling dialog will also be displayed.
- Comparison only and intersection relationships will only display a dialog “No Points Specified”. Which will still need to be closed by the user.

Filter Geometry Relationship Outlier Cloud Points

Offers a means to filter cloud points associated with a relationship based on a sigma threshold.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to edit.
1	Double	Sigma Threshold	Sigma threshold to apply as part of the filter
2	Boolean	Modify Existing Input Clouds	Selecting True will delete points from the current associated cloud(s).

Return Arguments

3	Double	First Pass RMS Error	First Pass RMS Error
4	Double	First Pass Maximum Error	First Pass Maximum Error
5	Double	First Pass Minimum Error	First Pass Minimum Error
6	Double	First Pass Average Error	First Pass Average Error
7	Double	Final Pass RMS Error	Final Pass RMS Error
8	Double	Final Pass Maximum Error	Final Pass Maximum Error
9	Double	Final Pass Minimum Error	Final Pass Minimum Error
10	Double	Final Pass Average Error	Final Pass Average Error
11	Integer	Total Input Point Count	Total Input Point Count
12	Integer	Exclude Point Count	Exclude Point Count

Returned Status

SUCCESS	Relationship was updated successfully.
FAILURE	Specified relationships could not be found.

Remarks

There will always be exactly two passes. The first pass goes through and determines the mean and standard deviation about that mean which is necessary to determine the filter bandwidth. The second pass excludes points outside this bandwidth.

Get Number of Relationships in Relationship Ref List

Returns the number of relationships in a relationship reference list.

Input Arguments

0	Relationship Ref List	Relationship List	The list of relationships to count.
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Return Arguments

1	Integer	Total Count	The number of relationships in the list.
---	---------	-------------	--

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Get Relationship Reporting Frame

Gets the reporting frame for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Collection Object Name	Reporting Frame	The name of the reporting frame for the relationship.
---	------------------------	-----------------	---

Returned Status

SUCCESS	The reporting frame was retrieved successfully.
FAILURE	The specified relationship or reporting frame could not be found.

Remarks

None.

Get i-th Relationship From Relationship Ref List

Returns the name of a relationship at a specified index in a relationship reference list.

Input Arguments

0	Relationship Ref List	Relationship Name List	The list of relationships.
1	Integer	Relationship Index	The index of the relationship.

Return Arguments

2	Collection Object Name	Resultant Item	The name of the relationship at the specified index.
---	------------------------	----------------	--

Returned Status

SUCCESS	The relationship name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first relationship in a ref list is at index 0.

Get i-th Relationship From Relationship Ref List (Iterator)

Returns the name of a relationship at a specified index in a relationship reference list. This command is an iterator, which means it is a shortcut to a traditional loop. Iterators proceed sequentially, one-by-one, from a starting index, until the end of the list.

Input Arguments

0	Relationship Ref List	Reference List	The list of relationships to consider.
1	Integer	Relationship Index	The starting index of the relationship to consider.
2	Step ID	Step to Jump at End of List	The step to jump to after iterating through the last relationship in the list.

Return Arguments

3	String	Collection	The collection containing the relationship at the specified index.
4	String	Relationship	The name of the relationship at the specified index.
5	Collection Object Name	Resultant Item	The relationship at the specified index, as a collection object name data type.

Returned Status

SUCCESS	The relationship name was determined successfully.
FAILURE	The index supplied was beyond the bounds of the list.

Remarks

Ref list indices are zero based, so the first item in a ref list is at index 0.

Sort Relationship Ref List

Returns a list of relationships sorted based upon the selection criteria.

Input Arguments

0	Relationship Ref List	Relationship Ref List	The list of relationships to sort.
1	Boolean	Case Sensitive?	Use case sensitive sorting
2	Boolean	Ascending Order	True indicates ascending order, false returns in descending order.

Return Arguments

3	Relationship Ref List	Sorted Relationship Ref List	The sorted list of relationships.
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Returned Status

SUCCESS	The relationship list was sorted successfully.
FAILURE	This command always succeeds.

Remarks

This command does not change the order of relationships in the tree. It simply reorganizes the reference list for more logical processing.

Show/Hide Relationship Report

Shows or hides the relationship report for a specified collection.

Input Arguments

0	Collection Name	Collection Name	The name of the collection.
1	Boolean	Show Relationship Report	Indicates whether the relationship should be shown or hidden.

Return Arguments

None.

Returned Status

SUCCESS	The report was shown/hidden successfully.
FAILURE	The collection could not be found.

Remarks

None.

Show/Hide Relationship Watch

Shows or hides a watch window for the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship.
1	Boolean	Show Relationship Watch	Show the relationship watch window.
2	Collection Object Name	Relationship Watch Window Properties	The name of the watch window template to be used.
3	Integer	Window Top Left X Position	Enter the value of the top left X position of the watch window.
4	Integer	Window Top Left Y Position	Enter the value of the top left Y position of the watch window.
5	Integer	Window Width	Enter the value of watch window width.
6	Integer	Window Height	Enter the value of the watch window height.

Return Arguments

None.

Returned Status

SUCCESS	The watch window was shown/hidden successfully.
FAILURE	The relationship could not be found.

Remarks

None.

Relationship Watch Window Template

Creates a template for a relationship watch window.

Input Arguments

0	Collection Object Name	Watch Window Template Name	The name for the new watch window template.
1	Integer	Linear Precision	The decimal precision of the objects distance.
2	Integer	Angular Precision	The decimal precision of the objects angle.
3	Font Type	Font	The font style of the text
4	Color	Text Color	The color of the text in the watch window
5	Color	Background Color	Color of background in watch window.
6	Color	Highlight Color	Color of highlight in watch window.
7	Boolean	Show Deviation X (Rx)?	Display X deviation.
8	Boolean	Show Deviation Y (Ry)?	Display Y deviation.
9	Boolean	Show Deviation Z (Rz)?	Display Z deviation.
10	Boolean	Show Deviation Mag?	Display magnitude of the deviation.
11	UDP Settings	UDP Network Transmit Settings	Set transmission speed.
12	Boolean	Transparent Background?	The background will become transparent.
13	Boolean	Hide Units?	The units will not be shown.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make Point to Point Relationship

Creates a point to point relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Point Name	First Point Name	The name for the first point in the relationship.
2	Point Name	Second Point Name	The name for the second point in the relationship.
3	Vector Tolerance	Tolerance	The component-based tolerances for the relationship.
4	Vector Constraint	Constraint	Component-based constraints for the relationship.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or both points could not be found.

Remarks

None.

Make Frame to Frame Relationship

Creates a point to point relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name	First Frame Name	The name for the first frame in the relationship.
2	Collection Object Name	Second Frame Name	The name for the second frame in the relationship.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or both frames could not be found.

Remarks

None.

Make Points to Objects Relationship

Creates a points to objects relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Point Name Ref List	Points in Relationship	The list of points to include in the relationship.
2	Collection Object Name Ref List	Objects in Relationship	The list of objects to include in the relationship.
3	Projection Options	Projection Options	The projection options for the relationship.
4	Boolean	Auto Update a Vector Group?	Indicates whether an auto-updating vector group should be created.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or both points or objects could not be found.

Remarks

None.

Get Geom Relationship Point List

Gets the point list of a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship.
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Return Arguments

1	Point Name Ref LList	All Points	Complete list of all points.
2	Point Name Ref LList	Used Points	List of points used in the relationship.
3	Point Name Ref LList	Ignored Points	List of the ignored points in the relationship.

Returned Status

SUCCESS	The point list was retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Make Points to Points Relationship

Creates a points to points relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Point Name Ref List	Nominal Points	The list of nominal or reference points to include in the relationship.
2	Point Name Ref List	Measured Points	The list of measured points to include in the relationship.
3	Boolean	Auto Update a Vector Group?	Indicates whether an auto-updating vector group should be created.
4	Vector Tolerance	Tolerance	Optional vector tolerance to apply
5	Vector Constraint	Constraint	Optional vector constraint to apply

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or both points or objects could not be found.

Remarks

None.

Make Groups to Objects Relationship

Creates a groups to objects relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name Ref List	Point Groups in Relationship	The list of point groups to include in the relationship.
2	Collection Object Name Ref List	Objects in Relationship	The list of objects to include in the relationship.
3	Projection Options	Projection Options	The projection options for the relationship.
4	Boolean	Auto Update a Vector Group?	Indicates whether an auto-updating vector group should be created.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or more objects or groups could not be found.

Remarks

None.

Make Object to Object Direction Relationship

Creates an object to object direction relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name	First Object in Relationship	The first object to include in the relationship.
2	Collection Object Name	Second Object in Relationship	The second object to include in the relationship.
3	Double	Nominal Angle	The nominal angle to set in the relationship.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The first or second object could not be found.

Remarks

None.

Make Point Clouds to Objects Relationship

Creates a point clouds to objects relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name Ref List	Point Clouds in Relationship	The point clouds to include in the relationship.
2	Collection Object Name Ref List	Objects in Relationship	The objects to include in the relationship.
3	Projection Options	Projection Options	The projection options for the resulting relationship.
4	Boolean	Auto Update a Vector Group?	Indicates whether an auto-updating vector group should be created.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or more clouds or objects could not be found.

Remarks

None.

Enable All Cloud Cross Sections

Displays all cloud cross sections.

Input Arguments

0	Collection Object Name	Cross Section Cloud Name	The name of the cross section cloud.
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Return Arguments

None.

Returned Status

SUCCESS	All cross section clouds were displayed successfully.
FAILURE	The specified cross section cloud name was not found.

Remarks

None.

Enable/Disable Cloud Cross Sections

Toggles display visibility of specified cloud cross sections.

Input Arguments

0	Collection Object Name	Cross Section Cloud Name	The name of the cross section cloud.
1	Integer	Cross Section ID	The identifying number of the desired cross section.
2	Boolean	Enable (True) / Disable (False)?	Specifies whether to show or hide cross section.

Return Arguments

None.

Returned Status

SUCCESS	Cloud cross sections were toggled successfully.
FAILURE	The specified cross section cloud name and/or ID was not found.

Remarks

None.

Enable Single Cloud Cross Section

Displays visibility of specified cloud cross sections.

Input Arguments

0	Collection Object Name	Cross Section Cloud Name	The name of the cross section cloud.
1	Integer	Cross Section ID	The identifying number of the desired cross section.

Return Arguments

None.

Returned Status

SUCCESS	Single cloud cross section was displayed successfully.
FAILURE	The specified cross section cloud name and/or ID was not found.

Remarks

None.

Get Number of Cross Sections in Cross Section Cloud

Toggles display visibility of specified cloud cross sections.

Input Arguments

0	Collection Object Name	Cross Section Cloud Name	The name of the cross section cloud.
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Return Arguments

1	Integer	Cross Section Count	The number of cross sections within the cross section cloud.
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Returned Status

SUCCESS	Number of cross sections retrieved successfully.
FAILURE	The specified cross section cloud name was not found.

Remarks

None.

Make Group to Group Relationship

Creates a group to group relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name	First Group Name	The first point group to include in the relationship.
2	Collection Object Name	Second Group Name	The second point group to include in the relationship.
3	Boolean	Auto Update a Vector Group?	Indicates whether an auto-updating vector group should be created.
4	Vector Tolerance	Tolerance	The tolerance for the relationship.
5	Vector Constraint	Constraint	The constraints for the relationship.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	One or both point groups could not be found.

Remarks

As is the case when manually creating a group to group relationship, corresponding points must have like names in order to be included in the relationship.

Make Group to Nominal Group Relationship

Creates a group to nominal group relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name	First Group Name	The first point group to include in the relationship.
2	Collection Object Name	Second Group Name	The second point group to include in the relationship.
3	Boolean	Auto Update a Vector Group?	Indicates whether an auto-updating vector group should be created.
4	Boolean	Use Closest Point?	Enable Closest Point renaming during trapping?
5	Boolean	Display Closest Point Watch Window	Display watch window when trapping is initiated?
6	Boolean	User View Zooming With Proximity?	Use View Zooming with Proximity during trapping?
7	Boolean	Ignore Points Beyond Threshold?	Exclude point measurements that fall beyond the proximity threshold when trapping
8	Double	Proximity Threshold?	Distance to nominal used for point exclusion
9	Vector Tolerance	Tolerance	The tolerance for the relationship.
10	Vector Constraint	Constraint	The constraints for the relationship.
11	Double	Fit Weight	Fit Weight used in relationship optimizations

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	Nominal groups could not be found.

Remarks

As is the case when manually creating a group to group relationship, corresponding points must have like names in order to be included in the relationship.

Make Average Point Relationship

Creates a relationship using an average point.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Point Name Ref List	Points in Relationship	The list of points to include in the relationship.
2	Point Name	Average Point Name (Optional)	The name of the average point.
3	Point Name	Nominal Point Name (Optional)	The name of the nominal pont.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The list of points could not be found.

Remarks

None.

Make Geometry Fit Only Relationship

Creates a geometry comparison relationship of type “Fit Only”.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name Ref List	Point Groups to Fit	The list of point groups to fit.
2	Geometry Type	Geometry Type	The typ of geometry to fit.
3	Collection Object Name	Resulting Object Name (Optional)	The name of the resulting object.
4	String	Fit Profile Name (Optional)	Name of the fit profile if used.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
PARTIAL SUCCESS	One or more point groups (but not all) were not found, but the relationship was still created.
FAILURE	The specified relationship already exists, or none of the point groups could be found.

Remarks

As of 2022.3 the Geometry Type argument [A2] can reference a string. It will accept [Line, Plane, Circle, Slot, Ellipse, Cylinder, Sphere, Cone, and Paraboloid] *Notes - first letter must be capitalized.

Make Geometry Fit and Compare to Nominal Relationship

Creates a geometry comparison relationship of type “Fit and Compare to Nominal”.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name	Nominal Geometry	Nominal geometry to be used.
2	Collection Object Name Ref List	Point Groups to Fit	The list of point groups to fit.
3	Collection Object Name	Resulting Object Name (Optional)	The name of the resulting object.
4	String	Fit Profile Name (Optional)	Name of the fit profile if used.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
PARTIAL SUCCESS	One or more point groups (but not all) were not found, but the relationship was still created.
FAILURE	The specified relationship already exists, or the nominal geometry or point groups could not be found.

Remarks

None.

Make Geometry Compare Only Relationship

Creates a geometry comparison relationship of type “Compare Only”.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Collection Object Name	Nominal Geometry	The geometry to compare to.
2	Collection Object Name	Measured Geometry	The geometry to compare.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the nominal or measured geometry could not be found.

Remarks

The nominal geometry and measured geometry must be of the same type. (For example, if one is a plane, the other must be a plane).

Make Dynamic Point Relationship

Creates a dynamic point relationship using the selected construction mode and reference geometry.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Dynamic Point Mode	Construction Mode	Selected method for construction
2	Collection Object Name	First Reference Geometry	First reference used by the construction method
3	Collection Object Name	Second Reference Geometry	Second reference object used for construction
4	Collection Object Name	Third Reference Geometry	Third reference object used for construction

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the reference geometry could not be found.

Remarks

Dynamic Point construction currently supports:

- Intersection of a line and a plane
- Intersection of a Cylinder and Plane, returning the axis intersection point
- Intersection of a Cone and Plane, returning the axis intersection point
- Intersection of 3 planes
- Mid-Point of Perpendicular to 2 lines (intersection of 2 lines allowing for imperfection)

Make Dynamic Line Relationship

Creates a dynamic line relationship using the selected construction mode and reference geometry.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Dynamic Line Mode	Construction Mode	Selected method for construction
2	Collection Object Name	First Reference Geometry	First reference used by the construction method
3	Collection Object Name	Second Reference Geometry	Second reference object used for construction

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the reference geometry could not be found.

Remarks

Dynamic Line construction currently supports:

- Cone Axis
- Cylinder Axis
- Intersection of Two Planes
- Bisect Two Lines
- Slot Center line Along Length

Make Dynamic Plane Relationship

Creates a dynamic plane relationship using the selected construction mode and reference geometry.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Dynamic Plane Mode	Construction Mode	Selected method for construction
2	Collection Object Name	First Reference Geometry	First reference used by the construction method
3	Collection Object Name	Second Reference Geometry	Second reference object used for construction
4	Double	Offset Plane Offset	The distance to offset the dynamic plane from the reference

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the reference geometry could not be found.

Remarks

Dynamic plane construction currently supports:

- Two Cones Intersection - Hold Normal to Best-Fit Plane
- Two Cones Intersection - Hold Normal to First Cone Axis
- Two Cones Intersection - Hold Normal to Second Cone Axis
- Cone and Cylinder Intersection - Hold Normal to Best-Fit Plane
- Cone and Cylinder Intersection - Hold Normal to Cone Axis
- Cone and Cylinder Intersection - Hold Normal to Cylinder Axis
- Offset Plane from Plane

Make Dynamic Circle Relationship

Creates a dynamic circle relationship using the selected construction mode and reference geometry.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Dynamic Circle Mode	Construction Mode	Selected method for construction
2	Collection Object Name	First Reference Geometry	First reference used by the construction method
3	Collection Object Name	Second Reference Geometry	Second reference object used for construction

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the reference geometry could not be found.

Remarks

Dynamic circle construction currently supports:

- Cylinder and Plane Intersection - Hold Plane Normal
- Cylinder and Plane Intersection - Hold Cylinder Normal
- Cone and Plane Intersection - Hold Plane Normal
- Cone and Plane Intersection - Hold Cone Normal
- Cone and Cylinder Intersection
- Sphere and Plane Intersection
- Intersection of two Cones

Make Dynamic Ellipse Relationship

Creates a dynamic ellipse relationship using the selected construction mode and reference geometry.

Input Arguments

0	Collection Object Name	Relationship Name	The name for the new relationship.
1	Dynamic Ellipse Mode	Construction Mode	Selected method for construction
2	Collection Object Name	First Reference Geometry	First reference used by the construction method
3	Collection Object Name	Second Reference Geometry	Second reference object used for construction

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the reference geometry could not be found.

Remarks

Dynamic circle construction currently supports:

- Cylinder and Plane Intersection
- Cone and Plane Intersection

Make Vector Group To Vector Group Relationship

Creates a relationship that computes the difference between two reference vector groups. This can be used to compare sequential surface measurements or for shim and gap analysis.

Input Arguments

0	Collection Object Name	New VG to VG Relationship	The name for the new relationship.
1	Collection Object Name	Reference Vector Group	The geometry to compare to.
2	Collection Object Name	Corresponding Vector Group	The geometry to compare.
3	Boolean	Set Opposing Vector Group Polarity	Set True for "Opposing" direction and False for "Same Direction" analysis.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was created successfully.
FAILURE	The specified relationship already exists, or the reference or corresponding vector group could not be found.

Remarks

For further configuration see the following commands:

- "Set Vector Group To Vector Group Cylindrical Zone"
- "Set Vector Group To Vector Group Fit Weights"
- "Set Vector Group To Vector Group Fit Gradient Factor"
- "Set Vector Group To Vector Group Relative Polarity"

Set Vector Group To Vector Group Cylindrical Zone

Used to update the proximity setting properties of an existing Vector Group to Vector Group Relationship.

Input Arguments

0	Collection Object Name	New VG to VG Relationship	The name for the new relationship.
1	Double	Radial Offset	Radial offset to consider
2	Double	Minimum Axial Offset	Minimum or negative offset to consider normal to the surface
3	Double	Maximum Axial Offset	Maximum or positive offset to consider normal to the surface

Return Arguments

None.

Returned Status

SUCCESS	The relationship was updated successfully.
FAILURE	Relationship could not be found.

Remarks

None.

Set Vector Group To Vector Group Fit Weights

Used to update the Fit setting properties of an existing Vector Group to Vector Group Relationship.

Input Arguments

0	Collection Object Name	New VG to VG Relationship	The name for the new relationship.
1	Double	Minimum Gap	Minimum Gap distance threshold
2	Double	Minimum Gap Fit Weight	Minimum gap fit weight to apply
3	Double	Maximum Gap	Maximum Gap distance threshold
1	Double	Maximum Gap Fit Weight	Maximum gap fit weight to apply
2	Double	Nominal Gap	Nominal or optimum Gap
3	Double	Nominal Gap Fit Weight	Nominal or optimum gap fit weight to apply

Return Arguments

None.

Returned Status

SUCCESS	The relationship was updated successfully.
FAILURE	Relationship could not be found.

Remarks

None.

Set Vector Group To Vector Group Fit Gradient Factor

Used to update the Fit setting properties of an existing Vector Group to Vector Group Relationship.

Input Arguments

0	Collection Object Name	New VG to VG Relationship	The name for the new relationship.
1	Double	Fit Gradient Factor	Fit gradient factor to apply

Return Arguments

None.

Returned Status

SUCCESS	The relationship was updated successfully.
FAILURE	Relationship could not be found.

Remarks

The Fit Gradient Factor is used to determine the rate of change between the fit weights used at the minimum/maximum ranges and the nominal fit weight. Larger values correspond to a sharper transition. For more information refer to the Relationships chapter of the users manual.

Set Vector Group To Vector Group Fit Weights

Used to update the Fit setting properties of an existing Vector Group to Vector Group Relationship.

Input Arguments

0	Collection Object Name	New VG to VG Relationship	The name for the new relationship.
1	Boolean	Set Opposing Vector Group Polarity	Set True for "Opposing" direction and False for "Same Direction" analysis.

Return Arguments

None.

Returned Status

SUCCESS	The relationship was updated successfully.
FAILURE	Relationship could not be found.

Remarks

Opposing Direction would be used for applications such as a shim and gap process where mating surfaces have been measured. Same Direction would be applicable for two sets of measurements on the same surface where the relative change between the measurements is desired.

Delete Relationship

Deletes a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to delete.
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Return Arguments

None.

Returned Status

SUCCESS	The relationship was deleted successfully.
FAILURE	The specified relationship was not found.

Remarks

None.

Set Optimization Options

Edits the job's optimization parameters. This edits the optimization settings for optimization such as Do Relationship Fit and Move Collections by Minimizing Relationships.

Input Arguments

0	Integer	Max Number of Step Size Reduction	This number (5-10) determines the number of optimization step size reductions used in ing for a stable solution.
---	---------	-----------------------------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command sets a global variable and always succeeds
---------	---

Remarks

The Max Number of Step Size Reductions argument controls how fine grained the optimization process is. A very small shift (large number of step reductions) can potentially settle on a better solution but will require more time to complete. A value of 5 is the historic SA default and a value of 10 will use the smallest steps in finding a solution. This will increase the time but may or may not produce a better result.

Set Optimization Perturbation Parameters

Edits the job's perturbation parameters within the optimization parameters section of the users options. This edits the optimization settings for Length, Angular and Damping.

Input Arguments

0	Double	Length Perturbation	
1	Double	Angular Perturbation	
2	Double	Damping	Enter a value between 0.1 and 3.

Return Arguments

None.

Returned Status

SUCCESS	This command sets a global variable and always succeeds
---------	---

Remarks

None.

Do Relationship Fit

Performs a relationship fit (minimization).

Input Arguments

0	Collection Name	Collection Containing Relationships	The collection containing the relationships to minimize.
1	Collection Object Name Ref List	Objects to Move	The list of objects to transform.
2	Collection Instrument ID Ref List	Instruments to Move	The list of instruments to transform.
3	Boolean	Perform 'Direct'	Indicates whether standard optimization or a Direct optimization should be performed.
4	Fit Degree-Of-Freedom Options	Motion to allow	The allowable degrees of freedom for the fit.
5	Boolean	Use Fit Dialog	Indicates whether the fit dialog should be displayed to the user during execution.

Return Arguments

6	Transform	Resulting Transform	The transform generated by the relationship minimization.
---	-----------	---------------------	---

Returned Status

SUCCESS	The relationship was deleted successfully.
FAILURE	The specified relationship was not found.

Remarks

The actual transformation is applied to the moving objects and instruments, but the transform is returned in order to perform additional transforms.

Move Collections by Minimizing Relationships

Performs a relationship fit (minimization) moving the specified collections.

Input Arguments

0	String Ref List	Collections To Move	A list of the collections to move .
1	Relationship Ref List	Relationships to Minimize	List of relationships to use .
2	Boolean	Perform "Direct"	Controls if direct is used.
3	Fit Degree-Of-Freedom Options	Motion to allow	Sets the DoF to use in the optimization.
4	Boolean	Use Fit Dialog	Controls if the fit dialog is displayed.
5	Double	Convergence Threshold	The convergence threshold defines when the optimization is considered complete.

Return Arguments

None.

Returned Status

SUCCESS	The relationship optimization was completed successfully.
FAILURE	The specified relationship was not found.

Remarks

The relationship list sets the use status for the relationships in the dialog if displayed. Currently degrees of freedom set here in (A3) set the same condition for all specified collections.

The *Convergence Threshold* is used to determine when to stop the optimization process. If an optimization iteration "n" fails to improve the square of the objective function (obj) by the square of convergence threshold amount (CT), then the optimization termination criteria is satisfied. So termination occurs when

$$obj_{n-1}^2 - obj_n^2 < CT^2$$

Some optimizations may satisfy their relationships' tolerances many iterations before the objective function improvement is sufficiently small enough compared to the default convergence threshold. In these cases, the convergence threshold can be increased to reduce the time it takes to optimize. This threshold should be evaluated against the precision required in moving the collections.

Get General Relationship Statistics

Obtains the RMS, max deviation, and signed maximum and minimum deviations for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to examine.
---	------------------------	-------------------	--

Return Arguments

1	Double	Max Deviation	The maximum deviation value of the relationship.
2	Double	RMS	The RMS error of the relationship.
3	Boolean	Has Signed Deviation?	Indicates whether the deviations are signed.
4	Double	Signed Max Deviation	The signed maximum deviation.
5	Double	Signed Min Deviation	The signed minimum deviation.

Returned Status

SUCCESS	The relationship values were obtained successfully.
FAILURE	The specified relationship could not be found.

Remarks

Max = the highest Z dev

RMS = RMS of the individual X, Y, Z components

All the points contribute three values that are submitted to a composite 1D vector of length $3 * N$ (N = number of points). The "AbsMax" and "RMS" are developed from this 1D data set.

The "RMS" results as calculated provides the objective function output for relationship minimization. This is actually a very convenient way to manage degree of freedom constraints for minimization operations -- unfortunately, the output it produces is inconsistent with the sort you would expect from a vector group style representation.

Get Points to Objects Relationship Statistics

Obtains relevant statistics from a points to objects relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to examine.
---	------------------------	-------------------	--

Return Arguments

1	Double	Absolute Max Deviation	The absolute maximum deviation of the relationship, returned as a positive number.
2	Double	Max Deviation	The maximum deviation (highest) value of the relationship.
3	Double	Min Deviation	The smallest deviation (most negative) value of the relationship.
4	Double	RMS	The RMS error of the relationship.
5	Integer	# of Candidate Points	The raw number of points in the relationship.
6	Integer	# of Points Sampled	The number of points in the relationship (after subsampling).
7	Integer	# of Points Rejected	The number of points rejected from a relationship based on Outlier Rejection.
8	Integer	# of Points Used	The number of points used for the calculation of the relationship.
9	Integer	# of Points Out of Tolerance	The number of points in the relationship that exceed the specified tolerance.

Returned Status

SUCCESS	The relationship values were obtained successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Start/Stop Relationship Trapping

Starts or stops relationship trapping for measurements from a live instrument.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship in question.
1	Collection Instrument ID	Instrument ID	The live instrument to start or stop trapping.
2	Boolean	Start Trapping (FALSE = Stop)	Indicates whether trapping should be started or stopped.

Return Arguments

None.

Returned Status

SUCCESS	Trapping began successfully.
FAILURE	The specified relationship could not be found, or the Collection Instrument ID was invalid.

Remarks

None.

Get Point to Point Relationship Statistics

Obtains relevant statistics from a points to points relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to examine.
---	------------------------	-------------------	--

Return Arguments

1	Double	Delta X	Displacement in X
2	Double	Delta Y	Displacement in Y
3	Double	Delta Z	Displacement in Z
4	Double	Delta Magnitude	Direct linear displacement
5	Collection Object Name	Reference Frame	Reporting Frame.

Returned Status

SUCCESS	The relationship values were obtained successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Relationship Associated Data

Associates data with a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship.
1	Point Name Ref List	Individual Points	The individual points to associate with the relationship.
2	Collection Object Name Ref List	Point Groups	A list of point groups to associate with the relationship.
3	Collection Object Name Ref List	Point Clouds	A list of point clouds to associate with the relationship.
4	Collection Object Name Ref List	Objects	A list of objects to associate with the relationship.
5	Boolean	Ignore Empty Arguments?	If TRUE, empty arguments to the command will not trigger a failure.

Return Arguments

None.

Returned Status

SUCCESS	The data was associated successfully.
FAILURE	The specified relationship, points, or objects could not be found.

Remarks

None.

Get Relationship Associated Data

Retrieves a relationship's type and associated data.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship.
1	String	Relationship Type	The type of the relationship.

Return Arguments

2	Point Name Ref List	Individual Points	The individual points associated with the relationship.
3	Collection Object Name Ref List	Point Groups	A list of point groups associated with the relationship.
4	Collection Object Name Ref List	Point Clouds	A list of point clouds associated with the relationship.
5	Collection Object Name Ref List	Objects	A list of objects associated with the relationship.

Returned Status

SUCCESS	The information was retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Points to Points Relationship Associated Data

Sets the associated data

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship.
1	Point Name Ref List	Nominal Points	List of nominal reference points
2	Point Name Ref List	Actual Points	List of actual points for comparison
3	Boolean	Ignore Empty Arguments	True allows empty arguments

Return Arguments

None.

Returned Status

SUCCESS	The associated data was set successfully
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Points to Points Relationship Associated Data

Retrieves associated data from a Points to Points relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship.
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Return Arguments

2	Point Name Ref List	Nominal Points	The nominal points associated with the relationship.
3	Point Name Ref List	Actual Points	The actual points associated with the relationship.

Returned Status

SUCCESS	The information was retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Make Auto Filter Proximity Settings

This command defines a set of 3D filter settings that can then be referenced by an auto filter command.

Input Arguments

0	Double	Surface Inclusion Proximity	Surface proximity (Plane's, cylinders, surfaces, etc)
1	Double	Edge Exclusion Proximity	Surface Edge exclusion zone ((Plane's, cylinders, surfaces, etc).
2	Double	Planar Inclusion Proximity	Vertical extent of the data to include in analysis wrt to the nominal plane (Circles only)
3	Double	Planar Exclusion Proximity	Planar data to exclude (Circles only)
4	Double	Radial Inclusion Proximity	Horizontal extent of the data to include wrt to the cylindrical surface (Circles only)
5	Double	Geometry Extraction Tolerance	Extraction tolerance (2D extractions)
6	Offset Direction Type	Surface Proximity Mode	Select: positive side, negative side or both (Plane's, cylinders, surfaces, etc).
7	Offset Direction Type	Planar Proximity Mode	Select: positive side, negative side or both (Circles only).
8	Offset Direction Type	Radial Proximity Mode	Select: positive side, negative side or both (Circles only).
9	Boolean	Project to Plane?	Project cloud points to plane of nominal (Circles only).
10	Boolean	Assert Plane Boundaries?	Assert boundaries for planes and use edge exclusion settings (A1).

Return Arguments

11	Filter Proximity Settings 3D	Filter Proximity Settings	Resulting Proximity Settings
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Returned Status

SUCCESS	Settings were defined successfully
FAILURE	This command always succeeds.

Remarks

None.

Auto Filter Clouds to Nominal Geometry 3D

This function filters cloud data based upon proximity to the nominal features, building new clouds, and associating those clouds with the corresponding relationships.

Input Arguments

0	Relationship Ref List	Auto Filter Target Relationships	The compare to nominal relationships used for the filter process.
1	Collection object Name Ref List	Clouds	The point clouds considered as part of the filter process.
2	Cloud Thinning Options	Cloud Thinning Settings	The cloud thinning parameters to use
3	Filter Proximity Settings 3D	Filter Proximity Settings 3D	The proximity filter settings to be used in selecting points and building the associated clouds.

Return Arguments

None

Returned Status

SUCCESS	The filter process completed successfully
FAILURE	The relationships or the clouds specified could not be found

Remarks

For more information look in the Clouds chapter of the users manual under Feature Extraction from Point Clouds.

Auto Filter Clouds to Nominal Geometry 2D

This function filters cloud data based upon proximity to the nominal features, building new clouds, and associating those clouds with the corresponding relationships. The filter process only considers data in 2D, looking at the holes within the planar cloud data.

Input Arguments

0	Relationship Ref List	Auto Filter Target Relationships	The compare to nominal relationships used for the filter process.
1	Collection object Name Ref List	Clouds	The point clouds considered as part of the filter process.
2	Cloud Thinning Options	Cloud Thinning Settings	The cloud thinning parameters to use
3	Filter Proximity Settings 3D	Filter Proximity Settings 2D	The proximity filter settings to be used in selecting points and building the associated clouds.
4	Double	Geometry Extraction Tolerance	The tolerance value to use

Return Arguments

None

Returned Status

SUCCESS	The filter process completed successfully
FAILURE	The relationships or the clouds specified could not be found

Remarks

For more information look in the Clouds chapter of the users manual under Feature Extraction from Point Clouds.

Auto Filter Points to Nominal Geometry 3D

This function filters point data based upon proximity to the nominal features and associating those points with the corresponding relationships. It works for Geometry Relationships and Points to Surface Face relationships.

Input Arguments

0	Relationship Ref List	Auto Filter Target Relationships	The compare to nominal relationships used for the filter process.
1	Point Name Ref List	Points	The points to consider for the filter process.
2	Filter Proximity Settings 3D	Filter Proximity Settings 3D	The proximity filter settings to be used in selecting points and building the associations.

Return Arguments

None

Returned Status

SUCCESS	The filter process completed successfully
FAILURE	The relationships or the points specified could not be found

Remarks

For more information look in the Clouds chapter of the users manual under Feature Extraction from Point Clouds, the interface is described here and the filter section also applies to the point filter process.

Auto Filter Points/Groups/Clouds to Surface Faces

Filters a set of individual points, groups, and/or clouds to a set of surface faces, just like the manual “Auto Filter to Faces” command.

Input Arguments

0	Point Name Ref List	Points	A list of individual points to filter.
1	Collection Object Name Ref List	Groups	A list of groups to filter.
2	Collection Object Name Ref List	Clouds	A list of clouds to filter.
3	Double	Surface Offset	A distance from the surface beyond which points are excluded from the filter.
4	Double	Edge Offset	A distance from surface edges inside of which points are excluded from the filter.
5	Offset Direction Type	Offset Direction	Specifies the side(s) of the surfaces to include in the filter.
6	Boolean	Enforce Max Pts per Face in Output?	Indicates whether an upper limit should be placed on the number of points allowed to be associated with a given surface.
7	Integer	Max Pts per Face	The maximum number of points to include on a single face (applies if argument 6 is true).
8	Collection Object Name Ref List	Surfaces	A list of surfaces to include in the filter.
9	Cloud Thinning Options	Cloud Thinning Settings	Settings for cloud thinning, if clouds are provided as the source points.
10	String	Output Cloud Base Name	The Name of the output cloud
11	Boolean	Use Face IDs for Suffix	Whether to use the Face IDs for the suffix of the output cloud names.

Return Arguments

None.

Returned Status

SUCCESS	The points were filtered successfully.
FAILURE	The points or surfaces were not found.

Remarks

Auto Filter Points/Groups/Clouds to Surface Faces can take some time to process but should be used when edges are of concern.

Filter Clouds to Surfaces is an alternative that offers the ability to use an asymmetric distance such as +.1 to +.5 and is much faster, but it ignores edges entirely. This means points beyond an edge are also picked up as long as they are within the specified proximity.

Create Points to Objects Map

Builds a map of objects within a proximity distance to points that can be used as a lookup table for accelerated processing.

Input Arguments

0	Point Name Ref List	Points	Points to process
1	Collection Object Name Ref List	Groups	Groups to process
2	Collection Object Name Ref List	Objects	Objects to consider
3	Double	Proximity Tolerance	Distance threshold
4	String	Points to Objects Map Name	Name of the newly created map

Return Arguments

None.

Returned Status

SUCCESS	The analysis completed successfully
FAILURE	Some of the points or objects could not be found.

Remarks

None.

Get Objects From Points to Objects Map

Returns a list of objects from the specified *Create Points to Objects Map* return. Builds a map of objects within a proximity distance to points that can be used as a lookup table for accelerated processing.

Input Arguments

0	String	Points to Objects Map Name	Name of the Map to use.
1	Point Name	Point	Point to use as a reference in the Map

Return Arguments

2	Collection Object Name Ref List	Objects	Objects within proximity to the reference point.
---	---------------------------------	---------	--

Returned Status

SUCCESS	The analysis completed successfully
FAILURE	Specified Map or point could not be found.

Remarks

None.

Compute Geometry Relationship Uncertainties

This command can be used to trigger an uncertainty analysis for a GR-Feature. The point uncertainties need to be computed before the feature uncertainty can be computed (see Create Point Uncertainty Fields).

Input Arguments

0	Collection Object Name	Relationship Name	Relationship to adjust
1	Boolean	Display Results	True displays the analysis results dialog.

Return Arguments

None

Returned Status

SUCCESS	The uncertainty analysis completed successfully
FAILURE	The relationships could not be found or the uncertainty couldn't be computed

Remarks

The uncertainty for circles with projection planes is not currently supported. GR-Features are set to a dormant status when the uncertainty is computed to prevent further recomputation.

Pipe Relationships

Make Pipe Fitting Relationship

Builds a new Pipe Fitting Relationship for use in pipe cutting operations.

Input Arguments

0	Collection Object Name	Relationship Name	Relationship Name
1	Collection Object Name	Pipe 1 - Object Name	Name of the first reference object
2	Collection Object Name	Pipe 2 - Object Name	Name of the second reference object

Return Arguments

None

Returned Status

SUCCESS	The relationship was built successfully
FAILURE	The name is invalid or one of the objects could not be found

Remarks

For more information on Pipe relationships refer to the section within the Relationships chapter of the SA Users Manual.

Set Pipe Relationship Weights

This command is used to configure the weighting factors used in calculating the cut operation in a pipe relationship and its weighting as part of an optimization.

Input Arguments

0	Collection Object Name	Relationship Name	Name of the relationship to edit.
1	Double	Overall Weight	The weight as a whole, which determines the influence in the overall optimization scheme.
2	Double	Axis Offset	The weight of minimizing the mutual perpendicular midpoint between the two pipe segments (i.e. how "coaxial" the two pipe segments are).
3	Double	Axis Alignment	The importance of the angle between the two pipe segments. Larger values will force the pipe segments to be more parallel.
4	Double	Center Pull	The importance of overlapping the center of each cut region (along the axis direction).
5	Double	Out of Material Weight	An additional weight when out of material. A value of zero implies that the solution does not care if there is sufficient material for the weld.
6	Double	Out of Material - Offset	A value that controls "how bad" the solution gets when there is insufficient material for the weld.
7	Boolean	Constrain Region at OD	If checked, ensures that the cut angle at the outer diameter does not cause the cut plane to exceed the defined region. If unchecked, this restriction is ignored and a cut will remain available.
8	Boolean	Constrain ID/OD overlap	If enabled, the inner diameter/outer diameter values for the pipes are used to ensure that there is sufficient material based on the angle of alignment. If unchecked, this restriction is ignored and a cut will remain available.

Return Arguments

None

Returned Status

SUCCESS	The relationship weights were set successfully
FAILURE	Relationship could not be found.

Remarks

None.

Set Pipe Relationship Segment Properties

Modifies the Pipe segment definitions in a specified Pipe Fitting relationship.

Input Arguments

0	Collection Object Name	Relationship Name	Name of the relationship to edit.
1	Double	Pipe 1 - Inner Diameter	ID definition for section 1
2	Double	Pipe 1 - Outer Diameter	OD definition for section 1
3	Double	Pipe 1 - Cut Begin	Starting cut position relative to the reference object origin
4	Double	Pipe 1 - Cut End	End cut position relative to the reference object origin
5	Double	Pipe 2 - Inner Diameter	ID definition for section 2
6	Double	Pipe 2 - Outer Diameter	OD definition for section 2
7	Double	Pipe 2 - Cut Begin	Starting cut position relative to the reference object origin
8	Double	Pipe 2 - Cut End	End cut position relative to the reference object origin

Return Arguments

None.

Returned Status

SUCCESS	The relationship was edited successfully
FAILURE	Relationship could not be found.

Remarks

None.

Get Pipe Relationship Properties

Returned the properties of the specified Pipe Fitting Relationship.

Input Arguments

0	Collection Object Name	Relationship Name	Name of the relationship to consider
1	Collection Object Name	Pipe 1 - Object Name	Name of the reference object defining segment 1
2	Double	Pipe 1 - Inner Diameter	ID definition for section 1
3	Double	Pipe 1 - Outer Diameter	OD definition for section 1
4	Double	Pipe 1 - Cut Begin	Starting cut position relative to the reference object origin
5	Double	Pipe 1 - Cut End	End cut position relative to the reference object origin
1	Collection Object Name	Pipe 2 - Object Name	Name of the reference object defining segment 2
2	Double	Pipe 2 - Inner Diameter	ID definition for section 2
3	Double	Pipe 2 - Outer Diameter	OD definition for section 2
4	Double	Pipe 2 - Cut Begin	Starting cut position relative to the reference object origin
5	Double	Pipe 2 - Cut End	End cut position relative to the reference object origin

Return Arguments

None

Returned Status

SUCCESS	The relationship properties were returned successfully
FAILURE	Relationship could not be found.

Remarks

None.

Get Pipe Relationship Weights

This command is used to configure the weighting factors used in calculating the cut operation in a pipe relationship and its weighting as part of an optimization.

Input Arguments

0	Collection Object Name	Relationship Name	Name of the relationship to edit.
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Return Arguments

1	Double	Overall Weight	The weight as a whole, which determines the influence in the overall optimization scheme.
2	Double	Axis Offset	The weight of minimizing the mutual perpendicular midpoint between the two pipe segments (i.e. how "coaxial" the two pipe segments are).
3	Double	Axis Alignment	The importance of the angle between the two pipe segments. Larger values will force the pipe segments to be more parallel.
4	Double	Center Pull	The importance of overlapping the center of each cut region (along the axis direction).
5	Double	Out of Material Weight	An additional weight when out of material. A value of zero implies that the solution does not care if there is sufficient material for the weld.
6	Double	Out of Material - Offset	A value that controls "how bad" the solution gets when there is insufficient material for the weld.
7	Boolean	Constrain Region at OD	If checked, ensures that the cut angle at the outer diameter does not cause the cut plane to exceed the defined region. If unchecked, this restriction is ignored and a cut will remain available.
8	Boolean	Constrain ID/OD overlap	If enabled, the inner diameter/outer diameter values for the pipes are used to ensure that there is sufficient material based on the angle of alignment. If unchecked, this restriction is ignored and a cut will remain available.

Returned Status

SUCCESS	The relationship weights were returned successfully.
FAILURE	Relationship could not be found.

Remarks

None.

Get Pipe Relationship Cut Status

Returns the current cut status for each end of the specified pipe relationship.

Input Arguments

0	Collection Object Name	Relationship Name	Relationship Name
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Return Arguments

1	Boolean	Pipe 1 - Cut Available?	True indicates a cut is available
2	Boolean	Pipe 1 - Cut Active?	True indicates the cut is active
3	Boolean	Pipe 2 - Cut Available?	True indicates a cut is available
4	Boolean	Pipe 2- Cut Active?	True indicates the cut is active

Returned Status

SUCCESS	The relationship properties were returned successfully.
FAILURE	The relationship could not be found.

Remarks

Cut status depends on the placement and orientation of the pipe segments and the constraint settings in the Pipe to Pipe Relationship Weights dialog.

Make pipe Relationship Cut

Provides a means to activate a cut and return the cut frame.

Input Arguments

0	Collection Object Name	Relationship Name	Relationship Name
1	Boolean	Pipe 1 - Make Cut	True - Sets the cut to active.
2	Boolean	Pipe 1 - Create Frame	True - builds a frame to define the cut
3	Collection Object Name	Pipe 1 - Frame Name	Name to use for the newly created frame
1	Boolean	Pipe 2 - Make Cut	True - Sets the cut to active.
2	Boolean	Pipe 2 - Create Frame	True - builds a frame to define the cut
3	Collection Object Name	Pipe 2 - Frame Name	Name to use for the newly created frame

Return Arguments

None.

Returned Status

SUCCESS	The pipe relationship was edited successfully
FAILURE	The relationship could not be found or a name is invalid.

Remarks

Typical workflow is as follows: The first cut is set to active for pipe 1 and a frame is generated using *Make Pipe Relationship Cut*. This frame is used to orient and guide the first cutting operation. After the cut has been made the cut end is then measured and the command *Pipe Relationship Force Cut to Frame* is used to finalize the cut. This process is then repeated for pipe 2.

Pipe Relationship Force Cut to Frame

Input Arguments

0	Collection Object Name	Relationship Name	Relationship Name
1	Boolean	Pipe 1- Force Cut to Frame	True - forces the cut to the specified frame
2	Collection Object Name	Pipe 1 - Frame Name	Name of the frame to force the pipe 1 cut to.
3	Boolean	Pipe 1- Force Cut to Frame	True - forces the cut to the specified frame
4	Collection Object Name	Pipe 1 - Frame Name	Name of the frame to force the pipe 1 cut to.

Return Arguments

None

Returned Status

SUCCESS	The relationship updated successfully
FAILURE	The relationship or one of the frames could not be found.

Remarks

Typical workflow is as follows: The first cut is set to active for pipe 1 and a frame is generated using *Make Pipe Relationship Cut*. This frame is used to orient and guide the first cutting operation. After the cut has been made the cut end is then measured and the command *Pipe Relationship Force Cut to Frame* is used to finalize the cut. This process is then repeated for pipe 2.

Relationship Attributes

Set Relationship Dormant Status

Sets the dormant status for a specified relationship. When set to dormant the relationship does not recompute until the status is reverted. This provides an easy solution for frequent frame changes or optimization processes that would be otherwise hampered by the continual recomputation process.

Input Arguments

0	Relationship Ref List	Relationships	The name of the relationship reference list.
1	Boolean	Dormant Status	Specified dormant status.

Return Arguments

None.

Returned Status

SUCCESS	The dormant status was set successfully.
FAILURE	The specified relationship(s) could not be found.

Remarks

None.

Set Relationship Weights Normalized

Normalizes the weighting of all relationships in a collection.

Input Arguments

0	Collection Name	Collection Name	The name of the collection containing the relationships to normalize.
1	Boolean	Normalize on equation count AND tolerance width	Specifies whether both the equation count (number of points) and tolerance width will be used for normalizing relationship weights.

Return Arguments

None.

Returned Status

SUCCESS	The relationship weights were normalized successfully.
FAILURE	The specified collection could not be found.

Remarks

When Argument 1 is set to TRUE, the relationships will be normalized on equation count only--all relationships will have the same weight regardless of how many measurements exist in each relationship. When Argument 1 is set to FALSE, collections with smaller tolerance widths are given more weight than those with large tolerance widths. This command will succeed even if the specified collection contains no relationships.

Get Relationship Type

Retrieves the type of relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to examine.
---	------------------------	-------------------	--

Return Arguments

1	String	Relationship Type	The type of the specified relationship.
---	--------	-------------------	---

Returned Status

SUCCESS	The relationship type was retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

This command returns relationships of the following types:

Geometry Relationships:

Average Point Relationship, Line Geometry Relationship, Plane Geometry Relationship, Circle Geometry Relationship, Slot Geometry Relationship, Ellipse Geometry Relationship, Sphere Geometry Relationship, Cylinder Geometry Relationship, Cone Geometry Relationship, Paraboloid Geometry Relationship

Dynamic Intersection Relationships:

Dynamic Point Relationship, Line Geometry Relationship, Plane Geometry Relationship, Circle Geometry Relationship, Ellipse Geometry Relationship

Special Function Relationships:

Group to Group Relationship, Frame to Nominal Frame Relationship

Other Relationships:

Point to Point Relationship, Point to Object Relationship, Points to Objects Relationship, Points to Surface Faces Relationship, Point Clouds to Objects Relationship, Group to Group Relationship, Frame to Frame Relationship, Object to Object Direction Relationship

Set Relationship Weighting

Sets a specific weight on a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Double	Weight	The weight value to apply to the relationship.

Return Arguments

None.

Returned Status

SUCCESS	The relationship weight was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Relationship Weighting

Retrieves the weighting value on a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to examine.
---	------------------------	-------------------	--

Return Arguments

1	Double	Weight	The weighting value of the specified relationship.
---	--------	--------	--

Returned Status

SUCCESS	The relationship weight was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Relationship Sub Sampling Options

Sets the sub-sampling options for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Use every i-th point	Indicates whether sub-sampling should be used.
2	Integer	i value	Specifies the i value to use (if Argument 1 is TRUE).
3	Boolean	Use no more than n points	Indicates whether an upper limit will be placed on the number of points to be used in a relationship.
4	Integer	n value	The maximum number of points to use in the relationship (if Argument 3 is TRUE).

Return Arguments

None.

Returned Status

SUCCESS	The options were set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Relationship Sub Sampling Options

Gets the sub-sampling options for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship with options.
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Return Arguments

1	Boolean	Use every i-th point	Indicates the sub-sampling that was used.
2	Integer	i value	Specifies the i value that was set.
3	Boolean	Use no more than n points	Indicates the upper limit placed on the number of points used in a relationship.
4	Integer	n value	The maximum number of points to use in the relationship.

Returned Status

SUCCESS	The options were retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None

Set Relationship Reporting Frame

Sets the reporting frame for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Collection Object Name	Reporting Frame	The new reporting frame for the relationship.

Return Arguments

None.

Returned Status

SUCCESS	The reporting frame was set successfully.
FAILURE	The specified relationship or reporting frame could not be found.

Remarks

None.

Get Relationship Reporting Frame

Returns the reporting frame for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Collection Object Name	Reporting Frame	The new reporting frame for the relationship.
---	------------------------	-----------------	---

Returned Status

SUCCESS	The reporting frame was returned successfully.
FAILURE	The specified relationship or reporting frame could not be found.

Remarks

None.

Set Geom Relationship Criteria

Sets the status of a particular criteria in the specified relationship

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	String	Criteria	String name of the criteria to be set
2	Boolean	Show in Report	Set to True indicates included or checked.
3	Tolerance Options (Scalar Type)	Tolerance Options	High and Low tolerance setting
4	Double	Optimization: Delta Weight	The weight set for the criteria to be used in an optimization such as move objects by minimizing relationships.
5	Double	Optimization: Out of Tolerance Weight	The weight to apply in an optimization when out of tolerance.

Return Arguments

None.

Returned Status

SUCCESS	The criteria was set successfully.
FAILURE	The specified relationship or criteria could not be found.

Remarks

This command is string specific. Take care to specify the criteria by name for the particular relationship used. To verify, open the relationships properties. A list is also available in the remarks under [Get Geom Relationship Criteria](#).

Get Geom Relationship Criteria

This command returns the available values for a given criteria, specified by name, for a specified geometry relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the geometry relationship to examine.
1	String	Criteria	The name of the criteria (see remarks below).

Return Arguments

2	Double	Nominal	The nominal value.
3	Double	Measured	The measured value.
4	Double	Delta	The difference between the measured and nominal values.
5	Double	Low Tolerance	The low tolerance.
6	Double	High Tolerance	The high tolerance.
7	Double	Optimization: Delta Weight	The weight set for the criteria to be used in an optimization such as move objects by minimizing relationships.
8	Double	Optimization: Out of Tolerance Weight	The weight to apply in an optimization when out of tolerance.
9	String	Is within tolerance?	String defining tolerance condition (see below)
10	Boolean	Has Uncertainty?	True indicate has uncertainty computed
11	Double	Uncertainty	Uncertainty value

Returned Status

SUCCESS	The relationship and criteria were retrieved successfully.
FAILURE	The specified geometry relationship or criteria was not found.

Remarks

Values that do not apply will be populated with values of zero. The available criteria strings are as follows:

<i>Ave Point</i>	<i>Line</i>	<i>Plane</i>	<i>Circle</i>	<i>Slot</i>	<i>Ellipse</i>
X	Length	Flatness	Diameter	Length	Centroid X
Y	Linearity	Centroid X	Radius	Width	Centroid Y
Z	Origin X	Centroid Y	Circularity	Centroid X	Centroid Z
Mag XYZ	Origin Y	Centroid Z	X	Centroid Y	Major Radius
Max	Origin Z	I	Y	Centroid Z	Minor Radius
RMS	I	J	Z	I	Major Diameter
	J	K	I	J	Minor Diameter
	K	Rx from Y	J	K	I

<i>Ave Point</i>	<i>Line</i>	<i>Plane</i>	<i>Circle</i>	<i>Slot</i>	<i>Ellipse</i>
	Rx from Y	Ry from Z	K	Rx from Y	J
	Ry from Z	Rz from X	Rx from Y	Ry from Z	K
	Rz from X	Angle Between	Ry from Z	Rz from X	Rx from Y
	Angle Between	Avg Dist Between	Rz from X	Mag XYZ	Ry from Z
	Mutual Perp. Dist.	RMS	Mag XYZ	Mag XY	Rz from X
	RMS		Mag XY	Angle Between	Mag XYZ
			Angle Between	RMS	Mag XY
			RMS		Angle Between
					RMS

<i>Sphere</i>	<i>Cylinder</i>	<i>Cone</i>	<i>Paraboloid</i>	<i>Frame</i>
Diameter	Diameter	Height	Focal Length	X
Radius	Radius	Small Base Radius	Focus X	Y
X	Length	Small Base Diameter	Focus Y	Z
Y	Cylindricity	Large Base Radius	Focus Z	Rx
Z	Origin X	Large Base Diameter	Directrix A	Ry
Mag XYZ	Origin Y	Included Angle	Directrix B	Rz
Sphereicity	Origin Z	Vertex X	Directrix C	Total Angle
RMS	I	Vertex Y	Directrix D	Mag XYZ
	J	Vertex Z	Vertex X	
	K	I	Vertex Y	
	Rx from Y	J	Vertex Z	
	Ry from Z	K	I	
	Rz from X	Rx from Y	J	
	Angle Between	Ry from Z	K	
	Mutual Perp. Dist.	Rz from X	Rx from Y	
	RMS	Mag XYZ	Ry from Z	
		Angle Between	Rz from X	
		RMS	Focal Mag	
			Vertex Mag	
			RMS	

Tolerance Condition String [A9]:

“N/A” if relationship doesn’t set tolerance for the specified criteria or doesn’t have data association yet

“Pass” if a measured value is within tolerance range;

<number> if the measured value is out of tolerance. It shows out-of-tolerance value.

Set Geom Relationship Nominal Geometry

Sets the name of the nominal geometry driven by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Compare to Nominal	True - sets the specified object as the nominal False - removes any preset nominal
3	Collection Object Name	Nominal Geometry	The name of the nominal object used.

Return Arguments

None.

Returned Status

SUCCESS	The nominal was set successfully.
FAILURE	The specified relationship or criteria could not be found.

Remarks

This command converts a Fit only relationship to a Fit and Compare relationship and sets the name of the nominal geometry used. It can also be used to turn off the nominal comparison.

Get Geom Relationship Nominal Geometry

Gets the name of the nominal geometry referenced by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship
---	------------------------	-------------------	------------------------------

Return Arguments

1	Collection Object Name	Nominal Geometry	The name of the nominal geometry
---	------------------------	------------------	----------------------------------

Returned Status

SUCCESS	The nominal was set successfully.
FAILURE	The specified relationship or criteria could not be found.

Remarks

This command returns the name of the nominal geometry referenced by the relationship specified.

Set Geom Relationship Measured Geometry

Sets the name of the measured geometry associated with the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship
1	Collection Object Name	Measured Geometry	Geometry to associate with the relationship.

Return Arguments

None

Returned Status

SUCCESS	The measured geometry was associated successfully
FAILURE	The specified relationship or geometry could not be found.

Remarks

Added in 2022, this command effectively converts a geometry relationship into a Comparison Only geometry relationship. Refer to the Relationships chapter of the User Manual for more information.

Get Geom Relationship Measured Geometry

Gets the name of the measured geometry driven by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship
---	------------------------	-------------------	------------------------------

Return Arguments

1	Collection Object Name	Measured Geometry	The name of the measured geometry
---	------------------------	-------------------	-----------------------------------

Returned Status

SUCCESS	The measured geometry was returned successfully
FAILURE	The specified relationship could not be found.

Remarks

This command returns the name of the measured geometry referenced by the relationship specified.

Set Geom Relationship Nominal Avg Point

Provides a means to control the nominal point used for comparison by the specified average point relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship
1	Boolean	Compare to Nominal?	True - sets the specified point as the nominal False - removes any preset nominal
2	Point Name	Nominal Average Point	Name of the nominal point to apply

Return Arguments

None.

Returned Status

SUCCESS	The nominal point was set successfully.
FAILURE	The specified relationship or point could not be found.

Remarks

None.

Get Geom Relationship Nominal Avg Point

Gets the name of the nominal point used for comparison by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship
---	------------------------	-------------------	------------------------------

Return Arguments

1	Point Name	Nominal Average Point	The name of the Nominal Point
---	------------	-----------------------	-------------------------------

Returned Status

SUCCESS	The nominal point was retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

This command returns the name of the name of the nominal point referenced by the relationship specified.

Get Geom Relationship Measured Avg Point

Gets the name of the measured point computed by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship
---	------------------------	-------------------	------------------------------

Return Arguments

1	Point Name	Measured Average Point	The name of the Measured Point
---	------------	------------------------	--------------------------------

Returned Status

SUCCESS	The measured point was returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

This command returns the name of the name of the measured point referenced by the relationship specified.

Set Geom Relationship Projection Plane

Sets the status and name of the projection plane used by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Project to Plane?	Sets the projection plane status on/off
3	Collection Object Name	Projection Plane Name	The name of the plane used.

Return Arguments

None.

Returned Status

SUCCESS	The projection plane status was set successfully.
FAILURE	The specified relationship or plane could not be found.

Remarks

None.

Get Geom Relationship Projection Plane

Returns the status and name of the projection plane used by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Collection Object Name	Projection Plane Name	The name of the Projection Plane Assigned, if available.
---	------------------------	-----------------------	--

Returned Status

SUCCESS	The projection plane was returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Geom Relationship Cardinal Points

Sets the status and name of the cardinal points built by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Create Cardinal Pts when Fitting?	Sets the cardinal point status on/off
2	Boolean	Prefix Cardinal Pts name with Rel Name?	Controls point name prefix
3	Boolean	Cardinal Pts Group Name	The name of the destination point group

Return Arguments

None.

Returned Status

SUCCESS	The cardinal point status was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

If the argument 2 is false and the points with the same name already exist in the specified group the names will automatically have a "*" appended.

Get Geom Relationship Cardinal Points

Gets the names of the cardinal points computed by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Point Name Ref List	Cardinal Point Name List	List of the names of the cardinal points
---	---------------------	--------------------------	--

Returned Status

SUCCESS	The cardinal points were returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Geom Relationship Point List

Gets the names of the points associated with a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Point Name Ref List	All Points	List of the names of the associated points
2	Point Name Ref List	Used Points	List of the names of the points actively used in a fit
3	Point Name Ref List	Ignored Points	List of points associated but ignored

Returned Status

SUCCESS	The points were returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

The Point List of a relationship can be directly used for outlier rejection and this command makes it clear which points were used and which were not.

Geom Relationship Ignore Input Points

This command applies a filter to the associated points, moving them into the ignored points list for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Outlier Rejection Options (Scalar Type)	Outlier Rejection Options	The thresholds to use in selecting points to ignore.

Return Arguments

None.

Returned Status

SUCCESS	The points were returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

The Point List of a relationship can be directly used for outlier rejection and this command moves points from the associated list to the associated but ignored list.

Geom Relationship Reuse Ignored Input Points

This command resets the associated points, moving any ignored points into the used category for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

None.

Returned Status

SUCCESS	The points were returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

The Point List of a relationship can be directly used for outlier rejection and this command returns excluded points to list of points to use for evaluation.

Get Geom Relationship Auto Vectors

This command returns the current status and names of the auto vectors created by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Boolean	Auto Vectors Nominal(AVN) - Enabled?	True indicates that the AVN vectors have been created and are being controlled by the relationship.
2	Collection Object Name	Auto Vectors Nominal(AVN) - Name	Name of the associated Nominal Geometry to Points (AVN) vector group.
3	Boolean	Auto Vectors Nominal(AVF) - Enabled?	True indicates that the AVF vectors have been created and are being controlled by the relationship.
4	Collection Object Name	Auto Vectors Nominal(AVF) - Name	Name of the associated Fit Geometry to Points (AVF) vector group.
5	String	Points Type	Current configuration for the AVN output

Returned Status

SUCCESS	The points were returned successfully.
FAILURE	The specified relationship could not be found.

Remarks

The Points Type [A5] returns the configuration which might include “Cardinal Points” (which is short for: Nominal to Fit Cardinal Points), “Input Points”, or “Nominal Cardinal Points”

Set Geom Relationship Auto Vectors Nominal (AVN)

Sets the status of the nominal comparison auto vectors built by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Create Auto Vectors AVN	Sets the auto vector status on/off
2	Input Type	Points Type	Sets nominal points used

Return Arguments

None.

Returned Status

SUCCESS	The auto vector status was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Relationship Auto Vectors Fit (AVF)

Sets the status of the fit auto vectors built by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Create Auto Vectors AVF	Sets the auto vector status on/off

Return Arguments

None.

Returned Status

SUCCESS	The auto vector status was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Relationship Voxel Cloud Display

Provides the ability to enable/disable Voxel Cloud display in Cloud to Object relationships by providing the controls used in the relationship properties used for controlling voxel cloud display.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Boolean	Enable Voxel Cloud Display?	TRUE turns on Voxel display
2	Double	Voxel Size (-1.0 autodetect)	This controls the size of the voxel volume to consider for analysis
3	Integer	Min Pts Count Per Voxel	Voxels with fewer than the specified number of points will be ignored
4	Double	Voxel Rendering Diameter % (-1.0 fast)	The diameter of the voxel blotch displayed as a percentage of the voxel size. -1 sets the display to fast or shown as cloud points
5	Surface Analysis Mode	Surface Analysis Mode	Select the analysis mode to use
6	Colorization Options	Colorization Options	Defines the block colorization options to use when in Relationship Analysis mode
7	Boolean	Show Color Bar in View?	TRUE displays the color bar

Return Arguments

None.

Returned Status

SUCCESS	The auto vector status was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Relationship Desired Meas Count

Sets the status of the measurement count used by the specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Integer	Desired Measurement Count	Measurement count used

Return Arguments

None.

Returned Status

SUCCESS	The measurement count was set successfully.
FAILURE	The specified relationship could not be found.

Remarks

Measurement Count is used for automatic progression through an inspection list. When the limit it reached trapping will either stop or move to the next entry in the list. By default the measurement count is off (set to an integer of 0). To set an measurement count specify a positive number. To evaluate the relationship but not set it to trapping you can specify an integer of -1.

Make Vector Tolerance

Creates a vector tolerance that can be fed into another command, such as Make Point to Point Relationship.

Input Arguments

0	Boolean	Use High X Tolerance	Indicates if a high tolerance should be applied to the X component.
1	Double	High X Tolerance	The high tolerance on the X component.
2	Boolean	Use High Y Tolerance	Indicates if a high tolerance should be applied to the Y component.
3	Double	High Y Tolerance	The high tolerance on the Y component.
4	Boolean	Use High Z Tolerance	Indicates if a high tolerance should be applied to the Z component.
5	Double	High Z Tolerance	The high tolerance on the Z component.
6	Boolean	Use High Mag Tolerance	Indicates if a high tolerance should be applied to the magnitude.
7	Double	High Mag Tolerance	The high tolerance on the magnitude.
8	Boolean	Use Low X Tolerance	Indicates if a low tolerance should be applied to the X component.
9	Double	Low X Tolerance	The low tolerance on the X component.
10	Boolean	Use Low Y Tolerance	Indicates if a low tolerance should be applied to the Y component.
11	Double	Low Y Tolerance	The low tolerance on the Y component.
12	Boolean	Use Low Z Tolerance	Indicates if a low tolerance should be applied to the Z component.
13	Double	Low Z Tolerance	The low tolerance on the Z component.
14	Boolean	Use Low Mag Tolerance	Indicates if a low tolerance should be applied to the magnitude.
15	Double	Low Mag Tolerance	The low tolerance on the magnitude.

Return Arguments

16	Vector Tolerance	Resultant Vector Tolerance	The resulting vector tolerance.
----	------------------	----------------------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Vector Fit Constraint

Creates a vector fit constraint that can be fed into another command, such as Make Point to Point Relationship.

Input Arguments

0	Boolean	Use High X Limit	Indicates if a high limit should be applied to the X component.
1	Double	High X Limit	The high limit on the X component.
2	Boolean	Use High Y Limit	Indicates if a high limit should be applied to the Y component.
3	Double	High Y Limit	The high limit on the Y component.
4	Boolean	Use High Z Limit	Indicates if a high limit should be applied to the Z component.
5	Double	High Z Limit	The high limit on the Z component.
6	Boolean	Use High Mag Limit	Indicates if a high limit should be applied to the magnitude.
7	Double	High Mag Limit	The high limit on the magnitude.
8	Boolean	Use Low X Limit	Indicates if a low limit should be applied to the X component.
9	Double	Low X Limit	The low limit on the X component.
10	Boolean	Use Low Y Limit	Indicates if a low limit should be applied to the Y component.
11	Double	Low Y Limit	The low limit on the Y component.
12	Boolean	Use Low Z Limit	Indicates if a low limit should be applied to the Z component.
13	Double	Low Z Limit	The low limit on the Z component.
14	Boolean	Use Low Mag Limit	Indicates if a low limit should be applied to the magnitude.
15	Double	Low Mag Limit	The low limit on the magnitude.

Return Arguments

16	Vector Constraint	Resultant Vector Constraint	The resulting vector constraint.
----	-------------------	-----------------------------	----------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Relationship Position Fit Constraints (Vector Type)

Sets positional constraints on a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The relationship to modify.
1	Vector Constraint	Position Vector Constraint	The positional constraints to apply.

Return Arguments

None.

Returned Status

SUCCESS	The constraints were set successfully.
FAILURE	The relationship was not found.

Remarks

None.

Set Relationship Orientation Fit Constraints (Vector Type)

Sets orientation constraints on a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The relationship to modify.
1	Vector Constraint	Orientation Vector Constraint	The rotational constraints to apply.

Return Arguments

None.

Returned Status

SUCCESS	The constraints were set successfully.
FAILURE	The relationship was not found.

Remarks

None. **Set Relationship Tolerance (Vector Type)**

Sets tolerance of a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The relationship to modify.
1	Vector Tolerance	Vector Tolerance	The tolerance to apply to the vector.

Return Arguments

None.

Returned Status

SUCCESS	The tolerance were set successfully.
FAILURE	The relationship was not found.

Remarks

None.

Get Relationship Tolerance (Vector Type)

Gets tolerance of a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The relationship in which to retrieve the information.
---	------------------------	-------------------	--

Return Arguments

1	Boolean	Use High X Tolerance?	Indicates if a high tolerance should be applied to the X component.
2	Double	High X Tolerance	The high tolerance on the X component.
3	Boolean	Use High Y	Indicates if a high tolerance should be applied to the Y component.
4	Double	High Y Tolerance	The high tolerance on the Y component.
5	Boolean	Use High Z Tolerance	Indicates if a high tolerance should be applied to the Z component.
6	Double	High Z Tolerance	The high tolerance on the Z component.
7	Boolean	Use High Mag Tolerance	Indicates if a high tolerance should be applied to the magnitude.
8	Double	High Mag Tolerance	The high tolerance on the magnitude.
9	Boolean	Use Low X Tolerance?	Indicates if a low tolerance should be applied to the X component.
10	Double	Low X Tolerance	The low tolerance on the X component.
11	Boolean	Use Low Y Tolerance?	Indicates if a low tolerance should be applied to the Y component.
12	Double	Low Y Tolerance	The low tolerance on the Y component.
13	Boolean	Use Low Z Tolerance?	Indicates if a low tolerance should be applied to the Z component.
14	Double	Low Z Tolerance	The low tolerance on the Z component.
15	Boolean	Use Low Mag Tolerance?	Indicates if a low tolerance should be applied to the magnitude.
16	Double	Low Mag Tolerance	The low tolerance on the magnitude.
17	Vector Tolerance	Vector Tolerance	The low tolerance on the magnitude.

Returned Status

SUCCESS	The tolerance were retrieved successfully.
FAILURE	The relationship was not found.

Remarks

None.

Set Relationship Projection Options

Sets projection options of a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The relationship to modify.
1	Projection Options	Projection Options	The projection options to apply.

Return Arguments

None.

Returned Status

SUCCESS	The projection options were set successfully.
FAILURE	The relationship was not found.

Remarks

None.

Get Relationship Projection Options

Gets projection options of a relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The relationship in which to retrieve the information.
---	------------------------	-------------------	--

Return Arguments

1	Boolean	Ignore Edge Projections?	Whether edge projections ignored.
2	Boolean	Probe Offsets - Override Target Values?	Whether probe offsets are overridden with target values.
3	Double	Probe Offsets - Override Values	Probe offset override values.
4	Boolean	Add Extra Material?	Whether extra material was added.
5	Double	Extra Material Thickness	The extra material thickness if applicable.
6	Projection Options	Projection Options	The high tolerance on the Z component.

Returned Status

SUCCESS	The projection options were retrieved successfully.
FAILURE	The relationship was not found.

Remarks

None.

Relationship Attributes (Scalar Types)

Set Relationship Outlier Rejection (Scalar Type)

Sets the outlier rejection for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Outlier Rejection Options (Scalar Type)	Outlier Rejection Options	The new outlier rejection options for the specified relationship.

Return Arguments

None.

Returned Status

SUCCESS	The outlier rejection options were set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Relationship Outlier Rejection (Scalar Type)

Gets the outlier rejection for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Boolean	Use High Limit?	Indicate whether to use a high limit.
2	Double	High Limit	Specify the high limit if used.
3	Boolean	Use Low Limit?	Indicate whether to use a low limit.
4	Double	Low Limit	Specify the low limit if used.
5	Outlier Rejection Options (Scalar Type)	Outlier Rejection Options	The new outlier rejection options for the specified relationship.

Returned Status

SUCCESS	The outlier rejection options were retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Rejection (Scalar Type)

Gets the outlier rejection for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship with information.
---	------------------------	-------------------	--

Return Arguments

1	Boolean	Use every i-th point	Indicates the ub-sampling that was used.
2	Integer	i value	Specifies the i value that was set.
3	Boolean	Use no more than n points	Indicates the upper limit placed on the number of points used in a relationship.
4	Integer	n value	The maximum number of points to use in the relationship.

Returned Status

SUCCESS	The outlier rejection options were retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Relationship Fit Constraints (Scalar Type)

Sets the fit constraints for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Fit Constraint Options (Scalar Type)	Fit Constraint Options	The new fit constraint options for the specified relationship.

Return Arguments

None.

Returned Status

SUCCESS	The fit constraint options were set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Relationship Fit Constraints (Scalar Type)

Retrieves the fit constraints for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
---	------------------------	-------------------	---

Return Arguments

1	Fit Constraint Options (Scalar Type)	Fit Constraint Options	The new fit constraint options for the specified relationship.
---	--------------------------------------	------------------------	--

Returned Status

SUCCESS	The fit constraint options were retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Object to Object Direction Relationship Fit Constraints

Sets the fit constraints for a specified object to object direction relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the object to object direction relationship to modify.
1	Fit Constraint Options (Scalar Type)	Angle Between Vectors Fit Constraints	The new angular fit constraints for the specified object to object direction relationship.
2	Fit Constraint Options (Scalar Type)	Mutual Perpendicular Length Fit Constraints	The new mutual perpendicular length fit constraints for the specified object to object direction relationship.

Return Arguments

None.

Returned Status

SUCCESS	The fit constraint options were set successfully.
FAILURE	The specified object to object direction relationship could not be found.

Remarks

None.

Set Relationship Tolerance (Scalar Type)

Sets the tolerance for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Tolerance Options (Scalar Type)	Tolerance Options	The new tolerance options for the specified relationship.

Return Arguments

None.

Returned Status

SUCCESS	The tolerances were set successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Get Relationship Tolerance (Scalar Type)

Gets the tolerance for a specified relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to get information.
---	------------------------	-------------------	--

Return Arguments

1	Boolean	Use High Tolerance?	Whether to use the high tolerance.
2	Double	High Tolerance	The high tolerance value.
3	Boolean	Use Low Tolerance?	Whether to use the low tolerance.
4	Double	Low Tolerance	The low tolerance value.
5	Tolerance Options (Scalar Type)	Tolerance Options	The new tolerance options for the specified relationship.

Returned Status

SUCCESS	The tolerances were retrieved successfully.
FAILURE	The specified relationship could not be found.

Remarks

None.

Set Object to Object Direction Relationship Tolerance

Sets the tolerance for a specified object to object direction relationship.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the object to object direction relationship to modify.
1	Tolerance Options (Scalar Type)	Angle Between Vectors Tolerances	The new tolerances for the angle between vectors.
2	Tolerance Options (Scalar Type)	Mutual Perpendicular Length Tolerances	The new tolerances for the mutual perpendicular length.

Return Arguments

None.

Returned Status

SUCCESS	The tolerances were set successfully.
FAILURE	The specified object to object direction relationship could not be found.

Remarks

None.

Make Scalar Tolerance

Makes a scalar tolerance.

Input Arguments

0	Boolean	Use High Tolerance	Indicates if the high tolerance should be active.
1	Double	High Tolerance	The high tolerance value.
2	Boolean	Use Low Tolerance	Indicates if the low tolerance should be active.
3	Double	Low Tolerance	The low tolerance value.

Return Arguments

4	Tolerance Options (Scalar Type)	Resultant Tolerance Options	The resulting tolerance options.
---	---------------------------------	-----------------------------	----------------------------------

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make Scalar Fit Constraint

Makes a scalar fit constraint.

Input Arguments

0	Boolean	Use High Limit	Indicates if the high limit should be active.
1	Double	High Limit	The upper limit for the fit constraint.
2	Boolean	Use Low Limit	Indicates if the low limit should be active.
3	Double	Low Limit	The lower limit for the fit constraint.

Return Arguments

4	Fit Constraint Options (Scalar Type)	Resultant Constraint Options	The resulting constraint options.
---	--------------------------------------	------------------------------	-----------------------------------

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make Symmetric Scalar Tolerance

Makes a symmetric tolerance.

Input Arguments

0	Double	+/- Tolerance	The symmetric tolerance value.
---	--------	---------------	--------------------------------

Return Arguments

1	Tolerance Options (Scalar Type)	Resultant Tolerance Options	The resulting tolerance options.
---	---------------------------------	-----------------------------	----------------------------------

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Make Outlier Rejection Options

Makes outlier rejection options.

Input Arguments

0	Boolean	Use High Limit	Indicates whether a high outlier rejection limit should be applied.
1	Double	High Limit	The high limit to use, if Argument 0 is TRUE.
2	Boolean	Use Low Limit	Indicates whether a low outlier rejection limit should be applied.
3	Double	Low Limit	The low limit to use, if Argument 2 is TRUE.

Return Arguments

4	Outlier Rejection Options (Scalar Type)	Resultant Outlier Rejection Options	The resulting outlier rejection options.
---	---	-------------------------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Symmetric Outlier Rejection Options

Makes symmetric outlier rejection options.

Input Arguments

0	Double	+/- Limit	The high/low symmetric limit for outlier rejection.
---	--------	-----------	---

Return Arguments

1	Outlier Rejection Options (Scalar Type)	Resultant Outlier Rejection Options	The resulting symmetric outlier rejection options.
---	---	-------------------------------------	--

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Events

Get Number of Events in Event Ref List

Obtains the number of events in an event reference list.

Input Arguments

0	Event Ref List	Event List	The event reference list to examine.
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Return Arguments

1	Integer	Total Count	The number of events in the list.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Get i-th Event From Event Ref List

Retrieves the event at the specified index in an event reference list.

Input Arguments

0	Event Ref List	Event List	The event reference list to examine.
1	Integer	Event Index	The zero-based index into the list.

Return Arguments

2	Collection Object Name	Resultant Item	The resulting event.
---	------------------------	----------------	----------------------

Returned Status

SUCCESS	The event was retrieved successfully.
FAILURE	An invalid index was provided.

Remarks

None.

Get i-th Event From Event Ref List (Iterator)

Iterates through an event reference list, retrieving successive events from the list.

Input Arguments

0	Event Ref List	Reference List	The event reference list to examine.
1	Integer	Event Index	The index at which to start in the list.
2	Step ID	Step to Jump at End of List	The step to jump to upon reaching the end of the list.

Return Arguments

3	String	Collection	The collection containing the current event.
4	String	Event	The name of the current event.
5	Collection Object Name	Resultant Item	The current event as a collection object name.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Rename Event

Renames an event.

Input Arguments

0	Collection Object Name	Original Event Name	The name of the event to rename.
1	Collection Object Name	New Event Name	The new name for the event.
2	Boolean	Overwrite if exists?	Indicates whether an existing event should be overridden if the new event name already exists.

Return Arguments

None.

Returned Status

SUCCESS	The event was renamed successfully.
FAILURE	The source event could not be found.

Remarks

None.

Delete Event

Deletes an event from the job.

Input Arguments

0	Collection Object Name	Event Name	The name of the event to delete.
---	------------------------	------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The event was deleted successfully.
FAILURE	The event could not be found.

Remarks

None.

Cloud Filters

Filter Clouds to Plane

Filters one or more clouds to a plane by proximity and outputs a new point group or cloud. Cloud points within the proximity are kept, while cloud points outside of the proximity are removed.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Collection Object Name	Filter Plane's Name	The name of the plane to filter to.
2	Collection Object Name	Output Group Name	The name for the resulting point group or point cloud (as specified in Argument 5).
3	Double	Proximity	The proximity inside which cloud points remain.
4	Offset Direction Type	Allowable Offset Dir	Specify whether the proximity implies to just the positive or negative side of the plane, or whether it applies to both sides of the plane.
5	Output Type	Output Type	Specify whether point clouds or point groups should be created.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds (but not all) could not be found.
FAILURE	The clouds or filter plane could not be found.

Remarks

Offsets are retained and match the source points in the new group or point cloud.

Filter Clouds to Group

Filters one or more clouds to a point group by proximity and outputs a new point group. Cloud points within the proximity are kept, while cloud points outside of the proximity are removed.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Collection Object Name	Filter Group's Name	The name of the group to filter to.
2	Collection Object Name	Output Group Name	The name for the resulting point group.
3	Double	Proximity (0 for Closest Point only)	The proximity to each filter group point in which cloud points are kept. If set to zero, only the closest cloud point to each filter point is kept.
4	Integer	Maximum Number of Points (0 for Unlimited)	The maximum number of cloud points to filter to each filter point. If set to zero, there is no limit.
5	Output Type	Output Type	Specify whether point clouds or point groups should be created.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds (but not all) could not be found.
FAILURE	The clouds or filter group could not be found.

Remarks

None.

Filter Clouds to Surface

Filters one or more clouds to a surface by proximity and outputs a new point group. Cloud points within the proximity are kept, while cloud points outside of the proximity are removed.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Collection Object Name	Filter Surface's Name	The name of the surface to filter to.
2	Collection Object Name	Output Group Name	The name for the resulting point group.
3	Double	Low Proximity	The minimum proximity value. Points above this value (and below the high proximity) will be kept.
4	Double	High Proximity	The maximum proximity value. Points below this value (and above the low proximity) will be kept.
5	Integer	Skip Factor	A subsampling value to use. For example, if set to 5, only every 5th point will be considered.
6	Output Type	Output Type	Specify whether point clouds or point groups should be created.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds (but not all) could not be found.
FAILURE	The clouds or filter group could not be found.

Remarks

Filter Clouds to Surfaces offers the ability to use an asymmetric distance such as +.1 to +.5 but it ignores edges entirely. This means points beyond an edge are also picked up as long as they are within the specified proximity.

Auto Filter Points/Groups/Clouds to Surface Faces is an alternative that take longer to process, only offsets single proximity value above, below or in both directions but respects edges. This command should be used when edges are of concern.

Filter Clouds to BSplines

Filters one or more clouds to one or more B-Splines by proximity and outputs a new point group. Cloud points between the minimum and maximum proximity to a B-Spline are kept, while cloud points outside of the specified range are removed.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Collection Object Name Ref List	Filter BSpline Names	The names of the B-Splines to filter to.
2	Collection Object Name	Output Group Name	The name for the resulting point group.
3	Double	Minimum Proximity	The minimum distance for which points should be retained.
4	Double	Maximum Proximity	The maximum distance for which points should be retained.
5	Output Type	Output Type	Specify whether point clouds or point groups should be created.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds or splines (but not all) could not be found.
FAILURE	The clouds or filter splines could not be found.

Remarks

None.

Filter Clouds to Line Segment

Filters one or more clouds to a line segment by proximity and outputs a new point group. Cloud points between the minimum and maximum proximity to a B-Spline are kept, while cloud points outside of the specified range are removed.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Point Name	First Line End Point	The coordinate of one end of the line.
2	Point Name	Second Line End Point	The coordinate of the other end of the line.
3	Collection Object Name	Output Group Name	The name for the resulting point group.
4	Double	Minimum Proximity	The minimum distance for which points should be retained.
5	Double	Maximum Proximity	The maximum distance for which points should be retained.
6	Output Type	Output Type	Specify whether point clouds or point groups should be created.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds (but not all) could not be found.
FAILURE	The clouds could not be found.

Remarks

None.

Filter Clouds to Vector Groups - Resolve Points

Filters one or more clouds to one or more vector groups and outputs a new point group. Cloud points between the minimum and maximum proximity to a vector (radially)--and no more than the maximum distance from the beginning (tail end) of a vector--will be averaged to a new position (along the vector axis) and will be located on each vector's axis.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Collection Object Name Ref List	Vector Group Names	The names of the vector groups to filter to.
2	Collection Object Name	Output Group Name	The name for the resulting point group.
3	Double	Minimum Proximity	The minimum distance for which points should be retained.
4	Double	Maximum Proximity	The maximum distance for which points should be retained.
5	Double	Maximum Distance From Vector Begin	The maximum distance from the tail end of a vector to a cloud point in order for that point to be considered.
6	Integer	Minimum number of required points	The minimum number of cloud points required to satisfy the proximity requirements (Arguments 3-5) in order for a filtered point to be created.
7	Output Type	Output Type	Specify whether point clouds or point groups should be created.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds or vector groups (but not all) could not be found.
FAILURE	The clouds or vector groups could not be found.

Remarks

If the "Minimum number of required points" argument is not satisfied for a given vector, no point will be created on that vector.

RGB Cloud Point Filter

Sets the cloud point display filtering based upon the selected RGB and Grey scale component thresholds

Input Arguments

0	String	Filter Name	Saved name for the filter
1	Collection Object Name Ref List	Clouds to be Filtered	List of clouds to adjust
2	Boolean	Red Enabled	True enables red filtering
3	Boolean	Red High Enabled	True enables the upper limit threshold
4	Integer	Red High Threshold	The threshold value above which are hidden
5	Boolean	Red Low Enabled	True enables the upper lower threshold
6	Integer	Red Low Threshold	The threshold value below which are hidden
7	Boolean	Green Enabled	True enables red filtering
8	Boolean	Green High Enabled	True enables the upper limit threshold
9	Integer	Green High Threshold	The threshold value above which are hidden
10	Boolean	Green Low Enabled	True enables the upper lower threshold
11	Integer	Green Low Threshold	The threshold value below which are hidden
12	Boolean	Blue Enabled	True enables red filtering
13	Boolean	Blue High Enabled	True enables the upper limit threshold
14	Integer	Blue High Threshold	The threshold value above which are hidden
15	Boolean	Blue Low Enabled	True enables the upper lower threshold
16	Integer	Blue Low Threshold	The threshold value below which are hidden
17	Boolean	Gray Enabled	True enables red filtering
18	Boolean	Gray High Enabled	True enables the upper limit threshold
19	Integer	Gray High Threshold	The threshold value above which are hidden
20	Boolean	Gray Low Enabled	True enables the upper lower threshold
21	Integer	Gray Low Threshold	The threshold value below which are hidden
22	RGB Filter Mode Type	RGB Filter Operation	Filter operation control to apply

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds (but not all) could not be found.
FAILURE	The clouds could not be found.

Remarks

For more details refer to the [Color \(Intensity\) Mode](#) section of the Users Manual in the chapter on Clouds.

Delete Cloud Points by Radial Distance from Points

Applies sphere filters to one or more clouds. All cloud points inside or outside a specified radius of one or more supplied center points will be removed.

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Point Name Ref List	Points	One or more center points to filter to.
2	Double	Radius	The radius to use for the sphere filter.
3	Boolean	Delete Inside	Indicate whether points inside the radius should be deleted, or points outside the radius should be deleted.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds or points (but not all) could not be found.
FAILURE	The clouds or points could not be found.

Remarks

None.

Delete Cloud Points by X Y Z Range

Applies a box filter to one or more clouds. Removes all cloud points inside or outside a specified box (in the working coordinate frame).

Input Arguments

0	Collection Object Name Ref List	Cloud Names	One or more point clouds to filter.
1	Optional Double	X Min	The minimum X value to use.
2	Optional Double	X Max	The maximum X value to use.
3	Optional Double	Y Min	The minimum Y value to use.
4	Optional Double	Y Max	The maximum Y value to use.
5	Optional Double	Z Min	The minimum Z value to use.
6	Optional Double	Z Max	The maximum Z value to use.
7	Boolean	Delete Inside	Specify whether to delete points inside the box or outside the box.

Return Arguments

None.

Returned Status

SUCCESS	The cloud(s) were filtered successfully.
PARTIAL SUCCESS	One or more clouds (but not all) could not be found.
FAILURE	The clouds could not be found.

Remarks

If one of the range values is set to “Ignore”, then that value is considered to be infinite. For example, if X Max is set to “Ignore”, then all values from X Min to positive infinity are considered to be “in the box”.

Scale Bars

Get Scale Bar Stats

Obtains the nominal length, actual length, and deviation for an existing scale bar.

Input Arguments

0	Collection Object Name	Scale Bar Name	The name of the scale bar to analyze.
1	Double	Nominal Length	The nominal length of the scale bar.
2	Double	Actual Length	The measured length of the scale bar.
3	Double	Deviation	The deviation between the measured length and nominal length of the scale bar.

Return Arguments

None.

Returned Status

SUCCESS	The check was performed successfully.
FAILURE	Either or both points were not found, or the length exceeded the allowable tolerance.

Remarks

If the measured length is shorter than the nominal length, the deviation will be reported as a negative value.

Scale Bar Check

Performs a temperature-compensated scale bar check.

Input Arguments

0	Point Name	ScaleBar Point A	The point representing one end of the scale bar.
1	Point Name	ScaleBar Point B	The point representing the other end of the scale bar.
2	Double	Current Temperature (F)	The ambient temperature (temperature of the scale bar), in degrees Fahrenheit.
3	Double	Length of Bar at 68F	The length of the scale bar at 68 degrees Fahrenheit.
4	Double	Material CTE (PPM/F)	The Coefficient of Thermal Expansion of the scale bar, in Parts per Million per degree Fahrenheit.
5	Double	Tolerance	The allowable tolerance for the scale bar's length (from nominal).

Return Arguments

6	Double	Deviation at 68F	The deviation between the measured scale bar and the nominal scale bar, compensated to a 68 degree Fahrenheit value.
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Returned Status

SUCCESS	The check was performed successfully.
FAILURE	Either or both points were not found, or the length exceeded the allowable tolerance.

Remarks

None.

Delete Scale Bar

Deletes a scale bar.

Input Arguments

0	Collection Object Name	Scale Bar Name	The collection and name of the scale bar.
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Return Arguments

None.

Returned Status

SUCCESS	The scale bar was deleted successfully.
FAILURE	The specified scale bar could not be found.

Remarks

None.

Reverse Engineering

Send Points to Geomagic

Sends one or more point groups to Geomagic (Power3).

Input Arguments

0	Collection Object Name Ref List	Point Group(s) to Send	The list of point groups to send to Geomagic.
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Return Arguments

None.

Returned Status

SUCCESS	The groups were sent successfully.
FAILURE	One or more groups were not found, or the connection to Geomagic could not be established.

Remarks

This command requires the Power3 package.

Send Clouds to Geomagic

Sends one or more point clouds to Geomagic (Power3).

Input Arguments

0	Collection Object Name Ref List	Point Cloud(s) to Send	The list of point clouds to send to Geomagic.
---	---------------------------------	------------------------	---

Return Arguments

None.

Returned Status

SUCCESS	The clouds were sent successfully.
FAILURE	One or more clouds were not found, or the connection to Geomagic could not be established.

Remarks

This command requires the Power3 package.

Generate/Regenerate Coarse Mesh

Input Arguments

0	Collection Object Name	Source Cloud	The cloud used to build the mesh
1	Collection Object Name	Output Mesh Name	Name of the mesh to build
2	Double	Deviation Error (0.0 for none)	Deviation Error to use
3	Double	Accuracy	Accuracy setting to apply
4	Double	Minimum Average Distance	Minimum Average Distance
5	Integer	Hole Options (0..2)	Hole Options
6	Double	Maximum Triangle Edge Length	Maximum Triangle Edge Length
7	Integer	Optimization Structure Options	Optimization Structure Options
8	Boolean	Reverse Normal Vectors	Choose to Reverse Normal Vectors

Return Arguments

None.

Returned Status

SUCCESS	The mesh was built successfully.
FAILURE	Cloud was not found, or the mesh could not be built.

Remarks

DeviationError - Deviation error (tolerance) to respect

Accuracy - Noise reduction strategy.

MiniAverageDist - =0: No noise reduction. >0: Mini average distance between points. The function project a “grid” of this size on the shape to mesh and takes ONLY the best points in each grid element. <0: Greatest level of detail. The function tries first to choose the best points as if MiniAverageDist>0. Then, if the tolerance is not reached, the other points (suspected to be noisy) can also be chosen.

OptionHole - 0: Try to detect all the holes, 1: Detect the outside border and fill the inside holes. 2: Try to close the polyhedron (watertight mesh).

MaximumTriangleEdgeLength - Max length of triangle to fill holes; -1 if no limit.

Optimization Structure - Optimized structure option to choose the most relevant points: bit 0: use the normal table if it exists and its size is lower than MiniAverageDist, bit 1: If true and there is scanning direction inside the cloud, we put the scanning direction of points of the cloud inside vertex of the resulting mesh.

Generate General Mesh

Builds a mesh using the general mesh function using the referenced point cloud data.

Input Arguments

0	Collection Object Name	Output Mesh Name	Name of the mesh to build
1	Collection Object Name Ref list	Cloud to Mesh	List of clouds to use for the mesh
2	Double	Maximum Triangle Size	Resolution of the mesh
3	Double	Smallest Hole Diameter	Smallest hole to detect
4	Boolean	Finalize	True builds a finalized mesh
5	Boolean	Use Scan Direction For Point Normal	True enables the use of the normal transforms saved within a Scan Stripe Cloud

Return Arguments

None.

Returned Status

SUCCESS	The mesh was built successfully.
FAILURE	One of the clouds was not found, or the mesh could not be built.

Remarks

None.

Mesh Volume

Returns the volume of a mesh above or below a specified reference plane.

Input Arguments

0	Collection Object Name	Mesh	Name of the mesh to consider
1	Collection Object Name Ref list	Plane	Reference plane used for the computation

Return Arguments

2	Double	Above	Computed volume above the plane
3	Double	Below	Computed volume below the plane

Returned Status

SUCCESS	The volume was computed successfully.
FAILURE	The mesh or plane were not found.

Remarks

If the mesh is complete and fully encloses a volume, and is not intersected by the reference plane, the full enclosed volume will be returned either above or below based upon the position of the mesh with respect to the plane.

If the plane bisects an enclosed volume the volume above and below the plane will be reported.

If the mesh does not represent an enclosed volume, then the volume reported will represent the volume between the mesh and the projected triangles on the reference plane.

Dimensions

Create Point to Point Dimension

Creates a dimension between two points.

Input Arguments

0	Point Name	First Point	The first point in the dimension.
1	Point Name	Second Point	The second point in the dimension.

Return Arguments

None.

Returned Status

SUCCESS	The dimension was created successfully.
FAILURE	One or both points could not be found.

Remarks

None.

Create Point to Object Dimension

Creates a dimension between an object and a point.

Input Arguments

0	Point Name	Point	The point to use in the dimension.
1	Collection Object Name	Object	The object to use in the dimension.

Return Arguments

None.

Returned Status

SUCCESS	The dimension was created successfully.
FAILURE	The point and/or object could not be found.

Remarks

None.

Create Object to Object Dimension

Creates a dimension between two objects.

Input Arguments

0	Collection Object Name	First Object	The first object to use in the dimension.
1	Collection Object Name	Second Object	The second object to use in the dimension.

Return Arguments

None.

Returned Status

SUCCESS	The dimension was created successfully.
FAILURE	One or both objects could not be found.

Remarks

None.

Create Diameter Dimension

Creates a diametrical dimension.

Input Arguments

0	Collection Object Name	Object	The circle, sphere, or cylinder to dimension.
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Return Arguments

None.

Returned Status

SUCCESS	The dimension was created successfully.
FAILURE	The object could not be found or was not of the proper type.

Remarks

None.

Create Radius Dimension

Creates a radial dimension between two objects.

Input Arguments

0	Collection Object Name	Object	The circle, sphere or cylinder to dimension.
---	------------------------	--------	--

Return Arguments

None.

Returned Status

SUCCESS	The dimension was created successfully.
FAILURE	The object could not be found or was not of the proper type.

Remarks

None.

Set Point to Point Dimension Properties

Sets dimension properties for point to point dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
1	Dimension Properties	Dimension Properties	Set the properties.
2	Collection Object Name	Reference Frame Name	The frame in which the dimesion will be displayed.

Return Arguments

None.

Returned Status

SUCCESS	The dimension properties were set successfully.
FAILURE	The dimension could not be found.

Remarks

None.

Set Point to Object Dimension Properties

Sets dimension properties for point to object dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
1	Dimension Properties	Dimension Properties	Set the properties.

Return Arguments

None.

Returned Status

SUCCESS	The dimension properties were set successfully.
FAILURE	The dimension could not be found.

Remarks

None.

Set Object to Object Dimension Properties

Sets dimension properties for object to object dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
1	Dimension Properties	Dimension Properties	Set the properties.

Return Arguments

None.

Returned Status

SUCCESS	The dimension properties were set successfully.
FAILURE	The dimension could not be found.

Remarks

None.

Set Diameter Dimension Properties

Sets dimension properties for diameter dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
1	Dimension Properties	Dimension Properties	Set the properties.

Return Arguments

None.

Returned Status

SUCCESS	The dimension properties were set successfully.
FAILURE	The dimension could not be found.

Remarks

None.

Set Radius Dimension Properties

Sets dimension properties for radius dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
1	Dimension Properties	Dimension Properties	Set the properties.

Return Arguments

None.

Returned Status

SUCCESS	The dimension properties were set successfully.
FAILURE	The dimension could not be found.

Remarks

None.

Set Common Properties to Dimensions

Sets common properties for dimensions. These include properties common to all dimension types including text size, placement and color.

Input Arguments

0	Dimension Ref List	Dimension List	The name of the dimension ref list.
1	Dimension Properties	Dimension Properties	Set the properties.
2	Boolean	Show? (Hide = False)	Provides a means to control the visibility of all the selected dimensions.

Return Arguments

None.

Returned Status

SUCCESS	The dimension properties were set successfully.
FAILURE	The dimensions could not be found.

Remarks

None.

Make a Dimension Ref List from a Collection

Creates a reference list of dimensions from a collection.

Input Arguments

0	Collection Name	Collection Name	The name of the collection.
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Return Arguments

1	Dimension Ref List	Dimension Ref List	The dimension ref list created from collection.
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Returned Status

SUCCESS	The dimension ref list was created successfully.
FAILURE	The collection and/or the dimension ref list could not be found.

Remarks

None.

Make a Dimension Ref List- WildCard Selection

Creates a reference list of dimensions using a wildcard word , building a list of dimensions with names that match the string criteria.

Input Arguments

0	String	Collection WildCard Criteria	The name of the collection to for.
1	String	Dimension WildCard Criteria	The name of the dimension to for.

Return Arguments

1	Dimension Ref List	Dimension Ref List	The dimension ref list created from collection.
---	--------------------	--------------------	---

Returned Status

SUCCESS	The dimension ref list was created successfully.
FAILURE	The collection and/or the dimension ref list could not be found.

Remarks

None.

Get Number of Dimensions in Dimension Ref List

Counts the number of dimensions in the dimension reference list.

Input Arguments

0	Dimension Ref List	Dimensions List	The name of the dimension ref list.
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Return Arguments

1	Integer	Total Count	The number of dimensions in the ref list.
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Returned Status

SUCCESS	The total amount of dimensions were counted successfully.
FAILURE	The dimension ref list could not be found.

Remarks

None.

Add a Dimension to Dimension Ref List

Adds another dimension to the dimension reference list.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
1	Dimension Ref List	Dimension List	The dimension ref list.

Return Arguments

None.

Returned Status

SUCCESS	The dimension was added to the ref list successfully.
FAILURE	The dimension and/or the dimension ref list could not be found.

Remarks

None.

Get i-th Dimension From Dimension Ref List

Returns the specified dimension, using an index, from the dimension reference list.

Input Arguments

0	Dimension Ref List	Dimensions List	The name of the dimension ref list.
1	Integer	Dimension Index	The number of the dimension in the dimension ref list.

Return Arguments

2	Collection Object Name	Resultant Item	The dimension from the dimension ref list.
---	------------------------	----------------	--

Returned Status

SUCCESS	Gets the correct dimension from the dimension ref list successfully.
FAILURE	The dimension ref list could not be found.

Remarks

None.

Get i-th Dimension From Dimension Ref List (Iterator)

Returns the specified dimension, using an index, from the dimension reference list. The “Iterator” step has a built in counter and its index will increment automatically each time the step is executed.

Input Arguments

0	Dimension Ref List	Dimensions List	The name of the dimension ref list.
1	Integer	Dimension Index	The number of the dimension in the dimension ref list.
2	Step ID	Step to Jump At End of List	The step to jump to when the index exceeds the number of dimensions in the list

Return Arguments

2	Collection Object Name	Resultant Item	The dimension from the dimension ref list.
---	------------------------	----------------	--

Returned Status

SUCCESS	Gets the correct dimension from the dimension ref list successfully.
FAILURE	The dimension ref list could not be found.

Remarks

None.

Get Dimension Value

Retrieves a value from a dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
---	------------------------	----------------	----------------------------

Return Arguments

1	Double	Dimensions Value	The value of the dimension.
2	Boolean	Nominal Value Enabled	True indicates that the nominal is enabled.
3	Boolean	High Tolerance Enabled	True indicates High Tolerance is enabled
4	Boolean	Low Tolerance Enabled	True indicates Low Tolerance is enabled
5	Double	Nominal Value	The Nominal value set
6	Double	High Tolerance	The High Tolerance set, this includes the Nominal + High Tolerance
7	Double	Low Tolerance	The Low Tolerance set, this includes the Nominal - Low Tolerance

Returned Status

SUCCESS	Gets the correct dimension value successfully.
FAILURE	The dimension could not be found.

Remarks

The high and low tolerance values returned in this step can always be assumed to be the full extents of the tolerance range. For example, a tolerance set as 1.5” +/-0.01 will report a high tolerance of 1.51 and a low tolerance of 1.49 regardless of the nominal value assignment.

Delete Dimension

Deletes a dimension.

Input Arguments

0	Collection Object Name	Dimension Name	The name of the dimension.
---	------------------------	----------------	----------------------------

Return Arguments

None.

Returned Status

SUCCESS	Deletes the dimension successfully.
FAILURE	The dimension could not be found.

Remarks

None.

9

REPORTING OPERATIONS

Set Report Tag Value From String

Sets the value of a tagged field on a report to a string value.

Input Arguments

0	String	Tag Name	The tag of the field to modify.
1	String	Tag Value	The string value to assign to the tagged field.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	The field tag was not found.

Remarks

None.

Set Report Tag Value From Integer

Sets the value of a tagged field on a report to an integer value.

Input Arguments

0	String	Tag Name	The tag of the field to modify.
1	Integer	Tag Value	The integer value to assign to the tagged field.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	The field tag was not found.

Remarks

None.

Set Report Tag Value From Double

Sets the value of a tagged field on a report to a double value.

Input Arguments

0	String	Tag Name	The tag of the field to modify.
1	Double	Tag Value	The double value to assign to the tagged field.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	The field tag was not found.

Remarks

None.

Get Report Tag Value

Obtains the value of a tagged field on a report.

Input Arguments

0	String	Tag Name	The tag of the field containing the value to retrieve.
---	--------	----------	--

Return Arguments

1	String	Tag Value As String	The value of the field expressed as a string.
2	String	Tag Value As Integer	The value of the field expressed as an integer.
3	String	Tag Value As Double	The value of the field expressed as a double.

Returned Status

SUCCESS	The value was obtained successfully.
FAILURE	The field tag was not found.

Remarks

If the field contains a string, the integer and double return arguments will contain zeroes.

Get Defined Report Tags

Obtains a list of the report tags defined in a job file.

Input Arguments

None.

Return Arguments

1	String Ref List	Defined Tags	Returns a list of the report tag strings defined in the job file.
---	-----------------	--------------	---

Returned Status

SUCCESS	The value was obtained successfully.
FAILURE	This command always succeeds.

Remarks

The returned String list will include both the default system tags and those defined by the user.

Remove Report Tag

Removed a defined report tag from the job file.

Input Arguments

0	String	Tag Name	The name of the report tag to remove.
---	--------	----------	---------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The value was removed successfully.
FAILURE	The report tag could not be removed.

Remarks

Using Get Defined Report Tags will return a list of tags on the system. Some of the tags such as page number are system tags that cannot be removed. These include:

<<Page #>>

<<Date/Time>>

<<Filename>>

<<Filename Short>>

<<SA Version>>

<<Units>>

<<Working Frame>>

Set Report Options for Object

Opens the report options dialog for the specified object.

Input Arguments

0	Collection Object Name	Object	The object for which the report options should be displayed.
---	------------------------	--------	--

Return Arguments

None.

Returned Status

SUCCESS	The report options were opened successfully.
PARTIAL SUCCESS	Report options are not available for the specified object.
FAILURE	The object was not found.

Remarks

None.

Set Vector Group Report Options

Sets the report options for a vector group.

Input Arguments

0	Collection Object Name	Vector Group	The name of the vector group to modify.
1	Report Output Options	Report Options	The standard vector group report options to set.

Return Arguments

None.

Returned Status

SUCCESS	The report options were set successfully.
FAILURE	The vector group was not found.

Remarks

None.

Set Relationship Report Options

Sets the report options for a relationship of type Group to Group, Points to Objects, Clouds to Objects, and Point to Point.

Input Arguments

0	Collection Object Name	Relationship Name	The name of the relationship to modify.
1	Report Output Options	Report Options	The standard relationship report options to set.

Return Arguments

None.

Returned Status

SUCCESS	The report options were set successfully.
FAILURE	The relationship was not found.

Remarks

None.

Set Point Delta Report Options

Creates a set of report options that can be assigned to a relationship or vector group via Set Vector Group Report Options or Set Relationship Report Options.

Input Arguments

1	Coordinate System Type	Coordinate System	The type of coordinate system to use (Cartesian, Cylindric, or Polar[sic]).
2	Boolean	Summary Table?	Indicates whether the summary table should be displayed.
3	Report Details Line Format	Details Table	The line format for the report.
4	Boolean	Point A?	Indicates whether Point A should be displayed.
5	Boolean	Point B?	Indicates whether Point B should be displayed.
6	Boolean	Delta?	Indicates whether the delta should be displayed.
7	Boolean	Mag?	Indicates whether the magnitude should be displayed.
8	Boolean	Component 1?	Indicates whether the first component value (X or R) should be displayed.
9	Boolean	Component 2?	Indicates whether the second component value (Y or θ) should be displayed.
10	Boolean	Component 3?	Indicates whether the third component value (Z or Φ) should be displayed.
11	Boolean	Show Tolerance Fields?	Indicates whether tolerance fields should be shown.
12	Boolean	Colorize In Tolerance Fields?	Indicates whether in-tolerance fields should be colored green.
13	Boolean	Sort by Point Names?	Indicates whether points should be sorted by name.

Return Arguments

0	Report Output Options	Report Options	The resulting report options.
---	-----------------------	----------------	-------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Point Group Report Options

Sets the reporting options for a point group.

Input Arguments

0	Collection Object Name	Point Group	Point Group to modify
1	Coordinate System Type	Coordinate System	Pick from Cartesian, Cylindrical or Polar
2	Boolean	Show X Component	True - display X
3	Boolean	Show Y Component	True - display Y
4	Boolean	Show Z Component	True - display Z
5	Boolean	Show Offsets	True - display offsets
6	Boolean	Show Uncertainty	True- display uncertainty
7	Boolean	Show Notes	True - display notes
8	Boolean	Show Measurements	True - display measurements
9	Boolean	Show Measurement Details	True - display measurement details
10	Boolean	Show PointingError/Worst Angle	True- display pointing error / worst angle
11	Boolean	Sort by Point Names	True - sorts group by point name
12	Boolean	Make Default	True- Sets these settings as default
13	Boolean	Apply to All	True - applies these settings to all existing point groups.

Return Arguments

None.

Returned Status

SUCCESS	Settings were applied successfully
FAILURE	The Point Group could not be found.

Remarks

None.

Set Scale for Picture

Sets a scale factor associated with a specified picture so that it appears with a desired size when added to a report.

Input Arguments

0	Collection Picture Name	Picture Name	The name of the picture to modify.
1	Double	Scale	The new scale factor for the picture.

Return Arguments

None.

Returned Status

SUCCESS	The scale factor was set successfully.
FAILURE	The picture was not found.

Remarks

None.

Rename Picture

Renames a picture.

Input Arguments

0	Collection Picture Name	Original Picture Name	The name of the picture to rename.
1	Collection Picture Name	New Picture Name	The new name for the picture.
2	Boolean	Overwrite if exists?	Indicates whether the existing picture should be replaced if the destination name already exists.

Return Arguments

None.

Returned Status

SUCCESS	The picture was renamed successfully.
FAILURE	The picture was not found, or the destination name already exists and Argument 2 was set to FALSE.

Remarks

None.

Delete Picture

Deletes a picture.

Input Arguments

0	Collection Picture Name	Picture Name	The name of the picture to delete.
---	-------------------------	--------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The picture was deleted successfully.
FAILURE	The picture was not found.

Remarks

None.

Combine SA Reports

Combines separate SA reports into a single report.

Input Arguments

0	SA Report Ref List	SA Reports to Combine	The list of SA reports to combine.
1	Collection Object Name	Output SA Report Name	The name for the resulting SA report.
2	Boolean	Show Report?	Indicates whether the new combined report should be displayed.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command does not verify that the source SA reports exist.

If the destination SA Report already exists, a new one will be created with an asterisk appended to the name (to make the name unique).

Quick Report

Generates a Quick Report for the specified object.

Input Arguments

0	Collection Object Name	Item Name	The item to report.
1	String	Report Name (optional)	The name for the quick report.
2	Boolean	Open Report?	Indicates whether the quick report should be opened or just added to the tree.

Return Arguments

None.

Returned Status

SUCCESS	The report was generated successfully.
FAILURE	The item was not found or does not support Quick Reports.

Remarks

None.

Close All Reports

Closes all open report windows.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Define Report Template

Creates an SA Report Template.

Input Arguments

0	Collection Object Name	Report Template Name	The name for the SA Report Template.
1	String Ref List	Title	A list of strings for the report title. Each string item appears on its own line in the report.
2	Report View Options	Graphical View Options	Specifies whether a view will be included on the report.
3	Collection Object Name Ref List	Items to Report	A list of objects, tables, and/or feature checks to include in the report.
4	Relationship Ref List	Relationships To Report	A list of desired relationships to include in the report.
5	Event Ref List	Events To Report	A list of events to include in the report.
6	Report Output Options	Report Output Options	Specifies the options and formatting of the resulting report.
7	Report Page Settings	Report Page Settings (SA Report Only)	The page settings for the report.
8	Boolean	Generate Now?	Indicates whether the report should be immediately generated or not.
9	Boolean	Show Generated Report?	Indicates whether the report should be displayed if argument 8 is set to true.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make New SA Report

Creates a new blank SA report.

Input Arguments

0	Collection Object Name	New SA Report Name	The name for the new SA report.
1	Collection Object Name	SA Report Template (optional)	The name of a template from which to generate the new SA report.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Append Items to SA Report

Adds items (objects, relationships, tables, pictures, etc) to an existing SA report.

Input Arguments

0	Collection Object Name	Report Name	The name of the existing SA report.
1	Collection Object Name Ref List	Items To Report	The list of items to add to the report.
2	Boolean	Show Report?	Indicates whether the report should be displayed after the items are added.

Return Arguments

None.

Returned Status

SUCCESS	At least one of the supplied items was successfully added to the report.
FAILURE	The report was not found, or none of the specified items could be found.

Remarks

None.

Add Item to SA Report at Location

Adds an item to an existing SA report at a specific position on a specific page.

Input Arguments

0	Collection Object Name	Report Name	The name of the existing SA report.
1	Collection Object Name	Item Name	The item to add to the report.
2	Integer	Page Number	The destination page number for the item. This is a 1-based value, so the first page is page 1.
3	Double	Horizontal Location	The distance (in page units) from the left end of the printable page.
4	Double	Vertical Location	The distance (in page units) from the top of the printable page.
5	Boolean	Show Report?	If TRUE, the report window will be displayed.

Return Arguments

None.

Returned Status

SUCCESS	The item was added successfully.
FAILURE	The report or item was not found, or the location was invalid.

Remarks

None.

Output SA Report to PDF

Exports the specified SA report to a PDF file.

Input Arguments

0	Collection Object Name	Report Name	The name of the existing SA report.
1	File Path or Embedded File	File Name	The name of the resulting PDF file to create.
2	Boolean	Show PDF?	Indicates whether the PDF should be opened upon successful creation.

Return Arguments

None.

Returned Status

SUCCESS	The report was successfully exported to a PDF file.
FAILURE	The report was not found, the filename was not valid, or another error occurred.

Remarks

None.

Output SA Report to Excel

Exports the specified SA report to an Excel file.

Input Arguments

0	Collection Object Name	Report Name	The name of the existing SA report.
1	File Path or Embedded File	File Name	The name of the resulting Excel file to create.
2	Boolean	Show File?	Indicates whether the Excel spreadsheet should be opened upon successful creation.

Return Arguments

None.

Returned Status

SUCCESS	The report was successfully exported to an Excel file.
FAILURE	The report was not found, the filename was not valid, or another error occurred.

Remarks

None.

Delete SA Report Template

Deletes an SA Report Template from the tree.

Input Arguments

0	Collection Object Name	Report Template Name	The name of the SA Report Template to delete.
---	------------------------	----------------------	---

Return Arguments

None.

Returned Status

SUCCESS	The template was deleted successfully.
FAILURE	The template was not found.

Remarks

None.

Delete SA Report

Deletes an SA Report from the tree.

Input Arguments

0	Collection Object Name	Report Name	The name of the SA Report to delete.
---	------------------------	-------------	--------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The report was deleted successfully.
FAILURE	The report was not found.

Remarks

None.

Delete SA Doc

Deletes an SA Doc from the tree.

Input Arguments

0	Collection Object Name	Doc Name	The name of the SA Doc to delete.
---	------------------------	----------	-----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The SA Doc was deleted successfully.
FAILURE	The SA Doc was not found.

Remarks

None.

Generate/Update Templated Report

Generates or updates a report from an SA Report Template.

Input Arguments

0	Collection Object Name	Report Template	The name of the SA Report Template to use for generating/updating the report.
---	------------------------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The report was generated/updated successfully.
FAILURE	The report template was not found.

Remarks

None.

Make Report Graphical View Options

Makes an item of MP type “Report View Options” that can be used later when specifying view options for a report.

Input Arguments

0	Boolean	No View?	Indicates whether the graphical view should be visible at all.
1	Boolean	Use Current View?	Indicates whether the current view should be used.
2	Boolean	Use Callout View?	Indicates whether a callout view should be used.
3	String	Callout Collection Name (optional)	The name of the callout view's collection to use (if specified).
4	String	Callout View Name (optional)	The name of the callout view to use (if specified).

Return Arguments

5	Report View Options	Resulting Graphical View Options	The resulting Report View Options item.
---	---------------------	----------------------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Make Report Output Options

Makes an item of MP type “Report Output Options” that can be used later when specifying output options for a report.

Input Arguments

0	Boolean	No Output?	Indicates whether the report should be output at all.
1	Boolean	Output to Embedded SA Dynamic Report?	Indicates whether a report should be sent to an embedded SA Dynamic Report.
2	Boolean	Output to Embedded SA Doc (rtf)?	Indicates whether a report should be sent to an embedded SA Doc.
3	String	Embedded File Collection Name (optional)	If specified, the collection into which to place the embedded report.
4	String	Embedded File Name (optional)	If specified, the filename to use for the embedded report.
5	Boolean	Output to External PDF File	Indicates whether a report should be sent to an external PDF file.
6	Boolean	Output to External RTF file	Indicates whether a report should be sent to an external RTF file.
7	File Path or Embedded File	Output File Name (optional)	If specified, the filename to use for the external report.

Return Arguments

8	Report Output Options	Resulting Report Output Options	The resulting Report Output Options item.
---	-----------------------	---------------------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Insert Page Break

Adds a page break to an MS Office Report.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	A page break was successfully added.
FAILURE	An MS Office Report is not currently open.

Remarks

None.

Generate Custom HTML Report

Generates an HTML-formatted report, replacing specified keywords in a template file with specified values.

Input Arguments

0	File Path or Embedded File	HTML Template File	The path to the template HTML file to use for the report.
1	File Path or Embedded File	HTML Output File	The path for the final HTML report.
2	HTML Keyword Association List	Keyword Association List	A list of symbol-value pairs. When symbols appear in the HTML template, they will be replaced by the values in the final report.

Return Arguments

None.

Returned Status

SUCCESS	The report was successfully generated.
FAILURE	The template file could not be found.

Remarks

Create a template by generating any standard HTML-formatted file. Then add symbols to the HTML file for later replacement.

Generate Standard HTML Report

Generates a standard format HTML report for everything in the file.

Input Arguments

0	File Path or Embedded File	HTML Output File	The path for the final HTML report.
1	Integer	Decimal Precision	The decimal precision for the report.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Capture Screen to File (BMP/JPG/PNG/GIF/TIFF)

Captures a screenshot and saves it to an image file.

Input Arguments

0	File Path or Embedded File	File to save to	The path for the output image file.
---	----------------------------	-----------------	-------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Capture Current View

Takes a snapshot of the current primary graphical view and saves it to the tree.

Input Arguments

0	Collection Picture Name	Picture Name	The name for the resulting picture.
---	-------------------------	--------------	-------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Save Current View (BMP/JPG/PNG/GIF/TIFF)

Saves the graphical view to an image file.

Input Arguments

0	File Path or Embedded File	File to save to	The path for the output image file.
1	Double	Render Scale Factor (1.0 uses window size)	A scale for the rendered image size. A value of 2.0 creates a rendered image at twice the resolution of the graphical view.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Create Chart from Vector Group

Creates a Bullseye, Run, or Moving Range chart from a vector group.

Input Arguments

0	Chart Name	New Chart Name	The name for the new chart.
1	Vector Group Name	Vector Group Name	The name of the vector group from which to create the chart.
2	Chart Type	Chart Type	The type of chart (Bullseye, Run, or Moving Range).
3	Vector Component	Data Set to Chart	The component (X, Y, Z, or Mag) to graph on the primary axis.
4	Vector Component	Aux Data Set to Chart	The component (X, Y, Z, or Mag) to graph on the secondary axis.
5	Chart Name	Template Chart Name (optional)	The name of the chart template to use (if applicable).
6	Boolean	Show Interface?	Indicates whether the chart interface should be displayed to the user during execution.

Return Arguments

None.

Returned Status

SUCCESS	The chart was created successfully.
FAILURE	The specified vector group was not found.

Remarks

None.

Save Chart to JPEG File

Saves a chart to an image file.

Input Arguments

0	Chart Name	Chart to Save	The chart to save to an image file.
1	File Path or Embedded File	File to save to	The name of the image file to save to.

Return Arguments

None.

Returned Status

SUCCESS	The chart image was saved successfully.
FAILURE	The specified chart was not found.

Remarks

None.

Delete Chart

Deletes an Chart from the tree.

Input Arguments

0	Collection Object Name	Chart Name	The name of the Chart to delete.
---	------------------------	------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The Chart was deleted successfully.
FAILURE	The Chart was not found.

Remarks

None.

Make Utility Chart

Creates a custom chart (Figure 9-1) which contains a custom polygonal zone. A point can be plotted, and the command will indicate if the point is inside the zone. The resulting chart is stored as an image in the tree.

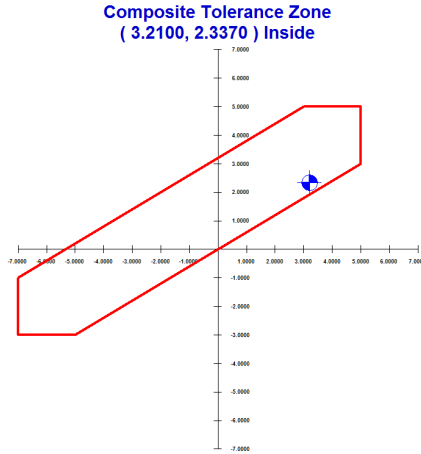


Figure 9-1. A sample Utility Chart.

Input Arguments

0	File Path or Embedded File	ASCII File Path	The path to the ASCII configuration file containing the chart parameters (see Remarks below).
1	String	Chart Title Override	A title for the chart that overrides the title provided in the ASCII configuration file.
2	Collection Picture Name	Output Picture Name	The name for the resulting image for the chart to be created.
3	Boolean	Show Chart Dialog?	Indicates whether the chart is displayed once created.
4	Boolean	Plot Additional XY Value?	Indicates whether an additional XY value provided in the arguments should be plotted on the chart (instead of the point defined in the ASCII configuration file).
5	Double	X Value	The X value for the additional value to plot.
6	Double	Y Value	The Y value for the additional value to plot.

Return Arguments

7	Boolean	Is Point Inside?	Indicates whether the plotted point is inside the perimeter provided in the ASCII configuration file.
---	---------	------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The ASCII configuration file should be formatted as indicated below. The following file generated the chart that appears in Figure 9-1.

```
<SetColor>,,  
255,0,0  
,,  
<SetLineWeight>,,  
4,,  
,,  
,,  
<Polygon>,,  
3,5,  
5,5,  
5,3,  
-5,-3,  
-7,-3,  
-7,-1,  
,,  
<SetColor>,,  
0,0,255  
,,  
<SetLineWeight>,,  
1,,  
,,  
<Point>,,  
3.21,1.227,  
,,  
<Title>,,  
Composite Tolerance Zone
```

Notify User Integer

Displays an integer and optional leading text to the user.

Input Arguments

0	String	Leading Text	The optional leading text to display in front of the reported integer value.
1	Font Type	Font	The font in which to display the text.
2	Integer	Reported Value	The integer to report to the user.
3	Integer	Display Timeout	If set to a number >0 the dialog will close automatically after the specified number of seconds

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Notify User Double

Displays a double and optional leading text to the user.

Input Arguments

0	String	Leading Text	The optional leading text to display in front of the reported double value.
1	Font Type	Font	The font in which to display the text.
2	Double	Reported Value	The double value to report to the user.
3	Integer	Decimal Precision	The number of decimal places to use to report the double to the user.
3	Integer	Display Timeout	If set to a number >0 the dialog will close automatically after the specified number of seconds

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Notify User Text Array

Displays multi-line text to the user.

Input Arguments

0	String	Notification Text	The text to display to the user.
1	Font Type	Font	The font in which to display the text.
2	Boolean	Auto expand to fit text?	True automatically increase the size of the display dialog based upon text size.
3	Integer	Display Timeout	If set to a number >0 the dialog will close automatically after the specified number of seconds

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The Auto Expand to fit function (A2) is helpful if you have a large amount of text or large font sizes and want to make sure that an operator does not have to touch the screen to adjust the dialog display. Otherwise a scroll bar may appear and text may be directly visible.

Notify User HTML

Displays a window containing HTML content to the user.

Input Arguments

0	File Path or Embedded File	HTML File	The HTML file to display to the user.
1	Integer	Step to jump to if Canceled (-1 will fail Step on Cancel)	The step to jump to if the user cancels the dialog.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

It is possible to enter an HTTP link as the HTML file--in which case the user can navigate a web page as if in a web browser.

HTML Display Board

Displays an HTML page that can remain open during an MP operation and be updated to display status changes as needed.

Input Arguments

0	File Path or Embedded File	HTML File	The HTML file to display to the user.
1	Boolean	Show Board	True opens the specified HTML file

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

There is also a *Close HTML Display Board* which can be used to close the HTML page dynamically. However, in a tight loop the *Show Board* argument should be used to reduce system resource use.

Close HTML Display Board

Closes the current HTML Display Board, if open.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

There is also a *Close HTML Display Board* which can be used to close the HTML page dynamically. However, in a tight loop the *Show Board* argument should be used to reduce system resource use.

Report Bar

Add Objects to Report Bar

Adds the specified objects (in order) as tabs in the Report Bar.

Input Arguments

0	Collection Object Name Ref List	Object(s)	The list of objects (in order) to add as tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	The objects were added to the Report Bar successfully.
PARTIAL SUCCESS	At least one (but not all) objects were not found.
FAILURE	The specified objects were not found.

Remarks

None.

Add Callout Views to Report Bar

Adds the specified callout views (in order) as tabs in the Report Bar.

Input Arguments

0	Callout View Ref List	Callout View(s)	The list of callout views (in order) to add as tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	The callout views were added to the Report Bar successfully.
PARTIAL SUCCESS	At least one (but not all) callout views were not found.
FAILURE	The specified callout views were not found.

Remarks

None.

Add Charts to Report Bar

Adds the specified charts (in order) as tabs in the Report Bar.

Input Arguments

0	Chart Ref List	Chart(s)	The list of charts (in order) to add as tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	The charts were added to the Report Bar successfully.
PARTIAL SUCCESS	At least one (but not all) charts were not found.
FAILURE	The specified charts were not found.

Remarks

None.

Add Datums to Report Bar

Adds the specified datums (in order) as tabs in the Report Bar.

Input Arguments

0	Datum Ref List	Datum(s)	The list of datums (in order) to add as tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	The datums were added to the Report Bar successfully.
PARTIAL SUCCESS	At least one (but not all) datums were not found.
FAILURE	The specified datums were not found.

Remarks

None.

Add Dimensions to Report Bar

Adds the specified dimensions (in order) as tabs in the Report Bar.

Input Arguments

0	Dimension Ref List	Dimension(s)	The list of dimensions (in order) to add as tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	The dimensions were added to the Report Bar successfully.
PARTIAL SUCCESS	At least one (but not all) dimensions were not found.
FAILURE	The specified dimensions were not found.

Remarks

None.

Add Events to Report Bar

Adds the specified events (in order) as tabs in the Report Bar.

Input Arguments

0	Event Ref List	Event(s)	The list of events (in order) to add to the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	At least one event was added to the Report Bar successfully.
FAILURE	No specified events were found.

Remarks

None.

Add Feature Checks to Report Bar

Adds the specified feature checks (in order) as tabs in the Report Bar.

Input Arguments

0	Feature Check Ref List	Feature Check(s)	The list of feature checks (in order) to add to the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	At least one feature check was added to the Report Bar successfully.
FAILURE	No specified feature check was found.

Remarks

None.

Add Pictures to Report Bar

Adds the specified pictures (in order) as tabs in the Report Bar.

Input Arguments

0	Collection Picture Name Ref List	Picture(s)	The list of pictures (in order) to add as tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	At least one picture was added to the Report Bar successfully.
FAILURE	No specified pictures were found.

Remarks

None.

Add Relationships to Report Bar

Adds the specified relationships (in order) as tabs in the Report Bar.

Input Arguments

0	Relationships Ref List	Relationship(s)	The list of relationships (in order) to add to the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	At least one relationship was added to the Report Bar successfully.
FAILURE	No specified relationships were found.

Remarks

None.

Add Scale Bars to Report Bar

Adds the specified scale bars (in order) as tabs in the Report Bar.

Input Arguments

0	Scale Bar Ref List	Scale Bar(s)	The list of scale bars (in order) to add to the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	At least one scale bar was added to the Report Bar successfully.
FAILURE	No specified scale bars were found.

Remarks

None.

Add Custom Tables to Report Bar

Adds one or more custom tables to the report bar, with each table appearing in a separate tab.

Input Arguments

0	Custom Report Table Ref List	Custom Table(s) To Report	The list of tables to add as separate tabs in the Report Bar.
1	Boolean	Clear Existing?	Specifies whether any existing tabs should be cleared from the Report Bar first.

Return Arguments

None.

Returned Status

SUCCESS	At least one table was added to the Report Bar successfully.
FAILURE	No specified tables were found.

Remarks

None.

Generate Quick Report from Tab Order

Generates a Quick Report from the current Report Bar tab order.

Input Arguments

0	String	Report Name (optional)	The name for the generated report.
1	Boolean	Open Report?	Specifies whether the generated report should be displayed upon creation.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

If a report name is not specified, the report will be created with an empty name in the tree.

Set Report Bar Visibility

Sets the visibility state for the Report Bar.

Input Arguments

0	Boolean	Show Report Bar?	Specifies whether the Report Bar should be displayed in the SA interface.
---	---------	------------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Refresh Report Bar

Refreshes the information displayed in the Report Bar.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Custom Report Tables

Make Custom Table

Creates a custom table in the tree for later addition to a report.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to create.
1	Integer	Decimal Precision	The decimal precision to use in the table.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

If the specified table already exists, a unique name will be used for the table by adding asterisks as necessary. Argument 0 will then hold the new unique name for the table.

Clear Custom Table

Clears a custom table and removes all rows and columns.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to clear.
---	------------------------	------------	---------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The table was cleared successfully.
FAILURE	The specified table was not found.

Remarks

None.

Delete Custom Table

Deletes a custom table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to delete.
---	------------------------	------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The table was deleted successfully.
FAILURE	The specified table was not found.

Remarks

None.

Get Custom Table Cell String

Retrieves a string from the specified table cell.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to read from.
1	Integer	Row	The row for the cell.
2	Integer	Column	The column for the cell.

Return Arguments

3	String	Value	The string stored at the specified cell.
---	--------	-------	--

Returned Status

SUCCESS	The string was retrieved successfully.
FAILURE	The specified table or cell was not found.

Remarks

None.

Get Custom Table Cell Double

Retrieves a double from the specified table cell.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to read from.
1	Integer	Row	The row for the cell.
2	Integer	Column	The column for the cell.

Return Arguments

3	Double	Value	The double stored at the specified cell.
---	--------	-------	--

Returned Status

SUCCESS	The double was retrieved successfully.
FAILURE	The specified table or cell was not found.

Remarks

None.

Set Custom Table Title

Sets the title for a custom table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table whose title should be set.
1	String	Title Line 1	The first line for the title.
2	String	Title Line 2	The second line for the title (optional).

Return Arguments

None.

Returned Status

SUCCESS	The title was set successfully.
FAILURE	The specified table was not found.

Remarks

None.

Set Custom Table Header Row

Sets a header row for a custom table that spans the full width of the table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to which a header cell should be added.
1	Integer	Row	The row for the header cell.
3	String	Header Text	The text to place in the header cell.
4	Alignment Type	Alignment	The alignment for the text in the cell.

Return Arguments

None.

Returned Status

SUCCESS	The cell was set successfully.
FAILURE	The specified table was not found.

Remarks

The header will be repeated on successive pages of the table when viewed in an SA Report.

Multiple consecutive rows of headers are allowed.

If a row of table headers is added to a table that is not contiguous with a previous header, that row becomes the new header for the remainder of the table.

Set Custom Table Header Cell

Sets a header for one or more consecutive columns in a table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to which a header cell should be added.
1	Integer	Row	The row for the header cell.
2	Integer	Column	The column for the header cell.
3	String	Header Text	The text to place in the header cell.
4	Alignment Type	Alignment	The alignment for the text in the cell.
5	Integer	Span	The number of columns the cell should span.

Return Arguments

None.

Returned Status

SUCCESS	The cell was set successfully.
FAILURE	The specified table was not found.

Remarks

Unlike Set Custom Table Header Row, this command is intended to be used to define the header for a single column and the width of the text is considered in determining the resulting width of the column. The step can also be used to span the entire width of the table. To do so enter (-1) in the A5 (Span).

The header will be repeated on successive pages of the table when viewed in an SA Report.

Multiple consecutive rows of headers are allowed.

If a row of table headers is added to a table that is not contiguous with a previous header, that row becomes the new header for the remainder of the table.

Set Custom Table Cell String

Places the specified string into a custom table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to which the cell should be added.
1	Integer	Row	The row for the cell.
2	Integer	Column	The column for the cell.
3	String	Value	The text to place in the cell.
4	Alignment Type	Alignment	The alignment for the text in the cell.
5	Integer	Span	The number of columns the cell should span.

Return Arguments

None.

Returned Status

SUCCESS	The cell was set successfully.
FAILURE	The specified table was not found.

Remarks

None.

Set Custom Table Cell Double

Places the specified double into a custom table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to which the cell should be added.
1	Integer	Row	The row for the cell.
2	Integer	Column	The column for the cell.
3	Double	Value	The number to place in the cell.
4	Alignment Type	Alignment	The alignment for the value in the cell.
5	Integer	Span	The number of columns the cell should span.
6	Integer	Decimal Precision	The number of decimal places in which the number should be reported. A value of -1 indicates that the value should inherit the decimal precision of the enclosing table.

Return Arguments

None.

Returned Status

SUCCESS	The cell was set successfully.
FAILURE	The specified table was not found.

Remarks

None.

Set Custom Table Cell Color

Sets a cell's foreground and background color in a custom table.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to modify.
1	Integer	Row	The row for the cell.
2	Integer	Column	The column for the cell.
3	Color	Foreground Color Name	The color for the text.
4	Color	Background Color Name	The color for the cell's background.

Return Arguments

None.

Returned Status

SUCCESS	The cell was set successfully.
FAILURE	The specified table was not found.

Remarks

None.

Set Custom Table Cell Font

Sets the font to be used in a table cell.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to modify.
1	Integer	Row	The row for the cell.
2	Integer	Column	The column for the cell.
3	Font Type	Font	The font to use in the cell.

Return Arguments

None.

Returned Status

SUCCESS	The cell was set successfully.
FAILURE	The specified table or cell was not found.

Remarks

None.

Add Custom Table to SA Report

Adds a custom table to an existing SA report.

Input Arguments

0	Collection Object Name	Table Name	The name of the table to add.
1	Collection Object Name	Report Name	The name of the SA Report to which the table should be added.
2	Boolean	Show Report?	Determines whether the report should be displayed once the table is added.

Return Arguments

None.

Returned Status

SUCCESS	The table was added successfully.
FAILURE	The specified table or report was not found.

Remarks

None.

10 EXCEL DIRECT CONNECT

Open Workbook File

Opens a hidden Excel workbook (.XLS/.XLSX) for editing.

Input Arguments

0	File Path or Embedded File	Workbook File Path	The path to the Excel workbook file to open.
1	Boolean	Verify File Exists?	True will check if the file exists, if not a new file will be created.

Return Arguments

2	Integer	Workbook Handle	A handle to the opened workbook.
---	---------	-----------------	----------------------------------

Returned Status

SUCCESS	The workbook was opened successfully.
FAILURE	The workbook was not found, or Microsoft Excel is not installed on the system.

Remarks

The workbook handle returned by this command (argument 1) should be referenced by other commands that use this workbook. Ensure that you close the workbook when finished working with it. Otherwise, a hidden instance of Microsoft Excel will continue executing in the background. (It can be terminated using the Windows Task Manager).

When opened, the workbook is stored in the active SA file. Executing a “New SA File” MP command after opening a workbook will cause changes to be lost and the reference to the workbook to become invalid.

Step Status Test can be used on the *Open Workbook File* step if the *Verify File Exists?* argument is TRUE. If FALSE, the command always succeeds. In either case the workbook will be opened. The difference is whether you are explicitly requiring a prior instance of the file to exist prior to opening it or if you are content to start a new workbook.

Embedded files can be worked with directly using the *Existing Embedded File* method or an embedded file can be referenced using the convention “<collection>::<File>” . When the file name is parsed (either direct entry or provided by reference), it will always parse the name and attempt to find the embedded file in the tree. If it is successful, then it will use the embedded file for specified operation – otherwise it will transition to a disk-based file.

Set Workbook Address

Sets the selected cell on an Excel spreadsheet and defines cursor behavior when reading from and writing to the spreadsheet.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	Workbook Address Mode Type	Addressing Mode	Indicates how you would like to indicate the new selected cell (see Remarks).
2	String	Absolute Position Worksheet Name	The name of the worksheet you would like to be active (applies to "Absolute Position" addressing mode only).
3	String	Absolute Position Column (A, B, C, ...)	The column containing the cell you would like to select (applies to "Absolute Position" addressing mode only).
4	Integer	Absolute Position Row (1, 2, 3, ...)	The row containing the cell you would like to select (applies to "Absolute Position" addressing mode only).
5	Move Direction Type	Relative Move Direction	The direction in which to move the cell cursor (relative to the currently-selected cell). Applies to the "Relative Move" addressing mode only.
6	Integer	Relative Move # Cells	The number of cells to move in the relative move direction, relative to the currently-selected cell). Applies to the "Relative Move" addressing mode only.
7	String	Named Cell/Range in Workbook	The name of a cell or range in a workbook to move to (applies to "Named Cell/Range in Workbook" addressing mode only).
8	Write Mode Type	Write Mode	Indicate whether you would like to insert new cells when writing, or overwrite the cell's contents (see Remarks).
9	Move Direction Type	Auto Move Direction	The direction that the cell cursor should automatically move after a cell is read or written to.
10	Integer	Auto Move # Cells	The number of cells the cursor should automatically move by after a cell is read or written to.

Return Arguments

None.

Returned Status

SUCCESS	The cell was selected successfully.
FAILURE	The workbook handle was invalid, or the named cell/range was not found.

Remarks

There are four addressing modes:

- No Position Change allows you to change settings (such as Auto Move Direction) without changing the active cell selection.
- Absolute Position allows you to specify a specific cell to select (for example, Sheet 1, cell C5).
- Relative Move allows you to move the “cell cursor” relative to the currently selected cell (for example, move 5 columns to the right of the currently selected cell).
- Named Cell/Range in Workbook allows you to move directly to a named cell or range in a workbook.

If a worksheet name is specified that does not already exist, a new worksheet with that name will be created.

Insert write mode shifts the current cell (and those below it) downward in order to add the data. *Overwrite* mode replaces the cell's existing contents.

Anytime data is read from a cell or written to a cell, an “auto move” (see argument 9) takes place. Therefore, after reading or writing to cell C8, the selected cell will be C9 (assuming the Move Direction Type is Down and the Auto Move # Cells argument is 1).

Get Workbook Address

Returns the selected cell, write mode, and auto move direction for an Excel spreadsheet.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

1	String	Absolute Position Worksheet Name	The name of the active worksheet.
2	String	Absolute Position Column (A, B, C, ...)	The currently selected column.
3	String	Absolute Position Row (1, 2, 3, ...)	The currently selected row.
4	Write Mode Type	Write Mode	The current write mode for the spreadsheet.
5	Move Direction Type	Auto Move Direction	The current auto-move direction.
6	Integer	Auto Move # Cells	The current number of cells being used with auto-move.

Returned Status

SUCCESS	The information was returned successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Set Clear After Insert

Clears the formatting and other properties of a cell being written to when using the *Insert* write mode.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	Boolean	Clear Comments	Indicates if comments should be cleared from the cell.
2	Boolean	Clear Formulas	Indicates if formulae should be cleared from the cell.
3	Boolean	Clear Formats	Indicates if formatting should be cleared from the cell.
4	Boolean	Clear Notes	Indicates if notes should be cleared from the cell.
5	Boolean	Clear Outline	Indicates if outlines should be cleared from the cell.

Return Arguments

None.

Returned Status

SUCCESS	The insert behavior was set appropriately.
FAILURE	The workbook handle was invalid.

Remarks

When the write mode is set to *Insert*, the existing formats and other cell properties remain in the cell being written. Often, it is desired to clear out the existing formatting, formulas, and other properties of the cell such that the newly written cell is in a “default” configuration. This command makes that possible.

Run Macro

Runs a macro stored in an Excel workbook.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	String	Macro Name	The name of the macro to run.

Return Arguments

None.

Returned Status

SUCCESS	The macro was run successfully.
FAILURE	The workbook handle was invalid, or the macro was not found.

Remarks

The MP will pause until the macro completes.

Save

Saves the specified Excel workbook.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The workbook was saved successfully.
FAILURE	The workbook handle was invalid, or there was a file system error.

Remarks

None.

Close

Closes (and optionally saves) the Excel workbook.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	Boolean	Save?	Indicates whether the workbook should be saved prior to being closed.

Return Arguments

None.

Returned Status

SUCCESS	The workbook was closed successfully.
FAILURE	The workbook handle was invalid, or there was a file system error.

Remarks

None.

Write

Write Integer

Writes an integer to the selected cell.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	Integer	Data to Write	The integer to write to the cell.

Return Arguments

None.

Returned Status

SUCCESS	The cell was written to successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Write Double

Writes a double to the selected cell.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	Double	Data to Write	The double to write to the cell.

Return Arguments

None.

Returned Status

SUCCESS	The cell was written to successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Write String

Writes a string to the selected cell.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	String	Data to Write	The string to write to the cell.

Return Arguments

None.

Returned Status

SUCCESS	The cell was written to successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Write Variables

Writes one or more variables to a series of cells.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The workbook was written to successfully.
FAILURE	The workbook handle was invalid.

Remarks

If the selected cell at the time that this command is executed has a defined name, and if there is a stored variable matching that name, its value will be written to the cell. The cursor will then automatically advance to the next cell and this process will repeat until the defined name for a cell no longer matches a variable name.

Write Picture

Places a picture stored in the SA tree into an Excel workbook.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
1	Collection Picture Name	Picture Name	The picture (in the SA tree) to write to the workbook.

Return Arguments

None.

Returned Status

SUCCESS	The picture was written successfully.
FAILURE	The workbook handle was invalid, or the specified picture was not found.

Remarks

The picture will be placed at the current cursor location in the Excel workbook.

Read

Read Integer

Reads an integer from the selected cell.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The cell was read successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Read Double

Reads a double from the selected cell.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The cell was read successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Read String

Reads a string from the selected cell.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The cell was read successfully.
FAILURE	The workbook handle was invalid.

Remarks

None.

Read Variables

Reads one or more variables from a series of cells.

Input Arguments

0	Integer	Workbook Handle	The handle for the workbook returned from the Open Workbook File command.
---	---------	-----------------	---

Return Arguments

None.

Returned Status

SUCCESS	The workbook was read to successfully.
FAILURE	The workbook handle was invalid.

Remarks

If the selected cell at the time that this command is executed has a defined name, then a variable will be created matching that name, and its value will match that of the cell contents. The selected cell is then advanced according to the Auto Move Direction and the next value is read in, if it also has a defined name. Values are usually read in as string variables.

11 MS OFFICE REPORTING OPERATIONS

Initialize Office Report

Initializes an MS Office Report to prepare it for writing.

Input Arguments

0	File Path or Embedded File	Report File Path	The path for the newly created MS Word file.
1	String	Title for Document	A title for the report.
2	File Path or Embedded File	Template File Path(optional)	The path to a template file (if desired).

Return Arguments

None.

Returned Status

SUCCESS	The report was initialized successfully.
FAILURE	A template file was specified but not found.

Remarks

Ensure that you close the report when finished working with it. Otherwise, a hidden instance of Microsoft Word will continue executing in the background. (It can be terminated using the Windows Task Manager).

Insert Section Break

Adds a section break to the current position in an MS Office Report.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	The section break was added successfully.
FAILURE	An MS Office report is not currently active.

Remarks

None.

Set Page Orientation

Sets the page orientation for an MS Office report to portrait or landscape.

Input Arguments

0	Boolean	Portrait?	Indicates whether the page orientation should be portrait or landscape.
---	---------	-----------	---

Return Arguments

None.

Returned Status

SUCCESS	The page orientation was set successfully.
FAILURE	An MS Office report is not currently active.

Remarks

None.

Add Section Heading to Report

Adds a section heading to an MS Office report.

Input Arguments

0	String	Section Heading	The heading to use for the section.
1	Word Headings	Heading Level Designator	The heading level as defined in Microsoft Word. May be Heading 1, 2, 3, or 4.

Return Arguments

None.

Returned Status

SUCCESS	The section heading was added successfully.
FAILURE	An MS Office report is not currently active.

Remarks

None.

Add Objects to Report

Adds one or more object's reportable information to an MS Office report.

Input Arguments

0	Collection Object Name Ref List	Object Name List (Objects to Report)	The objects to add to the report.
---	---------------------------------	--------------------------------------	-----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	All object information was added successfully.
PARTIAL SUCCESS	One or more (but not all) objects was not successfully added.
FAILURE	No objects were successfully added, or no MS Office report is active.

Remarks

None.

Insert Graphics from file

Adds an image to an MS Office report.

Input Arguments

0	String	Caption for Figure	A text caption to place underneath the image.
1	Integer	Percentage of Page Width (10-100)	The percentage of the page width that should be occupied by the image.
2	File Path or Embedded File	File to Add	The path to the image file to add.

Return Arguments

None.

Returned Status

SUCCESS	The image was added successfully.
FAILURE	The image was not found or an MS Office report is not active.

Remarks

None.

Add Graphics View to Report

Adds an image of the current graphical view to an MS Office report.

Input Arguments

0	String	Caption for Figure	A text caption to place underneath the image.
1	Integer	Percentage of Page Width (10-100)	The percentage of the page width that should be occupied by the image.

Return Arguments

None.

Returned Status

SUCCESS	The image was added successfully.
FAILURE	An MS Office report is not active.

Remarks

None.

Add User Input Notes to Report

Displays a text dialog asking for user input, then adds the text to an MS Office report.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	The notes were added successfully.
FAILURE	An MS Office report is not active, or the user hit the Cancelor Close button.

Remarks

None.

Add Preset Notes to Report

Adds specified text to an MS Office report.

Input Arguments

0	Edit Text	Text to Add	The text to add to the report.
---	-----------	-------------	--------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The text was added successfully.
FAILURE	An MS Office report is not active.

Remarks

None.

Make Report Table

Adds a custom table to an MS Office report.

Input Arguments

0	Report Table	Table	The parameters for the table to add (see remarks).
---	--------------	-------	--

Return Arguments

None.

Returned Status

SUCCESS	The table was added successfully.
FAILURE	An MS Office report is not active.

Remarks

The report options dialog contains the following:

- **Caption.** Text to display underneath the table.
- **Use Column Width Ratios in Table.** The relative widths of the columns in the dialog will match the relative widths of the columns in the actual report table. Use the Row/Column spinners to define the number of rows and columns in the table, then right-click a cell to add text, a reference, or an image to a cell.

Close Office Report

Closes and saves an MS Office report.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	The report was closed successfully.
FAILURE	An MS Office report is not active.

Remarks

None.

Save Office Report as RTF

Saves an active MS Office report as a Rich Text File (RTF).

Input Arguments

0	File Path or Embedded File	RTF File	The path for the RTF file to create.
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Return Arguments

None.

Returned Status

SUCCESS	The report was saved successfully.
FAILURE	An MS Office report is not active or there was a file system problem.

Remarks

None.

Add SADoc From File (RTF)

Adds an SADoc (RTF) file to an MS Office report.

Input Arguments

0	File Path or Embedded File	RTF File	The path for the RTF SADoc file to add to the report.
---	----------------------------	----------	---

Return Arguments

None.

Returned Status

SUCCESS	The report was added successfully.
FAILURE	An MS Office report is not active or the SADoc file was not found.

Remarks

None.

12 INSTRUMENT OPERATIONS

Get Last Instrument Index

Returns the instrument index of the most recently added instrument.

Input Arguments

None.

Return Arguments

0	Integer	Instrument ID	The instrument ID as an integer.
1	Collection Instrument ID	Instrument ID	The instrument's collection instrument ID.

Returned Status

SUCCESS	The ID was obtained successfully.
FAILURE	No instruments were found in the file.

Remarks

None.

Rename Instrument

Renames an instrument in the tree.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the instrument to rename.
1	String	New Name	The new name for the instrument.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was renamed successfully.
FAILURE	The instrument was not found.

Remarks

None.

Get Instrument ID from Name

Returns an instrument ID by name.

Input Arguments

0	String	Name	The name of the instrument of interest.
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Return Arguments

1	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
---	--------------------------	---------------	--

Returned Status

SUCCESS	The instrument ID was obtained successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be located in the active collection.

Get Instrument Model

Retrieves the name of an instrument as displayed in the “Add Instrument” menu.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument to look up.
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Return Arguments

1	String	Name	The name of the specified instrument.
2	String	Model	The model of the specified instrument

Returned Status

SUCCESS	The name was obtained successfully.
FAILURE	The instrument was not found.

Remarks

None.

Move Instrument to Another Collection

Moves an instrument to another collection.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to move.
1	Collection Name	Collection Name	The name of the collection to move the instrument into.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was moved successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be located in the active collection.

If the specified collection does not already exist, it will be created for you.

Save Instrument Configuration

Exports the configuration of an instrument interface to a file. For laser trackers, this consists of all of the measurement profile parameters, and is equivalent to clicking the Export button in the Manage Measurement Profiles window of the tracker interface.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	File Path or Embedded File	Configuration File	A filename to use for the instrument's configuration file.

Return Arguments

None.

Returned Status

SUCCESS	The configuration was saved successfully.
FAILURE	The instrument was not found or there was a file system error.

Remarks

The instrument must be located in the active collection.

Load Instrument Configuration

Loads the configuration for an instrument interface, which for laser tracker consists of the custom measurement profile parameter settings. This is equivalent to clicking the Import button in the Manage Measurement Profiles window of the tracker interface.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	File Path or Embedded File	Configuration File	The filename for the instrument's configuration file.

Return Arguments

None.

Returned Status

SUCCESS	The configuration was loaded successfully.
FAILURE	The instrument or file was not found.

Remarks

The instrument must be located in the active collection. Typically the loaded configuration file has a .MSP extension.

Point At Target

Points an instrument at the specified target. (Only applies for “pointable” instruments such as laser trackers, laser radars, etc.).

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Target ID	The name of the point to point at.
2	File Path or Embedded File	HTML Prompt File (optional)	An optional HTML file to use for prompted instructions, if desired.

Return Arguments

None.

Returned Status

SUCCESS	The instrument successfully pointed at the point.
FAILURE	The point was not found, or the instrument could not be pointed.

Remarks

None.

Measure Single Point Here

Measures a point at the current probe position.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Target ID	The name of the point to measure.
2	Boolean	Measure Immediately	Indicate whether the measurement should be taken immediately, or whether the user should be prompted to take a measurement.
3	File Path or Embedded File	HTML Prompt File (optional)	An optional HTML prompt that can be displayed to the user before measurement.

Return Arguments

None.

Returned Status

SUCCESS	The instrument successfully measured the point.
FAILURE	The instrument could not be found, or the measurement failed.

Remarks

The instrument must be located in the active collection.

Get Current Instrument Position Update

Returns the position of the last instrument update position received by SA.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Export Frame Mode	Reporting Frame	Select between reference frames
2	Boolean	Polar Coordinates?	Choose the display method for the point coordinate, either polar or Cartesian

Return Arguments

3	Double	X / R	Resulting X / R Value Position
4	Double	Y / Theta (Degrees)	Resulting Y / Theta Position
5	Double	Z / Phi (Degrees)	Resulting Z / Phi Position
6	Double	Time Since Update (Sec)	Time in seconds from the last received position updated from the instrument
7	String	TimeStamp (Approximate)	Approximate system date and time of last position update.

Returned Status

SUCCESS	The instruments last point location was returned successfully.
FAILURE	The instrument could not be found, or no position was obtained

Remarks

This command, like a watch window, will report the last reflector position received by SA. It does not trigger a measurement from the instrument. The time duration is an approximate time, roughly accurate to the second and should not be confused with the precise controller times recorded in the measurement details of some instruments. This is for relative reference only and was added with longer term remote monitoring applications in mind.

'Build' Target

Guides a user through measuring a point by displaying deviations from a nominal point.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Output Target Name	The name for the measured point.
2	Point Name	Nominal Point	The "nominal" point to compare against.
3	Vector Tolerance	Tolerance	Tolerance values for each component (dx, dy, dz, dmag).
4	File Path or Embedded File	HTML Prompt File (optional)	An optional HTML file that can be displayed to the user as a prompt.

Return Arguments

None.

Returned Status

SUCCESS	The point was successfully measured in tolerance.
FAILURE	The point was not measured, or the tolerance was exceeded.

Remarks

The instrument must be located in the active collection.

Measure Existing Single Point

Points an instrument at a point, locks onto a target, then measures a point. This only applies to instruments that can be pointed.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Existing Target ID	The name of the existing point to measure.
2	Collection Object Name	Group name for new point	The group into which to place the new point.
3	Boolean	Measure Immediately	Indicate whether the point should be measured immediately, or the user should have control to initiate measurement.
4	File Path or Embedded File	HTML Prompt File (optional)	An optional HTML file that can be displayed to the user as a prompt.

Return Arguments

5	Point Name	Resulting Point Name	The name of the resulting measured point.
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Returned Status

SUCCESS	The point was successfully measured.
FAILURE	The existing point could not be found, or the measurement was not successful.

Remarks

The instrument must be located in the active collection.

The measured point will inherit the target name of the nominal point (but with a different group name).

Measure Existing Single Point (Manual Guide)

Points an instrument at a point, locks onto a target, then measures a point. If not measured immediately, the user is provided with controls for releasing the motors and steering the head toward the desired point. This only applies to instruments that can be pointed.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Existing Target ID	The name of the existing point to measure.
2	Collection Object Name	Group name for new point	The group into which to place the new point.
3	Boolean	Measure Immediately	Indicate whether the point should be measured immediately, or the user should have control to initiate measurement.
4	File Path or Embedded File	HTML Prompt File (optional)	An optional HTML file that can be displayed to the user as a prompt.

Return Arguments

5	Point Name	Resulting Point Name	The name of the resulting measured point.
---	------------	----------------------	---

Returned Status

SUCCESS	The point was successfully measured.
FAILURE	The existing point could not be found, or the measurement was not successful.

Remarks

The instrument must be located in the active collection.

The measured point will inherit the target name of the nominal point (but with a different group name).

Measure Existing Single Point and Compare

Points an instrument at a point, locks onto a target, then measures a point. The deviation between the nominal point and the measured point is calculated automatically as return arguments.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Existing Target ID	The name of the existing point to measure.
2	Collection Object Name	Group name for new point	The group into which to place the new point.
3	Boolean	Measure Immediately	Indicate whether the point should be measured immediately, or the user should have control to initiate measurement.
4	File Path or Embedded File	HTML Prompt File (optional)	An optional HTML file that can be displayed to the user as a prompt.
5	Double	Tolerance (0.0 for none)	A tolerance on the distance between the existing and measured points.

Return Arguments

6	Vector	Vector Representation	The vector between the measured and existing points.
7	Double	X Value	The x deviation between the measured and existing points.
8	Double	Y Value	The y deviation between the measured and existing points.
9	Double	Z Value	The z deviation between the measured and existing points.
10	Double	Magnitude	The magnitude between the measured and existing points.
11	Point Name	Resulting Point Name	The name of the measured point.

Returned Status

SUCCESS	The point was successfully measured and was in tolerance (if applicable).
FAILURE	The existing point could not be found, the measurement was not successful, or the tolerance was exceeded.

Remarks

The instrument must be located in the active collection.

The measured point will inherit the target name of the nominal point (but with a different group name).

Stop Active Measurement Mode

Exits any active measurement mode.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
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Return Arguments

None.

Returned Status

SUCCESS	The measurement mode was stopped.
FAILURE	The instrument could not be found.

Remarks

None.

Set Probe Offset Frame Online (Measure Raw Frame)

Enable an offset frame definition for a single or multi-face 6D probe. The will edit the offset frame saved directly with the probe, not any of the individual measurement profiles. This command will trigger a measurement of a raw frame and apply the current offset of the selected offset frame to the target definition.

Input Arguments

0	Collection Instrument ID	Instrument ID	Instrument to be edited
1	String	Probe Name	Name of the probe definition to edit
2	Integer	Face ID	Face ID to edit
3	String	Measurement Profile Name	Name of the Measurement Profile to use for the offset frame measurement.
4	Double	Timeout in Seconds	Maximum duration to wait for a measurement to be taken
5	Collection Object Name	Offset Frame	Selected offset frame which defines the transform to apply with respect to the raw measured frame.

Return Arguments

None.

Returned Status

SUCCESS	The offset frame was applied
FAILURE	The instrument or target could not be found.

Remarks

None.

Set Probe Offset Frame Offline (Select Previously Measured Frame)

Enables an offset frame definition for a single or multi-face 6D probe by selecting the measured and offset frames directly, without measuring. This will apply an offset frame to the target definition based upon their relative transform.

Input Arguments

0	Collection Instrument ID	Instrument ID	Instrument to be edited
1	String	Probe Name	Name of the probe definition to edit
2	Integer	Face ID	Face ID to edit
3	Collection Object Name	Raw Measured Frame	Selected Measured Raw frame defining the probes current position
4	Collection Object Name	Offset Frame	Selected offset frame which defines the transform to apply with respect to the raw measured frame.

Return Arguments

None.

Returned Status

SUCCESS	The offset frame was applied
FAILURE	The instrument or target could not be found.

Remarks

None.

Enable/Disable Frame Set Scan Mode (All Instruments)

Sets SA data storage mode such that 6D Scans are recorded in Frame Sets rather than as individual frames.

Input Arguments

0	Boolean	Enable Frame Set Mode	True turns on Frame Set acquisition
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Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Enable/Disable Frame Set Scan Mode (By Instruments)

Sets SA data storage mode such that 6D Scans are recorded in Frame Sets rather than as individual frames by the selected instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	ID of the instrument to edit
1	Boolean	Enable Frame Set Mode	True turns on Frame Set acquisition

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Enable/Disable Point Set Scan Mode

Sets SA data storage mode for the selected instrument such that point scans are recorded in Point Sets rather than as individual points within a point group.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument to set in Point Set Scan Mode
1	Boolean	Enable Frame Set Mode	True turns on Frame Set acquisition

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
FAILURE	The instrument was not found.

Remarks

Point Sets or a more efficient data structure than individual points in that points are saved within a single object in the tree, the meta data from the first measured point is saved in the Point Set properties and each point index includes a point name, position, and timestamp when available.

Add New Instrument

Adds a new instrument to the current job file.

Input Arguments

0	Inst. Type	Instrument Type	The type of instrument to add.
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Return Arguments

1	Collection Instrument ID	Instrument Added (result)	The instrument ID of the added instrument.
---	--------------------------	---------------------------	--

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Delete Instrument

Deletes an instrument from the current job file.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument to be deleted.
1	Boolean	Prompt user to confirm?	Indicate whether the user should be required to confirm the instrument's deletion.
2	Boolean	Keep resulting points?	Indicate whether the instrument's measured points should be kept.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was deleted successfully.
FAILURE	The instrument was not found.

Remarks

None.

Delete Measurements

Deletes observations from a point originating from a specific instrument, but optionally keeps the point itself.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument whose measurements should be deleted.
1	Point Name	Point Name	The name of the point containing the observations to delete.
2	Boolean	Delete point if no measurements remain?	If TRUE, the point will be deleted if it has no remaining measurements from any other instruments.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were deleted successfully.
FAILURE	The instrument or target was not found.

Remarks

This command is typically used when you have observations to a specific point from multiple instruments, and you only want to delete the observations from a specific instrument.

Delete Measurement Observation

Deletes observation from a point originating from a specific instrument, but optionally keeps the point itself.

Input Arguments

0	Point Name	Point Name	The name of the point containing the observations to delete.
1	Integer	Observation Index	The index of the observation to delete.
2	Boolean	Delete point if no measurements remain?	If TRUE, the point will be deleted if it has no remaining measurements from any other instruments.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were deleted successfully.
FAILURE	The instrument or target was not found.

Remarks

This command is typically used when you have observations to a specific point from multiple instruments, and you only want to delete the observation from a specific instrument.

Move Measurement Observation

Moves an observation from a point originating from a specific instrument to another point.

Input Arguments

0	Point Name	Source Point Name	The name of the point containing the observations to be moved.
1	Integer	Observation Index	The index of the observation to move.
2	Boolean	Delete point if no measurements remain?	If TRUE, the point will be deleted if it has no remaining measurements from any other instruments.
3	Point Name	Destination Point Name	The name of the point which will receive the observation.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were deleted successfully.
FAILURE	The instrument or target was not found.

Remarks

This command is typically used when you have observations to a specific point from multiple instruments, and you only want to move the observation from a specific instrument from the measured point to a different point.

Initiate Servo-Guide

Guides the user through measurement of one or more points. Audio feedback indicates whether the probe tip is within a specified tolerance, and the graphical view actively zooms and pans to keep the probe tip and goal point in the view. A translucent red sphere surrounds the goal point until the probe is within the specified tolerance, at which time it turns green. The user initiates measurement in this mode.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name Ref List	Nominal Points	A list of the nominal points to measure.
2	String	Group name suffix	A suffix to attach to the nominal point's group names.
3	String	Target name suffix	A suffix to attach to the nominal point's target names.
4	Double	Tolerance	A tolerance for the points.

Return Arguments

None.

Returned Status

SUCCESS	The mode was completed successfully.
FAILURE	The nominal points were not found, or an error occurred.

Remarks

None.

Watch Point to Point

Displays a Point to Point watch window.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Reference Point	The name of the point to watch.
2	Double	Tolerance	A tolerance to use for the window.
3	String	Measurement Mode	The name of the measurement mode to initiate.
4	Boolean	Pause MP Until Closed	Indicates whether the MP should be paused on this step until the watch window is manually closed.
5	Integer	Window Top Left X Position	The top left X position of the watch window.
6	Integer	Window Top Left Y Position	The top left Y position of the watch window.
7	Integer	Window Width	Enter the value of the width of the watch window.
8	Integer	Window Height	Enter the value of the height of the watch window.

Return Arguments

None.

Returned Status

SUCCESS	The mode was completed successfully.
FAILURE	The reference point, measurement profile, or instrument was not found.

Remarks

None.

Watch Point to Objects

Displays a Point to Objects watch window.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Collection Object Name Ref List	Objects to Consider	A list of objects to watch.
2	Projection Options	Projection Options	Options for the watch window projection.
3	Double	Tolerance	A tolerance for the comparison.
4	String	Measurement Mode	The text name of the desired measurement mode to use.
5	Boolean	Pause MP Until Closed	Indicate whether the MP should pause on this command until the watch window is closed.
6	Integer	Window Top Left X Position	The top left X position of the watch window.
7	Integer	Window Top Left Y Position	The top left Y position of the watch window.
8	Integer	Window Width	Enter the value of the width of the watch window.
9	Integer	Window Height	Enter the value of the height of the watch window.

Return Arguments

None.

Returned Status

SUCCESS	The mode was completed successfully.
PARTIAL SUCCESS	One ore more objects, but not all, could not be found.
FAILURE	The reference objects, measurement profile, or instrument was not found.

Remarks

None.

Watch Point to Edge

Displays a special compensated point watch window that first compensates for the offsets of the active target relative to a primary object and then reports the distance from this compensated point to a reference, such as a hole's edge.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Collection Object Name Ref List	Projection Reference Objects	Objects used for offset compensation.
1	Collection Object Name Ref List	Measurement Reference Objects	Objects used for distance measurements
2	Projection Options	Projection Options	Options for the watch window projection.
3	Double	Tolerance	A tolerance for the comparison.
4	String	Measurement Mode	The text name of the desired measurement mode to use.
5	Boolean	Pause MP Until Closed	Indicate whether the MP should pause on this command until the watch window is closed.
6	Integer	Window Top Left X Position	The top left X position of the watch window.
7	Integer	Window Top Left Y Position	The top left Y position of the watch window.
8	Integer	Window Width	Enter the value of the width of the watch window.
9	Integer	Window Height	Enter the value of the height of the watch window.

Return Arguments

None.

Returned Status

SUCCESS	The mode was completed successfully.
PARTIAL SUCCESS	One ore more objects, but not all, could not be found.
FAILURE	The reference objects, measurement profile, or instrument was not found.

Remarks

None.

Watch Closest Point

Displays a Closest Point watch window.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Collection Object Name Ref List	Groups to Consider	A list of point groups to watch.
2	Double	Tolerance	A tolerance for the comparison.
3	String	Measurement Mode	The text name of the desired measurement mode to use.
4	Boolean	Pause MP Until Closed	Indicate whether the MP should pause on this command until the watch window is closed.
5	Integer	Window Top Left X Position	The top left X position of the watch window.
6	Integer	Window Top Left Y Position	The top left Y position of the watch window.
7	Integer	Window Width	Enter the value of the width of the watch window.
8	Integer	Window Height	Enter the value of the height of the watch window.

Return Arguments

None.

Returned Status

SUCCESS	The mode was completed successfully.
PARTIAL SUCCESS	One or more--but not all--point groups could not be found.
FAILURE	The reference groups, measurement profile, or instrument was not found.

Remarks

None.

Watch Instrument

Displays an Instrument's Point watch window.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The collection instrument ID of the instrument to watch.
1	Boolean	Pause MP Until Closed	Indicate whether the MP should pause on this command until the watch window is closed.
2	Collection Object Name	3 DOF Watch Window Properties	The name of the watch window template if one is used.
3	Integer	Window Top Left X Position	The top left X position of the watch window.
4	Integer	Window Top Left Y Position	The top left Y position of the watch window.
5	Integer	Window Width	Enter the value of the width of the watch window.
6	Integer	Window Height	Enter the value of the height of the watch window.

Return Arguments

None.

Returned Status

SUCCESS	The mode was completed successfully.
FAILURE	The instrument could not be found.

Remarks

None.

Watch Window Template 3D

Creates a watch window template.

Input Arguments

0	Collection Object Name	Watch Window Template Name	The Name of the template to be created.
1	Integer	Linear Precision	Decimal precision of the linear distances.
2	Integer	Angular Precision	Decimal precision of the angle.
3	Font Type	Font	The font type to be used.
4	Color	Text Color	The color of the text to be used.
5	Color	Background Color	The background color to be used.
6	Color	Highlight Color	The highlight color to be used.
7	Boolean	Show Deviation 1?	Whether to show deviation 1.
8	Boolean	Show Deviation 2?	Whether to show deviation 2.
9	Boolean	Show Deviation 3?	Whether to show deviation 3.
10	Boolean	Show Deviation Mag?	Whether to show the total deviation.
11	Coordinate System Type	Coordinate System	The coordinate system to be used.
12	UDP Settings	UDP Network Transmit Settings	Network transmit settings to be used.
13	Boolean	Report in Working Frame?	The working frame to report to.
14	Collection Object Name	Reference Frame	The reference frame to be used.
15	Vector Tolerance	Vector Component Tolerances	Select parameters for the vector tolerance, the magnitude values can also be used for high and low point to object tolerances.
16	Double	Magnitude Only Tolerance	Single value tolerance used if vector tolerances are not set.
17	Boolean	Transparent Background?	Whether to make background transparent.
18	Boolean	Hide Units?	Whether to hide units.
19	Boolean	Show Graphical Guide?	True - displays the graphical guide window.
20	Point List mode	Projection Options (Point to Point)	Pick direction (Normal to Actual or Actual to Normal)
21	Projection Options	Projection Options (Point to Objects)	Select desired projection display.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Watch Point to Point With View Zooming

Creates a watch window between two points with zooming.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The name of the instrument.
1	Point Name	Reference Point	The Name of the reference point.
2	Boolean	Update(TRUE),Close(FALSE)	Set TRUE for update and FALSE to close.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
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Remarks

None

Start Theodolite Interface

Starts the Theodolite Manager interface using the most recent successful connection settings.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument to start.
1	String	Theodolite Type (Must match Theodolite Manager Add Instrument type).	The type of theodolite, as specified in the theodolite manager connection dialog. (For example, "LEICA T1800").
2	Integer	Com Port	The COM port to use for connection.

Return Arguments

None.

Returned Status

SUCCESS	The interface was started successfully.
FAILURE	The instrument could not be found, the type string or COM port is invalid, or the interface is already running.

Remarks

Starting in 2022.2 defaults have been added to the Add instrument dialog to choose between Theodolite Manager or the Total Station interface. The selected default interface is saved with the instrument model and will be called when this command is run.

Start Instrument Interface

Starts an instrument's interface.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument to start.
1	Boolean	Initialize at Startup	Indicate whether the instrument should perform its initialization routine upon startup.
2	String	Device IP Address (optional)	The IP address of the instrument to start up.
3	Integer	Interface Type (0=default)	The type of interface to start.
4	Boolean	Run in Simulation	If TRUE, the interface will be immediately started in simulation mode.
5	Boolean	Allow Start w/o Init Requirements	Allows initialization requirements to be bypassed **

Return Arguments

None.

Returned Status

SUCCESS	The interface was completed successfully.
FAILURE	The instrument could not be found, or the interface is already running.

Remarks

A2 - If the IP address is left blank, then the IP address used the last time the instrument was started (on a given computer) will be used.

Laser Trackers

A1 - The allowable interface types include: 0 (laser tracker), 1 (Leica Automation Interface Control interface), or 2 (Leica T-Scan).

A5 - This is added for Leica AT40x models. When set TRUE, this removes the requirement at startup for the tracker to be locked on to a target in order to successfully initialize (a hardware requirement). This allows you to automate the process of starting an un-initialized AT40x tracker by pointing and locking on a target after starting the interface in order to initialize it.

Total Stations

A1 - The allowable interface types include: 0 (Total Stations), 1 (Theodolite Manager).

Stop Instrument Interface

Stops an instrument's interface.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument interface to stop.
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Return Arguments

None.

Returned Status

SUCCESS	The interface was stopped successfully.
FAILURE	The instrument could not be found.

Remarks

None.

Activate/Deactivate Instrument Toolbar

Activates and deactivates the instrument toolbar.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument toolbar to activate or deactivate.
1	Boolean	Deactivate Toolbar?	Deactivate Toolbar.

Return Arguments

None.

Returned Status

SUCCESS	The instrument toolbar was deactivated successfully.
FAILURE	The instrument could not be found.

Remarks

None.

Verify Instrument Connection

Verifies that an instrument still has an active connection with SA.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument to verify.
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Return Arguments

1	Boolean	Connected?	Indicates whether the instrument was detected as still connected.
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Returned Status

SUCCESS	The check executed successfully and the instrument was connected.
Partial Success	The check executed successfully but the instrument was not connected.
FAILURE	The instrument could not be found or the verification failed for another reason.

Remarks

None.

Configure and Measure

Sets an instrument's target name and measurement mode, then initiates measurement. The interface will check to see if the instrument is busy before the command executes, and if so, waits 5 seconds before checking again. If still busy, the command fails without any action having been taken.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument in question.
1	Point Name	Target Name	The name of the target to measure.
2	String	Measurement Mode	The name of the measurement mode to use.
3	Boolean	Measure Immediately	Indicate whether measurement should be performed immediately, or whether the user should initiate measurement.
4	Boolean	Wait for Completion	Indicate whether the MP should pause until the measurement is complete, or whether it can continue executing while the measurement is occurring.
5	Double	Timeout in Seconds	If Measure Immediately is set to FALSE and Wait for Completion is set to TRUE, the step will fail if a measurement is not received from the instrument within this time period (laser trackers only).

Return Arguments

None.

Returned Status

SUCCESS	The measurement was successful.
FAILURE	The measurement was not successful, the measurement mode was not found, the timeout was exceeded, the instrument was not responding, or the instrument was not found.

Remarks

If “Measure Immediately” is set to TRUE, the command will fail for a valid distance for trackers before attempting measurement, and fail if a valid lock is not obtained. For some instruments (listed below), you can pass special strings to obtain additional behavior:

Laser Trackers	
Enter the name of the Measurement Profile to use	Any Measurement Profile can be triggered by this command.

Portable CMM Arms	
Discrete	Single Discrete Point measurement mode.
Stream	Scan points per user option setting (spatial or temporal measurement).
Patch	Measure patch, or projected point.

Portable CMM Arms	
Pin	Measure pin, or outside circle with projection plane.
Hole	Measure hole, or inside circle with projection plane.
Slot	Measure slot, or two inside circles with projection plane.
Line	Measure line per user option setting (two point, averaged, or edge).
Circle	Measure circle, inside, outside, or on face, with no planar offset.
Plane	Measure Plane
Sphere	Measure Sphere.
Section	Measure Cross Sections (multiple if cross value not equal to zero).
Frame	Measure frames (origin at probe center, using probe orientation).
Batch	Perform Guided Measurement (invoked from SA with Batch of pts).
Scanner	If available, use installed line scanner to measure cloud points.
Average	Single averaged point.
Geom Trigger	Measure across array of planar geometry triggers.

Nikon Laser Radar	
Enter the name of the Target Profile to use	Any Target Profile can be triggered by name such as [Tooling Ball], when entered as the Measurement Mode in Argument 2.

Theodolite Manager	
Record	Triggers a discrete measurement (set the Fast, Standard or Precise if desired using an Instrument Operational Check)

Surphaser	
[Saved Parameter Set]	The "Point Name" argument will set the Collection and Cloud names, as well as the group name for found targets, and the voxel cloud name (if set to send). The "Measurement Mode" argument specifies the Saved Parameter Set (measurement profile). If the profile is not found, the command will fail if the User Interaction Mode is set to Silent. Otherwise, you'll be asked if you want to use the current settings. If "Measure Immediately" is false, the command will simply set the profile selected if it is found. The "Timeout in Seconds" is ignored, since scan time can vary quite a lot, depending on scan parameters.

Measure

Initiates measurement.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument in question.
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Return Arguments

None.

Returned Status

SUCCESS	The measurement was successful.
FAILURE	The measurement was not successful or the instrument was not found.

Remarks

None.

Set XYZ Reference Frame Instrument Base Anchor Frame

Establishes the base reference frame for the XYZ Instrument.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument to edit.
1	Collection Object Name	Anchor Frame	Name of the frame to associate.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was edited successful.
FAILURE	The instrument was not found.

Remarks

The position of an XYZ instrument is based on its reference frame. As the coordinates of this frame are adjusted the XYZ instruments position adjusts accordingly. This can be used to dynamically move a list of objects that are associated with the XYZ instrument through editing the position and orientation of the base reference frame.

Show/Hide Instrument Interface

Shows/hides and minimizes/restores an instrument interface.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument in question.
1	Boolean	Minimize Interface?	Indicate whether the interface should be minimized or restored.
2	Boolean	Hide Interface?	If TRUE, the interface will be completely hidden. Set to FALSE in a following command to show the interface again.

Return Arguments

None.

Returned Status

SUCCESS	The interface was restored or minimized successfully.
FAILURE	The instrument was not found or was not connected to an interface.

Remarks

None.

Dock Instrument Interface

Shows/hides and minimizes/restores an instrument interface.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Boolean	Dock Interface?	Indicates whether or not the interface should be docked to the Instrument Docking Bar.

Return Arguments

None.

Returned Status

SUCCESS	The interface was docked or undocked successfully.
FAILURE	The instrument was not found, or was not connected to an interface.

Remarks

None.

Locate Instrument (Ref. Tie-In)

Guides a user through measurement of a set of points, and locates the instrument in accordance with a best fit transformation between the measured and nominal points. Equivalent to the *Instrument*►*Locate (Transform to Part)*►*Measure Nominal Points* command.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument to locate.
1	Collection Object Name	Reference Group Name	The name of the group containing the reference points.
2	Collection Object Name	Actuals Group Name (to be measured)	The group into which the measured points will be placed.
3	Double	Tolerance	A tolerance for the measured points.
4	Boolean	Auto Survey	Indicate whether the instrument should automatically point and measure each nominal point (if possible).

Return Arguments

None.

Returned Status

SUCCESS	The measurement completed successfully.
FAILURE	The instrument or reference group was not found, or measurement failed.

Remarks

None.

Locate Instrument (Group to Surface Quick Fit)

Locates an instrument by initially performing a points to points fit between nominal and measured points (preferably at least 3), then performs a points to surfaces fit for final alignment.

Input Arguments

0	Collection Instrument ID	Instrument to Locate	The instrument ID of the instrument to locate.
1	Collection Object Name	Name of Measured Group	The group containing the measured point.
2	Collection Object Name	Name of Group containing Surface Pts	The group containing the "quick fit" points for the initial fit.
3	Collection Object Name	Surface to fit	The surface to fit to.
4	Collection Object Name Ref List	Other Objects to Transform	Additional objects to which to apply the calculated transform.
5	Double	RMS Tolerance (0.0 for none)	The RMS tolerance for the surface fit.
6	Double	Maximum Absolute Tolerance (0.0 for none)	The maximum absolute tolerance for the surface fit.

Return Arguments

7	Double	RMS Error	The calculated RMS error for the fit.
8	Double	Maximum Absolute Error	The actual maximum absolute RMS error for the fit.

Returned Status

SUCCESS	The instrument was located successfully and the tolerances were not exceeded.
PARTIAL SUCCESS	The instrument was located successfully, but one or both tolerances were exceeded.
FAILURE	The instrument, measured group, surface points, surface, or other objects were not found.

Remarks

None.

Locate Instruments (USMN)

Locates a network of instruments using Unified Spatial Metrology Network (USMN).

Input Arguments

0	Collection Instrument ID Ref List	Instruments to Locate	A list of instruments to locate.
1	Collection Object Name	Nominals Group Name (blank for none)	An optional group containing nominal points for driving the USMN fit.
2	Collection Object Name	Output Group Name (to be established)	The name for the resulting USMN composite point group.
3	Boolean	Move in Working Frame (TRUE) or Instrument Frame (FALSE)	Controls the way in which an instrument is rotated, either using its base frame or the world frame.
4	Boolean	AutoReject Outliers and Resolve	Indicates whether outliers should automatically be rejected (once), with the network then being re-solved.
5	Show USMN Dialog	Show USMN Dialog	Indicate whether the USMN dialog should always be shown, never be shown, or only shown on tolerance violation.
6	Double	Max Acceptable RMS Error Value (0.0 for none)	A tolerance for the maximum acceptable RMS error from the USMN fit.
7	Double	Max Acceptable Error Value (0.0 for none)	A tolerance for the maximum acceptable error from the USMN fit.
8	Collection Object Name Ref List	Groups to be Excluded	The groups to exclude from the USMN calculation.
9	Boolean	Exclude Points Measured By Only One Instrument	If TRUE, points that have measurements from only one instrument are excluded from the USMN calculation.
10	Boolean	Run Uncertainty Field Analysis?	True, runs the uncertainty analysis
11	Integer	Analysis Samples	Number of samples to include for each point
12	Double	Analysis Time Limit (Minutes - 0 for none)	How long to let the analysis continue.

Return Arguments

13	Double	RMS Error Value	The calculated RMS error for the fit.
14	Double	Max Error Value	The calculated maximum error for the fit.

Returned Status

SUCCESS	The USMN was completed successfully and tolerances were not exceeded.
PARTIAL SUCCESS	The instruments were located successfully, but one or both tolerances were exceeded.
FAILURE	The instruments or nominal group were not found.

Remarks

For more information on USMN refer to Chapter 30 of the Users Manual.

Locate Templated Instruments (USMN)

Locates a network of templated instruments using Unified Spatial Metrology Network (USMN). Use Create Templated Instrument USMN to define parameters in advance for this command.

Input Arguments

0	USMN Instrument Template List	Templated Instruments to Locate	A list of instruments to locate.
1	Collection Object Name	Nominals Group Name (blank for none)	An optional group containing nominal points for driving the USMN fit.
2	Collection Object Name	Output Group Name (to be established)	The name for the resulting USMN composite point group.
3	Boolean	Move in Working Frame (TRUE) or Instrument Frame (FALSE)	Controls the way in which an instrument is rotated, either using its base frame or the world frame.
4	Boolean	AutoReject Outliers and Resolve	Indicates whether outliers should automatically be rejected (once), with the network then being re-solved.
5	Show USMN Dialog	Show USMN Dialog	Indicate whether the USMN dialog should always be shown, never be shown, or only shown on tolerance violation.
6	Double	Max Acceptable RMS Error Value (0.0 for none)	A tolerance for the maximum acceptable RMS error from the USMN fit.
7	Double	Max Acceptable Error Value (0.0 for none)	A tolerance for the maximum acceptable error from the USMN fit.
8	Collection Object Name Ref List	Groups to be Excluded	The groups to exclude from the USMN calculation.
9	Boolean	Exclude Points Measured By Only One Instrument	If TRUE, points that have measurements from only one instrument are excluded from the USMN calculation.

Return Arguments

10	Double	RMS Error Value	The calculated RMS error for the fit.
11	Double	Max Error Value	The calculated maximum error for the fit.

Returned Status

SUCCESS	The USMN was completed successfully and tolerances were not exceeded.
PARTIAL SUCCESS	The templated instruments were located successfully, but one or both tolerances were exceeded.
FAILURE	The templated instruments or nominal group were not found.

Remarks

None.

Create Templated Instrument (USMN)

Creates templated instrument for Unified Spatial Metrology Network (USMN).

Input Arguments

0	Collection Object Name	Instrument template Name	The name to give the instrument template.
1	Collection Instrument ID	Instrument ID	Name of the instrument to add the template to.
2	Double	Overall Instrument Weight	The instruments weight in the USMN
3	Boolean	Moving	Designate whether the instrument is moving.
4	Boolean	Enable X	Enable X as a degree of freedom.
5	Boolean	Enable Y	Enable Y as a degree of freedom.
6	Boolean	Enable Z	Enable Z as a degree of freedom.
7	Boolean	Enable Rx	Enable Rx as a degree of freedom.
8	Boolean	Enable Ry	Enable Ry as a degree of freedom.
9	Boolean	Enable Rz	Enable Rz as a degree of freedom.
10	Boolean	Enable Scale	Enable scale in the USMN.
11	Boolean	Enable Component Weights	Enable the weights of components in the USMN.
12	Double	Component 1 (Azimuth) Weight	Set Azimuth weight.
13	Double	Component 2 (Elevation) Weight	Set Elevation weight.
14	Double	Component 3 (Distance) Weight	Set Distance weight.

Return Arguments

None.

Returned Status

SUCCESS	The template was successfully created for the instrument.
FAILURE	The instrument was not found.

Remarks

None.

Make a USMN Templated Instrument List

Creates a list of templated instruments for Unified Spatial Metrology Network (USMN).

Input Arguments

None.

Return Arguments

0	USMN Instrument Template List	USMN Instrument template List	The name to give the instrument template.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Add a USMN Templated Instrument to a USMN Templated Instrument List

Adds a templated instrument for Unified Spatial Metrology Network (USMN) templated instrument list.

Input Arguments

0	USMN Instrument Template List	USMN Instrument template List	The name to give the instrument template.
1	Collection USMN Instrument Template Name	USMN Instrument template To Add	The name of the templated instrument to add.

Return Arguments

None.

Returned Status

SUCCESS	USMN template list and templated instrument to add were both found and instrument added successfully.
FAILURE	USMN template list and/or templated instrument to add was not found.

Remarks

Neither argument can be left blank.

Locate Instrument (Best Fit - Group to Group)

Locates an instrument by fitting measured points to a set of reference points.

Input Arguments

0	Collection Object Name	Reference Group	The group to fit to.
1	Collection Object Name	Corresponding Group	The measured points to fit.
2	Boolean	Show Interface	Indicate whether the best fit interface should be displayed.
3	Double	RMS Tolerance (0.0 for none)	A tolerance for the RMS error of the fit.
4	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum absolute error allowed for the fit.
5	Boolean	Allow Scale	Indicates whether the instrument is allowed to scale in the fit.
6	Boolean	Allow X	Indicates whether the X position degree of freedom is allowed to float in the fit.
7	Boolean	Allow Y	Indicates whether the Y position degree of freedom is allowed to float in the fit.
8	Boolean	Allow Z	Indicates whether the Z position degree of freedom is allowed to float in the fit.
9	Boolean	Allow Rx	Indicates whether the Rx rotational degree of freedom is allowed to float in the fit.
10	Boolean	Allow Ry	Indicates whether the Ry rotational degree of freedom is allowed to float in the fit.
11	Boolean	Allow Rz	Indicates whether the Rz rotational degree of freedom is allowed to float in the fit.
12	Boolean	Lock Degrees of Freedom	If True, the DoF controls in the interface will be locked out such that a user cannot access them when the dialog is displayed.
13	Boolean	Generate Event	When True, an event will be generated.
14	File Path or Embedded File	File Path for CSV Text Report (requires Show Interface = TRUE)	A path for a CSV text report to create as a result of the fit (only created if the Show Interface argument is set to TRUE).

Return Arguments

13	Transform	Transform in Working	The calculated transform (in working coordinates) for the fit.
14	World Transform Operator	Optimum Transform	The calculated transform (in world coordinates) for the fit.
15	Double	RMS Deviation	The calculated RMS error for the fit.
16	Double	Maximum Absolute Deviation	The actual maximum absolute error for the fit.
19	Integer	Number of Unknowns	The number of unknowns
20	Integer	Number of Equations	The number of equations used
21	Double	Robustness	The solution robustness

Returned Status

SUCCESS	The fit was successful and no tolerances were exceeded.
FAILURE	The reference or corresponding group could not be found, the fit could not be performed, or one or more tolerances were exceeded.

Remarks

The transform will not be applied to the instrument if any tolerance is exceeded. Also, monitoring the solution robustness factor is a great way to identify the mathematical stability of the solution.

Locate Instrument (Best Fit - Nominal Geometry)

Locates an instrument by fitting measured feature center points to a set of reference point reducible features.

Input Arguments

0	Collection Instrument ID	Instrument ID	Instrument to Align
1	Relationship Ref List	Geometry Relationships	The point reducible compare to nominal relationships used for the best fit.
2	Boolean	Show Interface	Indicate whether the best fit interface should be displayed.
3	Double	RMS Tolerance (0.0 for none)	A tolerance for the RMS error of the fit.
4	Double	Maximum Absolute Tolerance (0.0 for none)	A maximum absolute error allowed for the fit.
5	Boolean	Allow Scale	Indicates whether the instrument is allowed to scale in the fit.
6	Boolean	Allow X	Indicates whether the X position degree of freedom is allowed to float in the fit.
7	Boolean	Allow Y	Indicates whether the Y position degree of freedom is allowed to float in the fit.
8	Boolean	Allow Z	Indicates whether the Z position degree of freedom is allowed to float in the fit.
9	Boolean	Allow Rx	Indicates whether the Rx rotational degree of freedom is allowed to float in the fit.
10	Boolean	Allow Ry	Indicates whether the Ry rotational degree of freedom is allowed to float in the fit.
11	Boolean	Allow Rz	Indicates whether the Rz rotational degree of freedom is allowed to float in the fit.
12	Boolean	Lock Degrees of Freedom	If True, the DoF controls in the interface will be locked out such that a user cannot access them when the dialog is displayed.
13	Boolean	Generate Event	When True, an event will be generated.
14	File Path or Embedded File	File Path for CSV Text Report (requires Show Interface = TRUE)	A path for a CSV text report to create as a result of the fit (only created if the Show Interface argument is set to TRUE).

Return Arguments

13	Transform	Transform in Working	The calculated transform (in working coordinates) for the fit.
14	World Transform Operator	Optimum Transform	The calculated transform (in world coordinates) for the fit.
15	Double	RMS Deviation	The calculated RMS error for the fit.
16	Double	Maximum Absolute Deviation	The actual maximum absolute error for the fit.
19	Integer	Number of Unknowns	The number of unknowns
20	Integer	Number of Equations	The number of equations used
21	Double	Robustness	The solution robustness

Returned Status

SUCCESS	The fit was successful and no tolerances were exceeded.
FAILURE	The reference or corresponding group could not be found, the fit could not be performed, or one or more tolerances were exceeded.

Remarks

The transform will not be applied to the instrument if any tolerance is exceeded. Also, monitoring the solution robustness factor is a great way to identify the mathematical stability of the solution.

Get Instrument Transform

Retrieves the transform of an instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection instrument ID of the instrument of interest.
1	Collection Object Name	Reference Frame	The reference frame in which to express the instrument's transform.

Return Arguments

2	Transform	Transform	The transform of the instrument expressed in the reference frame.
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Returned Status

SUCCESS	The transform was successfully obtained.
FAILURE	The instrument or reference frame could not be found.

Remarks

None.

Set Instrument Transform

Sets an instrument's transform.

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
1	Transform	Destination Transform	The destination transform for the instrument.
2	Collection Object Name	Reference Frame	The frame in which to the destination transform should be expressed.
3	Integer	Number of Steps	The number of animation steps to use when animating the instrument to its new position in the graphical view.

Return Arguments

None.

Returned Status

SUCCESS	The instrument's transform was successfully set.
FAILURE	The instrument or reference frame could not be found.

Remarks

None.

Set Tracker/EDM Theodolite Uncertainties

Sets the uncertainty parameters saved within the selected instruments properties under the [Edit Uncertainty Variables](#) button(used with Laser Trackers and Total Stations).

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
1	Double	Theta Resolution (arcseconds)	Theta or Horizontal Angle
2	Double	Phi Resolution (arcseconds)	Phi or Vertical Angle
3	Double	Distance Error	Distance Measurement Error (in job units)
4	Double	PPM	Distance Measurement parts per million
5	Double	Aperture Resolution	Aperture error threshold (in job units)
6	Double	Aperture PPM	Aperture parts per million

Return Arguments

None.

Returned Status

SUCCESS	The instrument's uncertainty parameters was successfully returned.
FAILURE	The instrument could not be found or is of the wrong type.

Remarks

Refer to the Uncertainty chapter of the users manual for addition information.

Get Tracker/EDM Theodolite Uncertainties

Returns the uncertainty parameters saved within the selected instruments properties under the [Edit Uncertainty Variables](#) button(used with Laser Trackers and Total Stations).

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
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Return Arguments

1	Double	Theta Resolution (arcseconds)	Theta or Horizontal Angle
2	Double	Phi Resolution (arcseconds)	Phi or Vertical Angle
3	Double	Distance Error	Distance Measurement Error (in job units)
4	Double	PPM	Distance Measurement parts per million
5	Double	Aperture Resolution	Aperture error threshold (in job units)
6	Double	Aperture PPM	Aperture parts per million

Returned Status

SUCCESS	The instrument's uncertainty parameters was successfully returned.
FAILURE	The instrument could not be found or is of the wrong type.

Remarks

Refer to the Uncertainty chapter of the users manual for addition information.

Set PCMM Instrument XYZ Uncertainties

Sets the uncertainty parameters saved within the selected instruments properties under the [Edit Uncertainty Variables](#) button(used with PCMM Arms). The XYZ uncertainty values are with respect to the instruments base frame.

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
1	Double	X Uncertainty	Uncertainty value for X
2	Double	Y Uncertainty	Uncertainty value for Y
3	Double	Z Uncertainty	Uncertainty value for Z

Return Arguments

None.

Returned Status

SUCCESS	The instrument's uncertainty parameters was successfully returned.
FAILURE	The instrument could not be found or is of the wrong type.

Remarks

Refer to the Uncertainty chapter of the users manual for addition information.

Get PCMM Instrument XYZ Uncertainties

Returns the uncertainty parameters saved within the selected instruments properties under the [Edit Uncertainty Variables](#) button(used with PCMM Arms). The XYZ uncertainty values are with respect to the instruments base frame.

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
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Return Arguments

1	Double	X Uncertainty	Uncertainty value for X
2	Double	Y Uncertainty	Uncertainty value for Y
3	Double	Z Uncertainty	Uncertainty value for Z

Returned Status

SUCCESS	The instrument's uncertainty parameters was successfully returned.
FAILURE	The instrument could not be found or is of the wrong type.

Remarks

Refer to the Uncertainty chapter of the users manual for addition information.

Set Instrument XYZ Uncertainties

Sets the uncertainty parameters saved within the selected instruments properties under the [Edit Uncertainty Variables](#) button. The XYZ uncertainty values are with respect to the instruments base frame.

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
1	Double	X Uncertainty	Uncertainty value for X
2	Double	Y Uncertainty	Uncertainty value for Y
3	Double	Z Uncertainty	Uncertainty value for Z

Return Arguments

None.

Returned Status

SUCCESS	The instrument's uncertainty parameters was successfully returned.
FAILURE	The instrument could not be found or is of the wrong type.

Remarks

Refer to the Uncertainty chapter of the users manual for addition information.

Get Instrument XYZ Uncertainties

Returns the uncertainty parameters saved within the selected instruments properties under the [Edit Uncertainty Variables](#) button. The XYZ uncertainty values are with respect to the instruments base frame.

Input Arguments

0	Collection Instrument ID	Instrument to Move	The collection instrument ID of the instrument of interest.
---	--------------------------	--------------------	---

Return Arguments

1	Double	X Uncertainty	Uncertainty value for X
2	Double	Y Uncertainty	Uncertainty value for Y
3	Double	Z Uncertainty	Uncertainty value for Z

Returned Status

SUCCESS	The instrument's uncertainty parameters was successfully returned.
FAILURE	The instrument could not be found or is of the wrong type.

Remarks

Refer to the Uncertainty chapter of the users manual for addition information.

Get Instrument Weather Setting

Retrieves the weather settings for an instrument.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument of interest.
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Return Arguments

1	Double	Temperature (F)	The temperature setting for the instrument (in degrees F).
2	Double	Pressure (mmHg)	The pressure setting for the instrument (in mmHg).
3	Double	Humidity (%Rel)	The relative humidity setting for the instrument (in %).
4	Boolean	Was Set Automatically? (using Inst or external sensor)	Indicates whether the weather was set automatically (using the instrument's sensors) or an external sensor/manually).

Returned Status

SUCCESS	The weather settings were retrieved.
FAILURE	The instrument could not be found, or an error occurred retrieving the weather data.

Remarks

None.

Set Instrument Weather Setting

Sets the weather settings for an instrument.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument of interest.
1	Double	Temperature (F)	The temperature setting for the instrument (in degrees F).
2	Double	Pressure (mmHg)	The pressure setting for the instrument (in mmHg).
3	Double	Humidity (%Rel)	The relative humidity setting for the instrument (in %).
4	Boolean	Set Automatically? (Ignore above values)	Indicates whether the weather settings should be set to their sensed values (therefore ignoring the above values) or whether the provided values in Arguments 1-3 should be used.

Return Arguments

None.

Returned Status

SUCCESS	The weather settings were set successfully.
FAILURE	The instrument could not be found, or there was a general error setting the weather values.

Remarks

None.

Get Instrument Part Temperature

Retrieves the part temperature from an instrument.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument of interest.
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Return Arguments

1	Double	Part Temperature	The instrument's reading for part temperature.
---	--------	------------------	--

Returned Status

SUCCESS	The part temperature was retrieved successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection.

Compute CTE Scale Factor

Computes a scale factor based on the Coefficient of Thermal Expansion.

Input Arguments

0	Double	Material CTE (1/Deg F)	The coefficient of thermal expansion for the material of interest (per degree F).
1	Double	Initial Temperature (F)	The initial temperature of interest (in degrees F).
2	Double	Final Temperature (F)	The final temperature of interest (in degrees F).

Return Arguments

3	Double	Scale Factor	The calculated scale factor.
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Returned Status

SUCCESS	This command always succeeds.
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Remarks

None.

Set (multiply) Instrument Scale Factor (CAUTION!)

Multiplies an instrument's current scale by a new scale factor.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument of interest.
1	Double	Scale Factor	The scale factor to multiply by.

Return Arguments

None.

Returned Status

SUCCESS	The scale factor was modified successfully.
FAILURE	The instrument was not found.

Remarks

Use extreme caution with this command. This command multiplies the instrument's current scale factor by the provided scale factor--it does not SET the scale factor to the provided value.

Set (absolute) Instrument Scale Factor (CAUTION!)

Sets an instrument's current scale to a new scale factor.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument of interest.
1	Double	Scale Factor	The scale factor to set the instrument to.

Return Arguments

None.

Returned Status

SUCCESS	The scale factor was set successfully.
FAILURE	The instrument was not found.

Remarks

Use extreme caution with this command. This command sets the instrument's current scale factor to a new value--it does NOT multiply the existing scale factor by the provided value.

Get Instrument Scale Factor

Retrieves the scale factor for an instrument.

Input Arguments

0	Collection Instrument ID	Instrument's ID	The instrument ID of the instrument of interest.
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Return Arguments

1	Double	Scale Factor	The instrument's current scale factor.
---	--------	--------------	--

Returned Status

SUCCESS	The scale factor was retrieved successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection.

Transform Instrument - Frame To Frame

Transforms an instrument using the 6-DOF delta between a source frame and a destination frame.

Input Arguments

0	Collection Instrument ID	Instrument to move	The instrument ID of the instrument to move.
1	Frame Name	Initial Frame Name	The name of the source (starting) frame.
2	Frame Name	Destination Frame Name	The name of the destination (ending) frame.
3	Integer	Number of Steps	The number of animation steps to use when animating the instrument's movement in the graphical view.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was transformed successfully.
FAILURE	The instrument, source frame, or destination frame was not found.

Remarks

The instrument and frames must be in the active collection.

Transform Instrument by Delta

Transforms an instrument by a provided 6-DOF delta transform.

Input Arguments

0	Collection Instrument ID	Instrument to Transform	The instrument ID of the instrument to transform.
1	World Transform Operator	Delta Transform	The delta transform to apply to the instrument (in world transform coordinates).
2	Boolean	Apply Scale from Transform to Instrument	Indicates whether the scale specified in the transform in Argument 1 should be applied to the instrument.

Return Arguments

None.

Returned Status

SUCCESS	The instrument was transformed successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection.

Transform Multiple Instruments by Delta

Transforms one or more instruments by a provided 6-DOF delta transform.

Input Arguments

0	Collection Instrument ID Ref List	Instruments to Move	A list of collection instrument IDs specifying the instruments to transform.
1	World Transform Operator	Delta Transform	The delta transform to apply to the instruments (in world transform coordinates).
2	Boolean	Apply Scale from Transform to Instrument	Indicates whether the scale specified in the transform in Argument 1 should be applied to the instruments.

Return Arguments

None.

Returned Status

SUCCESS	The instruments were transformed successfully.
PARTIAL SUCCESS	At least one instrument (but not all) was not found.
FAILURE	The instruments were not found.

Remarks

None.

Instrument Operational Check

Executes a behavior on an instrument that is typically unique to that instrument or class of instruments.

Input Arguments

0	Collection Instrument ID	Instrument to Check	The instrument ID of the instrument in question.
1	String	Check Type	A string command indicating the type of check to perform.

Return Arguments

None.

Returned Status

SUCCESS	The check was performed successful.
FAILURE	The check was not successful.

Remarks

Command strings are listed below:

Laser Tracker Commands

Laser Trackers	
Time Out []	[] is the time in seconds to wait for an MP command that supports a time out period to be assigned as the maximum allowed time for the command to complete successfully before automatically failing at the expiration of the period. Initially, only the "Home" command supports Time Out. The Time Out can be disabled by issuing a command of "Time Out 0.0".
Retry On	Enable retries for MP commands. If a command is specified correctly but the instrument has not responded, it will retry after the "Retry Wait" period.
Retry Wait []	When "Retry On" is enabled, [] specifies the number of seconds after the command has failed before a retry attempt ([] not part of string).
Retry Off	Turns retries off for MP commands (Default behavior).
Set Targ []	Set active target to that designated by [] ([] not part of string).
Set Auto Meas []	Set SA requested discrete point acquisition to that specified by []. Any meas profile with a discrete acquisition can be referenced and it's settings used to set the SA Interaction >Measurement Requests profile.
Motors On	Turn motors on.
Motors Off	Turn motors off.
AutoLock On	Turns on PowerLock, SmartFind, or i-Vision.

Laser Trackers	
AutoLock Off	Turns off PowerLock, SmartFind, or i-Vision.
HoldPositionNoBeamLock On	Hold position on, but tracking off (tracker won't lock if it sees a target). For Leica emScon trackers, this turns PowerLock off. For Faro trackers, when the tracker is pointed at a target, the tracker will not attempt a lock or search.
HoldPositionNoBeamLock Off	Hold position on, and tracking returns to default behavior (will lock on if it sees a target). For Leica emScon trackers, this turns PowerLock on. For Faro trackers, the tracker will attempt to lock on if pointed at a target.
Start	Re-start tracker (performs initialization as well).
Initialize	Initialize the tracker (NOTE: does not apply to API trackers).
Home	Home tracker.
Two Face Here	Perform a two-face ops check at the current location.
ADM/IFM Here	Perform ADM ops check (with respect to IFM) at current location.
IFM	Start an IFM ops check/cal. (two station or scale bar) at current location.
Closure	Perform closure check at current location with respect to current home.
Drift	Start drift ops check.
ADM	Start ADM ops check/cal ui for multiple locations (with respect to IFM).
ADM Drive	Equivalent to pressing the "ADM Drive" button.
ADM Reset [<i>d</i>]	Equivalent to pressing the "ADM Reset" button. If [<i>d</i>] is included ([] not part of string), the seed distance will be set to the distance <i>d</i> .
ADM Search Radius [<i>r</i>]	Sets the ADM search radius to the value in inches designated by <i>r</i> ([] not part of string)
ADM Timeout [<i>t</i>]	Sets the ADM reset timeout to the amount in seconds designated by <i>t</i> ([] not part of string).
Jog Up [<i>d</i>]	Jogs the tracker up by the amount in degrees designated by <i>d</i> ([] not part of string).
Jog Down [<i>d</i>]	Jogs the tracker down by the amount in degrees designated by <i>d</i> ([] not part of string).
Jog Left [<i>d</i>]	Jogs the tracker left by the amount in degrees designated by <i>d</i> ([] not part of string).
Jog Right [<i>d</i>]	Jogs the tracker right by the amount in degrees designated by <i>d</i> ([] not part of string).
Camera View	Pops the tracker's overview video camera view.
Ball Bar	Start Ball Bar ops check.
Reflector Center	Start Reflector Center ops check.
Is Laser Warmed Up	Return value indicates whether the laser is warmed up
Valid Distance	Return value indicates whether tracker is locked on a reflector.
Is Measuring	Return value indicates whether the tracker is measuring.
Change Face	Change face.
Measure Level	Initiate level measurement--sends frame to SA with Z-axis 'up'.
Monitor Level	Initiate level monitor.
Level Compensator ON	Turn ON Level Compensation if this tacker is equipped. if not, this returns true so as not to interrupt the script. NOTE: This command will Re-Initialize the tracker if needed.
Level Compensator OFF	Turn OFF Level Compensation if this tacker is equipped. if not, this returns true so as not to interrupt the script. NOTE: This command will Re-Initialize the tracker if needed.

Laser Trackers	
Outdoor Mode On	For Leica 40x trackers only: Turns ON Outdoor measurement mode. If not a 40x tracker, this returns true so as not to interrupt the script.
Outdoor Mode Off	For Leica 40x trackers only: Turns OFF Outdoor measurement mode, and sets tracker to Fast Point mode. If not a 40x tracker, this returns true so as not to interrupt the script.
Beam Break Auto-IFM	Set beam break behavior to automatically home to the last used home position (tracker mounted nest, or remote home).
Beam Break Auto-ADM	Set beam break behavior to automatically use ADM to reset the distance.
Shut Down Tracker	For LMF (AT9x0, ATS) only – turns off the tracker and controller, and closes the interface
Go To Sleep, Wake Up From Now d, h::m::s	For LMF (930/960, ATS) only – turns off the laser, and turns it back on after the amount of time designated by d, h::m::s has passed, where d is the integer number of days, h is hours, m is minutes, and s is seconds. The comma and colons are required parts of the string, and the letters are to be replaced by the appropriate integer numbers. This time is FROM THE CURRENT LOCAL TIME of your PC. So the time to turn the laser back on is RELATIVE to the current time, therefore, the MP will always be valid. This command does not close the interface, but you can close it if you wish. The laser will still come back on after the designated time. You can in fact check the tracker controller, it will tell you when it is scheduled to turn the laser back on.
Measure All You Can See	For LMF (930/960, ATS) only – tells tracker to measure all targets visible in the camera's field of view
Spiral Search On	For Leica 901 – favors spiral search over power lock – no retry
Spiral Search Off	For Leica 901 – favors power lock over spiral search – no retry
Allow No Tip On	Allow tipless measurement (for Leica T-Products).
Allow No Tip Off	Disallow tipless measurement (for Leica T-Products).
Set External Trigger For TMAC-Touch Probe	Sets EmScon triggering to External, and makes related settings to ready the system for measuring with the TMAC-I touch probe. This MUST be called before doing touch-triggered measurement.
Set Internal Trigger	Sets EmScon triggering to Internal Application, the “normal” use case where measurements are initiated from the interface or from MP commands.
Select Compensation []	Initially for Leica 930/960. Selects the tracker compensation by name, designated by [] ([] not part of string). Results logged to Inst. History.
Set Faro Internal Trigger	Sets tracker to the default “Internal” triggering, where the interface controls measurement.
Set Faro External Trigger	Sets tracker to accept external trigger signal connected to tkr to control measurement. In main interface, go to General Settings >> Faro Settings for detailed information.
Faro Beam Mode IFM Only	Set Faro tracker to IFM-only beam mode--disables ADM.
Faro Beam Mode ADM Only	Set Faro tracker to ADM-only beam mode--disables IFM.
Faro Beam Mode IFM Set By ADM	Set Faro tracker to set distances with ADM only, but count IFM fringes when measuring distance.
Enable Faro Camera Search	For Faro trackers that are video-capable: Enables the camera search such that an ADM target search will try the camera search before trying the spiral search (provided the target is within the acceptable camera search range).
Disable Faro Camera Search	For Faro trackers that are video-capable: Disables the camera search such that an ADM target search will only try a spiral search.

Laser Trackers	
Run Faro CompIT	Run Faro's CompIT utility.
Run Faro Self Comp	Run Faro self-compensation directly (no Java Applet). Note: This command calls "Quick Comp" on Vantage trackers.
Run Faro Angular Accuracy Check	Run Faro angular accuracy check directly (no Java Applet).
Run Faro ADM/IFM Check	Run Faro ADM/IFM check directly (no Java Applet).
Run Faro Quick Comp	Runs Faro's no-UI quick compensation on the currently-locked target.
Run Faro AAC	Runs Faro's no-UI angular accuracy check on the currently-locked target.
Run Faro Angular Accuracy Check	Run Faro Angular Accuracy Check directly (no Java Applet).
Run Faro ADM/IFM Check	Run Faro ADM/IFM Check directly (no Java Applet).
Run Faro Quick Comp	Run Faro No UI Quick Compensation (on the currently locked target)
Run Faro AAC	Run Faro No UI AAC (on the currently locked target, newer trackers)
Run Faro Angular Accuracy Check	Run Faro Direct Angular Accuracy Check (on the currently locked target, older trackers)
Add Remote Home []	Add a new remote home position with name designated by [] ([] not part of string).
Go To Remote Home []	Go to and lock onto the remote home designated by [] ([] not part of string).
Delete Remote Home []	Delete the remote home designated by [] ([] not part of string).
API DI Virtual Level	Perform API Device Interface virtual level routine.
API DI iProbe Offset	Pop API Device Interface iProbe Offset Calibration window.
API DI iProbe Global	Pop API Device Interface iProbe Global Calibration window.
API DI iVision Dlg	Pop the API Device Interface iVision control/settings dialog.
API DI iVision Multi-SMR Timeout Seconds [t]	The automated Innovo multi-smr measurement has no error handling. This provides a maximum time to wait for the measurement to return success, so that the MP command can fail when appropriate. The time is designated by t ([] not part of string). 300 seconds is the default.
API DI iVision Measure Time Seconds [t]	This sets the acquisition time for each Innovo measured point. The time is designated by t ([] not part of string). 0.5 to 5.0 seconds is recommended. 0.5 seconds is the default.
API DI Perform iVision Multi SMR Measurement	Enable the Innovo camera, and put it in multi-SMR measurement mode. Return success only if the measurement succeeds.
API DI Enable iVision	Enable the Innovo camera for catching the beam.
API DI Disable iVision	Disable the Innovo camera.
API DI Run iVision Teach	This causes the API iVision dialog to display, waiting for you to click on the SMRs in the camera's field of view that you would like the Teach Measurement (see below) to measure.
API DI iVision Teach Meas Iterations []	Sets the number of iterations designated by [] which the iVision Teach measurement will be performed.
API DI iVision Teach Meas XML Path [C:\Temp\TeachMeas.xml]	Sets the path for the iVision Teach measurement XML file designated by []. (Path shown as an example).
API DI Run iVision Teach Meas	This will run the iVision-taught points (see above) and will use the iterations and path set by the above commands.
Set Motor Mode Tracking	For API — put motors in "Tracking" mode. For the Radian, this can be used to tell the camera to lock onto the SMR.
API TTL Trigger ON	Set the external TTL trigger mode on for the next temporal scan measurement to use it.
API TTL Trigger OFF	Set the external TTL trigger mode off, so that the next temporal scan measurement will not use it.

Laser Trackers	
Show Big Group/Target Window	Pops the resizable group/target window. The window will persist its size and placement. Returns success if the dialog is already showing.
Close Big Group/Target Window	Closes the group/target window if it is open. Returns success if the dialog is already closed.
Hide UI	Hide the main tracker interface window and show the SA tracker ToolBar (no retry).
Show UI	Hide the SAToolBar and show the main tracker interface window (no retry).
Show RMS Monitor	Display the RMS Monitor window. Do nothing if it is already up.
Hide RMS Monitor	Close the RMS Monitor window. Do nothing if it is already closed.
Close Camera View	Attempts to close an open overview video camera window if one is open.
Set Scan Profile []	For Leica AS1 scanner. Sets the RDS scan profile by name, designated by [] ([] not part of string)
Start Scan	For Leica AS1 scanner. Begins scanning.
Stop Scan	For Leica AS1 scanner. Ends scanning.
Get Reflector Position	For Leica AS1 scanner. Gets the reflector center position as a measurement, for a future auto-reset onto the scanner.
Set Profile '[1]''[2]'' to [3]''	<p>Sets a measure profile's parameter to stipulated value. (Profile name designated by [1], string in single quotes. Parameter name designated by [2], string in single quotes. Value [3], include the word "to" then the number without quotes.</p> <p>Currently works for a spatial scan's increment parameter, e.g. [Set Profile 'Spatial Scan to SA' 'Increment' to 0.125]</p> <p>This was added for use with the arm controlled simultaneous arm and tracker measurement feature, to automate setting the tracker's spatial increment (in inches).</p>

AT960 Automation with the AS1 Scanner	
Connect LMF IO []	Establishes a connection to the CB21 (Control Box) at the IP address specified by [] ([] not part of string). This command, like all LMF_IO commands, will work whether connected to the AS1 via RDS, or to the AP21 via LMF. But the normal operating mode is with an RDS connection to the AS1 scanner. "AT960Simulator" can be used as an IP address to open the LMFIO simulator.
Disconnect LMF IO	Removes the connection to the CB21 Digital IO Interface..
Is Robot Program Active	Checks if a robot program is running. Returns "Success" if the RobotProgramActive I/O value is TRUE (1). Returns Partial success if RobotProgramActive I/O value is FALSE (0). Returns failure if SA cannot read the RobotProgramActive I/O value.
Send Robot Go [timeout]	Sets the RobotGo bit to 1. Waits for the robot program to set RobotPositionReached to 0 (the timeout is expressed in seconds) Set RobotGo back to 0.
Wait For Robot Position Reached []	Waits for the robot program to set RobotPositionReached to 1 (the timeout is expressed in seconds, 0 = no timeout!)
Switch to LMF/RDS	This command forces a connection either to RDS or LMF (enter LMF or RDS). In addition to switching to the desired interface, this command will also deactivate the Auto Switching. If the connection to the specified interface is already established, this command will deactivate AutoSwitching and immediately return as success.

AT960 Automation with the AS1 Scanner	
Toggle LMF<>RDS AutoSwitching []	This command toggles the Auto switching between LMF and RDS On and Off.
Get Reflector Position.	This command records the position of the prism of the currently locked on face of the AP21. This command will create a point on the tree view with the name defined on the interface. This is normally used to define the lock-on positions.
AutoLock On/Off	Toggle Powerlock On/Off. It works while being connected with either interface RDS/LMF.
Valid Distance	When locked on the AS1, this command will return success if the Scanner is Ready To Measure. Can be used before calling «Scan Start» to ensure that the scanner is Ready.
Start Scan	Starts the measurement, this is equivalent to pressing the trigger on the scanner.
Stop Scan	Stops the measurement, this is equivalent to releasing the trigger on the scanner.
Set Scan Profile []	Sets the RDS scan Profile by name. The available profiles can be found on General Tracker Settings>Leica AT9x0>Available MP Commands.
Set Line Scan Thinning Factor []	Sets the thinning factor for line scanners.
Toggle Line Scan Min Angle Filter On/Off	Turns the curvature based filter on and off.
Min Angle Filter [] Degrees [] Max Distance mm	Sets the parameters for the curvature based filter.

Leica Automation Interface	
Set Automation Mode On	This puts the AIC Interface in Automation Mode. In this mode, the next 'Measure' command from MPs will cause the Interface to expect Digital I/O signals from the robot to drive scanning.
Set Automation Mode Off	This puts the AIC Interface in Manual Mode. In this mode, the next 'Measure' command from MP will simply turn the scanner on. The scanner will stay on until the next "Stop Active Measurement Mode" command from MP. NOTE: This is the default startup mode of the AIC Interface.
Select Device Trigger Probe	Set AIC Device Selection to Trigger Probe (emScon).
Select Device T-Scan	Set AIC Device Selection to T-Scan.
Select Tracker 1	Set AIC to Tracker 1, Jump SA Instrument to designated Collection::Instrument Index (set in AIC Driver), Connect and Start Interface to T-Scan or emScon based on current MUX and AIC Device Selection
Select Tracker 2	Set AIC to Tracker 2, Jump SA Instrument to designated Collection::Instrument Index (set in AIC Driver), Connect and Start Interface to T-Scan or emScon based on current MUX and AIC Device Selection
Select Tracker 3	Set AIC to Tracker 3, Jump SA Instrument to designated Collection::Instrument Index (set in AIC Driver), Connect and Start Interface to T-Scan or emScon based on current MUX and AIC Device Selection
Select Tracker 4	Set AIC to Tracker 4, Jump SA Instrument to designated Collection::Instrument Index (set in AIC Driver), Connect and Start Interface to T-Scan or emScon based on current MUX and AIC Device Selection
Increment Group/Cloud Name	Increment the Current Group/Cloud Name by 1. This name is used for Point Group when measuring points, and Cloud Name when scanning with T-Scan.
Release Motors	Release motors if there is a current emScon or T-Scan connection.

Leica Automation Interface	
Is Laser Locked	For the T-Mac or T-Scan: Returns success if the beam is locked, fail if not locked, and the status window shows what kind of target the laser is locked onto.
Is 6D Status Valid	Returns success if the 6D Status is valid, fail otherwise. NOTE: This command only works properly for the TMac interface. The COM connection to TScan Collect does not have a working version of this function—it will return TRUE even if the laser is locked on a 3D target (e.g. SMR).
Is Laser Locked on TScan	For use with TScan Collect. Added because “Is 6D Status Valid” does not work properly for TScan Collect.
Is Laser Locked on TMac	For use with TScan Collect. Added because “Is 6D Status Valid” does not work properly for TScan Collect.
Is Laser Locked on TMac MultiSide	When called with T-Mac active, this will report whether the tracker is locked on the T-Mac MS, and if so, will also report the number of sides, and the locked side. When called with TScan Collect active, added because “Is 6D Status Valid” does not work properly for TScan Collect.
Set emScon Measure Time []	Set the Measure Time for Discrete measurements when Trigger Probe is the Current Device (emScon connection) to that designated by [] Seconds ([] not part of string)
Set Scan Point To Point Distance []	Set T-Scan Point to Point Distance to that designated by [] mm ([] not part of string)
Set Scan Line To Line Distance []	Set T-Scan Line to Line Distance to that designated by [] mm ([] not part of string)
Set Scan Maximum Angle of Incidence []	Set T-Scan Maximum Angle of Incidence to that designated by [] degrees ([] not part of string)
Close Scan Gaps Up To []	Tell T-Scan Collect to close gaps in scan data up to that designated by [] mm ([] not part of string). A setting of 0.0 means do not close gaps.
AIC Move Robot	Perform the Go-Position Reached sequence without scanning.
Send Confirmed Go	Same as “AIC Move Robot”, but does not wait for position reached, only confirms that Go gets sent.
Wait For Position Reached	Only waits for the position reached signal from I/O.
Scanner Power On	Turn the T-Scan laser on.
Scanner Power Off	Turn the T-Scan laser off.
Set Alignment Sphere Radius []	Set the calibration sphere radius in mm for the Scanner Alignment.
Set Alignment Iterations []	Set the number of iterations for the Scanner Alignment.
Set Alignment Use Auto Clipping On	Set the scanner alignment to use auto-clipping.
Set Alignment Use Auto Clipping Off	Set the scanner alignment to NOT use auto-clipping.
Start Scanner Alignment	Begin the Scanner Alignment data acquisition. Ensure that the scanner is on before calling this. Normally, you will insert an ‘Ask for User Decision’ step after this, so the user can tell the MP that the data collection is complete. NOTE: Use in ‘Manual’ mode with the trigger button, or ‘Automation’ mode with subsequent ‘Measure’ command(s).
Calculate Scanner Alignment	Once the data collection is complete from the ‘Start Scanner Alignment’ step, this will Calculate the alignment transform, and if successful, present the alignment error, and give the user a chance to accept the results and apply them, or reject the results. If the alignment error is less than 1500, this step automatically succeeds, and applies the alignment.
Reduce Scanner Waviness	Call the scanner ReduceWaviness function.
TPWizard Measurement Check 3D	Run automated TrackerPilot Wizard check.
TPWizard Measurement Check 6D	Run automated TrackerPilot Wizard check.

Leica Automation Interface	
TPWizard Stylus Check	Run automated TrackerPilot Wizard check.
TPWizard Stylus Compensation	Run automated TrackerPilot Wizard compensation.
TPWizard Shank Compensation	Run automated TrackerPilot Wizard compensation.
TPWizard Create Virtual Stylus	Run automated TrackerPilot Wizard.
TPWizard Edit Virtual Stylus	Run automated TrackerPilot Wizard.
Start Instrument Interface	Start the Interface for the 'Instrument's ID' in SA. 'Interface Type' 0 runs the SA Laser Tracker interface. 'Interface Type' 1 runs the AIC interface.
Point At Target	Point the Instrument Designated by 'Instrument ID' at a 'Point Name' in the Designated "Collection::Group::Target"
Set Instrument Group and Target	For the Instrument Designated by 'Instrument ID', this sets the current Collection::Group::Target designated by 'Point Name'. NOTE: The Group name is used as the Cloud name when using the T-Scan.
Measure	This causes the T-Scan connected to 'Instrument ID' to begin scanning if the AIC Interface is connected and NOT in Automation Mode. In Automation Mode, this causes the AIC Interface to enter automated measurement with digital I/O handshaking. If the SA Laser Tracker interface is connected, this will cause the current active Measure Profile to be run.
Stop Active Measurement Mode	This causes the T-Scan connected to 'Instrument ID' to end scanning if the AIC Interface is connected. If the SA Laser Tracker interface is connected, this will cause the current active Measure Profile to be stopped if measuring. NOTE: For the T-Scan, this command will be called by the robot using the digital I/O handshaking when in Automation Mode.
Stop Instrument Interface	Stop the Interface for the 'Instrument's ID' in SA.

Leica T-Scan	
Start Scan	Begins a scan pass
Stop Scan	Ends a scan pass
Increment Group/Cloud Name	Increment the Current Group/Cloud Name by 1. This name is used for clouds when scanning.
Is Laser Locked	Succeeds if the laser is locked. Fails if not.
Release Motors	Releases torque on the tracking motors in order to lock the beam by hand.
Set Scan Point To Point Distance []	Set Point to Point Distance to that designated by [] mm ([] not part of string)
Set Scan Line To Line Distance []	Set Line to Line Distance to that designated by [] mm ([] not part of string)
Set Scan Maximum Angle of Incidence []	Set Maximum Angle of Incidence to that designated by [] degrees ([] not part of string)
Set Scan Exposure Time []	Sets the scanner's exposure time , where [] is in milliseconds ([] not part of string). Use 0.25-20.0ms for T-Scan Collect version 10 and higher, or 0.01-9.98 ms for PROBEScan.
Set Scan Width Iteration []	Sets the width of the scan line where [] is a value from 1-12 ([] not part of string). 0=100%, 12=40% (decrements by 5%).
Set Scan Reflection Filter []	Sets the reflection filter type, where [] is a value between 1 and 4 ([] not part of string). 1 = Standard, 2 = Low, 3 = Medium, 4 = High.
Close Scan Gaps Up To []	Maximum allowable closed gap in mm ([] not part of string). Use 0.0 to disable this option.
Scanner Power On	Turns the scanner on.
Scanner Power Off	Turns the scanner off.

Portable CMM Arm Commands

Portable CMM Arms	
Send Measured Points	Send measured points with all measure modes
Don't Send Measured Points	Don't send measured points with any measure modes
Calibrate	Initiate arm calibration.
Auto-Prox with Scanner	For SA Auto-Correspond with Proximity Trigger
Auto-Prox with Probe	For SA Auto-Correspond with Proximity Trigger
Set Geom Name []	Set the Geometry Name to text designated by [] ([] not part of string)
Mouse Mode On	Put the arm in mouse mode
Mouse Mode Off	Take the arm out of mouse mode.
Set Stream Points Spatial Increment Inches []	Set the Spatial Probe Stream Increment to the amount designated by [] in inches.
Tracker Meas Control On	Set Stream Points measure mode to control simultaneous tracker measurement. (Same as right-clicking on the Stream Points measurement button and checking the "Control Tracker Meas with Stream On/Off" check box.
Tracker Meas Control Off	Set Stream Points measure mode to NOT control simultaneous tracker measurement. (Same as right-clicking on the Stream Points measurement button and unchecking the "Control Tracker Meas with Stream On/Off" check box.
"Stream Points Frequency [1] Increment [2] [3]"	Sets the Stream Points profile's sampling frequency ([1] in Hz) and spatial increment ([2]). Units [3] can be "in" or "mm". Example: [Stream Points Frequency 120 Increment 0.1 in] The command also ensures Stream is set active and set to Spatial (not Temporal). This was added for use with the control for simultaneous measurement with a laser tracker, but can be used any time.

Theodolite & Total Station Commands

Leica Total Station Interface	
Set Laser On	Turns on the red laser pointer
Set Laser Off	Turns off the red laser pointer
PowerSearch	PowerSearch performs an automatic and rapid search for a prism.
Set Tracking On	Enables Tracking, an already targeted prism is followed automatically.
Set Tracking Off	Disables Tracking
Set ATR On	Enables ATR (Automatic Target Aiming) for precision target centering
Set ATR Off	Disables ATR centering

Theodolite Manager	
Set TwoFace ON	Enable two face measurement
Set TwoFace OFF	Disable two face measurement
Set SEPOBS ON	Enable Send Front/Back as Separate Observations
Set SEPOBS OFF	Disable Send Front/Back as Separate Observations
Set MeasMode Standard	Sets the measurement mode to "Standard" (Leica instruments).
Set MeasMode Precise	Sets the measurement mode to "Precise" (Leica instruments).
Set MeasMode Fast	Sets the measurement mode to "Fast" (Leica instruments).

Theodolite Manager	
Set Laser On	Turns on the laser.
Set Laser Off	Turns off the laser.
Acquire	Attempts to acquire the target.
PowerSearch	Performs a PowerSearch for the target (Leica instruments).
Query Angles	Perform a query – angles only
Query Distance	Perform a query – angles + distance
Set Tracking Off	Turns off tracking mode.
Set Tracking TrackOnly	Puts the instrument in “track only” mode.
Set Tracking Updates	Tells the instrument to begin sending updates.
Set Tracking SpatialScan	Puts the instrument into a spatial scan mode (if applicable).
Set Tracking StablePoint	Puts the instrument into a stable point mode.
Camera Telescope	Sets the camera to telescope on supported scopes
Camera Overview	Sets the sets the camera to overview on supported scopes

* To change Targets use the “Set Instrument Targeting” command and specify the target by name.

Laser Radar Commands

Nikon Laser Radar	
Linearization	Perform linearization test.
FlipTest	Perform a flip test.
SelfTest	Perform a self test.
StareTest	Perform a stare test.
LOSeparation <region>	MV200/300 Only - Perform an LO separation test. Region should be Region12, Region23, or Region34.
FullComp	Performs a full compensation.
QuickComp	Performs a quick compensation (currently functions the same as a full compensation).
MCMCalibration <ptgroup>	Performs an MCM calibration using a point group. (Point group syntax is Collection::PtGroupName).
MCMCalibration <ptgroup1>, <ptgroup2>, ..., <ptgroupN>	Performs a relative MCM calibration using several point groups.
MCMCalibration <ptgroup1>, ..., <ptgroupN> TRUE	Validate a relative MCM calibration using several point groups.
AutoFocus	Initiates an autofocus operation.
SetFocusLimits <min> <max>	Sets the focus limits using the specified min and max distances.
IRPowerWindow <ON/OFF>	Open/Close IR Power Spectrum FFT Window
mirror on <mirror>	Set an active mirror, where <mirror> is the name of the mirror to use.
mirror off	Disable use of a mirror
Start Video	Starts the video display.
IsVideoOn?	Verify status of the video streaming
Stop Video	Stops the video display.
SaveVideoFrame <path and filename>	Save video frame as an image file (BMP, JPG, PNG, GIF, or TIFF)
HWCapability <capability>	Offers the ability to check if the LR supports hardware capabilities (SVIGrouping, ScanEngineLicense, HighSpeedScan, GaugingEngine, GaugingEngineLicensed, MCMDatabase, NetworkVideo, InternalAccelerometer, VibrationAnalysis, InstDopplerCorrection, GEPartialScanProgress)
SetScanPowerThreshold []	Provides a means to set the can power threshold for the active target.
SetConfidenceThreshold []	Provides a means to set the quality (confidence) threshold for the active target.

Laser Projector Commands

Aligned Vision LaserGuide Projector	
Pause	Pause the current projection.
Resume	Resume the current projection.
Current	Project the current pattern (part) file.
Next	Project the next pattern file in the current file's folder.
Previous	Project the previous pattern file in the current file's folder.
Cross	Project the field of view and center crosshair for location.
Field Of View	Project the field of view and center crosshair for location.
Set Part Name []	Set active part PATH to that designated by [] ([] not part of string).
Add Patterns to Existing Part	Tell the interface to add projections from SA to the current selected part file.
Make New Part	Tell the interface to make a new part file, located in the current part file's directory, but carrying the name of the first projection object in the projection from SA.
Set Auto Align File []	Set the path to an alignment file, designated by [] ([] not part of string). This path will be updated in the UI, and will be used for the next Auto Alignment, whether commanded from MP, or from the Auto Align control in the UI. NOTE: The file must have the usual Aligned Vision Target File format: name, x, y, z, phi, theta, and the usual padding of 0's at the end. This is not the same as an ascii file exported from SA, as described in the "Manual Align..." command.
Auto Align	Perform and Auto Alignment using the file shown in the "Align" section of the UI.
Manual Align from Exported File []	Start the Manual (mouse drive) Alignment with an ASCII file exported from SA. The existing MP command, "Export ASCII Points", can be used with all default settings, but populate ASCII File Path with the desired file path and name, the Group Name to Export, Data Delimiter of Space, Target Name Format of Target, and Desired Coordinate System of Cartesian. Then, for this command, the [] is the ASCII File Path argument from above ([] not part of string). NOTE: This command expects an ascii file of format "name x y z", NOT a projector Target File as described in the "Set Auto Align File..." command. When this command is processed, the interface will create the AV Target File corresponding to the coordinates in the exported ascii file. The Target File will go to the same directory as the exported file, and will have the same name, but prepended with "AV_".

LAP Laser Projector	
Pause	Pauses the current projection.
Resume	Resumes the current projection.
Current	Projects the current pattern (part) file.
Next	Projects the next pattern file in the current file's folder.
Previous	Projects the previous pattern file in the current file's folder.
Cross	Toggles the center cross (+) for aiming the projector.
Set Part Name []	Sets the active part PATH to that designated by [].
Add Patterns to Existing Part	Adds projections from SA to the current selected part file.
Make New Part	Makes a new part file, located in the current part file's directory, but carrying the name of the first projection object in the projection from SA.

LAP Laser Projector	
Set Auto Align File []	Set the path to an alignment file, designated by [] ([] not part of string). This path will be updated in the UI, and will be used for the next Auto Alignment, whether commanded from MP, or from the Auto Align control in the UI. The file must have the usual alignment file format: name, x, y, z, phi, theta, search radius.
Auto Align	Perform and Auto Alignment using the file shown in the "Align" section of the UI.
Set Color Red	Sets the current projection color to red.
Set Color Green	Sets the current projection color to green.
Set Color Yellow	Sets the current projection color to Yellow.

LPT Projector	
Pause	Pause the current projection.
Resume	Resume the current projection.
Current	Project the selected ply in the current part.
Next	Project the next ply in the current part.
Previous	Project the previous ply in the current part.
Cross	Project the center cross hair for location.
Field Of View	Project the projector's field of view for location.
Set Part Name []	Set active part to that designated by [] ([] not part of string).
Add Plies to Projector Part	Tell the interface to add plies from SA to the current part in the database.
Add Plies to Offline Part	Tell the interface to add plies from SA to the current offline part.

Virtek Iris Projector	
Pause	Pause the current projection.
Resume	Resume the current projection.
Current	Project the selected ply in the current part.
Next	Project the next ply in the current part.
Previous	Project the previous ply in the current part.
Cross	Project the center cross hair for location.
Field Of View	Project the projector's field of view for location.
Select or Create Work Order []	Select Work Order if a folder is found which matches the name designated by [] ([] not part of string). Otherwise, create a new Work Order folder in the active Work Orders. The new Work Order will be highlighted in the interface's Work Orders list, ready for a subsequent "Add Cal File from Exported File []" command. Also, that new Work Order will not be valid (and cannot be opened) until it contains a valid .cal file and a valid .ply file. These are requirements of Virtek's Server Manager. NOTE: This command will fail if you have not set up a valid Work Cell in Iris. See your Virtek representative for more info regarding initial setup.

Virtek Iris Projector	
Add Cal File from Exported File []	Add the .cal file to the existing selected Work Order with the points from an ASCII file exported from SA. The existing MP command, "Export ASCII Points", can be used with all default settings, but populate ASCII File Path with the desired file path and name, the Group Name to Export, Data Delimiter of Space, Target Name Format of Target, and Desired Coordinate System of Cartesian. Then, for this command, the [] is the ASCII File Path argument from above ([] not part of string). NOTE: This command expects an ascii file of format "name x y z", NOT a projector .cal file defined in a Work Order. When this command is processed, the interface will create a .cal file corresponding to the coordinates in the exported ascii file. The .cal file will go to the current selected Work Order, and will have the same name, but will have the extension ".cal". This command will fail if there is no current active Work Order. See your Virtek representative for more info regarding initial setup. Also note that until there is also a valid .ply file in the Work Order, Virtek will not allow the Work Order to be Opened. So you will need to add a .ply BEFORE you will be able to run the initial Manual Align on the .cal file in a new Work Order.
Auto Align	Perform and Auto Alignment. NOTE: This requires that you have defined and selected a valid Work Order, and that the work order has a valid .cal file in it. This alignment will be performed using the targets defined in that file.

Photogrammetry System Commands

AICON MoveInspect	
Set MeasureMode []	Set the mode to "Single", "Continuous", "Targeting", or "Probing" in place of []. Note that there are two modes for each measurement type so you may need to call this command twice to switch between Single/Continuous, then Targeting/Probing.
Set Measure Mode []	Set the mode to "Probing" or "Tracking" in place of [].
Set Filter []	Sets the measurement action to "Coded", "Noncoded", "Adapter-Frames", "AdapterPoints" followed by "True" or "False" in place of []. For example: "Set Filter AdapterFrames True".
Connect	Connects to the server and connects SA to MoveInspect.
Stop Server	Disconnects the communication between the interface and the MoveInspect software
Measure	Initiates a Single Measurement.
Measure Continuous	Initiates a Continuous Measurement.
Stop	Stops the current measurement.
Snapshot	Toggles the current Adapter frame setting from updating an existing frames transform to recording separate frames with each measurement.
Set Reference []	Where [] is the Name of the desired existing dynamic reference system. No name specified deactivates reference.

GSI V-STARS	
Select Data: Probe	Set interface radio button data type to: Probe
Select Data: Targets	Set interface radio button data type to: Targets
Select Data: Cameras	Set interface radio button data type to: Cameras
Select Data: Cloud	Set interface radio button data type to: Cloud (Pro Spot)

GSIV-STARS	
Select Data: Dream	Set interface radio button data type to: Dream Probe
Use VStars Target Label	TRUE or False (use the interface target name string)
Target Labels Use All []	Set Target Labels to use: replace [] with TRUE or FALSE
Target Labels CODE []	Set Target Labels to use: replace [] with TRUE or FALSE
Target Labels NUGGET []	Set Target Labels to use: replace [] with TRUE or FALSE
Target Labels TARGET []	Set Target Labels to use: replace [] with TRUE or FALSE
Target Labels _S []	Set Target Labels to use: replace [] with TRUE or FALSE
Target Labels _T []	Set Target Labels to use: replace [] with TRUE or FALSE
Target Labels SB []	Set Target Labels to use: replace [] with TRUE or FALSE
Cloud Labels Use All []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Cloud Labels CODE []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Cloud Labels NUGGET []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Cloud Labels TARGET []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Cloud Labels _S []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Cloud Labels _T []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Cloud Labels SB []	Set Cloud Labels to use: replace [] with TRUE or FALSE
Trigger	MMode Trigger function
Take Picture	SMode Data to SA function
Open Template	SMode operation used to open a Template file
Save Picture	SMode operation used to Save a picture
Process Data	SMode operation used to Process Data
Send Data	SMode operation used to Send Data
Close Project	SMode operation used to Close a Project

Metronor Portable Measurement System	
Set MeasureMode Single	Set the measurement mode to discrete point measurement.
Set MeasureMode Continuous	Set the measurement mode to continuous point measurement.
Set Action Points	Sets the measurement action to send points to SA.
Set Action Updates	Sets the measurement action to send updates to SA.
Set Action Frames	Sets the measurement action to send frames to SA.
Set Action Batch	Sets the measurement action to send an LED batch of points to SA.
Set Action Unit	Sets the measurement action to send an LED target unit to SA.
Set Tip []	Sets the probe tip to [], where [] must match one of the names in the probe drop down ID list.

Nikon Surveyor	
Measure []	Initiate measurement using the provided frame name.
6D Measure Mode On []	Turn on 6D streaming mode for the named frame.
6D Measure Mode Off []	Turn off 6D streaming mode for the named frame.
Stream 6D On []	Initiate 6D streaming for the named frame.
Stream 6D Off []	Stop 6D streaming for the named frame.
Listen On []	Starts listening to the named frame.
Listen Off []	Stops listening to the named frame.

Vicon Tracker	
Get Objects	Gets all available Vicon objects, and populates the dropdown list. (Same as clicking the Set Objects button in the main dialog).
Set Active Object []	Set the Vicon object to measure, designated by [] ([] not part of string).
Set Measure Mode []	Set the mode to "Discrete", "Spatial", or "Temporal" in place of [].
Set Measurement Time Out []	Set the time (in seconds) that the interface will wait for a Vicon object (frame) to come into view.

Vicon Tracker	
Set Data Type []	Set type to "3D" or "6D" in place of [].
Set SA Data Type []	Set type to "Measurement" or "Update" in place of [].
Set Spatial Increment []	Sets the spatial increment for the temporal measure mode to the amount in inches designated by [] ([] not part of string).
Set Temporal Increment []	Sets the temporal increment for the temporal measure mode to the amount in seconds designated by [] ([] not part of string).
Get Unlabeled Markers	Gets unlabeled markers from the current active Vicon object (see "Set Active Object []" above).
Get Labeled Markers	Gets labeled markers from the current active Vicon object (see "Set Active Object []" above).

Room Scanner System Commands

Surphaser	
Send Scan to SA []	Sends surphaser scan to SA, where [] is the full path of the ptx file, brackets are not to be included in the command string

Get Number of Observations on Target

Returns the number of observations of a specified target.

Input Arguments

0	Point Name	Point Name	The name of the target to examine.
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Return Arguments

1	Integer	Number of Shots	The number of observations of the target in question.
---	---------	-----------------	---

Returned Status

SUCCESS	The number of shots was returned successfully.
FAILURE	The point could not be found.

Remarks

None.

Get Instruments with Observations on Target

Returns the list of instruments that have observations on (measurements of) the specified target.

Input Arguments

0	Point Name	Point Name	The name of the target of interest.
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Return Arguments

1	Collection Instrument ID Ref List	Resultant Collection Instrument Reference List	The list of instruments that have observations on the target of interest.
---	-----------------------------------	--	---

Returned Status

SUCCESS	The list of instruments was returned successfully.
FAILURE	The specified point could not be found.

Remarks

None.

Get Targets Measured by Instrument

Returns the list of points measured by an instrument.

Input Arguments

0	Collection Instrument ID	Measuring Instrument ID	The name of the measuring instrument
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Return Arguments

1	Point Name Ref List	Points Measured by the Instrument	The list of targets that were measured by the instrument identified.
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Returned Status

SUCCESS	The list of targets was returned successfully.
FAILURE	The specified instrument could not be found.

Remarks

None.

Set Observation Status

Sets the status (active or inactive) for any observation of a target.

Input Arguments

0	Point Name	Point Name	The name of the point to modify.
1	Integer	Observation Index	The index of the observation to modify. Index 0 is the first observation for the target, Index 1 is the second, etc.
2	Boolean	Active?	Indicates whether the observation should be set as active or not.

Return Arguments

None.

Returned Status

SUCCESS	The observation was modified successfully.
FAILURE	The point or observation index could not be found.

Remarks

None.

Get Observation Info

Obtains details for a given observation, including the source instrument, azimuth/elevation/distance (for spherical measurement devices), and the status for the observation (active vs. inactive).

Input Arguments

0	Point Name	Point Name	The name of the point to examine
1	Integer	Observation Index	The index of the observation to examine. Index 0 is the first observation for the target, Index 1 is the second, etc.

Return Arguments

2	Collection Instrument ID	Resulting Instrument	The instrument that obtained the observation.
3	Vector	Resultant Vector	The distance, azimuth, and elevation of the observation (in that order).**
4	Boolean	Active?	Indicates whether the observation is active.
5	String	Timestamp	Indicates measurement time accurate to seconds.
6	Double	RMS Error	RMS error of observation.
7	Double	Temperature (degF)	Temperature from observation info data
8	Double	Pressure (in. Hg)	Pressure from observation info data
9	Double	Humidity (% RH)	Humidity from observation info data
10	String	Info Data	Full info data string from selected observation

Returned Status

SUCCESS	The observation information was obtained successfully.
FAILURE	The point or observation index could not be found.

Remarks

A zero will be returned for the RMS error for those observations that do not have them, while -1 will be returned for temperature/pressure and humidity.

**The theta values returned from this check are raw instrument specific values. For example, a point 15 degrees toward Y from X is reported as either 345 or -15 depending on the instrument (theta or 360-theta). Confirm which value your instrument returns, particularly with Total Stations.

Fabricate Observations

Converts a group of constructed points into measured targets by adding fabricated observations to the points.

Input Arguments

0	Collection Instrument ID	Instrument to shoot	The instrument to measure the specified points.
1	Collection Object Name	Group name to shoot	The group of constructed points for which to fabricate observations.
2	Boolean	Introduce instrument error?	True - induces a small random error based on the instruments current uncertainty settings, simulating real life measurements.
3	Boolean	Limit Distance?	True - limits the fabrication to only points within the Min and Max distances
4	Double	Min Distance	Min distance used to limit measurement fabrication when Limit Distance is true.
5	Double	Max Distance	Max distance used to limit measurement fabrication when Limit Distance is true

Return Arguments

None.

Returned Status

SUCCESS	The observations were fabricated successfully.
FAILURE	The instrument or group was not found.

Remarks

Random Error generation is only available for polar instruments (Trackers and Total Stations for example). PCMM arms and photogrammetry systems for example are not included in this operation.

Get Obscured Points from Instrument

Returns a list of points that are not visible from a specified instrument plant.

Input Arguments

0	Collection Instrument ID	Instrument to shoot	The instrument ID of the instrument in question.
1	Point Name Ref List	Candidate Points	The list of points to consider
2	Boolean	Show Obscured Shots	True- displays shot lines to the obscured points

Return Arguments

3	Point Name Ref List	Obscured Points	List of obscured points
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Returned Status

SUCCESS	The obscured points were returned successfully
FAILURE	The instrument or points were not found.

Remarks

None.

Set Instrument Measurement Mode/Profile

Sets a named measurement profile or mode active for an instrument.

Input Arguments

0	Collection Instrument ID	Instrument to set	The instrument ID of the instrument in question.
1	String	Mode/Profile	The string name of the measurement mode or profile.

Return Arguments

None.

Returned Status

SUCCESS	The mode/profile was set successfully.
FAILURE	The instrument, mode, or profile was not found.

Remarks

For some instruments (listed below), you can pass special strings to obtain additional behavior:

Portable CMM Arms	
Discrete	Single Discrete Point measurement mode.
Stream	Scan points per user option setting (spatial or temporal measurement).
Patch	Measure patch, or projected point.
Pin	Measure pin, or outside circle with projection plane.
Hole	Measure hole, or inside circle with projection plane.
Slot	Measure slot, or two inside circles with projection plane.
Line	Measure line per user option setting (two point, averaged, or edge).
Circle	Measure circle, inside, outside, or on face, with no planar offset.
Plane	Measure Plane
Sphere	Measure Sphere.
Section	Measure Cross Sections (multiple if cross value not equal to zero).
Frame	Measure frames (origin at probe center, using probe orientation).
Batch	Perform Guided Measurement (invoked from SA with Batch of pts).
Scanner	If available, use installed line scanner to measure cloud points.
Average	Single averaged point.
Geom Trigger	Measure across array of planar geometry triggers.

Nikon Laser Radar	
mirroron <mirror>	Sets an active mirror, where <mirror> is the name of the mirror to use.
mirroroff	Disables use of a mirror.
StartVideo	Starts the video display.
StopVideo	Stops the video display.

Set Instrument Group and Target

Sets the collection, group and target names in the instrument interface for future measurements.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Point Name	Point Name	The name of the point to use in the instrument interface.

Return Arguments

None.

Returned Status

SUCCESS	The point name was set successfully.
FAILURE	The instrument was not found.

Remarks

For instruments that produce a point cloud, i.e. Surphaser, the cloud will take the name of the Group specified and the Collection specified. The target name will be ignored.

Set Instrument Targeting

Sets the targeting (tooling offsets, etc.) for an instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	String	Targeting Name	The name of the target in the instrument interface.

Return Arguments

None.

Returned Status

SUCCESS	The target was set successfully.
FAILURE	The instrument or target name was not found.

Remarks

For example, in the laser tracker interface, you might use the string SMR: 1.5" Tkr Nest.

Set Target Computation Options

Sets the User Option control available on the Analysis Tab for how points with multiple observations are used in point computation.

Input Arguments

0	Target Computation Method	Target Computation Method	Pick the desired method from the list.
1	Boolean	Ignore Distance Measurements	True sets the flag to ignore

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
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Remarks

None.

Set Observation Mirror Cube Shot Face

Designates a particular observation on a point as a mirror cube shot.

Input Arguments

0	Point Name	Point Name	Name of Point to Edit
1	Integer	Observation index	Observation to mark
2	Boolean	Is Mirror Cube Shot?	True marks the observation as the designated face of a mirror cube
3	Integer	Mirror Cube shot Face (1...6)	The mirror cube face measured

Return Arguments

None.

Returned Status

SUCCESS	The observation was marked successfully
FAILURE	The point or index could not be found.

Remarks

SA uses the convention for cube faces as follows:

- Face 1 - is the top (x)
- Face 2 - is the side 1 (y)
- Face 3 - is the side 2 (z)
- Face 4 - is the side 3 (-y)
- Face 5 - is the side 4 (-z)
- Face 6 - is the attachment or bottom (-x)

Set Observation Collimation Shot Options

Designates a particular observation on a point as a collimation shot.

Input Arguments

0	Point Name	Point Name	Name of Point to Edit
1	Integer	Observation index	Observation to mark
2	Boolean	Is Collimation Shot?	True marks the observation as collimation shot
3	Collection Instrument ID	Targeted instrument	Name of the targeted Instrument

Return Arguments

None.

Returned Status

SUCCESS	The observation was marked successfully
FAILURE	The point or index could not be found.

Remarks

None.

Collimation

Performs an *Instrument > Collimation* operation

Input Arguments

0	Collection Instrument ID	Stationary Instrument ID	ID of the stationary instrument
1	Collection Instrument ID	Moving Instrument ID	ID of the instrument to move
2	Point Name	Collimation Point	Name of the collimation point
3	Boolean	Zero Moving Instrument	Used to zero the azimuth of the move instrument in the active instrument control
4	Collimation Type	Collimation Baseline Mode	Choose from Full Collimation or No-Tilt Collimation
5	Collimation Baseline Method	Collimation Baseline Method	Choose from Determined By Value, From Scale, or from Know Point
6	Double	Baseline Distance	Used in "Determined by Value" baseline method and to define the length of the scale-bar.
7	Point Name	Scale Point 1	First Scale-Bar Point
8	Point Name	Scale Point 2	Second Scale-Bar Point
9	Point Name	Not Measured by Moving Instrument	First measured point
10	Point Name	As Measured by Moving Instrument	Second measured point

Return Arguments

None.

Returned Status

SUCCESS	The observation was marked successfully
FAILURE	The point or index could not be found.

Remarks

There are 3 baseline methods for this command selected in Argument 5. For more details on operation refer to the Instrument Manual under Measuring with Total Stations.

Get Instrument Target Status

Retrieves information on the instrument's target.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the instrument in question.
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Return Arguments

1	Boolean	Is Locked?	Returns TRUE if the instrument is locked on a target, FALSE if not.
2	String	Name	The name of the currently active target.
3	Integer	Number of Faces	The number of faces on the selected target (for Leica's multi-face T-MAC).
4	Integer	Locked Face	The face currently locked on (for Leica's multi-face T-MAC).

Returned Status

SUCCESS	The status was retrieved successfully.
FAILURE	The specified instrument was not found.

Remarks

This command only applies to laser trackers.

Make Surface Face List from Point Proximity

Returns a list of surface face ID's (numbers) based on querying a list of points to the available CAD in the file.

Input Arguments

0	Point Name Ref List	Measured Points	List of points to use for face detection
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Return Arguments

1	Surface Faces	Selected Surfaces Faces	Returns a list of surface face ID's
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Returned Status

SUCCESS	The status was retrieved successfully.
FAILURE	The specified points could not be found or no surface were available.

Remarks

The list of surface faces can be referenced by *Make GD&T Feature Check Annotations* or *Scan CAD Faces* for example.

Scan within Perimeter

Initiates an instrument scan inside of a specified perimeter.

Input Arguments

0	Collection Instrument ID	Instrument to scan	The instrument ID of the instrument in question.
1	Collection Object Name Ref List	Scan perimeter list	The names of the perimeters to use.
2	String	Parameter set name	The named parameter set to use for the scan (from the instrument's interface).
3	Collection Object Name	Group name	The name of the Point Cloud or group to scan into.
4	Boolean	Wait for Completion	Indicates whether the MP should pause until this step is complete, or whether it should continue executing while scanning is occurring.

Return Arguments

None.

Returned Status

SUCCESS	The scan was completed successfully.
FAILURE	The instrument, scan perimeter, or supplied parameter set name was not found.

Remarks

There are a number of instrument specific variations for this command:

- In 2023.1 this command was expanded to include a list of perimeters, each of which will be scanned with the specified settings if supported by the selected instrument. If multiple perimeters are selected and the instrument does not support this, a notification will be show when silent mode is disabled.
- There are a number of instrument specific variations on how the *Parameter Set Name* [Argument 2] can be used.

Laser Radar:

When using the laser radar the *Parameter Set Name* should be used to set the desired target definition. Select from the available targets defined for use with a perimeter such as Open or Closed Metrology or Vision Scans.

Laser Trackers:

Leica ATS600

When using the Leica ATS600 the scan resolution can be set using a string in the *Parameter Set Name* field. Use the Dialog entry method in [A2] for more clarity or specify a string directly as follows:

Area Scan Specifications:

- “inPxx” or “mmPxx” to set point to point spacing only
- “inPxxGSWxx” or “mmPxxGSWxx” to set point to point distance (P) and Grow/Shrink Width (GSW)

For example “mmP10” would deliver a scan with 10mm spacing within the specified perimeter.

Use “C” or “P” at the end of any string to specify Point Cloud (C) or Point Group (P) return.

Line Scan Specification (used with both open and closed perimeters):

- “uuPxxLWxx” - line scan using the specified Point to Point distance (Pxx) and Line Width (LWxx)
- “uuPxxLWxxLtoLxx” - cross line scan using the specified Point to Point distance (Pxx), Line Width (LWxx), and Line to Line distance (LtoLxx)

Room Scanners:

Surphaser

Region scans can be accomplished with both *Configure and Measure* and *Scan within Perimeter*. The saved *Parameter Set* specifies naming and resolution for a scan as well as target extraction. But in *Configure and Measure* the saved region definition is used to define the scan extents, where as *Scan within Perimeter* ignores the saved region in preference for the specified perimeter defined in the command. *See notes on zeroing azimuth in the Quickstart Guide.

Scan CAD Faces

Initiates an instrument scan inside of a specified perimeter defined by a CAD face or selection of faces. It also provides the ability to designate exclusion zones within a face perimeter such that holes within a face are excluded.

Input Arguments

0	Collection Instrument ID	Instrument to scan	The instrument ID of the instrument in question.
1	Surface Faces	Surface Faces	List of surface faces to scan
2	String	Parameter set name	The named parameter set to use for the scan (from the instrument's interface).
3	Boolean	Enable exclusions?	When true, holes within a selected face will be included as exclusion zones and will not be scanned.
4	Boolean	Wait for Completion	Indicates whether the MP should pause until this step is complete, or whether it should continue executing while scanning is occurring.

Return Arguments

None.

Returned Status

SUCCESS	The scan was completed successfully.
FAILURE	The instrument, scan perimeter, or supplied parameter set name was not found.

Remarks

Leica ATS600

When using the Leica ATS600 the scan resolution can be set using a string in the *Parameter Set Name* [A2] field. Use the Dialog Entry method for more clarity. The following strings can be built and used directly:

Area Scan Specifications:

- “inPxx” or “mmPxx” to set point to point spacing only where “xx” defines the resolution
- “inPxxGSWxx” or “mmPxxGSWxx” to set point to point distance (P) and Grow/Shrink Width (GSW)

For example “mmP10” would deliver a scan with 10mm spacing within the face perimeter.

You can also add “C” or “P” to the end of the string to specify Point Cloud (C) or Point Group (P) as a return.

Edge Scan Measurement

Commands a laser radar to detect the edge of a part. Two points (a seed or starting point and a point specifying the scan direction) are supplied, and the scan proceeds from the starting point in the direction of the second point and detects an edge. When detected, an interpolated point is created on the edge.

Input Arguments

0	Collection Instrument ID	Instrument to scan	The instrument ID of the instrument in question.
1	Point Name	Point near edge	A point near the edge to scan to act as a starting point for the edge detection.
2	Point Name	Point in edge search direction	A point that defines a vector (from the "Point near edge") for the direction of the edge search.
3	String	Parameter set name	The name of the instrument's parameter set to use for the scan.
4	Collection Object Name	Group Name	The group name into which to put the edge point.
5	String	Target Name	The target name for the edge point.

Return Arguments

None.

Returned Status

SUCCESS	The scan was completed successfully.
FAILURE	The instrument, scan perimeter, or supplied parameter set name was not found.

Remarks

The instrument must be in the active collection.

Track Tape Measurement

Commands an instrument to scan along a set of linearly-arranged retroreflective targets. These may be targets on reflective tape, or individually placed.

Input Arguments

0	Collection Instrument ID	Instrument to scan	The instrument ID of the instrument in question.
1	Point Name	Point on Tape	A point defining the where search will be initiated for the first retroreflective target.
2	Point Name	Point on Part	A point used to orient the scan for the target.
3	Point Name	Point for Direction	A point that, coupled with the "Point on Tape", defines the scan direction.
4	Point Name	Point for Termination	A point defining the end of the scan. When the scan extends past this point, the search terminates.
5	String	Parameter set name	The named parameter set from the instrument interface indicating the parameters for the scan.
6	Collection Object Name	Group Name	The name of the group into which to place the detected target centers.
7	String	Initial Target Name	The name for the first detected target. Influences the names of subsequent detected targets.

Return Arguments

None.

Returned Status

SUCCESS	The scan was completed successfully.
FAILURE	The instrument, point on tape, point on part, point for direction, point for termination, or parameter set name were not found.

Remarks

The instrument must be in the active collection.

Auto Measure Points

Automatically measures a set of points. This command points an instrument at a set of reference points (in the “reference group”), performs a search for a nearby target, then initiates a measurement after locking onto the target.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Reference Group Name	The group of reference (nominal) points for the measurement.
2	Collection Object Name	Actuals Group Name (to be measured)	A group name in which to place the measured points.
3	Boolean	Show complete dialog?	Indicates whether the full auto-measure dialog is displayed, or whether an abbreviated dialog is displayed.
4	Boolean	Wait for Completion?	Indicates whether the MP should pause on this command while the measurement is being performed, or whether the MP should continue executing subsequent commands while the measurement is occurring.
5	Boolean	Auto Start?	Indicates whether measurement should automatically start, or whether it should be triggered by the user.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were completed successfully.
FAILURE	The instrument or reference group were not found, or measurement failed.

Remarks

The measured points, while placed into the “Actuals” group, inherit the same target names as the reference points.

Auto-Measure Vectors

Automatically measures a set of nominal vectors. The instrument is first pointed at the base of the first nominal vector (the “seed” point), and a search is initiated to lock onto a reflector (for non-targetless instruments). A measurement is taken and a vector is created between the measured point and the seed point.

If the Project Point to Vector argument is set to TRUE, the measured point will first be projected to a vector, and the vector will instead be created between the projected point and the seed point. In the case of targetless instruments such as a laser radar, the projected point will be used as the new “seed” point for another measurement, and the process will be repeated until the measured point is within a specified tolerance of the nominal vector (defined by the measurement profile).

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Vector Group Name	The name of the nominal vector group to measure.
2	Collection Object Name	Actuals Group Name (to be measured)	A group name for the measured points.
3	Boolean	Project Point to Vector	Indicates whether the measured point should first be projected to the nominal vector before creating the resulting vector.
4	Double	Angle Tolerance	Indicates the maximum acceptable acute angle between the line of sight and the nominal vector. Angles above this threshold are skipped.
5	Double	High Tolerance	A high tolerance to apply to the resulting vector group (for colorization purposes).
6	Double	Low Tolerance	A low tolerance to apply to the resulting vector group (for colorization purposes).

Return Arguments

None.

Returned Status

SUCCESS	The measurements were completed successfully.
FAILURE	The instrument or reference vectors were not found, or measurement failed.

Remarks

The angle tolerance is primarily for targetless devices such as a laser radar, in which measurements are either not possible or not accurate above some threshold. In those cases, this tolerance saves a significant amount of time on measurement.

Auto-Measure Surface Vector Intersections

This command initiates a surface vector intersection measurement process currently supported by the Laser Radar and ATS that searches for the surface vector intersection point and measures that location for each vector in the group.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Vector Group Name (to be measured)	Vector group to be measured.
2	Collection Object Name	Resulting Group Name	Name of the resulting Point Group
3	Boolean	Wait for Complete	Indicates whether the script should block (hold) until the auto-measurement is complete.

Return Arguments

None.

Returned Status

SUCCESS	The measurement was completed successfully.
FAILURE	The instrument or object was not found, or measurement failed.

Remarks

None.

Auto-Measure Specified Geometry

Automatically measures specified geometry with the Laser Radar.

This function currently supports perimeters and circles (holes).

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Object	The object to measure.
2	String	Mode/Profile	The measurement profile/mode to use for the measurement.
3	Boolean	Wait for Complete	Indicates whether the script should block (hold) until the auto-measurement is complete.

Return Arguments

None.

Returned Status

SUCCESS	The measurement was completed successfully.
FAILURE	The instrument or object was not found, or measurement failed.

Remarks

None.

Auto-Measure Batch of Features

Automatically measures specified GR-Features using with the Laser Radar or similar precision scanners.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Relationship Ref List	Feature List	The list of features to measure.
3	Boolean	Wait for Complete	Indicates whether the script should block (hold) until the auto-measurement is complete.

Return Arguments

None.

Returned Status

SUCCESS	The measurement was completed successfully.
FAILURE	The instrument or features were not found, or measurement failed.

Remarks

None.

Auto-Correspond Closest Point

Initiates the Auto-Correspond Closest Point measurement routine. This method automatically names measured points to match the names of the reference points.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Reference Group Name	The reference (nominal) points to measure.
2	Collection Object Name	Actuals Group Name (to be measured)	A group name for the measured points.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were completed successfully.
FAILURE	The instrument or reference group was not found, or measurement failed.

Remarks

The instrument must be in the active collection, and its interface must be running.

Auto-Correspond with Proximity Trigger

Initiates the Auto-Correspond with Proximity Trigger measurement routine. This method automatically triggers measurement when the probe has moved within a definable threshold of a nominal point group or vector group.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Nominal Point Group or Vector Group	The nominal points or vectors to measure.
2	Collection Object Name	Results Point Group for measurements	The collection/group name for the resulting measured points.
3	Double	Point distance threshold	The probe must be within this radius from the base of the vectors to trigger measurement.
4	Double	Vector axis threshold	The probe must be within this radius from the nominal vector axis to trigger measurement.
5	Boolean	Project results to nominal vector	Indicates whether the measured points should be projected to the nominal vectors.
6	Double	Warbler ramp start zone distance	The warbler audio tone will begin ramping up when the probe is at this radius from the nominal vector.
7	Boolean	Show Watch window on startup	Indicates whether a watch window depicting deviation between the current probe position and the closest vector should be displayed.
8	Vector Group Name	Vector Group to make while Measuring (blank means ignore)	If specified, a vector group will be created depicting deviation between the nominal vector base and the measured point (or projected measured point, if argument 5 is TRUE).
9	Boolean	Make unmeasured group when done	Indicates whether a point group of the points that weren't measured should be created.
10	Boolean	Measure each point only once	False allows multiple observations per point to be collected as the probe approaches the target

Return Arguments

None.

Returned Status

SUCCESS	The measurements were completed successfully.
FAILURE	The instrument or reference group/vector was not found, or measurement failed.

Remarks

The instrument must be in the active collection, and its interface must be running. The measure each point only once check box control was added to facilitate shank measurement and other applications where the closest sample to the target points should be obtained. This option should be set to True when using a scanner.

Construct Mirror From Plane

Creates a mirror in the laser rader interface to match a specified plane.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument for defining the mirror.
1	String	Mirror Name	A name for the mirror.
2	Collection Object Name	Plane	The plane to use to define the mirror.

Return Arguments

None.

Returned Status

SUCCESS	The mirror was constructed successfully.
FAILURE	The instrument or plane could not be found.

Remarks

None.

Drift Check

Initiates a Drift Check routine.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the drift check.
1	Collection Object Name	Reference Group Name	The name of the reference point group.
2	Collection Object Name	Actuals Group (to be measured)	The group into which measurements should be placed.
3	Double	Tolerance	An allowable tolerance for each individual point being checked.

Return Arguments

None.

Returned Status

SUCCESS	The measurements were completed successfully and tolerances were not exceeded.
PARTIAL SUCCESS	Measurement completed, but at least one point exceeded the allowable tolerance.
FAILURE	The instrument or reference group was not found, measurement failed, or all measurements exceeded specified tolerances.

Remarks

The instrument must be in the active collection, and its interface must be running.

Create New Dynamic Reference

Used specifically with AICON (Hexagon) MoveInspect systems.

Input Arguments

0	Collection Instrument ID	Instrument ID	The name of the master instrument.
1	Point Name Ref List	Points defining Dynamic Reference	The points selected in this list are used to define the reference system
2	String	Dynamic Reference Name	The name used for this reference system

Return Arguments

None.

Returned Status

SUCCESS	The Dynamic Reference Frame was passed to MoveInspect
FAILURE	The reference frame could not be defined

Remarks

None.

Calculate TCP Fixture Uncertainties

This will process measured points using closest point associations to TCP Fixture nominal points and a best-fit point-to-point transform performed with respect to (wrt) the TCP frame to determine the uncertainty covariance matrix wrt the TCP frame.

Input Arguments

0	Collection Object Name	TCP Fixture	The name of the fixture
1	Transform	TCP in Working Frame	Working transform of the TCP
2	Point Name Ref List	TCP Measurements	List of TCP Measurements

Return Arguments

3	Boolean	Solution Valid	True indicates the solution is valid
4	Transform	Refined TCP in Working Frame	
5	Double List	Uncertainties in TCP Fixture Frame	
6	Double List	Uncertainties in Working Frame	
7	Double	RMS Error	
8	Double	Max Abs Error	
9	Double	Goodness of fit	
10	Double	Robustness	
11	Edit Text	Result Notes	

Returned Status

SUCCESS	The TCP Fixture Uncertainties were computed successfully
FAILURE	The inputs were not valid

Remarks

None.

Construct TCP Fixture

Creates an entity that will compare newly measured points to reference nominal points to determine the uncertainty covariance matrix with respect to the TCP frame.

Input Arguments

0	Collection Object Name	TCP Fixture	The name of the fixture
1	Double	Point Match Threshold	
2	Boolean	Replace Existing TCP Fixture	True indicates replace the existing Fixture if found.
3	Collection Object Name	Resulting TCP Fixture	

Return Arguments

None

Returned Status

SUCCESS	The TCP Fixture Uncertainties were computed successfully
FAILURE	The inputs were not valid

Remarks

None.

Add Nominal Point to TCP Fixture

Provides an entry method for adding nominal points and their associated uncertainty covariance matrices to the TCP Fixture.

Input Arguments

0	Collection Object Name	TCP Fixture	The name of the fixture
1	String	Nominal Point Name	
2	Vector	Nominal Point Location	
3	Double	Var XX	
4	Double	Var YY	
5	Double	Var ZZ	
6	Double	CoVar XY	
7	Double	Covar XZ	
8	Double	Covar YZ	

Return Arguments

None

Returned Status

SUCCESS	The nominal point was added successfully
FAILURE	The TCP Fixture could not be found.

Remarks

None.

Get Last Solved TCP Fixture Uncertainty Covariance Matrix

Provides access to the last performed TCP Fixture uncertainty determination which can be used to set the instrument base uncertainties with respect to (wrt) instrument base using the “Set Instrument Base Uncertainty Covariance Matrix WRT Base” MP command.

Input Arguments

0	Collection Object Name	TCP Fixture	The name of the fixture
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Return Arguments

1	Double List	Covar Row 1	
2	Double List	Covar Row 2	
3	Double List	Covar Row 3	
4	Double List	Covar Row 4	
5	Double List	Covar Row 5	
6	Double List	Covar Row 6	

Returned Status

SUCCESS	Covariance Matrix was returned successfully.
FAILURE	The TCP Fixture could not be found.

Remarks

None.

Set Instrument Base Uncertainty Covariance Matrix WRT Base

Provides a method for setting the uncertainty covariance matrix for an instrument with respect to (wrt) the instrument base frame.

Input Arguments

0	Collection Instrument ID	Instrument ID	
1	Double List	Covar Row 1	
2	Double List	Covar Row 2	
3	Double List	Covar Row 3	
4	Double List	Covar Row 4	
5	Double List	Covar Row 5	
6	Double List	Covar Row 6	

Return Arguments

None.

Returned Status

SUCCESS	Instrument Uncertainty was set successfully.
FAILURE	The Instrument could not be found.

Remarks

None.

Set Instrument Base Uncertainty Covariance Matrix WRT World

Provides a method for setting the uncertainty covariance matrix for an instrument with respect to (wrt) the WORLD frame.

Input Arguments

0	Collection Instrument ID	Instrument ID	
1	Double List	Covar Row 1	
2	Double List	Covar Row 2	
3	Double List	Covar Row 3	
4	Double List	Covar Row 4	
5	Double List	Covar Row 5	
6	Double List	Covar Row 6	

Return Arguments

None.

Returned Status

SUCCESS	Instrument Uncertainty was set successfully.
FAILURE	The Instrument could not be found.

Remarks

None.

Get Instrument Base Uncertainty Covariance Matrix WRT World

Provides a method for retrieving the uncertainty covariance matrix for an instrument with respect to (wrt) the WORLD frame.

Input Arguments

0	Collection Instrument ID	Instrument ID	
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Return Arguments

1	Double List	Covar Row 1	
2	Double List	Covar Row 2	
3	Double List	Covar Row 3	
4	Double List	Covar Row 4	
5	Double List	Covar Row 5	
6	Double List	Covar Row 6	

Returned Status

SUCCESS	Instrument Uncertainty was set successfully.
FAILURE	The Instrument could not be found.

Remarks

None.

Construct Measured Point Uncertainty Ellipsoids

Provides the capability for displaying the uncertainty covariance matrix for a measured point that is the combined uncertainty of the measurement with respect to the instrument base frame and the uncertainty of the instrument base with respect to the WORLD frame. Using this function allows the user to explore the results when uncertainty inputs are varied.

Input Arguments

0	Point Name Ref List	Measurements	Points from which the uncertainty values are recorded.
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Return Arguments

None

Returned Status

SUCCESS	The ellipsoids were computed successfully.
FAILURE	The points were not found or did not contain uncertainties.

Remarks

None.

Measure Nominal Feature

Points a laser radar at a nominal feature (e.g. hole/circle) and performs a measurement.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Feature Name	The name of the feature to measure.
2	Point Name	Resulting Point Name	The resulting measured point name.

Return Arguments

None.

Returned Status

SUCCESS	The feature was measured successfully.
FAILURE	The instrument or feature was not found, or measurement failed.

Remarks

The instrument must be in the active collection, and its interface must be running.

The measured feature will match the nominal feature in type, and its name will reflect the point name provided in argument 2.

Guide Objects in 6D based on Point Measurements

Initiate the “Guide Objects in 6D using point measurements” build routine. This routine moves objects in 6-DOF based on discrete 3-DOF point measurements.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to perform the measurement.
1	Collection Object Name	Destination Group (goal)	The group representing the preferred destination for a moving reference group.
2	Collection Object Name	Moving Reference Group (attached to objects)	A moving point group that, when in the goal position, lines up with the destination group.
3	Collection Object Name Ref List	Objects to Move	A list of objects (other than the moving reference group) to move along with the moving group.
4	Collection Object Name	Initially surveyed Group (First Position Measurements - Optional)	An optional group of points to be measured in the initial position.
5	Vector Tolerance	Positional Tolerance - Optional	A vector describing the allowable X, Y, and Z tolerances on the goal position.
6	Vector Tolerance	Rotational Tolerance - Optional	A vector describing the allowable Rx, Ry, and Rz tolerances on the goal position.

Return Arguments

None.

Returned Status

SUCCESS	The measurement completed successfully.
PARTIAL SUCCESS	One or more objects to move (but not all) could not be found.
FAILURE	The instrument, destination group, moving reference group, objects to move, or initially surveyed group could not be found.

Remarks

The instrument must be in the active collection, and its interface must be running.

Zero tolerances indicate that no tolerance should be applied.

Move Objects in 6D using Instrument Updates

Uses transformation data from a 6-DOF device (such as an API STS or Leica T-Mac) to apply 6-DOF transformations to a list of objects.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection instrument ID of the instrument used to measure.
1	Collection Object Name Ref List	Objects to Move	A list of objects to move.
2	String	Measurement Mode	The 6-DOF measurement mode to use when measuring.

Return Arguments

None.

Returned Status

SUCCESS	The mode completed successfully.
PARTIAL SUCCESS	One or more objects to move (but not all) could not be found.
FAILURE	The instrument, objects to move, or measurement mode could not be found, or measurement failed.

Remarks

The instrument's interface must be running.

Align Two Targets with Axis (WCF-X)

Guides the user through the alignment of two points along the working coordinate frame's X axis.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to use for measurement.
1	Point Name	First Point On Axis	The first of two points defining the axis to align.
2	Point Name	Second Point On Axis	The second of two points defining the axis to align.
3	Collection Object Name	Initial Measured Group	The first group into which to place the pair of measured points.
4	Vector Tolerance	Rotational Tolerance - Optional	A tolerance on the Y and Z components will colorize the pitch/yaw results based on their current condition.

Return Arguments

None.

Returned Status

SUCCESS	The mode completed successfully.
FAILURE	The instrument or first/second point could not be found.

Remarks

The instrument must be in the active collection and its interface must be running. The axis is defined from the first point to the second point. On each successive measurement of first/second points, the group name will be incremented.

Get Instrument Interface Response Timeout

Obtains the instrument interface response timeout value for the specified instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Double	Resulting Timeout Value (secs)	The current timeout value of the instrument, in seconds.

Return Arguments

None.

Returned Status

SUCCESS	The timeout was obtained successfully.
FAILURE	The instrument was not found.

Remarks

None.

Set Instrument Interface Response Timeout

Sets the instrument interface response timeout value for the specified instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument in question.
1	Double	Timeout (secs)	The desired timeout value of the instrument, in seconds.

Return Arguments

None.

Returned Status

SUCCESS	The timeout was set successfully.
FAILURE	The instrument was not found.

Remarks

None.

Get Current Trapping Status

Returns that status of trapping including whether or not trapping is active and if so, which feature has focus for inspection.

Input Arguments

None.

Return Arguments

0	Boolean	Trapping Active?	True indicates that trapping is active.
1	Collection Object Name	Relationship / Feature Check Name	The name of the feature that currently has focus in the inspection bar.
2	Collection Instrument ID	Instrument ID	ID of the instrument with trapping focus.

Returned Status

SUCCESS	This command always succeeds
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Remarks

None.

Wait For Trapping To Complete

Provides a means for a script to wait for a trapping activity to complete prior to progressing to the next step.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
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Remarks

If Trapping is not active this step will not have any influence on the MP operation, but if it is, it will wait for trapping to advance in order for the script to continue.

Jump Instrument to New Location

Stops a live instrument's interface, adds a new instrument, starts that new instrument, and optionally hides the previous instrument.

Input Arguments

0	Collection Instrument ID	Live Instrument ID	The instrument ID of a live instrument.
1	Boolean	Hide the Previous Instrument?	Indicates whether the previous instrument should be hidden.

Return Arguments

None.

Returned Status

SUCCESS	The new interface was started successfully.
FAILURE	The instrument was not found or its interface was not running.

Remarks

None.

Quick Align

Aligns an instrument to one or more CAD surfaces using QuickAlign to CAD.

Input Arguments

0	Collection Instrument ID Ref List	Instrument IDs	A list of one or more instruments to apply the resulting transform to.
1	Collection Object Name Ref List	Objects	A list of one or more objects to transform during the alignment.
2	Point Name Ref List	Nominal Points (optional)	Nominal points to measure.
3	String Ref List	Nominal Point of View Names (optional)	A list of named views that (sequentially) match the list of nominal points.

Return Arguments

None.

Returned Status

SUCCESS	The new instruments were aligned successfully.
FAILURE	The instrument, objects, nominal points (if specified), or nominal views (if specified) could not be found.

Remarks

None.

Align Cloud to CAD

Aligns cloud to CAD surfaces and return the resultant transform, RMS, average and max errors.

Input Arguments

0	Collection Object Name	Cloud Name	The name of the cloud to align.
1	Collection Object Name Ref List	Surfaces	The name of the reference surface to be used in the alignment.
2	Double	Maximum Course CAD Mesh Edge Length	The mesh edge length defines its resolution. Use a larger number for a faster solution.
3	Boolean	Use Fine CAD Mesh (50% of Coarse)?	Use a fine mesh in the alignment process.
4	Boolean	Execute Alignment?	Choose whether to move instrument during the alignment.

Return Arguments

5	Double	RMS Deviation	Resulting RMS deviation of the alignment.
6	Double	Average Deviation	Average deviation of the alignment.
7	Double	Maximum Absolute Deviation	Maximum deviation of the alignment.
8	Transform	Resultant Transform in Working Frame	The data transformation after alignment.

Returned Status

SUCCESS	The cloud was aligned successfully.
FAILURE	The cloud or surface could not be found.

Remarks

Mesh Edge length (A2) used to be a fixed 10mm but that made the conversion process take a lot time with large models. Use the finest mesh for the best results but this will take longer to compute. Values <5mm will be automatically set to exactly 5mm.

With *Execute Alignment* disabled the opportunity exists to move other objects in the job (such as CAD surfaces) using the inverse of the resulting analytical transform.

Start GD&T Inspection Design

Initiates a GD&T inspection design routine.

Input Arguments

0	Collection Name	Collection Name	The collection containing the GD&T inspection routine to design.
1	String	Filter (ALL/CHECKS/DATUMS)	Indicates whether all checks should be designed, whether only feature checks should be designed, or only datums should be designed.

Return Arguments

None.

Returned Status

SUCCESS	The inspection design routine was completed successfully.
FAILURE	The collection was not found or did not contain any GD&T feature checks/datums.

Remarks

None.

Start GD&T Inspection Rehearse

Initiates a GD&T inspection rehearsal routine.

Input Arguments

0	Collection Name	Collection Name	The collection containing the GD&T inspection routine to rehearse.
1	String	Filter (ALL/CHECKS/DATUMS)	Indicates whether all checks should be rehearsed, only feature checks should be rehearsed, or only datums should be rehearsed.

Return Arguments

None.

Returned Status

SUCCESS	The inspection rehearsal was completed successfully.
FAILURE	The collection was not found or did not contain any GD&T feature checks/datums.

Remarks

None.

Start GD&T Inspection

Initiates a GD&T inspection routine.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection instrument ID of the instrument to use for inspection.
1	Collection Name	Collection Name	The name of the collection containing the GD&T inspection.
2	String	Filter (ALL/CHECKS/DATUMS)	Indicates whether all checks should be inspected, only feature checks should be inspected, or only datums should be inspected.

Return Arguments

None.

Returned Status

SUCCESS	The inspection routine was initiated successfully.
FAILURE	The instrument, collection, or GD&T inspection routine could not be found.

Remarks

None.

Set Remeasure Failed Checks Only

This function mimics the option available through the right-click Feature Check category option in the tree. It clears the points from any failed feature checks, sets lockout trapping for the passing checks and starts Trapping to the first check in the list.

Input Arguments

0	Collection Name	Collection Name	Collection to consider
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Return Arguments

None.

Returned Status

SUCCESS	The inspection routine was initiated successfully.
FAILURE	The collection could not be found.

Remarks

None.

Associate Objects with Instrument

Associates one or more objects with an instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection instrument ID of the instrument to associate with.
1	Collection Object Name Ref List	Objects	A list of one or more objects to associate with the instrument.

Return Arguments

None.

Returned Status

SUCCESS	The association was successful.
PARTIAL SUCCESS	One or more objects (but not all) could not be found.
FAILURE	The instrument or objects could not be found.

Remarks

None.

Disassociate Objects from Instrument

Disassociates one or more objects from an instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The collection instrument ID of the instrument to disassociate from.
1	Collection Object Name Ref List	Objects	A list of one or more objects to disassociate from the instrument.

Return Arguments

None.

Returned Status

SUCCESS	The disassociation was successful.
PARTIAL SUCCESS	One or more objects (but not all) could not be found.
FAILURE	The instrument or objects could not be found.

Remarks

None.

Make Collection Object Name Ref List from Objects associated with Instrument

Creates a list of objects associated with one or more specified instruments.

Input Arguments

0	Collection Instrument ID Ref List	Instrument IDs	The list of instruments in question.
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Return Arguments

1	Collection Object Name Ref List	Resultant Collection Object Name List	The list of objects associated with the provided instrument.
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Returned Status

SUCCESS	One or more instruments was found.
FAILURE	No reference instrument was found.

Remarks

None.

Combine Point Groups

This command duplicates the menu operation *Instrument>Measurement Grouping> Combine Groups (for Bundling)*. This will build a new group collecting the measurement observations from the commonly measured points.

Input Arguments

0	Collection Object Name Ref List	Groups to Combine	All the point groups that are to be combined.
1	Collection Object Name	Combined Point Group	New combined point group name.

Return Arguments

None.

Returned Status

SUCCESS	One or more point groups were found.
FAILURE	No point groups were found.

Remarks

None.

Dissect Point Groups

Dissects a point group.

Input Arguments

0	Collection Object Name	Group to Dissect	The point group to dissect.
1	String	Base New for Dissected Groups	The base name for the groups that will be dissected.

Return Arguments

None.

Returned Status

SUCCESS	Point group was dissected successfully.
FAILURE	No point group was found.

Remarks

None.

Synchronized Measurement (Master/Slave)

Initiates a synchronized measurement between two instruments.

Input Arguments

0	Collection Instrument ID	Master Instrument	The name of the master instrument.
1	Collection Instrument ID	Slave Instrument	The name of the slave instrument.
2	String	Slave Group Suffix	The suffix to be used on points in the slave group.
3	Boolean	Locate One of the Instrument?	Designate whether to locate an instrument.
4	Boolean	Locate Master (False = Slave)	Choose which instrument you want to locate.
5	Boolean	Wait for Completion?	Whether to wait to finish measurement before MP moves to next command.

Return Arguments

None.

Returned Status

SUCCESS	Both instruments were found and measurement window opens.
FAILURE	The master and/or slave instrument were not found.

Remarks

None.

Crib Sheet Operations

Run Crib Sheet

Starts execution of a crib sheet.

Input Arguments

0	Collection Name	Collection Name	The name of the collection containing the crib sheet.
1	String	Crib Sheet Name	The name of the crib sheet to execute.
2	Collection Instrument ID	Instrument ID	The instrument ID of the instrument to use for measurement.

Return Arguments

None.

Returned Status

SUCCESS	The crib sheet was executed successfully.
FAILURE	The collection, crib sheet, or instrument were not found.

Remarks

The instrument must be in the active collection and its interface must be running.

Laser Projection

Project Objects

Initiates projection of a list of objects on a projector.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the projector to use.
1	Collection Object Name Ref List	Objects to Project	The list of objects to project with the projector.

Return Arguments

None.

Returned Status

SUCCESS	The projection was started successfully.
PARTIAL SUCCESS	At least one (but not all) objects was not found.
FAILURE	The instrument or objects were not found.

Remarks

None.

Stop Projection

Stops projection on a specified projector.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the projector to stop.
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Return Arguments

None.

Returned Status

SUCCESS	The projection was stopped successfully.
FAILURE	The instrument could not be found, or the projection could not be stopped.

Remarks

The projector must be in the active collection, and its interface must be running.

Advanced Instrument Operations

Issue Instrument Actuator Command

Sends a command string to an instrument interface. This function is used as a general method to send strings to an interface port. The instrument interface manages the output interface protocol. The command strings are specific to the instrument interface.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the instrument of interest.
1	String	Command	The string command to send to the instrument.

Return Arguments

None.

Returned Status

SUCCESS	The command was sent successfully.
FAILURE	The instrument could not be found.

Remarks

The instrument must be in the active collection, and its interface must be active.

Set Instrument Axes

Sets instrument axis positions (joint values), typically used with robot interfaces.

Input Arguments

0	Collection Instrument ID	Instrument to Adjust	The instrument ID of the instrument to adjust (typically a robot).
1	Double List	Axis Values	A list of joint values for the instrument. The sequences of values in this list correspond to the sequence of joints in the interface model.
2	Integer	Number of Steps	The number of animation steps used in the graphical view to animate the instrument model to the new position.

Return Arguments

None.

Returned Status

SUCCESS	The axes were set successfully.
FAILURE	The instrument was not found.

Remarks

The instrument must be in the active collection, and its interface must be active.

Set Alignment Projector

Initiates a projector's alignment routine.

Input Arguments

0	Collection Instrument ID	Instrument ID	The instrument ID of the projector of interest.
1	String	Projector Profile	The name of the profile to trigger on the projector.
2	String	User Prompt	A prompt to display to the user prior to initiating the routine.

Return Arguments

None.

Returned Status

SUCCESS	The routine was initiated successfully.
FAILURE	The instrument or profile was not found.

Remarks

The instrument must be in the active collection, and its interface must be active.

Nikon Metrology - Laser Radar (LR)

LR Hardware Disconnect

Disconnects the LR interface from the LR hardware.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR of to disconnect.
---	--------------------------	---------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The LR was disconnected successfully.
FAILURE	The LR could not be disconnected.

Remarks

None.

LR Verify Hardware Connection

Verifies that the LR hardware is connected to the interface.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to verify.
---	--------------------------	---------------	-----------------------------

Return Arguments

1	Boolean	Connected to Hardware?	Indicates whether hardware is connected.
---	---------	------------------------	--

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument was not found.

Remarks

None.

LR Set Red Laser Intensity

Sets the intensity of the red laser on the LR.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to verify.
1	Integer	Intensity (0-100)	The intensity for the laser to use.

Return Arguments

None.

Returned Status

SUCCESS	The intensity was set successfully.
FAILURE	The specified instrument was not found.

Remarks

None.

LR Get Most Recent SNR Info

This command returns the signal-to-noise-ratio information about the IR FFT. This command applies to Nikon AP-DIS MV400 LR models only.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the Laser Radar
---	--------------------------	---------------	---------------------------

Return Arguments

1	Double	SNR	The signal to noise ratio.
2	Integer	Size of Data Array	The integer size of the array.
3	Integer	Peak value Index	The index within the data array at which the peak value occurred.
4	Double	Peak Value (dB)	The peak power value in dB.
5	Double	Measured Range (m)	Measured range at the peak value in meters

Returned Status

SUCCESS	The SNR info was returned successfully.
FAILURE	The specified instrument was not found.

Remarks

The SNR is the Signal to Noise Ratio that gives you a measurement of the signal strength. It provides relative power dB as compared to the general noise measurement level.

The Peak Value Index combined with the Size of the Data Array can be use to identify the centering of the peak return in the focus zone (extents of the graph) which gives you some information on the accuracy of the reading.

LR Self Test

Initiates a self-test on the laser radar, and returns results.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR on which to perform the test.
---	--------------------------	---------------	--

Return Arguments

1	Double	Ref Arm Length (Inches)	The ref arm length, in inches.
2	Double	Ref Arm Quality	The ref arm quality.
3	Integer	Mirror Measurement Count	The mirror measurement count.
4	Double	Mirror Measurement Range - Mean (Inches)	The mean mirror measurement range, in inches.
5	Double	Mirror Measurement Range - StdDev (Inches)	The standard deviation of the mirror measurement range, in inches.
6	Double	Mirror Measurement Quality - Mean	The average mirror measurement quality
7	Double	Mirror Measurement Quality - StdDev	The standard deviation of the mirror measurement quality.
8	Boolean	Passed Ref Arm Quality Threshold?	Indicates whether the ref arm quality threshold was exceeded (FALSE) or not (TRUE).
9	Boolean	Passed Mirror Offset Delta Threshold?	Indicates whether the mirror offset delta passed (TRUE) or failed (FALSE) based on the threshold.
10	Boolean	Passed Mirror Offset StdDev Threshold?	Indicates whether the standard deviation of the mirror offset passed (TRUE) or failed (FALSE) based on the threshold.
11	Boolean	Passed Mirror Mean Quality Threshold?	Indicates whether the average mirror quality passed (TRUE) or failed (FALSE) based on the threshold.
12	Boolean	Passed Overall?	Indicates whether the instrument passed (TRUE) or failed (FALSE) the overall test.

Returned Status

SUCCESS	The test successfully executed.
FAILURE	The specified instrument was not found.

Remarks

None.

LR Self Test - Linearization

Performs a linearization self test on the hardware.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to test.
---	--------------------------	---------------	---------------------------

Return Arguments

1	Double	Linearity (kHz)	The resulting linearity.
---	--------	-----------------	--------------------------

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument was not found.

Remarks

None.

LR Self Test - Flip Test

Performs a flip test on the Laser Radar.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to test.
---	--------------------------	---------------	---------------------------

Return Arguments

1	Double	Front Measurement - Range (Inches)	The range of the front face measurement, in inches.
2	Double	Front Measurement - Azimuth (Degs)	The azimuth of the front face measurement, in degrees.
3	Double	Front Measurement - Elevation (Degs)	The elevation of the front face measurement, in degrees.
4	Double	Front Measurement - Quality	The quality of the front face measurement.
5	Double	Back Measurement - Range (Inches)	The range of the back face measurement, in inches.
6	Double	Back Measurement - Azimuth (Degs)	The azimuth of the back face measurement, in degrees.
7	Double	Back Measurement - Elevation (Degs)	The elevation of the back face measurement, in degrees.
8	Double	Back Measurement - Quality	The quality of the back face measurement.
9	Double	Front/Back Difference - Range (Inches)	The difference between the front and back face ranges, in inches.
10	Double	Front/Back Difference - Azimuth (Degs)	The difference between the front and back face azimuth, in degrees.
11	Double	Front/Back Difference - Elevation (Degs)	The difference between the front and back face elevation, in degrees.

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument was not found.

Remarks

None.

LR Self Test - LO Sep

Performs an LO Sep self test on a Laser Radar (does not apply to the APDIS).

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to test.
1	Integer	Region (1=Region12, 2=Region23, 3=Region34)	The region to test.
2	Integer	Num Range Measurements	The number of range measurements to take.

Return Arguments

3	Integer	Primary LO (indexed from 1)	The primary LO.
4	Integer	Secondary LO (indexed from 1)	The secondary LO.
5	Integer	Primary LO Measurement Count	The number of measurements for the primary LO.
6	Double	Primary LO Measurement Range - Mean (Inches)	The average range of primary LO measurements, in inches.
7	Double	Primary LO Measurement Range - StdDev (Inches)	The standard deviation of primary LO measurements, in inches.
8	Double	Primary LO Measurement Quality - Mean	The average measurement quality of the primary LO.
9	Double	Primary LO Measurement Quality - StdDev	The standard deviation of the measurement quality of the primary LO.
10	Integer	Secondary LO Measurement Count	The number of measurements for the secondary LO.
11	Double	Secondary LO Measurement Range - Mean (Inches)	The average range of secondary LO measurements, in inches.
12	Double	Secondary LO Measurement Range - StdDev (Inches)	The standard deviation of secondary LO measurements, in inches.
13	Double	Secondary LO Measurement Quality - Mean	The average measurement quality of the secondary LO.
14	Double	Secondary LO Measurement Quality - StdDev	The standard deviation of the measurement quality of the secondary LO.

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument was not found.

Remarks

None.

LR APDIS Perform MCM Calibration

Provides the ability to perform an MCM calibration.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to Calibrate
1	Collection Object Name	Nominal Group Name	Reference group to use for the calibration process.
2	Boolean	Use Matte Tooling Ball?	True - uses matte tooling balls as apposed to shiny.
3	Sting	New Calibration Name	Name to apply with the new calibration

Return Arguments

None.

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument was not found or a problem occurred with the Calibration.

Remarks

To proceed with manual MCM calibration, enter a point group containing 8-12 nominal points in SA and a tooling ball type. LR will measure points from both faces and calculate MCM delta values.

Once finished, the results will be sent back to SA as _FS (front-side) and _BS (back-side) point groups. MCM record with predefined <New Calibration Name> will be stored in the MCM Database on the LR.

LR APDIS Activate MCM Calibration

Sets the specified MCM calibration as the active calibration on the instrument.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to adjust.
1	String	Calibration Name (Optional)	Name of the desired calibration
2	Integer	Calibration ID (Optional)	ID of the desired calibration

Return Arguments

1	String	Active MCM Name	Name of the newly set MCM calibration
---	--------	-----------------	---------------------------------------

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument or calibration was not found.

Remarks

On APDIS models, and internal accelerometer is present, capable for reading the laser radar's orientation with respect to gravity. If both optional input arguments (name is empty and id = -1) are not specified, then the function triggers AOC-based MCM lookup by reading the accelerometer of the Laser Radar. If MCM Database record that matches the accelerometer reading within a fixed tolerance is found, then this record will be activated; otherwise, the factory calibration will be activated.

If both optional input arguments (name and id) are specified, then the MCM calibration is set by id. The function checks if the record active MCM name and requested MCM name match. If name doesn't match the id's record, the function returns partial success;

If MCM record name (case-sensitive) is specified and record's id is not, then this record will be activated if found in the database. If multiple MCMs exist in the database with the specified name, the most recently inserted (highest id) will be selected for activation. If record is not found, then the function will return error and no changes will be made.

If MCM record id is specified (and no name), then if found the MCM with the specified id will be activated.

If input record id set to 0, it indicates no MCM (use factory calibration defaults).

LR APDIS Get Active MCM Calibration

Provides a means to ask the specified instrument what calibration is active by name.

Input Arguments

0	Collection Instrument ID	Instrument ID	The ID of the LR to query
---	--------------------------	---------------	---------------------------

Return Arguments

1	String	Active MCM Name	Name of the active MCM Calibration
---	--------	-----------------	------------------------------------

Returned Status

SUCCESS	The command successfully executed.
FAILURE	The specified instrument was not found.

Remarks

None.

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13 ROBOT OPERATIONS

Add Robot/Machine (.SAMachine)

Adds an .SAMachine to the job file

Input Arguments

0	File Path or Embedded File	.SAMachine File	Path to the .SAMachine File to add
---	----------------------------	-----------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The robot/machine was added successfully.
FAILURE	The robot/machine could not be found.

Remarks

None.

Add Robot/Machine (.ManipKin)

Adds a .ManipKin to the job file

Input Arguments

0	File Path or Embedded File	.ManipKin File	Path to the .Manipkin File to add
---	----------------------------	----------------	-----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The robot/machine was added successfully.
FAILURE	The robot/machine could not be found.

Remarks

None.

Delete Robot/Machine

Deletes the specified Robot/Machine from the job file

Input Arguments

0	Collection Machine ID	Machine ID	Robot/Machine to delete
---	-----------------------	------------	-------------------------

Return Arguments

None.

Returned Status

SUCCESS	The robot/machine was deleted successfully.
FAILURE	The robot/machine could not be found.

Remarks

None.

Move Robot/Machine to Frame

Moves the end effector of a robot or machine to a specified coordinate frame.

Input Arguments

0	Machine ID	Machine ID	The instrument ID of the robot/machine to command.
1	Frame Name	Destination Frame	The frame to which the end effector should be moved.
2	Boolean	Use SA Kinematics	Indicates whether SA's kinematic model should be used for the move, or whether the machine's own kinematic model should be used.
3	Boolean	Acknowledge Arrival	Pauses the MP until the robot/machine has arrived at its final destination.

Return Arguments

4	Transform	Actual Transform In Working (result)	The actual transform used to get from the current position to the goal position (expressed in working coordinates).
---	-----------	--------------------------------------	---

Returned Status

SUCCESS	The robot/machine moved to the specified frame successfully.
FAILURE	The robot/machine or destination frame was not found.

Remarks

The robot/machine must be in the active collection, and its interface must be active.

Move Robot/Machine through Path

Moves the end effector of a robot or machine in a path through a series of intermediate frame positions.

Input Arguments

0	Machine ID	Machine ID	The instrument ID of the robot/machine to command.
1	Collection Object Name Ref List	Path Frames	The frames through which the end effector should travel.
2	Boolean	Use SA Kinematics	Indicates whether SA's kinematic model should be used for the move, or whether the machine's own kinematic model should be used.
3	Boolean	Linear Segments	Indicates whether the frames should be interpolated linearly or using the controller's own B-spline interpolation between the frames.
4	Boolean	Acknowledge Arrival	Pauses the MP until the robot/machine has arrived at its final destination.

Return Arguments

None.

Returned Status

SUCCESS	The robot/machine travelled the path successfully.
FAILURE	The robot/machine or provided frames were not found or were invalid.

Remarks

The robot/machine must be in the active collection, and its interface must be active.

Move Robot/Machine to Named Destination

Moves a robot or machine to a named position in joint space (as defined in the instrument interface).

Input Arguments

0	Machine ID	Machine ID	The instrument ID of the robot/machine to command.
1	String	Destination Name	The named destination in joint space (as defined in the instrument interface).
2	Boolean	Acknowledge Arrival	Pauses the MP until the robot/machine has arrived at its final destination.

Return Arguments

3	Transform	Actual Transform In Working (result)	The actual transform used to get from the current position to the named position (expressed in working coordinates).
---	-----------	--------------------------------------	--

Returned Status

SUCCESS	The robot/machine moved to the specified position successfully.
FAILURE	The robot/machine or named position was not found.

Remarks

The robot/machine must be in the active collection, and its interface must be active.

Set Robot/Machine Parameter

Sets a parameter on the specified robot/machine. The parameter name is machine-specific.

Input Arguments

0	Collection Machine ID	Machine ID	The instrument ID of the robot/machine to command.
1	String	Parameter Name	The machine-specific parameter name to set.
2	Double	Parameter Value	The value to associate with the specified parameter.

Return Arguments

None.

Returned Status

SUCCESS	The parameter was set successfully.
FAILURE	The robot/machine or parameter was not found.

Remarks

The robot/machine's interface must be active.

Get Robot/Machine Parameter

Gets a parameter on the specified robot/machine. The parameter name is machine-specific.

Input Arguments

0	Collection Instrument ID	Machine ID	The instrument ID of the robot/machine in question.
1	String	Parameter Name	The machine-specific parameter name to set.

Return Arguments

2	Double	Parameter Value	The value associated with the specified parameter.
---	--------	-----------------	--

Returned Status

SUCCESS	The parameter was retrieved successfully.
FAILURE	The robot/machine or parameter was not found.

Remarks

The robot/machine's interface must be active.

Set Robot/Machine Model Link Parameters

Provides a means to set the link parameters for a robot/machine model

Input Arguments

0	Collection Instrument ID	Machine ID	The instrument ID of the robot/machine in question.
1	String	Link Name	
2	Link Type	Link Type	
3	Double	DH ALPHA Component	
4	Double	DH A Component	
5	Double	DH D Component	
6	Double	DH Theta Component	
7	Double	DH X-Axis Deflection Factor	
8	Double	DH Y-Axis Deflection Factor	
9	Double	DH Z-Axis Deflection Factor	
10	Double	6D Of X Component	
11	Double	6D Of Y Component	
12	Double	6D Of Z Component	
13	Double	6D Of RX Component	
14	Double	6D Of RY Component	
15	Double	6D Of RZ Component	
16	Joint Component	Active Joint Component	Select from the list of components
17	Double	Encoder Offset Value	
18	Double	Minimum Encoder Limit	
19	Double	Maximum Encoder Limit	
20	Boolean	Encoder Sense Negative	
21	Boolean	Include Additional Encoder	
22	Integer	Additional Encoder Index Offset	
23	Boolean	Additional Encoder Sense Negative	
24	Double	Segment Origin Mass in Kg	
25	Double	Segment CG Mass in Kg	
26	Vector	Segment CG in Segment	

Return Arguments

None.

Returned Status

SUCCESS	The Model Link Parameters were set successfully.
FAILURE	The Machine could not be found or components were improperly configured.

Remarks

None.

Get Robot/Machine Model Link Parameters

Provides a means to access the link parameters for a robot/machine model

Input Arguments

0	Collection Instrument ID	Machine ID	The instrument ID of the robot/machine in question.
1	String	Link Name	

Return Arguments

2	Link Type	Link Type	
3	Double	DH ALPHA Component	
4	Double	DH A Component	
5	Double	DH D Component	
6	Double	DH Theta Component	
7	Double	DH X-Axis Deflection Factor	
8	Double	DH Y-Axis Deflection Factor	
9	Double	DH Z-Axis Deflection Factor	
10	Double	6D Of X Component	
11	Double	6D Of Y Component	
12	Double	6D Of Z Component	
13	Double	6D Of RX Component	
14	Double	6D Of RY Component	
15	Double	6D Of RZ Component	
16	Joint Component	Active Joint Component	Select from the list of components
17	Double	Encoder Offset Value	
18	Double	Minimum Encoder Limit	
19	Double	Maximum Encoder Limit	
20	Boolean	Encoder Sense Negative	
21	Boolean	Include Additional Encoder	
22	Integer	Additional Encoder Index Offset	
23	Boolean	Additional Encoder Sense Negative	
24	Double	Segment Origin Mass in Kg	
25	Double	Segment CG Mass in Kg	
26	Vector	Segment CG in Segment	

Returned Status

SUCCESS	The Model Link Parameters were returned successfully.
FAILURE	The Machine or link could not be found.

Remarks

None.

Start Robot/Machine Interface

Starts the interface for a robot/machine.

Input Arguments

0	Collection Instrument ID	Machine ID	The instrument ID of the robot/machine in question.
1	Integer	Interface Type	A machine-specific interface type value (the default 0 runs the SARobotDriver).
2	Boolean	Run in Simulation	Indicates if the interface should be started in simulation mode.

Return Arguments

None.

Returned Status

SUCCESS	The machine interface was started successfully.
FAILURE	The interface could not be started.

Remarks

None.

Stop Robot/Machine Interface

Stops the interface for a robot/machine.

Input Arguments

0	Collection Instrument ID	Machine ID	The instrument ID of the robot/machine in question.
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Return Arguments

None.

Returned Status

SUCCESS	The machine interface was stopped successfully.
FAILURE	The specified machine was not found.

Remarks

None.

Compute Robot/Machine Adjusted Goal Frame

Computes an adjusted goal frame to compensate for discrepancies between a machine's kinematic model and its real-world behavior. In this case, the goal is to move a robot/machine to a goal frame from its current position. In reality, the robot/machine moves to some slightly different position than what was commanded, due to real-world imperfections in the machine's kinematic model. This end position is measured, and based on how the machine moved, a new adjusted goal frame is computed that will bring the machine closer to the desired goal frame.

Input Arguments

0	Collection Object Name	Original Goal Frame	The goal frame to achieve.
1	Collection Object Name	Last Adjusted Goal Frame	The computed modified goal frame from a previous iteration of the command.
2	Collection Object Name	Actual Measured Frame	The measured frame for the current machine position.
3	Collection Object Name	Modified Goal Frame	A name for an adjusted goal frame that will be created.

Return Arguments

4	Transform	Transform Value	The transform from the current position (measured frame) to the modified goal frame (in working coordinates).
---	-----------	-----------------	---

Returned Status

SUCCESS	The modified goal frame was calculated successfully.
FAILURE	The original goal frame, last adjusted goal frame, or actual measured frame could not be found.

Remarks

The robot/machine must be in the active collection, and its interface must be active. The general use pattern for this command is to:

Command the machine to the goal frame.

Run this command, feeding the goal frame to the *Last Adjusted Goal Frame* argument.

Command the machine to the computed Modified Goal Frame.

Repeat this command as many times as desired, feeding the previously calculated *Modified Goal Frame* to the *Last Adjusted Goal Frame* parameter.

Move Robot/Machine to Joint Pose (6DOF)

Poses a 6 degree of freedom robot or machine based on explicit joint settings that you provide.

Input Arguments

0	Machine ID	Machine ID	The instrument ID of the robot/machine to command.
1	Double	Joint 1	The value to set for joint 1.
2	Double	Joint 2	The value to set for joint 2.
3	Double	Joint 3	The value to set for joint 3.
4	Double	Joint 4	The value to set for joint 4.
5	Double	Joint 5	The value to set for joint 5.
6	Double	Joint 6	The value to set for joint 6.

Return Arguments

None.

Returned Status

SUCCESS	The robot/machine moved to the specified pose successfully.
FAILURE	The robot/machine was not found.

Remarks

The robot/machine must be in the active collection, and its interface must be active.

Simulate Robot/Machine Path, Output CSV File

Simulates a robot passing through a set of provided path frames, and exports the associated joint settings to a .CSV file.

Input Arguments

0	Machine ID	Machine ID	The instrument ID of the robot/machine to command.
1	Collection Object Name Ref List	Path Frames	The set of frames defining the path for the robot.
2	File Path or Embedded File	Output CSV File	The path to a CSV file to create.

Return Arguments

None.

Returned Status

SUCCESS	The robot/machine moved to the specified pose successfully.
FAILURE	The robot/machine was not found, the path had no inverse kinematic solution, or one or more frames was not found.

Remarks

The robot/machine must be in the active collection.

Create Robot Calibration

Creates a named calibration for a machine.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine to create the calibration for.
1	String	Calibration Name	The name of the calibration to create.

Return Arguments

None.

Returned Status

SUCCESS	The calibration was created successfully.
FAILURE	The specified robot/machine was not found.

Remarks

None.

Delete Robot Calibration

Deletes a named calibration for a machine.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to delete.

Return Arguments

None.

Returned Status

SUCCESS	The calibration was deleted successfully.
FAILURE	The specified robot/machine or calibration was not found.

Remarks

None.

Import Poses Match to Measurements

Imports a joint set file and associates those poses with existing measurements.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to modify.
2	Point Name Ref LList	Point Names	The list of measurements to associated with the poses.
3	File Path or Embedded File	FilePath for CSV Joint Set File	The path to the CSV joint set file.

Return Arguments

None.

Returned Status

SUCCESS	The poses were associated successfully.
FAILURE	The specified robot/machine, calibration, points, or joint set file was not found.

Remarks

None.

Import Poses Match to Frames

Imports a joint set file and associates those poses with existing frames.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to modify.
2	Collection Frame Name Ref List	Frame Names	The list of frames to associate with the poses.
3	File Path or Embedded File	FilePath for CSV Joint Set File	The path to the CSV joint set file.

Return Arguments

None.

Returned Status

SUCCESS	The poses were associated successfully.
FAILURE	The specified robot/machine, calibration, frames or joint set file was not found.

Remarks

None.

Perform Robot Calibration

Calculate a robot calibration based on existing measurements and poses.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to calculate.
2	Machine Cal Degrees-Of-Freedom Options	Degrees of Freedom	The allowable degrees of freedom for the calculation.
3	Boolean	Show Interface	Indicates if the calibration interface should be displayed.

Return Arguments

4	Double	XYZ Max	The maximum XYZ error.
5	Double	XYZ Average	The average XYZ error.
6	Double	XYZ RMS	The RMS XYZ error.
7	Double	Orient Max	The max orientation error.
8	Double	Orient Average	The average orientation error.
9	Double	Orient RMS	The RMS orientation error.
10	Double	Robustness	The robustness factor (numeric stability) of the calculation.

Returned Status

SUCCESS	The calibration was calculated successfully.
FAILURE	The specified robot/machine or calibration was not found, or a solution could not be found.

Remarks

None.

Perform Robot Calibration (Alternate)

Alternate way to calculate a robot calibration based on existing measurements and poses.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to calculate.
2	BASE DOF Settings	BASE Degrees of Freedom	The degrees of freedom of the BASE.
3	ROBOT DOF Settings	ROBOT Degrees of Freedom	The degrees of freedom of the ROBOT.
4	TOOL DOF Settings	TOOL Degrees of Freedom	The degrees of freedom of the TOOL.
5	Boolean	Show Interface	Display calibration interface.

Return Arguments

6	Double	XYZ Max	The maximum XYZ error.
7	Double	XYZ Average	The average XYZ error.
8	Double	XYZ RMS	The RMS XYZ error.
9	Double	Orient Max	The max orientation error.
10	Double	Orient Average	The average orientation error.
11	Double	Orient RMS	The RMS orientation error.
12	Double	Robustness	The robustness factor (numeric stability) of the calculation.

Returned Status

SUCCESS	The calibration was calculated successfully.
FAILURE	The specified robot/machine or calibration was not found, or a solution could not be found.

Remarks

None.

Start/Stop Robot Calibration Trapping

Starts or stop measurement trapping for a robot calibration.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to start or stop trapping.
2	Collection Instrument ID	Instrument ID	The ID of the instrument performing the calibration measurements.
3	Boolean	Start Trapping (FALSE = Stop)	Indicates whether or not trapping should be started.

Return Arguments

None.

Returned Status

SUCCESS	The trapping was started or stopped successfully.
FAILURE	The specified robot/machine or calibration was not found, or the instrument was not found or active.

Remarks

None.

Set Active Robot Calibration

Sets a calibration active for a robot.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to activate.

Return Arguments

None.

Returned Status

SUCCESS	The calibration was activated.
FAILURE	The specified robot/machine or calibration was not found.

Remarks

None.

Set Robot Calibration Tool Frame

Sets the frame used for calibrating the robot.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to activate.
2	Transform	Tool Frame (relative to flange)	The coordinates of the tool frame.

Return Arguments

None.

Returned Status

SUCCESS	The calibration tool frame was set.
FAILURE	The specified calibration tool frame was not found.

Remarks

None.

Set Robot Calibration Measurement Offset in Tool Frame

Sets the measurement offset used for robot calibration.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	String	Calibration Name	The name of the calibration to activate.
2	Transform	Measurement Frame (relative to tool)	The coordinates of the measurement frame.

Return Arguments

None.

Returned Status

SUCCESS	The calibration measurement offset was activated.
FAILURE	The specified calibration measurement offset was not found.

Remarks

None.

Get Robot Pose for a Frame

Gets the robot pose for a specified frame.

Input Arguments

0	Collection Machine ID	Machine ID	The ID of the robot/machine in question.
1	Collection Object Name	Goal Frame	The specified frame to use.
2	Double List	Reference Pose	The robot pose to reference

Return Arguments

3	Double List	Goal Pose	The robot pose looking to ge achieved.
---	-------------	-----------	--

Returned Status

SUCCESS	The robot pose was successfully achieved..
FAILURE	The specified machine ID, goal frame, and/or reference pose were not found.

Remarks

If no reference pose is provided, the current robot pose is used as reference pose.

Get Calibration Appliance Integer Value

Retrieves the value of the calibration appliances integer.

Input Arguments

0	Integer	Index Offset	The amount the calibration appliance
---	---------	--------------	--------------------------------------

Return Arguments

1	Integer	Integer Value	The integer value received in the packet.
---	---------	---------------	---

Returned Status

SUCCESS	The packet was sent successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

Set Calibration Appliance Integer Value

Creates the value of the calibration appliances integer.

Input Arguments

0	Integer	Index Offset	The amount the calibration appliance
1	Integer	Integer value	The value to set calibration appliance to.

Return Arguments

None.

Returned Status

SUCCESS	The appliance integer was set successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

Get Calibration Appliance Real Value

Retrieves the real value of the calibration appliance.

Input Arguments

0	Integer	Index Offset	The amount the calibration appliance.
---	---------	--------------	---------------------------------------

Return Arguments

1	Double	Real Value	The real value received in the packet.
---	--------	------------	--

Returned Status

SUCCESS	The packet was sent successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

Set Calibration Appliance Real Value

Creates the real value of the calibration appliances integer.

Input Arguments

0	Integer	Index Offset	The amount the calibration appliance
1	Double	Real Value	The real value to set calibration appliance to.

Return Arguments

None.

Returned Status

SUCCESS	The real value for the calibration appliance was set successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

Get Calibration Appliance Data

Retrieves the data of the calibration appliance.

Input Arguments

None.

Return Arguments

0	Integer List	Integer Values	The amount of the calibration appliance.
1	Double List	Real Values	The real values of the appliance.

Returned Status

SUCCESS	The packet was sent successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

Set Calibration Appliance Data

Creates the real value of the calibration appliances integer.

Input Arguments

0	Integer List	Integer Values	The amountthe calibration appliance
1	Double List	Real Values	The real value to set calibration appliance to.

Return Arguments

None.

Returned Status

SUCCESS	The data for the calibration appliance was set successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

Robot Calibration Appliance Node Operations...

The following additional MP commands are also available. For more details on their use please refer to the [SA Robot Calibration Appliance Users Manual](#) or reach out to NRK for assistance.

- **Add Calibration Appliance Node**
- **Delete Calibration Appliance Node**
- **Connect/Disconnect Calibration Appliance Node**
- **Set Calibration Appliance Node Instrument**
- **Set Calibration Appliance Node Measurement Profile**
- **Set Calibration Appliance Node Measurement Target**
- **Enable/Disable Calibration Appliance Node Instrument Auto Point**
- **Set Calibration Appliance Node Instrument Dwell Time**
- **Skip Calibration Appliance Node Measurement**
- **Set Calibration Appliance Node Measurement Frame**
- **Set Calibration Appliance Node Measurement Offset Transform**
- **Set Calibration Appliance Node Measurement Point Group**
- **Set Calibration Appliance Node Calibration Appliance IP Address**
- **Set Calibration Appliance Node Trapping Node ID**
- **Enable/Disable Calibration Appliance Node Trap Manager**
- **Clear Calibration Appliance Node Trap Manager Requests**
- **Set Calibration Appliance Node Integer Value**
- **Get Calibration Appliance Node Integer Value**
- **Set Calibration Appliance Node Real Value**
- **Get Calibration Appliance Node Real Value**
- **Set Calibration Appliance Node Data**
- **Get Calibration Appliance Node Data**
- **Set Calibration Appliance Node Display Robot**
- **Update Calibration Appliance Node Display Robot Joints**
- **Get Calibration Appliance Node Status**

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14 UTILITY OPERATIONS

OPC DA Server

Set OPC DA Tag Value Double

Creates a double value with the specified tag in the SA OPC server's address space. If the address space already contains a tag with the specified name, the previous value will be overwritten.

Input Arguments

0	String	OPC Server DA Tag Name	The tag name to associate with the data in the address space.
1	Double	Value	The value to associate with the specified tag name.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

It is assumed that the OPC server is running when this command is executed.

Get OPC DA Tag Value Double

Retrieves the double value associated with the specified tag from the SA OPC server's address space.

Input Arguments

0	String	OPC Server DA Tag Name	The tag name associated with the data in the address space.
---	--------	------------------------	---

Return Arguments

1	Double	Value	The value associated with the specified tag name.
---	--------	-------	---

Returned Status

SUCCESS	The value was retrieved successfully.
FAILURE	The OPC server is not running, or the specified tag does not exist in the server's address space.

Remarks

If the address space does not contain a value with the specified tag, the command will fail.

Set OPC DA Tag Value Integer

Creates an integer value with the specified tag in the SA OPC server's address space. If the address space already contains a tag with the specified name, the previous value will be overwritten.

Input Arguments

0	String	OPC Server DA Tag Name	The tag name to associate with the data in the address space.
1	Integer	Value	The value to associate with the specified tag name.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

It is assumed that the OPC server is running when this command is executed.

Get OPC DA Tag Value Integer

Retrieves the integer value associated with the specified tag from the SA OPC server's address space.

Input Arguments

0	String	OPC Server DA Tag Name	The tag name associated with the data in the address space.
---	--------	------------------------	---

Return Arguments

1	Integer	Value	The value associated with the specified tag name.
---	---------	-------	---

Returned Status

SUCCESS	The value was retrieved successfully.
FAILURE	The OPC server is not running, or the specified tag does not exist in the server's address space.

Remarks

If the address space does not contain a value with the specified tag, the command will fail.

Set OPC DA Tag Value String

Creates a string with the specified tag in the SA OPC server's address space. If the address space already contains a tag with the specified name, the previous value will be overwritten.

Input Arguments

0	String	OPC Server DA Tag Name	The tag name to associate with the data in the address space.
1	String	Value	The string to associate with the specified tag name.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

It is assumed that the OPC server is running when this command is executed.

Get OPC DA Tag Value String

Retrieves the string associated with the specified tag from the SA OPC server's address space.

Input Arguments

0	String	OPC Server DA Tag Name	The tag name associated with the data in the address space.
---	--------	------------------------	---

Return Arguments

1	String	Value	The string associated with the specified tag name.
---	--------	-------	--

Returned Status

SUCCESS	The value was retrieved successfully.
FAILURE	The OPC server is not running, or the specified tag does not exist in the server's address space.

Remarks

If the address space does not contain a string with the specified tag, the command will fail.

Language

Set Active Integrated Language

This command allows a user to set the default language translation for SA.

Input Arguments

0	Active Language	Language Name	Choose the desired language from the list of available built in languages
---	-----------------	---------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The supported languages are also available through the Menu command *File>Language Translation*.

Set Active Custom Language

This command allows a user to set a custom language translation for SA.

Input Arguments

0	File Path or Embedded File	Language File Name	Select the desired language translation (*.lan) file
1	Font Type	Font	Sets the base font for the language file

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Custom languages can also be set through the Users Options > Display Tab using the [Custom Language File](#) button.

Get Active Language

This command allows a user to get the current translation for SA.

Input Arguments

None.

Return Arguments

0	Boolean	Custom Language?	True indicates custom, false indicates integrated language translation file.
0	File Path or Embedded File	Language File Name	The active language translation (*.lan) file
1	Font Type	Font	Returns the base font for the language file

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The results will be blank if no language file is in use and SA is using its native English settings.

Folders

Delete Folder

Deletes the specified folder from the tree.

Input Arguments

0	String	Folder Path	The path to the folder to delete.
---	--------	-------------	-----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The folder was deleted successfully.
FAILURE	The specified folder was not found.

Remarks

A single folder is deleted by specifying a name only. A folder in a hierarchy is specified by separating folder names by one or two colons. For example, **A::B::C** deletes the folder “C” within the parent “B”, which itself is in a parent folder “A”. **A:B:C** would have the same effect.

Move Collection to Folder

Moves a collection to a specific folder in the tree.

Input Arguments

0	Collection Name	Collection	The name of the collection to move.
1	String	Folder Path	The path to the folder into which to place the collection.

Return Arguments

None.

Returned Status

SUCCESS	The collection was moved successfully.
FAILURE	The specified collection or folder was not found.

Remarks

A folder path is specified by separating folder names by one or two colons. For example, **A::B::C** places the collection into the folder “C” within the parent “B”, which itself is in a parent folder “A”. **A:B:C** would have the same effect.

Move Folder to Folder

Moves a source folder into a destination folder in the tree.

Input Arguments

0	String	Source Folder Path	The path of the folder to move.
1	String	Destination Folder Path	The path of the folder into which to place the source folder.

Return Arguments

None.

Returned Status

SUCCESS	The folder was moved successfully.
FAILURE	The source or destination folders were not found.

Remarks

A folder path is specified by separating folder names by one or two colons. For example, **A::B::C** places the source folder into the folder “C” within the parent “B”, which itself is in a parent folder “A”. **A:B:C** would have the same effect.

Get Folders by Wildcard

Obtains a set of folders that match specified wildcard criteria, returning them as a list of strings.

Input Arguments

0	String	Search String	The wildcard search string
1	Boolean	Case Sensitive Search	Indicates whether the search for folder names should be case-sensitive.

Return Arguments

2	String Ref List	Folder List	The resulting list of folder names.
---	-----------------	-------------	-------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Standard SA wildcard characters (* and ?) apply for the wildcard search string.

Get Folder Notes

Retrieves the notes associated with a specified folder.

Input Arguments

0	String	Folder Path	The path to the folder in question.
---	--------	-------------	-------------------------------------

Return Arguments

1	Edit Text	Notes	The notes associated with the specified folder.
---	-----------	-------	---

Returned Status

SUCCESS	The folder notes were retrieved successfully.
FAILURE	The folder was not found.

Remarks

A folder path is specified by separating folder names by one or two colons. For example, **A::B::C** retrieves the notes from the folder “C” within the parent “B”, which itself is in a parent folder “A”. **A:B:C** would have the same effect.

Set Folder Notes

Sets the note associated with a specified folder.

Input Arguments

0	String	Folder Path	The path to the folder in question.
1	Edit Text	Notes	The text to place in the note field.
2	Boolean	Append?(FALSE = Overwrite)	Append text following existing text notes

Return Arguments

None.

Returned Status

SUCCESS	The folder notes were set successfully.
FAILURE	The folder was not found.

Remarks

A folder path is specified by separating folder names by one or two colons. For example, **A::B::C** refers to the folder “C” within the parent “B”, which itself is in a parent folder “A”. **A:B:C** would have the same effect.

Get Folder Collections

Retrieves the collections inside a specified folder.

Input Arguments

0	String	Folder Path	The path to the folder in question.
---	--------	-------------	-------------------------------------

Return Arguments

1	String Ref List	Collection List	A list of all collections inside the specified folder (as strings).
---	-----------------	-----------------	---

Returned Status

SUCCESS	The folder's collections were retrieved successfully.
FAILURE	The folder was not found.

Remarks

A folder path is specified by separating folder names by one or two colons. For example, **A::B::C** refers to the folder "C" within the parent "B", which itself is in a parent folder "A". **A:B:C** would have the same effect.

Notes

Get Collection Notes

Retrieves a collection's notes as a string.

Input Arguments

0	Collection Name	Collection	The collection to examine.
---	-----------------	------------	----------------------------

Return Arguments

1	Edit Text	Notes	The collection's notes.
---	-----------	-------	-------------------------

Returned Status

SUCCESS	The notes were retrieved successfully.
FAILURE	The collection was not found.

Remarks

The returned string includes a hidden line return. This means that direct name comparisons may require that the last character be removed.

Set Collection Notes

Sets a collection's notes.

Input Arguments

0	Collection Name	Collection	The collection to modify.
1	Edit Text	Notes	The notes to apply to the collection.
2	Boolean	Append?(FALSE = Overwrite)	Append text following existing text notes

Return Arguments

None.

Returned Status

SUCCESS	The notes were set successfully.
FAILURE	The collection was not found.

Remarks

None.

Get Object Notes

Retrieves an object's notes as a string.

Input Arguments

0	Collection Object Name	Object	The object to examine.
---	------------------------	--------	------------------------

Return Arguments

1	Edit Text	Notes	The object's notes.
---	-----------	-------	---------------------

Returned Status

SUCCESS	The notes were retrieved successfully.
FAILURE	The object was not found.

Remarks

The returned string includes a hidden line return. This means that direct name comparisons may require that the last character be removed.

Set Object Notes

Sets an object's notes.

Input Arguments

0	Collection Object Name	Object	The object to modify.
1	Edit Text	Notes	The notes to apply to the object.
2	Boolean	Append?(FALSE = Overwrite)	Append text following existing text notes

Return Arguments

None.

Returned Status

SUCCESS	The notes were set successfully.
FAILURE	The object was not found.

Remarks

None.

Get Point Notes

Retrieves a point's notes as a string.

Input Arguments

0	Point Name	Point	The point to examine.
---	------------	-------	-----------------------

Return Arguments

1	Edit Text	Notes	The point's notes.
---	-----------	-------	--------------------

Returned Status

SUCCESS	The notes were retrieved successfully.
FAILURE	The point was not found.

Remarks

The returned string includes a hidden line return. This means that direct name comparisons may require that the last character be removed.

Set Point Notes

Sets a point's notes.

Input Arguments

0	Point Name	Point	The point to modify.
1	Edit Text	Notes	The notes to apply to the point.
2	Boolean	Append?(FALSE = Overwrite)	Append text following existing text notes

Return Arguments

None.

Returned Status

SUCCESS	The notes were set successfully.
FAILURE	The point was not found.

Remarks

None.

Units

Get Active Units

Determines the current length, angle, and temperature units of the current SA file.

Input Arguments

None.

Return Arguments

0	String	Length	The length units of the file.
1	String	Angular	The angular units of the file.
2	String	Temperature	The temperature units of the file.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Active Units

Sets the length and temperature units for the current SA file.

Input Arguments

0	Units	Length	The length units for the file.
1	Boolean	Display Inch Fractions?	True will set display to fractional units
2	Double	Inch Fractional Denominator?	Minimum or base denominator used.
3	Boolean	Simplify Inch Fraction?	Setting this to True will cause fractions to be reduced automatically.
4	Temperature Units	Temperature	The temperature units of the file.
5	Angular Units	Angular	The angular units of the file.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The units are saved with the current SA file. Fractional unit display can be set for either inches or feet length designations. When set to feet the display will include feet, inches and fractional inches. This is currently used for Watch Windows, Dimensions and Vector labels and Vector Callouts.

Set Decimal Digits for Display

Sets the number of digits used to display length values for the current SA file. This directly changes the settings on the Display tab of the User Options.

Input Arguments

0	integer	Length	The number of digit used for length
1	integer	Angle	The number of digit used for angle
2	integer	Scale	The number of digit used for scale
3	integer	Unit Vector	The number of digit used for unit vectors
4	integer	Weight	The number of digit used for weight

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The units are saved with the current SA file.

Set Angular Representation

Sets the way angles will be represented within the current SA file.

Input Arguments

0	Boolean	0-360, (FALSE = +/-180)	Distinguish which representation to use.
---	---------	-------------------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Input zero or type "false" for +/-180 angular representation. Input any number other than 0 or type true for 0-360 angular representation.

Get Angular Representation

Determines the angular representation of the current SA file.

Input Arguments

None.

Return Arguments

0	Boolean	0-360 (FALSE = +/-180)	The angular representation that is set in the file.
---	---------	------------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Step Comment

Adds a comment to a script. This command does not perform any operation.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set User Interface Profile

Sets the current user interface profile.

Input Arguments

0	String	Profile Name	The name of the user interface profile.
1	File Path or Embedded File	Profile File Name (Optional)	The path to a saved user interface profile in any directory.

Return Arguments

None.

Returned Status

SUCCESS	The profile was set successfully.
FAILURE	The specified profile was not found.

Remarks

When using the optional path designation **both** the path to the file and the profile name must be set. This name will also be used to create a template file that will be associated with this name.

For example, if you have a profile anywhere on an accessible drive, say “C:\Analyzer Data\abcxyz.saprofile” (or any other name) and import it using the MP function with a profile name of “My New Profile”, a new file will be created (if it does not already exist named “C:\Analyzer Data\Templates\My New Profile.saprofile” and “My New Profile” will be retained in the registry as the current user profile. This way, the next time SA comes up, it will come up with “My New Profile” which must access the “C:\Analyzer Data\Templates\My New Profile.saprofile” file in order to be instantiated – the original file location is not referenced any longer.

Set MP Step Mode

Sets the playback method for the current MP.

Input Arguments

0	MP Step Mode	MP Step Mode	Specifies whether the MP pauses and requires the user to step through each command individually (Single Step), or whether the MP runs automatically (Auto Run).
---	--------------	--------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command can essentially be used to pause an MP at a specified step.

Delay for Specified Time

Adds a time delay to the script. Essentially pauses the script for a specified amount of time.

Input Arguments

0	Double	Time to delay	The desired delay value.
1	Time Units	Time units	The units for the value in argument 0.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Get Tick Count

Returns an approximately millisecond-accurate tick count (timer value) of the computer clock, in seconds.

Input Arguments

None.

Return Arguments

0	Double	Tick Count (secs)	The current tick count of the computer's CPU.
---	--------	-------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This number is a single value and reports the number of seconds since a specific point in time. To calculate the duration of time for a series of steps, obtain the tick count before and after the operation, then subtract the former from the latter to obtain the elapsed time.

This value is approximately millisecond accurate.

Speak To User

Uses the SA speech server (text to speech synthesizer) to speak a specified string to the user through the computer's audio out port.

Input Arguments

0	String	String to speak	The string to speak to the user.
---	--------	-----------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The string was spoken successfully.
FAILURE	The SA speech server was not configured correctly.

Remarks

None.

Set Working Frame

Sets a specified frame as the working frame.

Input Arguments

0	Collection Object Name	New Working Frame Name	The name of the frame to make working.
---	------------------------	------------------------	--

Return Arguments

None.

Returned Status

SUCCESS	The frame was successfully activated.
FAILURE	The specified frame was not found.

Remarks

None.

Get Working Frame Properties

Obtains information about the current working frame.

Input Arguments

None.

Return Arguments

0	String	Frame Name	The name of the working frame.
1	String	Collection Name	The collection of the working frame.
2	Collection Object Name	Working Frame	The full collection object name for the working frame.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Working Color

Sets the current working color.

Input Arguments

0	Color	New Working Color Name	The name of the new working color.
---	-------	------------------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Working Color Auto Increment

Indicates whether the working color should automatically increment after an object is created.

Input Arguments

0	Boolean	Auto Increment	Indicates whether or not working color auto increment should be active.
---	---------	----------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Object(s) Color

Sets one or more objects to a specified color.

Input Arguments

0	Collection Object Name Ref List	Objects to change	The list of objects to color.
1	Color	New Working Color Name	The color to change the specified objects to.
2	Boolean	Auto Increment	Indicates whether the color should just be automatically incremented from the current color.

Return Arguments

None.

Returned Status

SUCCESS	The objects were colored successfully.
PARTIAL SUCCESS	At least one (but not all) objects were not found.
FAILURE	No objects were found.

Remarks

You may supply the color as a string variable in the format R,G,B (ex. 128, 64, 128).

If the Auto Increment argument is set to TRUE, the supplied color will be ignored in favor of the next color in the color list.

Get Object Color

Retrieves the objects color.

Input Arguments

0	Collection Object Name	Object Name	The name of the object whose color to retrieve.
---	------------------------	-------------	---

Return Arguments

1	Color	Object Color	The color of the object.
---	-------	--------------	--------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Object(s) Translucency

Sets the rendering type and opacity of a list of objects.

Input Arguments

0	Collection Object Name Ref List	Objects to change	The list of objects to modify.
1	Translucency Type	Rendering Type	The rendering type (solid, translucent, or wire-frame).
2	Double	Opacity Value	The opacity of the specified objects.

Return Arguments

None.

Returned Status

SUCCESS	The objects were changed successfully.
FAILURE	One or more objects in the list were not found.

Remarks

The opacity value only applies if the rendering type is set to Translucent. Opacity values should be between 0 (fully transparent) and 1 (fully opaque). Values outside of this range will be set to the closest valid value.

Send MP Result to External Device

Sends an “Undone”, “Success”, “Partial Success”, or “Failure” message to another device via the TCP/IP network protocol.

Input Arguments

0	String	IP Address or computer name	The IP address/computer name of the device to which the message should be sent.
1	Integer	Socket Port	The port over which to send the message.
2	Measurement Plan Result	Result	One of the possible result messages to send.

Return Arguments

None.

Returned Status

SUCCESS	The message was sent successfully.
FAILURE	The address or port was not valid.

Remarks

None.

Send MP Step's Status to External Device

Sends the result of a specific step to another device via the TCP/IP network protocol.

Input Arguments

0	String	IP Address or computer name	The IP address/computer name of the device to which the message should be sent.
1	Integer	Socket Port	The port over which to send the message.
2	Step ID	Step ID	The step whose result should be transmitted.

Return Arguments

None.

Returned Status

SUCCESS	The message was sent successfully.
FAILURE	The address or port was not valid.

Remarks

None.

Delete Objects

Deletes one or more objects from the current SA file.

Input Arguments

0	Collection Object Name Ref List	Object Names	The list of objects to delete.
---	---------------------------------	--------------	--------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The objects were deleted successfully.
PARTIAL SUCCESS	One or more objects (but not all) could not be found.
FAILURE	No objects could be found.

Remarks

None.

Delete Items

Deletes one or more items from the current SA file. An “Item” is a generic term that can apply to anything in the tree other than specific points. This includes things that are not objects such as reports or charts or GD&T annotations for example.

Input Arguments

0	Collection Item Name Ref List	Item List	The list of items to delete.
---	-------------------------------	-----------	------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The items were deleted successfully.
PARTIAL SUCCESS	One or more items (but not all) could not be found.
FAILURE	No items could be found.

Remarks

Built to reference Make a Collection Item Name Reference List - Wildcard Selection.

Lock Imported Items

This command controls the Direct CAD Import setting “Lock Imported Items”. It controls the default behavior of imported CAD surfaces and associated geometry. When locked the transform of these imported objects cannot be modified by any operation within SA until it is unlocked.

Input Arguments

0	Boolean	Lock Items?	True sets the status to Lock for imported items.
---	---------	-------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds
---------	------------------------------

Remarks

Imported items that can be locked include:

- Imported Surfaces
- SA Objects (excluding frames, point groups, and clouds)

Lock/Unlock Selected Items

This command controls the locked status of items in the tree. When locked the transform of these items cannot be modified by any operation within SA until it is unlocked.

Input Arguments

0	Collection Item Name Ref List	Item List	Items to which the locked status will be applied
1	Collection Instrument ID Ref List	Instruments	Instruments to which the locked status will be applied
2	Boolean	Lock Items?	True sets the status to status to Locked for the selected items.

Return Arguments

None.

Returned Status

SUCCESS	The locked status was applied successfully.
PARTIAL SUCCESS	One or more objects (but not all) could not be found.
FAILURE	No objects could be found.

Remarks

Items that can be locked include:

- Imported Surfaces
- Instruments
- SA Objects (excluding frames, point groups, and clouds) not yet associated with instruments.

Highlight Objects

Sets the highlight state for one or more objects.

Input Arguments

0	Collection Object Name Ref List	Object Names (Empty to clear all)	The list of objects to highlight/unhighlight.
1	Boolean	HighLight Objects?	Indicates whether or not the specified objects should be highlighted.

Return Arguments

None.

Returned Status

SUCCESS	The objects were highlighted/unhighlighted successfully.
PARTIAL SUCCESS	One or more objects (but not all) could not be found.
FAILURE	No objects could be found.

Remarks

None.

Highlight Objects

Sets the highlight state for one or more relationships.

Input Arguments

0	Relationship Ref List	Relationships (Empty to clear all)	The list of relationships to highlight/unhighlight.
1	Boolean	HighLight Relationships?	Indicates whether or not the specified relationships should be highlighted.

Return Arguments

None.

Returned Status

SUCCESS	The relationships were highlighted/unhighlighted successfully.
PARTIAL SUCCESS	One or more relationships (but not all) could not be found.
FAILURE	No relationships could be found.

Remarks

None.

Highlight Point

Sets the highlight state for a point.

Input Arguments

0	Point Name	Point Name (Empty to clear all)	The point to highlight or unhighlight.
1	Boolean	Show Point?	Indicates whether or not the specified point should be highlighted.

Return Arguments

None.

Returned Status

SUCCESS	The point was highlighted/unhighlighted successfully.
FAILURE	The point could not be found.

Remarks

None.

Move Objects Drag Graphically

Puts the user in a mode such that a set of objects can be dragged graphically in the view.

Input Arguments

0	Collection Object Name Ref List	Objects	The list of objects to move.
---	---------------------------------	---------	------------------------------

Return Arguments

None.

Returned Status

SUCCESS	One or more objects were successfully moved.
FAILURE	The user cancelled the move operation by pressing ESC.

Remarks

None.

Scale Objects

Scales a list of objects about the working coordinate frame.

Input Arguments

0	Collection Object Name Ref List	Objects	The list of objects to scale.
1	Double	Scale Factor	The scale factor to apply to the objects.

Return Arguments

None.

Returned Status

SUCCESS	All objects were successfully scaled.
PARTIAL SUCCESS	At least one (but not all) object was successfully scaled.
FAILURE	No objects could be found.

Remarks

None.

Move Instruments Drag Graphically

Puts the user in a mode such that a set of instruments can be dragged graphically in the view.

Input Arguments

0	Collection Instrument ID Ref List	Instruments	The list of instruments to move.
---	-----------------------------------	-------------	----------------------------------

Return Arguments

None.

Returned Status

SUCCESS	One or more instruments were successfully moved.
FAILURE	The user cancelled the move operation by pressing ESC.

Remarks

None.

Set Special MP Mode

Puts MP scripting into a special mode. Reserved for specific use.

Input Arguments

0	String	Keyword	The keyword identifying the mode in which to place MPs.
1	Boolean	Enable Special Mode?	Indicates whether the identified mode should be turned on or off.

Return Arguments

None.

Returned Status

SUCCESS	The mode was set successfully.
FAILURE	The mode was invalid.

Remarks

None.

Increment Point Name

Increments a point name by an integer value.

Input Arguments

0	Point Name	'Base' Point Name	The "base" prefix to use for the point name.
1	Integer	Increment	The amount by which to increment the base name.
2	Point Name	Resultant Point Name	The point name after the increment has been applied.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Refresh Views

Refreshes and updates the graphical view.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Logging State

Controls whether or not file logging is active.

Input Arguments

0	Boolean	Active?	Indicates whether or not file logging is active.
---	---------	---------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Trim Log File

Trims the log, deleting all entries beyond the specified entry count.

Input Arguments

0	Integer	Number of Entries to Keep	Enter the desired number of entries to keep... all previous entries will be deleted.
---	---------	---------------------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command replicates the Trim Log button in the log.

Set Auto Event Creation

Turns automatic event generation on or off. This is the MP equivalent to the *Allow Automatic Event Generation* checkbox in the *User Options* ▶ *Reporting* tab.

Input Arguments

0	Boolean	Active?	Indicates whether or not automatic event generation is active.
---	---------	---------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Write to Log

Writes a string to the current job's log file.

Input Arguments

0	String	Log Entry	The string to write to the active file's log.
---	--------	-----------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Remove Specified Characters From String

Removes the appearance of one or more characters from a string.

Input Arguments

0	String	Characters to remove	A string of individual characters to remove.
1	String	String to process	The string to search for the characters to remove.
2	String	Resultant String	The "string to process" after the "characters to remove" have been stripped out.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Close All Watch Windows

Automatically close all open watch windows.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Status Dialog

Displays a dialog window with a progress bar and an optional “time remaining” counter.

Input Arguments

0	String	Dialog Title	The title to display in the dialog.
1	String	Text Message	The text to display in the dialog.
2	Integer	Current Position	The current integer value for the progress bar.
3	Integer	Upper Limit	The integer value at which the progress bar is at 100%.
4	Boolean	Suppress Time Remaining?	Indicates whether a timer should be displayed that estimates the amount of time remaining for the operation.
5	Boolean	Close Dialog?	Indicates whether the dialog (as named in argument 0) should be displayed or closed.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Set Working Directory

Sets a directory as the working directory.

Input Arguments

0	Directory Path	Working Directory	The path to the desired working directory.
---	----------------	-------------------	--

Return Arguments

None.

Returned Status

SUCCESS	The specified directory was made working.
FAILURE	The specified directory was not found.

Remarks

None.

Make Directory

Creates a directory (or nested directories) on the file system.

Input Arguments

0	Directory Path	Directory	The directory to create.
---	----------------	-----------	--------------------------

Return Arguments

None.

Returned Status

SUCCESS	The directory was created successfully.
FAILURE	The directory could not be created.

Remarks

Nested directories can be created by listing multiple folders as part of the path. For example, `C:\first\second\third`.

Directories can be created relative to the running MP's directory by using the relative path symbol. For example, to create `mySubdirectory` in the current MP's folder, use `.\mySubdirectory`.

Directory Existence

Indicates whether or not the specified directory exists.

Input Arguments

0	Directory Path	Directory	The directory to examine.
---	----------------	-----------	---------------------------

Return Arguments

1	Boolean	Exists?	True if the specified directory exists.
---	---------	---------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Delete Directory

Deletes a directory (or nested directories) from the file system.

Input Arguments

0	Directory Path	Directory	The directory to delete.
---	----------------	-----------	--------------------------

Return Arguments

None.

Returned Status

SUCCESS	The directory was deleted successfully.
FAILURE	The directory could not be deleted.

Remarks

A nested directory can be deleted by listing multiple folders as part of the path. For example, `C:\first\second\third` would delete the third directory.

Directories can be deleted relative to the running MP's directory by using the relative path symbol. For example, to delete `mySubdirectory` in the current MP's folder, use `.\mySubdirectory`.

Copy Directory

Copies a directory (or nested directories) to a specified file system location.

Input Arguments

0	Directory Path	Source Directory	The directory to copy.
1	Directory Path	Destination Directory	The directory inside which the source directory should be copied.
2	Boolean	Replace Existing?	Indicates whether existing files should be overwritten if they conflict with files being copied.
3	Boolean	Show Progress?	Indicates whether a progress dialog should be displayed during the copy operation.

Return Arguments

None.

Returned Status

SUCCESS	The directory was copied successfully.
FAILURE	The source directory could not be found or copied.

Remarks

Directories can be copied relative to the running MP's directory by using the relative path symbol. For example, to copy **mySubdirectory** in the current MP's folder, use `.\mySubdirectory` as the source directory path.

Generate Random Number

Generates a random number of type double. The number can be distributed normally about 0 (Gaussian distribution) or can have a uniform distribution.

Input Arguments

0	Boolean	Gaussian distributed?	Determines whether the random numbers should have a Gaussian distribution (like a bell curve) or be distributed uniformly.
---	---------	-----------------------	--

Return Arguments

1	Double	Random Number	The resulting random number.
---	--------	---------------	------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

If the random number is generated uniformly (not Gaussian distributed), it will be between 0 and 1. If Gaussian distributed, it will have no bounds (as a Gaussian distribution is unbounded), but will be centered about 0.

Set View Idle Update Frequency

Sets the frequency at which the graphical view is updated (for script optimization purposes).

Input Arguments

0	Integer	Idle Count	The number of "idle counts" between graphical view updates.
---	---------	------------	---

Return Arguments

None.

Returned Status

SUCCESS	The idle update counts were set successfully.
FAILURE	An invalid (negative) idle count was specified.

Remarks

Idle counts have no specific length--so you cannot set a specific frequency (as in one update per second).

A higher idle count will update the graphical view less frequently, and as a result scripts will run faster (at the expense of a less-frequently updated view).

Set Automatic Backup State

Enables or disables automatic file and/or measurement backups in SA.

Input Arguments

0	Boolean	Auto Job File Restore Points Active?	Indicates whether automatic full file backups should be enabled.
1	Boolean	Auto Measurements Backup Active?	Indicates whether automatic measurement-only backups should be enabled.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Since this command changes a Machine Configuration setting, the change will apply until the setting is changed again. If set by an MP, the setting will persist, even between different executions of SA.

Set Notification Cancel Override

Shows or hides the **X** and **Cancel** buttons displayed in later “Ask For...” MP commands.

Input Arguments

0	Boolean	Prohibit Cancel?	Indicates whether the “X” and “Cancel” buttons should be visible.
---	---------	------------------	---

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This is a state command—it sets the visibility state of the **X** and **Cancel** buttons for all future “Ask for ...” commands until the command is executed again to set the state to a different value.

This can be helpful in programming user interaction commands that require an entry from the user in order for the script to continue. It is not available for “Notify User” commands because these commands perform no action and always continue to the next step regardless of the button pressed.

Set Interaction Mode

Specifies how Measurement Plan or SDK scripts will interact with the SA application.

Input Arguments

0	SA Interaction Mode	SA Interaction Mode	Specifies the level of interaction SA will have with a user while an MP is running. "Silent" implies very little to no dialogues requiring user interaction and "Manual" implies the most interaction with the user, whereas "Automatic" is a balance in the middle.
1	MP Interaction Mode	Measurement Plan Interaction Mode	Specifies how MPs react to a failure or partial success in a command. They can be set to continue executing, halt on a failure only, or halt on a failure or partial success.
2	MP Dialog Interaction Mode	Measurement Plan Dialog Interaction Mode	Specifies whether the user is allowed to interact with the user interface during MP execution (Allow Application Interaction) or whether the user is locked out from user interface interaction (Block Application Interaction).

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Set the MP Interaction mode to "Never Halt" to enable the ability for an MP to perform full error checking.

This is a *state* setting. The interaction mode can be changed at any time. The new settings take effect immediately, until the next Set Interaction Mode command or the end of the MP is reached.

- **SA Interaction Mode.** This setting persists for the life of the application. If SA is exited and then restarted, the setting will continue to persist until changed.
- **MP Interaction Mode.** This setting persists for a run of an entire script, including any subroutines or jumped scripts, until a script completely exits. At that time, the MP Interaction mode is set back to "Halt on Failure or Partial Success." Put another way, the *Set Interaction Mode* command need not be set in each subroutine—it will persist for the life of the script until changed.
- **MP Dialog Interaction Mode.** This setting persists for the life of the application. If SA is exited and then restarted, the setting will continue to persist until changed.

Network (TCP/IP, UDP, HTTPS...)

UDP Send String

Transmits a UTF-8 encoded string to a host and port using the UDP transmission protocol.

Input Arguments

0	String	Destination Host	The destination host for the UDP packet (IP address).
1	Integer	Destination Port	The destination port for the UDP packet.
2	String	String to Send	The string to send across the network.

Return Arguments

None.

Returned Status

SUCCESS	The packet was sent successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

UDP Receive String

Receives a UTF-8 encoded string transmitted by the UDP transmission protocol over the network.

Input Arguments

0	Integer	Local Port	The port to use to listen for the packet.
1	Integer	Timeout (secs), 0 for none.	The timeout to use to wait for the packet. If none, the command will wait infinitely until a packet is received on the specified port.

Return Arguments

2	String	Received String	The string received in the packet.
3	String	Sender Host	The host (IP address) that sent the packet.
4	Integer	Sender Port	The port from which the packet was transmitted.

Returned Status

SUCCESS	The packet was sent successfully.
FAILURE	The destination host or port was invalid.

Remarks

None.

HTTPS Enter User Credentials

This command provides a secure method to ask a user for a user name and password.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	A user name and password were successfully entered.
FAILURE	The information was missing in one or more fields.

Remarks

This command opens a dialog to prompt a user to enter the username/password. It returns success if the username and password are not empty.

The entered credentials are not authenticated at this step. They are temporarily saved internally in the variables while the script is running (in an encrypted form) and there is no option to save the credentials on the computer.

The command should be always called at the beginning of the script.

The application encrypts username/password using `CryptProtectData()` and saves them in two `DATA_BLOB` variables in encrypted form. The entered user credentials remain encrypted during MP script run. When needed for HTTPS GET request, the application temporary decrypt the credentials data using `CryptUnprotectData()`.

After each use (after encryption/decryption operations), all strings containing sensitive information are immediately zeroed out by `RtlSecureZeroMemory` function (`wdm.h`) - Windows drivers | Microsoft Learn. On MP script exit, the application zeroed out the encrypted `DATA_BLOBs` as well.

HTTP GET Request

This command allows a user to enter a cURL command and receive a turn string

Input Arguments

0	String	cURL	cURL command string
---	--------	------	---------------------

Return Arguments

1	String	Response	Return result
---	--------	----------	---------------

Returned Status

SUCCESS	The packet was sent successfully.
FAILURE	The destination host or port was invalid.

Remarks

An input string is a complete curl command:

or example, curl -X GET "https://fma-webservices.iff.fraunhofer.de/acadamo/api/v1/CoordinateSystems" -H "accept: application/json"

Get Screen Resolution

Retrieves screen resolution.

Input Arguments

0	Integer	Display (-1 = Primary)	Choose screen resolution display
---	---------	------------------------	----------------------------------

Return Arguments

1	Integer	Integer Window Top Left X Position	Resolution will be in the top left x position.
2	Integer	Integer Window Top Left Y Position	Resolution will be in the top left Y position.
3	Integer	Screen Width	The width of the screen resolution.
4	Integer	Screen Height	The height of the screen resolution.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Using -1 will default to primary screen resolution.

Set Wild Card Asterisk Mode

Set the Auto Wrap behavior desired for all Wildcard search commands

Input Arguments

0	Boolean	Auto Wrap Search String?	TRUE = Auto Wrap [default bahvior]
---	---------	--------------------------	------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Traditionally MP wildcard search commands were set up to find as many matching names as possible. Each search string was automatically wrapped as *search string*. This allowed you to search for "P1" and find "AP123". However, more granular control is required for some searches. Rather than add a boolean control to every MP command a global status was added that can be set using this command.

Lock/Unlock Trapping Control

Locks and unlocks trapping for Relationships, Datum, and Feature Checks

Input Arguments

0	Relationship Ref List	Relationship Ref List	The relationships to lock or unlock trapping.
1	Feature Check Ref List	Feature Check Ref List	The feature checks to lock or unlock trapping.
2	Datum Ref List	Datum Ref List	The datums to lock or unlock trapping.
3	Boolean	Lock Out Trapping?	Whether to lock or unlock trapping.

Return Arguments

None.

Returned Status

SUCCESS	This command is always successfully.
---------	--------------------------------------

Remarks

None.

15

ACCUMULATOR MATH OPERATIONS

Accumulator Clear

Clears the accumulator for use, resetting it to Zero.

Input Arguments

None.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Add

Adds a double value to the existing accumulator value

Input Arguments

0	Double	Double Argument	Double to be added.
---	--------	-----------------	---------------------

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Subtract

Subtracts a double value to the existing accumulator value

Input Arguments

0	Double	Double Argument	Double to be subtracted.
---	--------	-----------------	--------------------------

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Multiply

Multiplies the accumulator value by a double value.

Input Arguments

0	Double	Double Argument	Double to multiply.
---	--------	-----------------	---------------------

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Divide

Divides the accumulator value by a double value.

Input Arguments

0	Double	Double Argument	Current accumulator value is divided by this double value.
---	--------	-----------------	--

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Power

Raises the accumulator value by a the specified power.

Input Arguments

0	Double	Double Argument	Current accumulator value is raised to the specified double power.
---	--------	-----------------	--

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Invert

Inverts the accumulator value

Input Arguments

None.

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Accumulator Change Sign

Changes the sign of the accumulator value

Input Arguments

None.

Return Arguments

1	Double	Accumulator	The resulting accumulator value
---	--------	-------------	---------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

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16 SCALAR MATH OPERATIONS

Integer Math Operation

Performs a math operation on two integers.

Input Arguments

0	Integer	First Value	The first value.
1	Math Operator	Operation	The math operation to perform. Choose from addition(+), subtraction(-), multiplication(*), division(/), and modulo(%).
2	Integer	Second Value	The second value.

Return Arguments

3	Integer	Resultant Value	The result of the math operation.
---	---------	-----------------	-----------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Be careful not to perform an invalid math operation, such as dividing by zero. Doing so will cause termination of the application.

Double Math Operation

Performs a math operation on two doubles.

Input Arguments

0	Double	First Value	The first value.
1	Math Operator	Operation	The math operation to perform. Choose from addition(+), subtraction(-), multiplication(*), division(/), and modulo(%).
2	Double	Second Value	The second value.

Return Arguments

3	Double	Resultant Value	The result of the math operation.
---	--------	-----------------	-----------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Be careful not to perform an invalid math operation, such as dividing by zero. Doing so will cause termination of the application.

Double Comparison

Compares two double values.

Input Arguments

0	Double	Double A	The first value.
1	Comparison Type	Comparison Type	The comparison to perform. Choose from equal to(=), less than(<), greater than(>), less than or equal to(<=), greater than or equal to(>=), or not equal to(!=).
2	Double	Double B	The second value.
3	Step ID	Step if TRUE	The step to jump to if the comparison is true.
4	Step ID	Step if FALSE	The step to jump to if the comparison is false.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Double Comparison (result)

Compares two double values and gives result.

Input Arguments

0	Double	Double A	The first value.
1	Comparison Type	Comparison Type	The comparison to perform. Choose from equal to(=), less than(<), greater than(>), less than or equal to(<=), greater than or equal to(>=), or not equal to(!=).
2	Double	Double B	The second value.

Return Arguments

3	Boolean	Resultant Value	The result of the double comparison.
---	---------	-----------------	--------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Integer Comparison

Compares two integer values.

Input Arguments

0	Integer	Integer A	The first value.
1	Comparison Type	Comparison Type	The comparison to perform. Choose from equal to(=), less than(<), greater than(>), less than or equal to(<=), greater than or equal to(>=), or not equal to(!=).
2	Integer	Integer B	The second value.
3	Step ID	Step if TRUE	The step to jump to if the comparison is true.
4	Step ID	Step if FALSE	The step to jump to if the comparison is false.
5	Boolean	Use for % complete	True reports percent complete as a function of the reference value

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The Use for % Complete (A5) was added to help keep track of the progress of an MP working through a long looping process. This provides the ability to get a display of the % complete as function of the two reference values. The loop iteration percentage is displayed in the MP bar header.

Integer Comparison (result)

Compares two double values and gives result.

Input Arguments

0	Integer	Integer A	The first value.
1	Comparison Type	Comparison Type	The comparison to perform. Choose from equal to(=), less than(<), greater than(>), less than or equal to(<=), greater than or equal to(>=), or not equal to(!=).
2	Integer	Integer B	The second value.

Return Arguments

3	Boolean	Resultant Value	The result of the integer comparison.
---	---------	-----------------	---------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None

String Comparison

Compares two string values, providing the ability to jump to the appropriate step depending on whether or not the strings are the same.

Input Arguments

0	String	String A	The first value.
1	Comparison Type	Comparison Type	The comparison to perform. Choose from equal to(=), less than(<), greater than(>), less than or equal to(<=), greater than or equal to(>=), or not equal to(!=).
2	String	String B	The second value.
3	Boolean	Case sensitive?	True requires the strings to be of the same case as well as the same characters
4	Step ID	Step if TRUE	The step to jump to if the comparison is true.
5	Step ID	Step if FALSE	The step to jump to if the comparison is false.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command performs an alphabetic comparison between the two strings. A word appearing earlier in the dictionary is considered “smaller”.

String Comparison (result)

Compares two string values, but unlike a *String Comparison* step that provides the ability to jump to the appropriate step, this command simply returns a result which can be handled as needed within the script.

Input Arguments

0	String	String A	The first value.
1	Comparison Type	Comparison Type	The comparison to perform. Choose from equal to(=), less than(<), greater than(>), less than or equal to(<=), greater than or equal to(>=), or not equal to(!=).
2	String	String B	The second value.
3	Boolean	Case sensitive?	True requires the strings to be of the same case as well as the same characters

Return Arguments

4	Boolean	Resultant Value	The result of the string comparison.
---	---------	-----------------	--------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This command performs an alphabetic comparison between the two strings. A word appearing earlier in the dictionary is considered “smaller”.

Change String Case

Changes a string to all uppercase or all lowercase characters.

Input Arguments

0	String	String	The string to modify.
1	Boolean	Upper Case?	TRUE sets the string to all capital letters. FALSE set the string to all lowercase letters.

Return Arguments

2	String	Resultant String	The modified string.
---	--------	------------------	----------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Does String Contain Sub-String

Searches for a string within another string.

Input Arguments

0	String	String to Check	The string to search through.
1	String	Sub-string	The string to find within the search string.
2	Boolean	Case sensitive?	Indicates whether the search is case sensitive. If no, case is ignored when determining matches.
3	Step ID	Step if TRUE	The step to jump to if the sub-string is found.
4	Step ID	Step if FALSE	The step to jump to if the sub-string is not found.
5	Integer	First Character index	The index of the first character of the sub-string in the search string.

Return Arguments

5	Integer	First Character index	The index of the first character of the sub-string in the search string.
---	---------	-----------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

The returned “first character index” is zero based. So, if the sub-string appears at the beginning of the search string, the returned index is zero. For example, searching for ology in metrology would return an index of 4.

Boolean Comparison

Compares two boolean values and allows the a jump step to be specified based upon the results.

Input Arguments

0	Boolean	Boolean A	The first value.
1	Boolean	Boolean B	The second value.
2	Step ID	Step if Same	The step to jump to if the two values are the same.
3	Step ID	Step if Different	The step to jump to if the two values are different.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Boolean Comparison (result)

Compares two boolean values and returns the result only. A returned value of True indicates that the values match, both true or both false.

Input Arguments

0	Boolean	Boolean A	The first value.
1	Boolean	Boolean B	The second value.
2	Step ID	Step if Same	The step to jump to if the two values are the same.

Return Arguments

3	Boolean	Resultant Value	True indicates that the boolean values compared match.
---	---------	-----------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Color Comparison

Compares two RGB colors and jumps to the specified Step ID based upon the results. “Same” if all three colors components (RGB) of a specified object’s color match within their respective deviations ranges, “Different” if any one or more colors exceeds the allowable range.

Input Arguments

0	Color	Color A	The source color.
1	Color	Color B	The comparison color.
2	Integer	Allowable Deviation (Red)	The allowable integer deviation as a +/- value
3	Integer	Allowable Deviation (Green)	The allowable integer deviation as a +/- value
4	Integer	Allowable Deviation (Blue)	The allowable integer deviation as a +/- value
5	Step ID	Step if Same	The step to jump to if all 3 colors match with the specified range.
6	Step ID	Step if Different	The step to jump to if the colors do not match.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Color Comparison (result)

Compares two RGB colors. “Same” or True if all three colors components (RGB) of a specified object’s color match within their respective deviations ranges, “Different” or False if any one or more colors exceeds the allowable range.

Input Arguments

0	Color	Color A	The source color.
1	Color	Color B	The comparison color.
2	Integer	Allowable Deviation (Red)	The allowable integer deviation as a +/- value
3	Integer	Allowable Deviation (Green)	The allowable integer deviation as a +/- value
4	Integer	Allowable Deviation (Blue)	The allowable integer deviation as a +/- value

Return Arguments

5	Boolean	Resultant Value	True indicates that the colors match within the allowable range.
---	---------	-----------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Integer Absolute Value

Returns the absolute value of an integer.

Input Arguments

0	Integer	Integer In	The source integer.
---	---------	------------	---------------------

Return Arguments

1	Integer	Integer Result	The absolute value of the source integer.
---	---------	----------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Double Absolute Value

Returns the absolute value of a double.

Input Arguments

0	Double	Double In	The source double.
---	--------	-----------	--------------------

Return Arguments

1	Double	Double Result	The absolute value of the source double.
---	--------	---------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Double Square Root

Returns the square root of a double.

Input Arguments

0	Double	Double In	The source double.
---	--------	-----------	--------------------

Return Arguments

1	Double	Double Result	The square root of the source double.
---	--------	---------------	---------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Round Double

Rounds a double value.

Input Arguments

0	Double	Double In	The source double.
1	Integer	Decimal Precision	The number of decimals to which the double should be rounded.

Return Arguments

2	Double	Double Result	The rounded value.
---	--------	---------------	--------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Trig Function

Performs a trigonometric function on one (or two) double values.

Input Arguments

0	Trig Function	Function	The trigonometric function to perform. Choose from $\sin(x)$, $\cos(x)$, $\tan(x)$, $\operatorname{acos}(x)$, $\operatorname{asin}(x)$, $\operatorname{atan}(x)$, $\operatorname{atan2}(y, x)$.
1	Double	X Double In	The X value for the function.
2	Double	Y Double In	The Y value for the function (if applicable).

Return Arguments

3	Double	Double Result	The result of the trigonometric function.
---	--------	---------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Logarithmic Function

Performs a logarithmic function on a double value.

Input Arguments

0	Logarithmic Function	Function	The logarithmic function to perform. Choose from $\ln(x)$, $\log(x)$, or e .
1	Double	X Double In	The X value for the function.

Return Arguments

2	Double	Double Result	The result of the trigonometric function.
---	--------	---------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Double Angle Conversion

Converts angle units.

Input Arguments

0	Angular Units	Input An Units	The initial units of the angle.
1	Double	Input Angle Double	The numerical value of the angle.
2	Double	Output Ang Units	The desired units of angle.

Return Arguments

3	Double	Output Angle Double	The desired value of the angle in the new units.
---	--------	---------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

17 VECTOR MATH OPERATIONS

Vector Addition

Adds two vectors together.

Input Arguments

0	Vector	First Vector	The first vector.
1	Vector	Second Vector	The second vector to add.

Return Arguments

2	Vector	Resultant Vector	The resulting vector from the vector addition.
---	--------	------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Vector Subtraction

Subtracts one vector from another.

Input Arguments

0	Vector	First Vector	The first vector.
1	Vector	Second Vector	The vector to subtract from the first vector.

Return Arguments

2	Vector	Resultant Vector	The resulting vector from the vector subtraction.
---	--------	------------------	---

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Vector Dot Product

Computes the dot product of two vectors.

Input Arguments

0	Vector	First Vector	The first vector.
1	Vector	Second Vector	The vector to dot with the first vector.

Return Arguments

2	Vector	Resultant Vector	The resulting vector from the dot product.
---	--------	------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Vector Cross Product

Computes the cross product of two vectors.

Input Arguments

0	Vector	First Vector	The first vector.
1	Vector	Second Vector	The vector to cross with the first vector.

Return Arguments

2	Vector	Resultant Vector	The resulting vector from the cross product.
---	--------	------------------	--

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Vector Scaling

Scales the magnitude of a vector.

Input Arguments

0	Vector	Vector	The vector to scale.
1	Double	Scale Factor	The scale factor to apply.

Return Arguments

2	Vector	Resultant Vector	The resulting scaled vector.
---	--------	------------------	------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Vector Normalize

Normalizes a vector so that its magnitude is 1.

Input Arguments

0	Vector	Vector	The vector to normalize.
---	--------	--------	--------------------------

Return Arguments

2	Vector	Resultant Vector	The resulting normalized vector.
---	--------	------------------	----------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

Vector Magnitude (Length)

Calculates the magnitude (length) of a vector.

Input Arguments

0	Vector	Vector	The vector in question.
---	--------	--------	-------------------------

Return Arguments

1	Double	Resultant Value	The magnitude of the supplied vector.
---	--------	-----------------	---------------------------------------

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

None.

18 MP SUBROUTINES

Run Subroutine

Calls an MP subroutine.

Input Arguments

0	File Path or Embedded File	MP Subroutine File Path	The path to the MP subroutine to call.
1	Boolean	Share Parent Variables?	Specifies whether variables in-scope in the calling MP are accessible from the called subroutine.
2->n	USER	USER	Additional arguments which are input arguments for the selected subroutine.

Return Arguments

None.

Returned Status

SUCCESS	The subroutine was found and returned a SUCCESS return value.
PARTIAL SUCCESS	The subroutine was found and returned a PARTIAL SUCCESS return value.
FAILURE	The subroutine could not be found or returned a FAILURE return value.

Remarks

Argument 0 supports both absolute paths (ex. `C:\test.mp`) and relative paths (ex. `.\test.mp`).

Once the subroutine has been specified in Argument 0 (via the “Browse” entry method), a list of additional arguments (2 -> n) will appear if the entered subroutine has input arguments defined. Note that this list of arguments is only refreshed when the subroutine is selected in Argument 0. To refresh the list, re-select the subroutine in Argument 0.

Define Subroutine Input Values

Defines the input arguments for a subroutine. This is equivalent to defining subroutine or function input arguments in a traditional programming language.

Input Arguments

0->n	USER	USER	User-defined Arguments.
------	------	------	-------------------------

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This must be the first command of any subroutine that is created.

Any number of input arguments may be added, edited, or removed using the buttons below the comment area of the MP editor. Notice that when adding arguments, you specify the data type and description for each of the arguments. Leaving the list of arguments empty indicates that the subroutine takes no arguments.

Return from Subroutine Now

Returns immediately from a subroutine, passing back a specified return status. This returned status is the resulting status of the Run Subroutine command in the parent MP.

Input Arguments

0	Measurement Plan Result	MP Subroutine Return Step Result	The step status to return back to the calling MP.
1->n	USER	USER	User-defined return arguments.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Once a Define Subroutine Return Values command has been specified on the last line of the subroutine, you can click the Refresh Arguments button to refresh the list of arguments that will be returned to the calling MP. Use this list to specify what values to return from the subroutine.

The arguments listed in each Return from Subroutine Now command must match those in the Define Subroutine Return Values command.

Define Subroutine Return Values

Defines the return arguments for a subroutine, passing back a specified return status. This returned status is the resulting status of the Run Subroutine command in the parent MP. This is equivalent to defining one or more function return values in a traditional programming language.

Input Arguments

0	Measurement Plan Result	MP Subroutine Return Step Result	The returned status that will be passed back to the calling MP.
1->n	USER	USER	Additional User-defined arguments.

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

This must be the last command of any subroutine that is created.

Any number of return arguments may be added, edited, or removed using the buttons below the comment area of the MP editor. Notice that when adding arguments, you specify the data type and description for each of the arguments. Leaving the list of arguments empty indicates that the subroutine returns no arguments.

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19 VARIABLES

Set Integer Variable

Sets the value of an integer variable.

Input Arguments

0	String	Name	The name of the integer variable to set.
1	Integer	Value	The value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Integer Variable

Retrieves the value of an integer variable.

Input Arguments

0	String	Name	The name of the integer variable to retrieve.
---	--------	------	---

Return Arguments

1	Integer	Value	The value stored in the specified variable.
---	---------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Double Variable

Sets the value of a double variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Double	Value	The value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Double Variable

Retrieves the value of a double variable.

Input Arguments

0	String	Name	The name of the double variable to retrieve.
---	--------	------	--

Return Arguments

1	Double	Value	The value stored in the specified variable.
---	--------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Named Double List Variable

Sets the value of a double list variable.

Input Arguments

0	String	Name	The name of the list variable.
1	Double List	Double List Variable	The value of the list variable.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid list variable name was provided.

Remarks

None.

Get Named Double List Variable

Retrieves the value of a double list variable.

Input Arguments

0	String	Name	The name of the double list variable.
---	--------	------	---------------------------------------

Return Arguments

1	Double List	Double List Variable	The value of the list variable.
---	-------------	----------------------	---------------------------------

Returned Status

SUCCESS	The value was retrieved successfully.
FAILURE	An invalid list variable name was provided.

Remarks

None.

Add Double to Named Double List Variable

Adds a double to a double list variable.

Input Arguments

0	String	Name	The name of the double list variable.
1	Double	Double Value	The double to add to the double list variable.

Return Arguments

None.

Returned Status

SUCCESS	The double value was added successfully.
FAILURE	An invalid list variable name was provided.

Remarks

None.

Get Named Double List Variable Min/Max

Retrieves the minimum and maximum values of a double list variable.

Input Arguments

0	String	Name	The name of the double list variable.
---	--------	------	---------------------------------------

Return Arguments

1	Double	Minimum Value	Min value of the list variable.
2	Double	Maximum Value	Max value of the list variable.

Returned Status

SUCCESS	The min and max values were retrieved successfully.
FAILURE	An invalid list variable name was provided.

Remarks

None.

Clear Named Double List Variable

Clears the double list variable.

Input Arguments

0	String	Name	The name of the double list variable.
---	--------	------	---------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The double list variable was cleared uccessfully.
FAILURE	An invalid list variable name was provided.

Remarks

None.

Get i-th Double From List

Gets the value of a double from a list.

Input Arguments

0	Double List	Double List	The name of the list.
1	Integer	Double List Index	The number of the double in the list.

Return Arguments

2	Double	Value	The value of the double in the specified list.
---	--------	-------	--

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid double list was provided.

Remarks

None.

Get number of Doubles in List

Gets the number of doubles in a list.

Input Arguments

0	Double List	Double List	The name of the list.
---	-------------	-------------	-----------------------

Return Arguments

1	Integer	Value	The number of the double in the specified list.
---	---------	-------	---

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid double list was provided.

Remarks

None.

Clear Double List

Clears the double list.

Input Arguments

0	Double List	Double List	The name of the list.
---	-------------	-------------	-----------------------

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid double list was provided.

Remarks

None.

Set String Variable

Sets the value of a string variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	String	Value	The value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get String Variable

Retrieves the value of a string variable.

Input Arguments

0	String	Name	The name of the string variable to retrieve.
---	--------	------	--

Return Arguments

1	String	Value	The value stored in the specified variable.
---	--------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Boolean Variable

Sets the value of an boolean variable.

Input Arguments

0	String	Name	The name of the boolean variable to set.
1	Boolean	Value	The value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Boolean Variable

Retrieves the value of a boolean variable.

Input Arguments

0	String	Name	The name of the boolean variable to retrieve.
---	--------	------	---

Return Arguments

1	Boolean	Value	The value stored in the specified variable.
---	---------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Vector Variable

Sets the value of a vector variable.

Input Arguments

0	String	Name	The name of the vector variable to set.
1	Vector	Value	The vector value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Vector Variable

Retrieves the value of a vector variable.

Input Arguments

0	String	Name	The name of the vector variable to retrieve.
---	--------	------	--

Return Arguments

1	Vector	Value	The value stored in the specified variable.
---	--------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Font Variable

Sets the value of a font variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Font Type	Value	The value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Font Variable

Retrieves the value of a font variable.

Input Arguments

0	String	Name	The name of the font variable to retrieve.
---	--------	------	--

Return Arguments

1	Font Type	Value	The value stored in the specified variable.
---	-----------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Transform Variable

Sets the value of a transform variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Transform	Value	The transform value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Transform Variable

Retrieves the value of a transform variable.

Input Arguments

0	String	Name	The name of the transform variable to retrieve.
---	--------	------	---

Return Arguments

1	Transform	Value	The value stored in the specified variable.
---	-----------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Point Name Variable

Sets the value of a point name variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Point Name	Value	The value to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The value was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Point Name Variable

Retrieves the value of a point name variable.

Input Arguments

0	String	Name	The name of the point name variable to retrieve.
---	--------	------	--

Return Arguments

1	Point Name	Value	The value stored in the specified variable.
---	------------	-------	---

Returned Status

SUCCESS	The value was retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Collection Object Ref List Variable

Sets the list of values of a collection object name reference list variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Collection Object Name Ref List	Value	The list of values to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The values were set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Collection Object Ref List Variable

Retrieves the values of a collection object name reference list variable.

Input Arguments

0	String	Name	The name of the collection object name reference list variable to retrieve.
---	--------	------	---

Return Arguments

1	Collection Object Name Ref List	Value	The values stored in the specified variable.
---	---------------------------------	-------	--

Returned Status

SUCCESS	The values were retrieved.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Relationship Ref List Variable

Sets the list of relationship names in a name reference list variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Relationship Ref List	Value	The list of relationships to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The values were set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Relationship Ref List Variable

Returns the list of relationship names in a name reference list variable.

Input Arguments

0	String	Name	The name of the variable.
---	--------	------	---------------------------

Return Arguments

1	Relationship Ref List	Value	The list of relationships in the variable.
---	-----------------------	-------	--

Returned Status

SUCCESS	The values were returned successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Set Report Items Reference List Variable

Sets the list of report item names in a name reference list variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Report Items Ref List	Value	The list of items to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The values were set successfully.
FAILURE	An invalid variable name was provided.

Remarks

Items are the most generic list of things contained within SA. An item list allows free selection of anything within SA, such as relationships, dimensions, annotations, reports, pictures, etc.

Get Report Items Reference List Variable

Returns the list of report item names in a name reference list variable.

Input Arguments

0	String	Name	The name of the variable.
---	--------	------	---------------------------

Return Arguments

1	Report Items Ref List	Value	The list of items in the variable.
---	-----------------------	-------	------------------------------------

Returned Status

SUCCESS	The values were returned successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Set Point Name Ref List Variable

Sets the list of point names in a point name reference list variable.

Input Arguments

0	String	Name	The name of the variable to set.
1	Point Name Ref List	Value	The list of values to set the variable to.

Return Arguments

None.

Returned Status

SUCCESS	The values were set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Point Name Ref List Variable

Retrieves the point names in a point name ref list variable.

Input Arguments

0	String	Name	The name of the point name reference list variable to retrieve.
---	--------	------	---

Return Arguments

1	Point Name Ref List	Value	The list of point names stored in the specified variable.
---	---------------------	-------	---

Returned Status

SUCCESS	The list of point names were retrieved successfully.
FAILURE	The specified variable does not exist.

Remarks

None.

Set String Ref List Variable

Stores a list of strings as a variable.

Input Arguments

0	String	Name	The name for the string reference list variable.
1	String Ref List	Value	The list of strings to store under the variable name.

Return Arguments

None.

Returned Status

SUCCESS	The list of strings were stored successfully under the point name.
FAILURE	The list of strings could not be found.

Remarks

None.

Get String Ref List Variable

Retrieves the string list associated with a string ref list variable.

Input Arguments

0	String	Name	The name of the point name reference list variable to retrieve.
---	--------	------	---

Return Arguments

1	String Ref List	Value	The list of strings stored in the specified variable.
---	-----------------	-------	---

Returned Status

SUCCESS	The list of strings was retrieved successfully.
FAILURE	The specified variable does not exist.

Remarks

None.

Set Collection Object Name Variable

Sets a variable for a collection object name.

Input Arguments

0	String	Name	The name for the variable.
1	Collection Object Name	Value	The collection object name to assign to the variable.

Return Arguments

None.

Returned Status

SUCCESS	The variable was set successfully.
FAILURE	An invalid variable name was provided.

Remarks

None.

Get Collection Object Name Variable

Retrieves a collection object name associated with a variable.

Input Arguments

0	String	Name	The name for the variable.
---	--------	------	----------------------------

Return Arguments

1	Collection Object Name	Value	The resulting collection object name stored with the variable.
---	------------------------	-------	--

Returned Status

SUCCESS	The variable was retrieved successfully.
FAILURE	The variable was not found.

Remarks

None.

Delete Variable

Deletes a variable from memory.

Input Arguments

0	String	Name	The name of the variable to remove.
---	--------	------	-------------------------------------

Return Arguments

None.

Returned Status

SUCCESS	The variable was deleted successfully.
FAILURE	The specified variable does not exist.

Remarks

None.

Delete Variables - Wildcard Match

Deletes several variables from memory that match a specified wildcard selection criteria.

Input Arguments

0	String	Variable Wildcard Criteria	A wildcard string specifying the names of variables to remove.
---	--------	----------------------------	--

Return Arguments

None.

Returned Status

SUCCESS	This command always succeeds.
---------	-------------------------------

Remarks

Enter wildcard values for the variable name using the same conventions as elsewhere in SA. Asterisks (*) are wildcards for one or more characters, while question marks (?) are placeholders for single characters. To remove all variables that start with s1, use a wildcard selection criteria of s1*.

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